## Busimess aud zexsomat.

 Drawings and Engravings of Machisery a specialty.
Pemberton \& Scott, draughtsmen, 37 Park Row, Room 30 Assays of Ores, Analyses of Minerals, Waters, ComLaboratory, 33 Park Row, N. Y. Fuller \& Stillman. Manufacturers of Clamps or Claws for Sleeve and Hose Supports, send samples and prices to \& P. Smith,
Rock Falls, Ill.
The Amateur Telegrapher's Text-Book, containing complete instructions in private Telegraph or Tele
phone Line building: also, vlustrations showing the dif phone Line building: also, ilustrations showing the dif
ferent parts of Morse Instruments and Telephones,
with full instructions for making them. Jerome Redferent parts of Morse Instruments and
with full instructions for making them.
ding \& Co., 30 Hanover St., Boston, Mass.
Special Planers for Jointing and Surfacing, Band and Scroll Saws, Universal Wood-workers, ett., manufac
tured by Bentel, Margedant \& Co., Hamilton, Ohio For Sale.-Letters Patent for Self-measuring Fluid Tank. or improvement in tiquid measures; best in the
market. cheap for cash. Address Box 143, Geddes, N.Y. North's Universal Lathe Dog. 347N. 4th St., Phila. Pa. Wanted.-A first-class Engine of 200 to 250 Horse Power, to be cheap for cas
77 Maiden Lane, New York.
For Mill Gearing, Shafting, Pulleys, and Hangers, ad dress T. B. Wood \& Co., Manufs. Chambersburg, Pa. or price
Wrought Iron, while Forging, made capable of being Hardened. Box 370, Terre Haute, Ind
Adjustable Steam Gauge.-The whole Patent or Rights for sale. or would arrange with parties to Manufacture
It can be tested by common spring scale, and adjusted by turning screw; cannot freeze up or get full of
Address Fred McIntosh, Atlantic, Cass Co., Iowa. Manufacturers of Flying Horses, etc., etc., please send
catalogue and price lists to Box 19, Donaldsonville, La. catalogue and price lists to Box 19, Donaldsonville, La.
Steam Yacht "Hiawatha " for sale.-Length, 40 ft.
beam, 8 ft 5 in ; engine, 12 H. P.; speed, 12 miles. For particulars apply to J. M. Meredith, Exr., Maiden Creek . O., Berks Co., Pa
24 inch Second-hand Planer, and 12 inch Jointer, or
Buzz Planer, both in first-class order, for sale by Beter Buzz Planer, both in flrst-class orde
Margedant \& Co., Hamilton, Ohio.
For Town and Village use, comb'd Hand Fire Engine
Hose Carriage, 8350 . Forsaith \& Co., Manchester, N.H. Wrenches.-The Lipsey "Reliable" is strongest and
best. Six inch sample by mail 0 cents. Roper Caloric best. Six inch sample by mail 60 cents. Roper Cal
Engine Manufacturing Co., 91 Washington St., N. Y.
Cornice Brakes. J.M. Robinson \& Co., Cincinnati, 0 Friction Clutches warranted to drive Circular Log
Saws direct on the arbor, and Upright Mill Spindles, which can be stopped instantly; Safety Elevators, and Hoisting Machinery. D. Frisbie \& Co., New Haven, Ct.
Union Eyelet Company, Providence, R. I, ManufacImproved Wood-working Machinery made by Walker ros., 73 and 75 Laurel St, . Philadelphia, P
Bolt Forging Machine \& Power Hammers a specialty. The Cameron Steam Pump mounted in Phosphor PaInters' Rapid Graining Process. J.J.Callow,Clev'd, O. For Solid Wrought Iron Beams, etc., see advertiselithograph, etc. John T. Noye \& Son, Buffalo, N. Y., are Manufactur sinds, and dealers in Dufour \& Co.'s Bolting Cloth.
Power \& Foot Presses, Feroct Solid Emery Vulcanite Wheels-The Solid Original
Emery Wheel - other kinds imitations and inferior. Emery Wheel - other kinds imitations and inferior.
Caution.-Our name is stamped in full on all our best Standard Belting, Packing, and Hose. Buy that only. Standard Belting, Packing, and Hose.
The best is the cheapest. New York Be
tng Company, 37 and 38 Park Row, N. Y.
$1,0002 \mathrm{~d}$ hand machines for sale. Send stamp for de
scriptive price list. Forsaith \& Co., Manchester, N. H. criptive price list. Forsaith \& Co., Manchester, N. H.
Steel Castings from one lob. to five thousand lbs. In valuable for strength and durability. Circu
Pittsburgh Steel Casting Co., Pittsburgh, Pa.
For Best Presses, Dies, and Fruit Can Tools, Bliss \&
Hydraulic Presses and Jacks, new and second hand.
athes and Machinery for Polishing and Buffing metals.
Sperm Oil, Pure. Wm. F.Nye, New Bedford, Mass.
For Boult's Paneling, Moulding, and Dovetailing Machine, and other wood-working machinery, address B.C.
Patent Scroll and Band Saws.
use. Cordesman, Egan \& Co., Cincinnati, O
Chester Steel Castings Co. make castings for heavy gearing, and Hydraulic Cylinders where great s.
is required. See their advertisement, page 286 . Lansdell \& Leng's Lever and Cam Gate Valves. CheapFor Best Insulated Telegr, 212 Pearl St., N. For Best Insulated Telegraph Wire, Telephone Wire, and Flexible Cordage, Eugene F. Phillips, 67 Stewart St.,
Providence, R. I. W. H. Sawyer, Electrician and Supt. The Turbine Wheel made by Risdon \& Co., Mt. Holly, Vertical \& YachtEngines. N.W.Twiss,New Haven,Ct. VerticalScientific Grain Mills. A.W.Straub \& Co.,Phila. Dead Pulleys, that stop the running of Loose Pulleys and Belts, taking the strain from Line Shaft when Ma-
Diamond Saws. J. Dickinson, 64 Nassau St., N. Y. Water Wheels, increased power. O.J.Bollinger,York,Pa

NEW BOOKS AND PUBLICA IONS. ynopsis of Decisions of the Treasury
Defarmment for 1877 . Government Defartment FOR 1877 .
Printing Office, Washington.
This is a handy compilation for reference, containing in regard to the construction of the tariff, neparigation, and other laws.

Hints to Plumbers and Householders.
By W. L. D. O'Grady. American News
usefull ittle
A useful little pamphlet, containing many service able hints, especially in regard to precautions
sewer gas. Illustrated with descriptive plates.
Specifications for Frame Houses. Pal-
liser, Palliser \& Co., Architects, Bridgeliser, Pallise
port, Conn.
A form for use in making contracts for building frame houses costing from $\$ 500$ to $\$ 15,000$, being com-
plete and practical specifications covering all essential points. Blank spaces are left for details which change with the difference in class and cost of houses, such as sizes of timber and parts not shown on plans. Messrs. Palliser, Palliser \& Co. have done the public, and mechanics especially, a great service in preparing these
specifications, which obviate a great deal of writing specifications, which obviate a great deal of writing
and tend to preventerrors by making all the points perand tend to
fectly clear.

## 

C. C.-Please send address.-" Curious." Consult "Sclence Record" for 1874, p. 390.-C. E.P. -If we correctly understand your question, we do not know of such a device.-L. A. G.-See Scientricic Am
Erican, p. 203 (26) vol. 35 , and pp. 91 (33) 267 (17); article on p. 1326, SUPPLEMENT No. 83.-A. W.-Re cipes for writing inks may be found on pp. 250 (4), and 219 (18) current volume of the Scientipic American; also on pp. 75 (54), 123 (15), 327,299 (18), 124 (49), 300
(61), vol. 37. Recipe for a good mucilage is given on 283 (38) vol. 37.-N.C. I. Your metal was probably not made hot enough.-C. A. S.-W . think you can do all that is required with ordinary powder by making the holes deep enough.-W. O. C.- See Supplements Nos. 46,47, 48 , and 50 , for descriptions of spring motors.-
W. F. C.S. - By taking the logarithm of the quantity, and multiplying it by the exponent ( $3 \cdot 6$ or $1 \cdot 7$, as the case may be), the result is the logarithm of the quan
tityraised to the required power. Theother tityraised to the required power. The other example
referred to is perhaps a misprint, and may be intended referred to is perhaps a misprint, and may be intena for a coeefficient. If you will send a copy of the para
graph, it may be plainer.-L. R. C.- Such tools as you describe have been tried. They do not appear to be in general use.-J. W. B.-See answer 67, p. 251, Scienti-
fic American, April 20, 1878.-F. H. W.-You should obtain a specification of the patent.
(1) W. A. asks whether common seashore sand can be utilized for building purposes. A. Gener-
ally it cannot; it presents surfaces too smooth and
pbble-like to hold well.
(2) J. E. T. asks: How can cracks in hard finished walls and ceilings be filled? A. Use
Parismixed with a strong solution of alum.
(3) W. H. S. asks: 1 What is the best steel style of magnet that is to be made. For permanent horseshoe magnets, the German spring steel is generally preferred. 2. To what degree should it be tempered?
A. Leave it hard. 3. Is there a practical treatise on A. Leave it hard. 3. Is there a practical treatise on
magnetism? A. Consult Miller's "Electricity and magnetism?
(4) C. E. H. writes: In Porter's book on the "Indicator," $p$. 213, it is stated that "a horizontal en-
gine is perfectly balanced in the horizontal direction gine is perfectly balanced in the horizontal direction
by a counterweight equal in weight to the entire mass of the reciprocating parts, revolving opposite to the crank, and having its center of gravity at a distance from the center equal to the length of the crank." is
the same true, in a vertical direction, of an inverted vertical engine, such as is used in most tow boats, and would such an engine so constructed be free from lat-
eral vibration? A. The effect of this mode of countebalancing is to produce the greatest strain at about the half-centers, where it is resisted by the rigidity of the rame and foundation.
(5) W. R. A. asks: Will increasing the number of check valves between a pump and boiler dework any easier with two or three check valves than with on
think.
(6) E. B. S. asks: 1. What is an aneroid barometer? A. It is a metallic barometer, in which the
pressure is received on the sides of a thin metallic box, pressure is received on the sides of a thin metallic box,
from which the air is partially exhausted. 2. Is it as good as a mercurial barometer? A. It is not so relia-
ble for permanent use without readjustment as a good mercurial barometer
(7) M. C. asks: What is the average diameter of the propeller wheel used by the National, $\mathbf{C u}$ nard, Inman, Anchor, and other ocean steamers? A.
It varies greatly in different steamers. A fair range will be from 19 to 23 feet.
Will it require more force to fill a 5 foot tank by forcing water into the bottom than over the top? A. Ordinarily, no.
How far will a ball go, shotfrom a cannon on the rear
end of a railroad train, going at a velocity of 60 mile per hour the canain, going at a velocity of 60 miles See p. 273, vol. 32.
for cleaning brass, copper, German stiver fire engine for cleaning brass, copper, German silver, and nicke
plate? A. You can use oil of vitriol diluted with plate? A. You can use oil of vitriol diluted with water
for the brass. Ordinarily, no acid is required for the for the brass.
other metals.
(8) In answer to R. A., who is troubled with a rusting boiler: By feeding into the boiler, every
morning, a whitewash of lime and water until a light scale is formed, we think you can prevent further corrosion.
(9) G. W. T. asks: Which part of a buggy
wheel runs the fastest, the bottom or the top? A. The top moves the fastest, considering the motion with reference to some fixed point without the vehicle, because each point in the periphery of the wheel describes
a cycloid.
(10) H. E. W. asks: How do manufactur ors of the buttons for hotel annunciators, etc., cut th in a lathe, with a " chaser."
(11) W. H., Jr., writes: I am thinking of building a small propeller, and an engineering friendof mine advised me to use a rotary pump for the engine.
How would it work, and how much power could I real How would it work, and how much power could I real
ize? Could I drive a boat 20 feet long, 5 feet beam, at ize? Could $I$ drive a boat 20 feet long, 5 feet beam, at
a good speed in this way? A. Rotary pumps or en gines can be used for such a purpose as ordinarily built nishing about twice as much steam as would be needed or a welldesigned reciprocating engine developing the same power.
(12) S. T. M. asks: 1. What causes the hair to become prematurely gray? A. A chemical change mentary matter. The change is not necessarily a sign of loss of vitality, as gray hair often grows as vigorously as
any other. 2. Is there any remedy? A. None that is reliany other. 2. Is there any remedy? A. None that is reli-
able. It is thought, however, best not to wear close fit able. It is thought, however, best not to wear close fit
ting and unyielding hats, which also tend to produce ting and unyielding hats, which also tend to produce
baldness. 3. Would having the hair cut close be benefcial ? A. It sometimes adds to the vigor of the
growth, but would probably not affect the deposition of coloring matter.
(13) A. D. asks: What is fire damp, and ow does it originate? A. Fire damp, also called marsh gas, or light carbureted hydrogen, is composed of car-
bon and hydrogen in the proportion of one atom of the former to four of the latter $\left(\mathrm{CH}_{4}\right)$, or carbon 75 per cent and hydrogen 25 per cent. It is generated by the mines, often proal, and is frequent in bituminou ture of air to produce an explosion may be from 7 to 1 imes that of the gas.
(14) C. C. asks: How can I stain the white portions of black walnut so as to correspond with the
rest of the wood? A. Use a moderately strong aqueous olution of potassium permanganate.
(15) R. T. N. asks: How large an engine will it take to run a common rowboat? A. For an ordinary Whitehall rowboat, 18 feet long, to run at a speed of 8 miles an hour, the engine should have two cylin-
ders, 2 inches diameter and 3 inches stroke; tubular boiler 24 to 28 inches in diameter, 4 feet high, propeller to 24 inches in diameter, with 3 feet pitch.
(16) M. J. asks: 1. Can more than two telephones be used on one circuit? A. Yes. 2. Must they
be at the terminus? A. No. 3. In transmitting music be at the terminus? A. No. 3. In transmitting music
can a chorus be heard as clearly and distinctly as a solo (17) G. A. W. asks: How can I form an earth connection for a telephone where there are no gas
or water pipes to attach the wire to? A. Bury a quantity of scrap tin or Iron, through which is laid 20 or 30 teet of naked copper wire, of about No. 8 gauge. On
this metal heap sprinkle 10 or 12 lbs . of common table salt, and cover the whole with earth, but leave one end of the copper wire projecting above the surface. The metal should be buried in moist earth,
tance that may be below the surface.
(18) S. J. K. asks: 1. How can I put up a dry battery (in sand)? A. Make a watertight box, of about 1 cubic foot capacity, out of sheet lead $\frac{1}{1}$ of an
inch thick, and nearly fill it with clean white sand moistened with a solution of sulphate of copper. The lead box forms the positive pole of the battery, and a
plate of zinc buried in the sand forms the negative pole. 2. Is there any preparation into which the wax moulds, used in electrotyping, can be dipped, to sub250, of Scientific Anerioan, of April 21, 1877; p. 177, September 22, 1877; and p. 284, answer 48, November 3, (19) C. B. W. asks: Cannot a helix be with the different coils separated by the thickness of the wire, giving the helix the appearance of a screw; then covering the first layer with a piece of silk or cot the groove left in the preceding layer, and soforcing the silk between the wires, and so of successive layers? A.
Yes, but itis awkward to properly connect the ends of Yes, but itis awkw
each layer of wire.
How can a rail be 1 foot out of balance when its supgard the rail as a lever in which the weightof one arm is balanced by the weight of the other arm; when it is moved as you mention, one arm is made 6 Inches shorter and the other 6 inches longer than it
With what can paper collars be made waterproof? A Fioat each sheet of paper in succession in a bath of al bumen, and hang up each sheet to dry; then coagulate
the albumen by fioating each albumenized sheet in a th of hot water
(20) F. R. R. asks: Which way will an Ar tesian casing stand the greater hydraulic pressure with-
out bursting or collapsing, from the inside out or from out bursting or collapsing, from the inside out or from
the outside in? A. The casing will withstand the greatest internai pressure, because it is shown, both by ex pressure the strength varies inversely as the diameter and thickness; while for an external pressure the
strength decreases more rapidly as the thickness destrength decreases more rapidly as the thickness de-
creases, and also as the length increases. You will find the matter discussed in Rankine's "Treatise on the mu
Steam Engine."
(21) E. W. D. asks: 1. If I make a telehone with a soft iron core and use a battery, will it infringe on Mr. Bell's patents A. That will depend on
other circumstances. 2. The other day, when it was ther circumstances. 2. The other day, when it was
damp, we worked telephones 70 miles very successful y ; since, in clear and dry weather, we could only get ndistinct sounds from the same distance and over the
same wire. What is the reason? A. It may be owing to loose joints in the main line, which in wet weather
become filled with water, so that then the conductivity of the line becomes more uniform throughout its
(22) W. U. asks: Is there any positive proof that there is a resisting medium in space? A. Not by
any physical tests. See answer to P. L. W., page 250, American, April 20, 187
Is the earth's orbit approaching a circle? A. From eded that the eccentricity is subject to a continual slow diminution. The amount of the diminution of the reatest equation of the center (the measure of eccenricity) is placed at $17 \cdot 6^{\prime \prime}$ in a century.
Will two bodies in space falling together under the influence of mutual attraction move toward each other in straight lines, or will they tend to describe a conic secthere wereno other matter in space and no interfering force they would approach in a straight line in accordance with Newton's first law. Consult Maxwell's "Matter and Motion" and Norton's "Astronomy."
(23) J. C. M. asks: 1. If two steam gauges areput on a boiler, one atthe top, theother atthe bottom, ference due to the pressure of the water above it. 2 . What is the temperature of the water in a boiler when there is 60 pounds of steam to the square inch? Does the temperature of the water rise with the steam? A.
The temperature of the water is generally about the same as that of the steam; in this case about 2770. 3 . What difference in the working of an engine does it make when the areas of the exhaust and supply pipes
are the same? A. None, ordinarily. 4. Can any harm are the same? A. None, ordinarily. 4. Can any harm the boiler will furnish dry steam under such circum. stances, we do not think there is any harm done.
(24) N. H. D. writes: I wish to make an 125 pounds weight Plesseadvise me. A. Toform the core bend a piece of soft, round iron, one inch in diameter and two feet long, into the form of the letter U; on
each of its arms slip a spool or coil of insulated wire, each of its arms slip a spool or coil of insulated wire, three inches in diameter and about eight inches long, formed by winding No. 16 copper wire, cotton insulation, on a mandrel or shaft of round iron, one inch in diameter and one foot long, wrapped with four layers of
foolscap paper. As each layer of insulated wire is wound on the mandrel it should be brushed over with hot glue, and when the spool is thus wound, and the glue mandrel is knocked out of the spool. Wind each spool in the same direction, and when the spools are slipped on the core, connect the inside end of one spool of wire with the inside end of the other spool of wire; this will the poles of a battery of five of Grove's cells.
(25) H. F. H. asks: What is the rule to find to warm a greenhouse? Hot water pipes are used. ould it require more than if for an ordinary room? Is y allowance made for double sashess A. Where douan ordinary apartment will be sufficient; but for single sashes the heating surfaces can be made twice as great,

Which is the most paying trade, carpentry or cabinet making? A. If a cabinet maker is a man of good taste andwith some knowledge of design, his trade is generally more remunerative than that of the carpenter; or
this is generally true, at least, in a community where this is generally true, at least, in a
taste is a merchantable commodity.
(26) E. M. C. asks: Other things remaining the same, would the horse power of an engine increase and decrease in dire
cylinder? A. Yes.
What are the standard average wages of machinists and coppersmiths? A. There is no standard. Machinists earn from
from $\$ 3$ to $\$ 4$.
Please state the dimensions oi one of the first class ocean steamers. A. The Britannic is 467 feet 2 inches
long, 44 feet 2 inches beam, 33 feet 7 inches depth, and long, 44 feet 2 inches
(27) S. H. P. asks: Who was the inventor of the mariner's compass? A. It is uncertain. The in-
ention is sometimes ascribed to Flavio Melf, or Flavio vention is sometimes ascribed to Flavio Melf, or Flavio Gioja, a Neapolitan, about the year 1302. Some author-
ities assert that it was brought from China by Marco Paolo, a Venetian, in 1260 claimed by both the French and English.
Is there any heavier metal than platinum known? A. No.
sity.
At whe
at degree of heat is common illuminating gas ignited A. According to Draper it
ature of little less than $1000^{\circ}$ Fah.
(28) S. L. P. writes: Suppose an upright steam pipe closed at the top, and live steam admitted at the bottom, would the condensed steam be held at the densed? A. The water would be at the bottom.
Minerals, etc.-Specimens have been reaved from the following correspo
D. F. R.-The doloritic rock contains much iron and little titanium. It does not contain silver or other casite-a sulphide of iron.-T. J. H.-Larger specimen ontains crystals of franklinite (zinc-manganese-iron oxide). Zincite-red oxide of zinc and feldspar. The
smaller sample is metallic antimony with a trace of bissmaller sample is metallic antimony with a trace of bis-
muth.-N. G.-The schistose rock contains sulphide of

## COMMUNICATIONS RECEIVED.

 ith much pleasure the receipt of original papers and PatentPatent Court. By A. W. S.
Amendment of the Patent Laws. By C. S.
Arctic Expeditions. By J. s.
Arctic Expeditions. By J. s.
Are the Seasons Growing Colde
Astronomical Discrepancies By L. S.
Cinders in the Eye. ByJ. H.
Nebular Hypothesis. By S. M.
Notes on the Telephone. By L. L. D

