The illustration that we give was drawn from life and leather in order to leave an impression of the outline, when gives a good representation of the animal. It is about the the shears as before completed the work. This method is still employed to some extent. The mode of cutting at pressize of a goat. Seen from the front, it has a wolf-like appearance, on account of its strong neck, encircling mane, and ent almost universally adopted is to stamp the gloves out by peculiar color of the head. The coarse long hair of the body means of the contrivance shown in Fig. 1. Steel knives are so arranged upon a board, with their edge uppermost, as to is of a light slate color, the points of which are united so as to form tufts or curls. The back, neck, ears, and goat-like form the outline of a double glove, including the opening for tail are of a dark black color. The hair from the eyes tothe thumb piece. Four to six pieces of kid of the proper wards the forehead, the cheeks, and along the throat is of a dirty grayish white. The short spirally-twisted and backward-bent horns are grooved at their base and are nearly hidden by the long hair of the forehead. The insides of the ears are covered with long and thick hair. The eyes are dark

in dull points. A full grown female of this rare species was exhibited at the Zoölogical Gardens, at Cologne, in the winter of 1876. It was unfortunately killed by the inundation of last spring, which overflowed a part of the garden.

brown. The hoofs are grooved on the inside and terminate

## KID GLOVES.

The manufacture of kid gloves is an old French industry. Grenoble is the principal seat of the trade, over a third of its inhabitants being engaged in it, and it was from this city that the manufacture was introduced, some three hundred years ago, by wandering craftsmen, into other European cities, especially those of Germany. Paris not long ago grew to be the rival of Grenoble in the trade, mainly through the exertions of Jouvin, who brought the manufacture into prominent notice, and laid the foundation of that worldwide fame which the Parisian kid gloves have ever since enjoyed.

He introduced several important improvements, and was size are placed upon these knives, a board is laid over both, among the first to recognize the great superiority of machine and the whole is then submitted to pressure, after which the work in his special department. gloves, neatly and cleanly cut, are ready to be passed to the

The French kid glove manufacture gives employment to seamstress. over 70,000 hands, including those who attend to preparation of the leather. The yearly production amounts to something cutting the thumb pieces. The knives used are made of the like 24,000,000 of pairs, representing a value of 80,000,000 very best steel, and demand special accuracy in their manufrancs. facture.

Kid gloves are made of the skins of goats, kids, sheep, and lambs, which are supplied by all European countries, Sax- form of cutting tool, in which the glove, besides being cut,

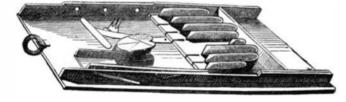


Fig. 1.-FORM FOR CUTTING GLOVE BLANKS.

ony, however, furnishing the best. Great care is exercised pleasure by means of a treadle. The jaws of this vise are in tanning in order to obtain leather of the required degree furnished with a pair of brass plates, changeable at will, of softness and pliability. The dyeing of the leather is carwhich have their upper edges provided with a row of teeth, ried on in special establishments, for the convenience of the latter being placed at varying distances apart on different glove makers who do not, like larger firms, attend to their plates. own dyeing. The soft gloss of kid gloves is not, as some have been led to suppose, due to any peculiar treatment, but project slightly above the comb, sufficiently to permit the depends upon the quality of the leather and the care expended seam being made with the necessary freedom. The needle in its tanning. is made to pass through the glove in the spaces between each

The hides, after coming from the dyer, are spread out separately upon a marble table with the smooth side down, the other or flesh side being submitted to a scraping process in order to reduce the existing inequalities and to render the skin as smooth and as uniformly thick as possible.

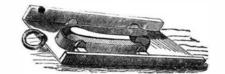
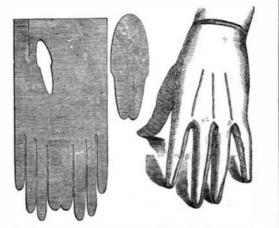


Fig. 2.-FORM FOR CUTTING THE THUMB PIECES

The leather is now cut into strips of a little over twice the breadth of a hand, and these établions, as the French call may have become distorted, flatthem, are then stretched for some time in the direction of their length. The cutting, which now follows, was formerly



# Scientific American.

Fig. 4 .-- MACHINE TO ASSIST IN SEWING .-- FRONT VIEW.

A separate apparatus, as shown in Fig. 2, is provided for

In some Parisian factories they have a more complicated

ed introduction.

ing appearance. This machine has

been in use ever since its in-

vention, in 1807, by James Win-

ter, of England, and is still exten-

sively employed, despite the fact that

special sewing machines have been brought to the notice of the trade,

capable of sewing within the same

time three times as many pair as the

After sewing, the gloves undergo

various minor operations, such as

straightening those portions that

most skillful seamstress.

is provided at the same time with the holes through which the sewing thread is to pass. Such an apparatus has, however, from its complexity, been found to be too uneconomical to warrant its extended

In sewing the gloves, silk is ordinarily used. A small contrivance is employed for this purpose, which, besides serving to hold the glove while being sewed, furnishes also a guide in making the stitches. As shown in Figs. 4 and 5, it bears some

resemblance to a vise, and is ordinarily kept closed

by the pressure of a spring, but can be opened at

In sewing, the two portions of the glove are allowed to

two teeth, and the seam thus acquires its uniform and pleas-

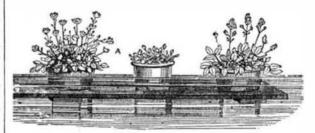
# [AUGUST 18, 1877.

#### Freezing Point of Ether,

Our common ethylic ether, improperly called sulphuric ether, because made by the action of sulphuric acid upon alcohol, is known to be a substance which does not freeze very readily. Its freezing point has been variously stated by different investigators, but Franchiment thinks that pure ether cannot be frozen. He has cooled it to  $-80^{\circ}$  C. (-112° Fah.) and it remained a thin liquid showing no signs of crystallization. In ether containing any water, white crystalline flakes form at a very low temperature, but the less water there is present the lower the temperature required will be, and the smaller the quantity of crystals. Franchimont thinks that these flakes are not crystals of ether, but ice crystals. The question seems to be one not easily settled, for few experimenters care to work at such extremely low temperatures, obtainable only by the expenditure of so much time, labor, and expense.

### A FLOATING FLOWER BED.

G. F. Wilson in The Garden gives his experience of a float which he has successfully used in the cultivation of bog and water plants, and says: The raft is 8 feet square and consists of nine planks, connected underneath by crosspieces, and having about 2 inches open spaces between; this was sunk by the weight of the pots, pans, and pieces of rock to 2 or 3 inches under the surface. On the raft bog plants in pots and water plants in pans were placed, with the result that, with no attention, they flourish as well as in their natural homes. After a time, when the wood has become saturated with water, and its floating power thus lessened, we nailed large pieces of cork underneath the raft; this enabled it to carry a heavy load. The plants now growing on the raft number twenty, and were chosen as representative plants. There are the North American pitcher plant (sarracenia purpurea), saxifraga palmata, buck beans, bog violets (pinguicula vulgaris), grass of Parnassus, several sorts of mimulus-the spotted mimulus overgrows its pan, and with floating roots in the water is most beautiful-lobelia cardinalis, bog myrtle, a large variety of yellow iris, and North American lady's slipper (cypripedium spectabile). It is obvious that, while the raft floats between 2 inches and 3 inches under water, each



pan or pot may be adjusted according to the requirement of its inhabitant; thus a water plant is sunk to the full depth, while a plant requiring only moist soil is raised up by a piece of wood placed under its pot. Probably a still more ornamental form would be a round raft of wood with cork or wood fastened with copper nails to form sides, the bottom to have only small holes all over to admit the water; there might be cross divisions for different mixtures of soil suitable for the various plants, made not deep enough to show above the surface; in this case the whole raft would be covered with soil, and all woodwork, except the sides, hidden.

## A Fertilizer from Blood.

A Frenchman named Lissagaray has taken out a Bavarian patent for making a fertilizer from blood. High pressure steam is first passed into the blood so as to cause it to boil and coagulate the albumen. The coagulated blood, while still hot, is pumped up on a linen filter stretched across a frame, and the greater part of the liquid drained off from the coagulum, which is packed in bags made of stronger linen, piled one upon the other, and squeezed between the plates of a hydraulic press, then dried in a wheel divided into four compartments, into which is passed hot air. In this way the nitrogenous portion of the blood is all retained in a form in which it is not liable to immediate decomposition, rendering it less offensive to handle and transport. If the blood be subjected to this treatment while fresh, the operation should not be particularly disagreeable.

Tellurious Odors.



ening the seams, pressing, etc., and are then ready for the market.

# Hyposulphite in Diphtheria.

Some salts of bismuth, more especially the nitrate and car-A very large number of diphtheria cases are cited by a Boston physician as having been successfully treated, in his bonate, have recently come into favor, and been prescribe own practice, by the use of hyposulphite of soda, in doses by medical men for certain disorders of the system (Ann. of from five to fifteen grains or more in syrup every two or Pharm.) It has been remarked in several cases in England three hours, according to age and circumstances; as much that persons to whom either of these preparations had been as the patient can bear without physicking being a good administered were affected in an unaccountable way, the rule in the severer cases. The tincture can be used in doses breath and skin acquiring an intolerable odor. It appeared of five drops to half a drachm, in milk, the amount for at first sight probable that the cause lay in the presence of thorough stimulation being greater than can be taken in arsenic in the bismuth, but analysis of the salts has shown water, and, in the treatment of children, the milk thus used them to be contaminated with tellurium. Tetradymite, a answers for food. As, however, the hyposulphite prevents compound of bismuth and tellurium, is a mineral which has been met with in many localities, and may easily have the digestion of milk, it should not be given in less than an hour from it, though they may be used alternately, in frecaused the contamination of the crude metal. We may add that among workers in ores containing telquent doses. ---lurium in Colorado, it is well known that, if they inhale the GRAVITY OF WOODS .- The woods which are heavier than vapors of that metal, or take it into the system, they soon water are Dutch box, Indian cedar, ebony, lignum-vitæ, mabegin to emit from every pore an odor, compared with hogany, heart of oak, pomegranate, vine. Lignum vitæ is which the smell of rotten eggs, sulphuretted hydrogen, or bisulphide of carbon are savory substances. Tellurium is a metal resembling tin in color, but it has many of the characteristics of sulphur.

Fig. 5.—Machine to as-sist in sewing. Side view of head.

Fig. 3.-GLOVE BLANK .- POSITIONS OF THE SEAMS ON A GLOVE.

accomplished by first tracing the outline of the glove upon the piece and then using the handshears. Next came sheet hand, cork, having a specific gravity of '24, and poplar, -383, iron patterns, which had merely to be pressed upon the soft are the lightest woody products.

one third heavier, pomegranate rather more. On the other