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E. W. E. is informed if you will send some more particulars, to make your meaning plainer, we will endeavor to answer the question concerning forging crank axles.—S. L. N. F. is informed that we have already published so much on the "snake" question that we feared to bore our readers. We have received many letters on the subject, and every week adds to the number.—C. B. R., W. D. Z., W. E. D., and others.—For directions for making rubber stamps, see No. 13, vol. 25, p. 203 (26).—C. R. is informed that Mr. Rose has not yet published such a work. The information you desire

can be gained by reading the Nos. of the SCIENTIFIC AMERICAN containing the articles you are interested in.—J. W. W.—Apply to a physician.—W. E. D. asks for a recipe to make eggs of Pharaoh's serpents, and is referred to vol. 34, No. 14, p. 218 (2).—E. L. R. is informed that we are not very favorably impressed with the design of his engine.—R. C. of Canada is informed that he should use gearing in his machine in place of the lever.—S. E.'s inquiries have already been answered.—To inquiry of J. D. about balloons we refer him to p. 64, vol. 32.—W. L. is informed that his calculation of his hay press is correct. But he will not realize all the pressure, in practice, as some will be required to overcome friction of moving parts.—K. Bros. are informed that the question of grate bars can only be answered by themselves. Measure the water and coal used by each boiler in a given time.

(1) M. M. C. says: I wish to make a number of wheels of sheet brass about 3 inches in diameter with a flange $\frac{1}{4}$ inch wide turned over so as to be at right angles to the web of the wheel. On one edge of this flange is to be ratchet teeth about $\frac{1}{16}$ inch apart, and on the face are to be figures stamped into the brass. Can I stamp out the teeth and figures and then turn the flange over with rollers without impairing the uniformity of the teeth? A. It would be better to turn the flange and then cut the teeth with a wheel-cutting engine or some fixture adapted to that purpose. If the figures are marked before the teeth are cut, there is no danger of injuring by spreading of the metal with figured dies. 2. Can light brass articles be cast in iron chills successfully? A. Use sand for casting small articles.

(2) W. M. asks: Is there anything that will insure or give to steam-heated tar (gas tar) drying qualities? We find it necessary to return our small chain, after tarring, into a steam chest in order to make it, when cold, sufficiently dry to handle. This is objectionable in view of cost, also detrimental to the appearance of chain. A. We know of nothing. Perhaps some of our correspondents can give the desired information.

(3) J. T. asks: 1. What kind of metal is best for what is called a buzz, such as is used for cutting the twisted part of augers? What is the speed required for such a wheel? A. If you have reference to what is called the "bit" or tip of the auger, it is done on a steel wheel running at high velocity, say from two to four thousand per minute, dependent on the size of the wheel. 2. Have case-hardened journal boxes ever been used for a high speed with advantage? A. Yes.

(4) C. J. M. asks: 1. Is there a rule for figuring cone pulleys? Is it necessary to know the distance from center to center? If so, why? A. C. J. M. will find his pulley question fully explained in "Wrinkles and Recipes." 2. I am building an engine, and I have two narrowings with break joints on the piston head. Should they be turned the same size as the cylinder? A. Turn the rings rather larger than the cylinder bore and spring them in. 3. What kind of metal is best for engines and pump rings? How should the joints be made? A. For piston rings cast iron. For pump rings brass.

(5) C. Y. & Co. ask how to copper plate iron castings. A. A cheap method of covering articles of iron with a film of copper without the use of a battery is to clean them and immerse them in an acidulated solution of sulphate of copper, and clean by washing in water. The solution may consist of 3 lbs. sulphate of copper dissolved, and add 2 fluid ozs. of sulphuric acid.

(6) J. E. B. asks for a recipe for the manufacture of parchment paper? A. Dip white unsized paper for half a minute in strong sulphuric acid, and afterward in water containing a little ammonia. Another process is to plunge unsized paper for a few seconds into sulphuric acid diluted with half to a quarter its bulk of water and wash with weak ammonia.

(7) W. H. asks: What is the best fertilizer for celery? A. Apply to some gardener in your vicinity. By what process could I extract gelatin from buffalo hide or cow's hide? A. See "gelatin" in Appleton's "Cyclopaedia."

(8) W. T. W. & Co. ask for information about polishing axes? A. The polishing of axes differs immaterially from other kinds of work that is finished on emery wheels. After the axes are ground, a piece of wood is inserted in the eye to conveniently hold it, and then it is held upon a common emery wheel (made of wood covered with leather and coated with glue and emery). A similar wheel covered with a finer grade of emery is used, and the finishing done on a still finer wheel covered with flour of emery being used. Some axe makers use but one grade of wheel, and varnish the work to prevent rust.

(9) R. S. R. says: I wish a recipe for making bird lime? A. The middle bark of the holly is gathered in June and July and boiled for 6 or 8 hours in water until it becomes soft. It is then put in a heap underground for 2 or 3 weeks, being watered if necessary, and left to ferment until it assumes a mucilaginous state. It is then pounded and kneaded until all refuse matter is worked out. To preserve it, it is kept in an earthen vessel and covered with water.

(10) J. G. asks: What is the Banting system of reducing flesh? A. Mr. Banting reduced his weight by leaving off eating plain bread, potatoes, fat meats, pastry, sweets, salmon, pork, and veal, and restricting his diet to fish, corn beef and mutton, toasted bread or crackers, and fruit. He drank nothing with milk or sugar in it, no wine but claret, and no beer.

Will the cistern water from houses on which pigeons light, after being passed through sand and charcoal, retain any disagreeable odor, or be injured in any way? A. No.

(11) P. B. asks: Will the water rise in a tube or vacuum 4 or 6 inches in diameter as well as 2 inches? A. Yes.

(12) F. L. asks: Who is Mr. Joseph Saxton whose name appears as one of "Our Men of Progress?" A. Joseph Saxton was born at Huntingdon, Pa., March 22, 1779, died in Washington, D. C., October 26, 1873. In his youth he constructed a printing press and issued

a small newspaper. At the age of 18 he went to Philadelphia, where he found employment with a watchmaker and afterwards with an engraver. His first invention was a machine for cutting the teeth of chronometer wheels. Afterward he constructed the astronomical clock, with compensating pendulum, now in the State House. He constructed many other machines and appliances, but these mentioned were considered sufficient to give him a place among "Men of Progress."

(13) I. L. B. asks: Can you tell me how to clean postage stamps for a collection? A. We must decline to publish recipes for cleaning—removing postmarks, etc.—postage stamps, as it will be obvious that information of this would be taken advantage of by unprincipled persons to defraud the Government. The gum may be removed by soaking in a large quantity of water, and pressing between pieces of filter paper—this will also remove most of the grease and other stains and tend to brighten the colors.

(14) D. F. H. asks: 1. What kind of steel is used for making shoe knives? A. Good cast steel. 2. What oil is used for hardening? A. Any animal oil. Lard oil is generally used. 3. How is the temper drawn, and how low? A. Till the bright surface assumes a red or copper color.

(15) E. H. asks: What ought to be the size of a blower fastened on a 4 inches axle making 85 revolutions a minute, to produce 40 lbs. of pressure, the diameter not exceeding 18"? A. We think it will be necessary to use a positive blower, and the size will depend on the quantity of air you wish to use.

(16) D. B. K. asks if the bearing surface of two hardened globes of 25 feet diameter is greater than two globes of 1 inch diameter? A. If the globes are perfectly hard they will only have a point in contact, whatever their size. In practice, however, if one globe was resting on the other, we think the bearing surface would be greatest for the large globe.

(17) J. P. L. says: How can I compute the thickness of iron or brass in a hollow sphere necessary to stand a given pressure per square inch, the pressure to be applied within? A. Multiply the tenacity of the material in lbs. per square inch, and divide the product by the diameter of the sphere in inches.

(18) H. S. M. says: 1. The steam launch Arrow has wagon top boiler with large flat surfaces, which are stayed with $\frac{3}{8}$ inch iron bolts 3 inches between centers; they are riveted into the shell in the usual manner. What is a safe load to use on stay bolts thus placed and fastened, and what pressure is safe on such a boiler? A. The data sent are rather incomplete, but we think the pressure should not exceed 60 lbs. 2. It has a screw 24 inches in diameter and 38 inches pitch. It makes 200 turns per minute. The hull is 28 feet long, with a beam of six feet. She has a moderately "fine run." What is her probable speed? A. From 5 to 6 miles an hour.

(19) C. P. F. says: A. claims that by using foot valves, 1st 28 feet, 2d 14 feet, 3d 7 feet, 4th $3\frac{1}{2}$ feet, 5th $1\frac{1}{2}$ feet from pump, that water can be pumped by suction atmospheric pressure 54 $\frac{1}{4}$ feet, while B. claims 33 feet is the theoretical, 32 feet the practical limit of pumping water by suction. A. We think B. has about the right idea.

(20) A. D. H. says: I am running an engine of an English make, the bore is 10 inches, stroke 27 inches. What is the horse power? A. You do not give sufficient data.

(21) J. S. B. & Co. ask: Is there any way that air could be purified after being once inhaled, or could oxygen be combined and admitted into a small cell at will, so as to sustain life? A. We think the difficulties to be overcome in realizing your plan, as we understand it, would be very great.

(22) P. J. K. asks for a formula to make rubber adhere to iron or steel? A. There are a number of good cements for this purpose in the market, and we think it will be more satisfactory for you to try some of them.

(23) S. G. F. says, for the best way to construct a penstock and the most suitable size for furnishing water to a 20 inch turbine wheel, the head being 36 feet. A. We think this may answer very well; but as we know nothing of the situation, we advise you to consult an engineer.

(24) To B. E. T. we say that every connection between motor and machinery requires some power to drive it. The amount of loss in your case will depend upon the fitting up of the gears, and any guess we could make from the data sent would be of little value.

(25) H. E. E. says: We are using an engine 9 x 20 that has been running from one to three days in the week since 1861, with no repairs on the piston till last March, when the piston rings were so much worn that we had new ones put in. When first put in the saving of steam was one half, but lately we find the exhaust showing considerable leakage, so in taking out the piston I find the rings worn out again. A. We could not answer definitely without knowing more particulars. It was probable that the cylinder needs re-boring. Allowing it to rust is very bad practice, and assists the wear of the rings. You should use sufficient oil to prevent this action, moving the piston slightly if the engine is not used for several days.

(26) H. E. H. asks: Will you inform me of a correct rule for finding the proper sizes of boilers for different sizes of steam engines? A. You will find some notes relating to the subject on p. 225, vol. 32.

(27) J. R. P. says: In a work entitled the "Electrical Theory of the Universe," I find the following: Immerse the prime conductor of a galvanic battery in a pint of water, and it will be converted into two thousand pints of its constituent gases, oxygen and hydrogen; now insert the same conductor into these gases, and it will be contracted back to one pint of water. Now if this change could be done quick enough, and not cost too much, would it not be a good motor for locomotives and other machines? A. Certainly, if.

(28) W. H. M. asks: 1. What is the longest span of suspension bridge in the world? A. We believe

the largest suspension bridge that is completed has a clear span of 1,057 feet. 2. How much is the estimated cost of Brooklyn bridge? A. Between ten and twelve million dollars. 3. What is considered the greatest engineering work (as completed) at the present day? A. It would probably be impossible to name any single work which could be called the greatest in the opinion of everybody. 4. Is cold water pressure harder on a boiler than an equal steam pressure? If so, why? A. Cold water pressure is often more injurious than steam pressure, because with the former the boiler is not in the condition which occurs in actual practice, so that, when it is heated, it may be better able to resist the strain.

(29) I. T. W. says: I am making a steam engine cylinder 1 $\frac{1}{2}$ inch bore and 2 $\frac{1}{2}$ inches stroke. What size boiler will it require? A. See pp. 33 and 225, vol. 33.

(30) W. F. says: Will you inform me of the mode of casting iron on to steel so as to form a solid weld? A. Perhaps some of our readers who have experience can aid the correspondent.

(31) J. N. asks: How many feet of pipe heating surface will an upright boiler of the following dimensions furnish economically with an average of 5 lbs. steam? Boiler 5 feet diameter, 151 $\frac{3}{4}$ flues 7 feet long, 3 feet 4 inches diameter of grate surface. Good draught. A. Such a boiler should evaporate 9 or 10 cubic feet of water an hour. The arrangement of flues mentioned is sometimes advantageous, but not always. You could only determine the question, in your case, by experiment. There is no standard for rating the power of boilers that is generally accepted by engineers.

(32) J. L. K. asks: 1. Is the Thomas steam wheel applicable to marine propulsion, and is it cheaper in construction than an ordinary engine? A. We do not discuss the merits of special manufactures in these columns. 2. What power can I expect from a windmill whose sails (4) are 5 feet x 2 feet in what is generally described as a stiff breeze? I cannot give you the pitch of sails, but presume that part is all right; it was made in London, England, and purchased from a ship wrecked on this coast. A. See p. 241, vol. 32.

(33) J. L. says: Will you give me the process for making rubber stamps? A. The rubber used for stamps may be either the pure gum (caoutchouc) or the sheet rubber, containing about 3 per cent of uncombined sulphur (not vulcanized rubber). In preparing the stamp the form is first set up in clean type well oiled, a retaining rim is set up about the face of the form, and a little thin cream of fine plaster of Paris worked in with a fine camel's hair brush. When all air bubbles have thus been excluded, the thicker plaster is run in to the depth of about three quarters of an inch, and the mould allowed a sufficient length of time in which to harden. The use of strong alum water in place of the clean water used in mixing the plaster will give a much harder mould, but the plaster then is longer in hardening. After thoroughly drying and baking, the mould is placed in a frame of suitable size, the sheet of rubber (about $\frac{1}{8}$ inch thick) adjusted on its face, and the whole put in a small screw clamp and heated slowly until the rubber becomes sufficiently softened to admit of being easily forced into the mould by tightening the screw. The subsequent vulcanization of the rubber may be effected by immersing it for a short time in a mixture of 30 parts bisulphide of carbon and 1 chloride of sulphur, and then exposing in a room heated to 70° Fah. until all the sulphide of carbon has volatilized. Immersion in a boiling solution of 9 ounces of caustic potassa in a gallon of water for a few minutes, and subsequent washing in clean water completes the process, and the form is then ready for mounting. If the rubber is sufficiently softened, a very little pressure will cause it to copy the mould perfectly without breaking it. This also answers several other correspondents.

(34) H. C. asks for a recipe for making sealing wax. A. For red wax take shellac 4 ozs., melt and add 1 $\frac{1}{4}$ ozs. Venice turpentine. Mix and add 3 ozs. vermilion. It can be poured into moulds while melted, or rolled into sticks after it has cooled a little.

(35) N. A. B. says: 1. In the description of a magneto-electric engine on p. 8, vol. 33, I read: "By a suitable commutator, the currents circulating through the coils on the stationary magnet can be sent through those on the armature." Is reference had to the battery current, or the induced ones? A. The battery current. 2. Please tell me how to use the tangent galvanometer? A. The tangent galvanometer of most recent construction is composed of a compass dial five or six inches in diameter, having a fine steel point in the center. Underneath the dial are placed coils, of insulated copper wire of several capacities, designed to measure various currents, from those of great intensity with but little quantity, to those of great quantity with but little intensity. The magnetic needle which is supported on the fine steel point alluded to is composed of a number of thin, oblong steel plates, riveted upon a flat ring of aluminum and so trimmed as to form a perfectly circular disk. The average weight of the needle does not exceed 20 grains. The coils are placed so that the current runs parallel with the meridian of the needle. They are half an inch or more wider than the diameter of the disk. The intensity of currents, as measured by the tangent galvanometer, is proportional to the tangents of the angles of deflection—thus: let an electric current be sent through the galvanometer coil, whose directive force is precisely equal to that manifested by the terrestrial magnetism, and the needle, before at rest upon the meridian, will be deflected 45°; double the current passing through the coil and the needle will cut 63° 30'; with threefold the intensity of current the deflection will be 71° 34'; with fourfold, 76°, etc., according to the law of natural tangents. For measuring resistance, etc., of lines, a set of resistance coils is used in connection with the instrument. 3. As the Camacho electromagnet develops so much power with a comparatively weak current, will it not produce proportionally powerful induced currents? A. Yes, under some circumstances. 4. I purpose making the positive pole for sesquioxide of iron battery in the form of a carbon cell, made as described on p. 129 SCIENCE RECORD for 1875, containing a quantity of the sesquioxide; or in the form of a cylinder composed of coarsely pulverized coke and sesquioxide made similarly to the coke-manganese pole

described on p. 221, SCIENCE RECORD for 1876. Will both arrangements work, and which will be the better? A. The latter will have the least internal resistance, but will not be a very constant form. 5. Is there any alloy that expands when cooled, and contracts when heated? A. No; but a few of the metals or alloys, as those of antimony and bismuth, have the property of expanding considerably at the moment of solidification from fusion, owing to their tendency to crystallize.

(36) W. A., of Montreal, asks for the recipe for starch polish, or "concentrated starch," so-called? A. We do not know its exact composition, but think it is simply starch with a little grape sugar and paraffin.

(37) L. W. H. says: I want some method of preserving belts. I was told by an engineer to paint them with printer's black ink. Please let me know if this will damage belts that are in motion daily? A. A very little pure lard oil or neat's foot oil will preserve belts and prevent them from cracking. Castor oil is also used, but too much is worse than none. Daubing with printing ink is not recommended.

(38) R. B. G. says: I have a 12 x 24 inch engine, nearly new, runs 80 revolutions per minute, with which I wish to drive 2 pair 42 inch and 1 pair 30 inch burrs. My boiler is 42 inch x 26 feet, with two 16 inch flues. Is this boiler capacity sufficient? Give me the best plan to construct the furnace to give good draught and to economize fuel. How much of the boiler shell should be exposed to the flames? What should be the size of an iron chimney, and how high? A. The boiler will be large enough in all probability. As to mode of setting, see p. 339, vol. 33.

(39) C. M. asks how to make a bichromate of potash battery? A. The carbon battery usually consists of a glass jar having within it a cup of porous, unglazed porcelain. The annular space between the sides of the vessels is filled with water slightly acidulated with oil of vitriol, and contains a sheet of zinc shaped so as to conform to the curve of the inner cup, which it nearly surrounds. A stick or prism of gas carbon is placed in the porous cup, and surrounded with a fluid made by adding strong sulphuric acid to a saturated solution of potassium dichromate until the red chromic acid just begins to separate in flakes, and then just enough water to redissolve the precipitate. The proportions of the several ingredients in this mixture should be about as follows: To 10 ozs. of potassium dichromate in a gallon of water, add 1 pint of strong oil of vitriol.

Please give me a recipe for polishing shells? A. See answer to H. C., p. 43, vol. 37.

(40) W. M. asks how to magnetize iron? A. Soft iron will not retain magnetism so as to become permanently magnetic. When a box of iron is surrounded by a coil of insulated wire (wrapped tight about it) through which a battery current is passing, the iron becomes a strong magnet. As soon, however, as the electric current is interrupted, the iron loses its magnetism and resumes its passive condition. You should consult some elementary treatise on electricity and magnetism or natural philosophy (physics). The best of these works may be consulted at the Astor Library.

(41) W. M. U., of Cork, Ireland, asks: 1. How is brown bronze on gas chandeliers and fittings done? A. Vinegar half a pint, copper sulphate 3 ozs.; hydrochloric acid 3 ozs., ammonium chloride 2 ozs., alum 1/2 oz. Dissolve the salts, reduced to a fine powder, in the vinegar and acids with the aid of heat, and apply to the brass warm. 2. Make a paste of 2 ozs. each of verdigris and vermilion, 5 ozs. each of almand and sal ammoniac (all in fine powder), and vinegar. Heat the paste, and spread it on the cleaned work previously warmed. The addition of a little sulphate of copper inclines the color to chestnut brown, and borax to yellowish brown. 3. Use the following bronze powder with an oil size: Copper filings 100 parts, carbonate of soda 60 parts; fuse, cool, powder, add 15 parts of copper filings, mix, heat to whiteness for 20 minutes, cool, powder, wash and dry. 2. How is black bronze done? A. Dip the work bright in nitric acid, quickly rinse with plenty of water, and place in the following mixture until it turns black: Hydrochloric acid 12 lbs., sulphate of iron 1 lb., pure white arsenic (arsenic acid) 1 lb. It is then taken out, rinsed with clean water, and dried in sawdust, and polished with black lead, and lacquered with a green lacquer made as follows: 1 gallon of wood naphtha (methyl spirit), 5 ozs. shellac, 4 ozs. gum sandarac, 1 oz. gum elemi; place in a tin flask and expose to a gentle heat for a day or two. Then strain off, add a half gallon of spirit, and treat as before. Finally dissolve in the liquor 6 ozs. of turmeric and 1 of gum gamboge. 3. Can brass before pouring be colored by placing anything on it so as to give it when turned in the lathe a rich color like straw? A. If we understand you, no. Yellow brass contains a larger proportion of zinc.

(42) I. H. P. asks: What will remove the stain of sugar of lead from lime? A. Try a little soda water (carbonic acid water). If this does not answer use oil of vitriol diluted with about 50 parts of water. Should imitation black walnut paper wainscot be sized before being varnished? If so, what is the preparation for sizing, and what is the best varnish? A. Yes; use a thin glue water, and when perfectly dried varnish with copal.

What can be done to cleanse for domestic use iron vessels in which sulphur has been melted? The sulphur seems to have combined with the iron by incrustation. A. Boil in the vessels for some time strong aqueous solutions of caustic soda or potassa; then wash with plenty of clean water and scour with sand.

(43) S. S. T. asks how to make the lightest gas possible from coal, such as would be most suitable to inflate a balloon? A. Use a hard coal and work the charge at a high temperature and longer than usual. The gas should be well washed and purified. Peat gives a lighter gas than coal.

(44) M. M. says, in answer to C. R., if he will so arrange his flue that the smoke from his boiler will pass vertically downward into a small chamber of 3 or 4 times the sectional area of his smoke flue, and from that chamber pass into the smoke flue, very few sparks will ever rise. If he will keep the floor of this receiving chamber flooded with water, neither sparks nor dirt

can possibly pass up the smokestack. I have seen this tested and know it to be a perfect cure.

(45) B. R. T. asks how to make printer's rollers, and moulds for the same. A. The roller mould may be a brass, zinc, or tin tube of the size required. Oil it on the inside before pouring the composition into it. This is to prevent sticking. For the roller composition to use in summer take good glue, prepare as for gluing wood work, and add about twice the quantity of good molasses, and boil together for a short time, say an hour or two, then pour in the mould. If too soft when it gets cold, remelt and add more glue.

(46) J. E. asks for a recipe to make black ink, and is referred to reply to T. C. (54) p. 76, No. 5, present volume.

(47) J. A. H. is informed that we know nothing of the opportunities for his business in Japan. We doubt if employment could be secured there that would pay better than here.

(48) W. J. asks: Have any detailed drawings of the Brayton gas engine been published? A. In No. 20, vol. 34, and No. 2, vol. 36 of the SCIENTIFIC AMERICAN, and in Nos. 24 and 58 of the SCIENTIFIC AMERICAN SUPPLEMENT, you will find cuts and descriptions that will give you the information.

(49) H. K. asks: What is the best solution for tempering coalpicks? What is used for tempering dies and knives, and how is it done? Which is the best method to straighten a horse's hoof? A. Vol. 31 of the SCIENTIFIC AMERICAN contains about a dozen good articles on hardening and tempering to which reference is made. No two experts in hardening and tempering use precisely the same solutions or manipulate the tools to be tempered in the same manner. Each one would probably claim their process as the best. Conditions are such, as regards quality of steel, hardening, etc., that it is impossible to give the best solutions or the best methods. In reply to the last question our correspondent had better consult a farrier.

MINERALS, ETC.—Specimens have been received from the following correspondents, and examined, with the result stated:

S. M. S.—The scale consists principally of carbonate and sulphate of lime, some carbonate of iron, and a little alumina and silica. There is nothing in it of a poisonous nature. The mineral matter forming the scale is most readily precipitated from the water by boiling. Allow the water to settle and siphon off from the sediment.—W. P. C.—It is flint.—M. C.—It is an earth or soil containing a large quantity of carbonaceous matter apparently of animal origin. Earth of a similar nature is often found in the caves of guano districts. The percentage of ammoniacal salts is very small, but it contains enough of the phosphates to be of some value as a fertilizer.—T. W.—It is not plumbago, but a shale of little value. It may pay you to look deeper.—B. F. G.—Nos. 1 and 4 are not trap rock, but a limestone containing garnets and idocrase—a compound of lime, iron, alumina, and silica. Nos. 2 and 3 contain copper.—H. W. K.—We cannot find your box of minerals.

COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects:

- On Darwin and Others on Creation. By Dr. H. D. T. On Determining the Proportions of Gear Teeth. By O. E. M. On Hydraulic Cements, Stone, etc. By —. On Geometrical Problem and Instrument. By W. G. B. Also inquiries and answers from the following: D. L. H.—H. W. K.—J. S. A. B.—G. R. C.—W. C. L.—J. M.

HINTS TO CORRESPONDENTS.

We renew our request that correspondents, in referring to former answers or articles, will be kind enough to name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries fail to appear should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them. The address of the writer should always be given.

Inquiries relating to patents, or to the patentability of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket, as it would fill half of our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address is given.

Hundreds of inquiries analogous to the following are sent: "Who publishes books on steam boilers? Who publishes a book on construction and running of steam engines?" All such personal inquiries are printed, as will be observed, in the column of "Business and Personal," which is specially set apart for that purpose, subject to the charge mentioned at the head of that column. Almost any desired information can in this way be expeditiously obtained.

OFFICIAL.

INDEX OF INVENTIONS FOR WHICH Letters Patent of the United States were Granted in the Week Ending July 3, 1877, AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents.]

A complete copy of any patent in the annexed list, including both the specifications and drawings, will be furnished from this office for one dollar. In ordering, please state the number and date of the patent desired, and remit to Munn & Co., 37 Park Row, New York city.

- Adhesive substance, Long & Drake 192,773 Advertising seat, etc., Lacomme, Marville, & Giron 192,770 Animal stocks, Bowman & Irving 192,672 Animal trap, F. Cowan 192,569

- Aquarium, Paen & Sexton 192,595 Axle box covers, G. S. Winslow 192,667 Bag holder, M. P. Moule 192,652 Bale tie, F. M. Blake 192,730 Baling cotton press, P. C. Ingersoll 192,762 Band machine, M. Blakey 192,615 Barrel head, M. L. Thompson 192,564 Bath apparatus, H. J. Bailey 192,728 Bed bottom, S. H. Reeves 192,790 Bed, cabinet, Green & Williamson 192,421 Bedstead, C. Pabst 192,711 Bee hive, D. Thompson 192,605 Binder, W. H. Russell 192,791 Blowers, C. Hammelmann 192,623 Bobbin holder, etc., Nealon & Higgins 192,655 Boiler and superheater, S. N. Carvalho 192,673 Boiler cleaner, T. Craney 192,741 Boiler flue scraper, G. H. Noyes 192,786 Boiler, R. C. Duchesne 192,685 Book, parcel handle, G. Havell (r) 7,775 Boot, J. Miner 192,780 Boot-burnishing machine, J. W. Dodge 192,573 Boot machine, J. Kimball 192,582 Boot sole edges, A. Bolling 192,616 Boot-trimming machine, B. F. Leon 192,585 Box for collars, Green & Tiff 192,756 Brick kiln, W. T. Christy 192,634 Brick machine, T. James 192,763 Brush machine, J. L. Whiting 192,602 Buggytop, J. H. & E. M. Keller 192,650 Bung extractor, W. J. Wademan 192,721 Burglar alarm, J. K. Johnston 192,693 Button, S. W. Young 192,613 Canal boats, N. M. Tobey 191,606 Candle, P. R. Gottstein (r) 7,777 Canning fruits, W. A. Wicks 192,803 Capstan, etc., Churchill & Champlain 192,738 Car brake, J. Tarr 192,719 Car bumper, S. M. Cummings 192,570 Car coupling, G. M. McMahon 192,776 Car coupling, C. D. Norman 192,710 Car fare box, L. Wood 192,505 Car mover, D. Pierce 192,713 Carspring, J. Ludlum 192,703 Car, A. A. Young 192,508 Cars, J. B. Slawson (r) 7,780 Cars, G. E. Noyes 192,785 Carpet stretcher, L. W. Rivers 192,599 Carriage curtain fastener, H. P. Elston 192,748 Cartridge, D. E. Williams (r) 7,783 Cartridge, J. H. Bullard 192,676 Chain coupling, J. C. Dillon 192,639 Chair, J. R. Brumby 192,674 Churn, L. Budahl 192,675 Coal breakers, S. Broadbent 192,733 Coal elevator, J. A. Woodward 192,610 Cock and valve, J. Powell 192,655 Coffee pot, R. L. Nelson 192,593 Coloring fruits, Lecourt & Guillemare 192,771 Core box, Aikin & Drummond 192,556 Core box, J. Powell 192,657 Corn planter, Chrstrup & Schneider 192,737 Corn planter, M. Gregg 192,767 Corn planter, F. A. & J. W. Hartnagel 192,694 Corn planter, C. Woods 192,612 Corset, Bale & Goldberg 192,729 Corset, L. C. Warner (r) 7,782 Crucibles, R. Taylor 192,604 Cut-off and filter, J. Hoover 192,696 Dental plugger, R. B. Donaldson 192,746 Dentist's chair, E. Berritt 192,809 Desk, Durant & Kane 192,641 Digger, etc., M. Johnson 192,697 Dish rack, Bowden & Stewart 192,560 Door spring, L. P. Sherman 192,602 Drawing frames, J. B. Clarke 192,682 Electrode, G. M. Schweig 192,601 Engines, W. R. Comings 192,637 Fabrics, M. Jonasson 192,766 Fan, C. Krauss 192,700 Faucet, A. Luhrs 192,588 Feathers, C. W. Nichols 192,594 Fence, A. McAllister 192,709 Fence barb, W. Burrows 192,736 Fence, food, W. H. Johnson 192,765 Fence, iron, M. G. Freeman (r) 7,775 Fence post, S. Miller 192,779 Fences, post, Morgan & Landers 192,592 Filter, J. Foley 192,750 Fire arm, G. F. Evans 192,749 Fire escape, W. Guthrie 192,758 Fire escape, S. H. Harrington 192,693 Fire escape, Michie & Williams 192,778 Fire irons, B. H. Connor 192,618 Fire places, G. W. Moore 192,782 Fish scrap, L. R. Cornell 192,740 Fluting machines, H. Albrecht 192,632 Fly trap, J. T. Guthrie 192,578 Forks, L. S. White 192,801 Gate, L. Dickerson 192,745 Gearing, E. Parker 192,656 Glass, ornamenting, C. J. Cartisser 192,679 Glassware, C. L. Knecht 192,769 Globe, E. G. Durant 192,644 Grain, band, F. Peteler 192,789 Grain binder, Gammon, Dixon, & Steward 192,575 Grain binder, J. F. Steward 192,603 Grain elevator, J. A. Woodward 192,611 Grate bar, A. O. Denio 192,744 Grate bar, H. W. Adams 192,680 Grindstone, A. O. Morgan 192,781 Gun, spring, J. L. Follett 192,751 Harrow, A. J. Upham 192,607 Harrow, etc., J. L. Curry 192,742 Harvesters, E. Cheney 192,681 Hats, N. A. Baldwin (r) 7,771 Hay rack, C. Williams 192,804 Heating apparatus, W. Bliss 192,559 Hoe, M. Johnson 192,764 Hog cholera compound, R. E. & T. M. Madison 192,590 Hog elevator, G. Wheeler 192,723 Horse power, T. E. Adams 192,631 Horseshoe nail blanks, Wheeler & Coy 192,665 Horseshoe nail machine, Wheeler, Loring, & Coy 192,666 Ice cream freezer, O. Dexter, Jr 192,684 Ice cutter, M. H. Winebrener 192,609 Inks, C. Collins 192,739 Inking, A. E. Hix 192,624 Iron, winding, A. J. Moxham 192,653 Iron ware, F. G. & W. F. Niedringhaus (r) 7,779 Ironing board, T. Ellison 192,687 Ironing table, H. Littlefield 192,772 Jar holder, T. & H. Hale 192,760 Knapsack fire engine, J. W. Douglas (r) 7,774 Knife, F. Schwatka 192,660 Knife, corn, W. Millsbaugh 192,704 Knob, metal, Lewis & Lampson 192,586 Knobs, J. W. Haines 192,759 Lamp, J. Dillen (r) 7,773 Lamp support, R. H. Ryan 192,600 Lamps, L. W. P. Gray 192,647 Lard, T. H. Rosser 192,716

- Lifting jack, J. P. McGrew 192,651 Lightning rod, C. H. Smith 192,628 Lock, E. Wike 192,724 Lock, L. H. Sholder 192,661 Lock, F. J. Kimball 192,767 Locomotive, J. E. Wooten 192,725 Loom, L. J. Knowles (r) 7,784 Loom, J. Rothwell 192,659 Loom shuttles, J. Hamilton 192,692 Loom, shuttle box, Hickey & Miles 192,580 Lumber, W. E. Brock 192,673 Millstones, Moir & Ellis 192,707 Mower, A. R. Reese 192,627 Nut lock, Collins & Grant 192,636 Nut lock, J. W. Eaton 192,630 Nut lock, J. Hollingsworth 192,625 Oil can, G. T. Hunsaker 192,581 Oil well tubing, J. C. Dickey 192,619 Ore mill, H. K. Drake 192,747 Ore stamp, T. A. Cochrane 192,567 Organ, reed, Koeber & Sheridan 192,583 Ornamenting wood, O. Barwolf 192,558 Packing, J. R. Cross (r) 7,772 Packing, A. J. Stevens (r) 7,781 Pen holder tip, E. W. Giles 192,754 Pen, stencil, H. M. Paine 192,626 Pencil sharpener, E. W. Frost 192,752 Pianos, music retainer, J. P. Molitor 192,591 Picker teeth, R. Aldrich 192,669 Piston, L. Richer 192,715 Plow, etc., Wertemberger & Alniss 192,500 Plow brightener, Minor & Woolverton 192,708 Plow clevis, W. S. Wier 192,608 Pocket book, D. M. Read 192,714 Pocket, W. M. Blume 192,732 Printing presses, T. J. Mayall (r) 7,786 Projectile, T. C. Backus 192,670 Propeller, W. J. Carroll 192,563 Pulley, band, C. R. Bushnell 192,562 Pump reel, D. C. Brawley 192,567 Pump rod, Gifford & Abell 192,690 Pump valve, N. S. Bean 192,633 Punching machine, M. Gluck 192,648 Railway gate, E. W. Moyer 192,706 Refining liquors, G. Clark 192,635 Refrigerator, L. B. Woolfolk 192,806 Register, A. Shedlock 192,792 Revenue guard, etc., F. I. Howe 192,649 Road scraper, A. Thompson 192,720 Rock-boring machine, H. N. Penrice 192,788 Sash balance, W. Cashner 192,680 Sash fastener, H. P. Andrews 192,614 Saw guide, W. Collins 192,683 Saw mill dog, H. Snyder 192,795 Saw mills, H. Gawley 192,576 Saw, pulley, J. H. Hobson 192,695 Sawing machine, F. Millward 192,810 Sawing machine, F. Eisenpick 192,986 Sawing machine, J. W. Penney 192,597 Scales, R. Ehmer 192,574 Screw machine, Stiff & Bowen 192,796 Seal, E. J. Brooks 192,735 Sewing machine, J. Blasius 192,731 Sewing machine, Corbett & Hadlow 192,563 Sheep wash, W. Little 192,587 Sheet metal vessel handle, F. G. Niedringhaus et al 192,784 Shirt, M. Simon 192,794 Show case, W. Shockley 192,717 Skate, O. Edwards 192,643 Skiving machine, W. S. Fitzgerald 192,645 Soldering tool, L. Cutting 192,743 Spoke socket, J. P. Parkhurst 192,596 Stable scuttle, W. M. Watkins 192,722 Steam and water cock, Guild & Lewis 192,622 Steam radiator, R. S. Gillespie 192,755 Stopcock, etc., J. G. Murdock 192,654 Stopcock, R. Lapham 192,584 Stove, F. A. & A. B. Lyman 192,589 Stove, E. I. Matteson 192,774 Stove, J. D. Murray 192,783 Stoves, O. F. Stedman 192,629 Stove, grate, J. H. Mearns 192,777 Telegraph signal, L. B. Birman 192,644 Ticket machine, H. Van Geasen 192,798 Tobacco label, G. W. Yerby 192,726 Tobacco cutter, C. F. Harlow 192,579 Tobacco safe, L. C. Parker 192,712 Toilet screen, E. S. Lathrop 192,701 Tonsorial compound, W. Clark 192,565 Toy, A. Gartner 192,689 Turbine wheel, A. R. Guilder 192,691 Turbine wheel, E. M. Hale 192,648 Umbrella tip, E. Croft 192,638 Vase holder, C. Heckert 192,761 Vehicle axle box, I. N. Camp 192,677 Vehicle hub, C. J. Valentine 192,799 Ventilating bung, L. H. Lesser 192,702 Ventilator, A. Barnum 192,567 Ventilator, T. M. Foster 192,688 Volute motor spring, D. Carter 192,564 Wagon bed, W. J. Kinsey 192,699 Wagon end gate rod, J. Genzly 192,753 Wagon seat spring, T. Thompson 192,797 Wagon spring, A. W. McKown 192,775 Wash basin, C. E. Yvelin 192,807 Washing machine, S. Needles 192,705 Water closet valve, S. Eckert 192,642 Water wheel, J. J. Bourgeois 192,671 Weaving shuttle, W. L. Gilbert, (re-issue) 7,776 Whiffletree, C. D. Smith 192,662 Whip, O. Breckenridge 192,617 Windmill, W. G. Alexander 192,668 Windmill, W. Peck 192,787 Windmill, Rhoades, et al 192,598 Window bracket, J. F. Zimmerman 192,727 Window shade roller, J. R. Smyth 192,663 Window washer, G. G. Clark 192,566 Wire stretcher, W. Z. Dafeo 192,572 Wood boring machine, J. D. Shoots 192,793 Wringer roll, J. Green, Jr 192,577 Yarn machine, J. Cumcock 192,571

DESIGNS PATENTED.

- 10,079.—PENDENT GAS FIXTURES.—C. Baker, Philadelphia, Pa. 10,080 and 10,081.—GASALIERS.—R. C. Baker, Philadelphia, Pa. 10,082.—CASSIMERES.—F. S. Bosworth, Providence, R. I. 10,083.—EMBROIDERY PATTERN.—E. Crisand, New Haven, Conn. 10,084.—HEATING STOVES.—J. A. Lawson, Troy, N. Y. 10,085.—LIQUOR FLASKS.—E. R. Lilienthal, San Francisco, Cal. 10,086.—MATCH SAFES.—W. H. Matthal, Baltimore, Md. 10,087.—CASSIMERES.—W. B. Weeden, Providence, R. I. 10,088.—MONUMENT.—A. M. Buchanan, Moberly, Mo. 10,089.—CASSIMERES.—O. F. Chase, Thompson, Conn. 10,090.—OIL STOVES.—W. Hailes and J. Gray, Albany, N. Y. [A copy of any one of the above patents may be had by remitting one dollar to MUNN & Co., 37 Park Row, New York city.]