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More than twelve thousand crank shafts made by Chester Steel Castings Co. nowrunning: 8 years, constant iron. See advertisement, page 270.

Emery Grinders, Emery Wheels, Best and Cheanest. Hardened surfaces planed or turned to order. Awarded Medal and Diploma by Centennial Commission. Address American Twist Drill Co., Woonsocket, R. I.

Diamond Planers. J. Dickinson, 64 Nassau St., N. Y.



(1) C. P. asks: What can be put on plow mould boards to preserve the polish and keep them from rusting, and will be easily rubbed off? A. Use a mixture of tallow and white lead.

(2) J. M. S. asks: What is wash blue? A. It is commonly a fine grade of Prussian blue mixed with enough oxalic acid or ferrocyanide of potassium to render it soluble in water.

(3) F. H. asks how to make the varnish used for transferring? A.Take mastic in tears, 61/2 ozs.: resin, 121/2 ozs.; pale Venice turpentine and sandarac, each 25 ozs.; alcohol 5 pints. Dissolve in a clean bottle orcan in a warm place, frequently shaking it. When the

with acids? A. To good gall ink add a strong solution of fine soluble Prussian blue in distilled water. This addition makes the ink, which was previously proof against alkalies, equally proof against acids, and forms a writing fluid which cannot be erased without destruction of the paper. The ink writes greenish blue, but

(4) H. F. asks: 1. Can you tell me how I can check rosin from setting almost immediately when cooling? A. No. 2. Is there a way to odorize the same? A. Use balsam of tolu, sandalwood, olibanum, storax, powdered vanilla, etc. 3. Is the fume arising when melting by heat injurious to health? A. In a con centrated form, yes.

(5) P. B. asks for a process of transferring writing to type metal? A. Sprinkle the ink lines, while moist, with gum arabic in finest powder. When perfectly dry dust off excess, stretch the paper on a smooth level backing, and pour on the fusible metal.

(6) G. S. says: 1. I have a relay wound to 154 ohms resistance. It is wound with 5 ozs. of No. 30 wire. How many feet of wire, same size, shall I add to make it 160 ohms resistance, and if I wish to increase the resistance still more, shall I add wire at the same ratio? A. With a given battery power, the resistance of wires of the same diameter are to each other as their length; thus, a wire twice as long as another has twice the resistance. We believe you have rated the resistance higher than it should be in the case you mention; the proper way is, as you are winding your coil, to com pare its resistance from time to time with a standard, as we will explain in a future issue. 2. Is not common sheet zinc melted and cast into the desired shape just as good as the zincs made on purpose for battery use?

A. No. It often contains lead. 3. I wish to galvanize a mileor two of wire; can I do it by drawing the wire through a tank of sulphuric acid into a tank of muriate of zinc, then through the melted zinc? A. Yes. Use sulphuric acid, with twenty or thirty times its weight of water. Let the wire remain in the acid water until the scale, if there be any on it, be entirely removed.

(7) A. K. says: I propose to make an induction coil on the following plan: Using No. 28 wire for the secondary coil. I intend to wind cotton varn between the convolutions of wire, so that they cannot touch, winding it of course simultaneously and on varnished paper. Having completed one layer, I give it a coat or two of quickly drying copal varnish, and cover the whole layer with strong, varnished paper, varnished terns forcollege and home amusement. 74 page catalon both sides; when the paper is dry, I wind the next logue free. McAllister Mf. Optician, 49 Nassau St., N.Y. layer in the same manner, and treat it the same as the first, and so each proceeding layer till the section is finished. To avoid having layers of great and different compose the coil of three sections, each one completely finished, in the above described manner, by itself, and connected by a binding screw. Do you think the insulation will be sufficient? A. Your wire should befiner, say No. 32 instead of 28. The insulation you mention will not give a good result, because it takes too much room. Silk or cotton is the best, although, if you are careful you can accomplish the result by passing your wire through any quick drying varnish or paint; then over a hot stove, and through cold air to the coil, laying a strip of thin paraffined paper between each layer.

> (8) H. H. C. says: Would it be better to have the schoolroom of a second story on the north end and playroom on south, or vice versa? How can we deaden the sound on the floor, so as not to have one school disturb the other? A. The schoolroom should be placed at the north end of the building. To deafen the floors at little expense, lay two thicknesses of building

> (9) C. A. W. B. asks for a cheap filter to cleanse water from a roof before it enters a cistern? A. Let the water run through a cask or keg of charcoal.

(10) C. A. M. asks: 1. What is the best method of preparing an object of wax or other nonconductable substance for electro-deposit, so as not to fill up deep cut fine lines? A. Covering with plumbago or black lead. The ordinary article sold for household use is not good; purchase from some dealer in scientific apparatus. 2. When graphite is used, how is it made and appearance as Whole-Pulleys and Whole-Collars. fineenough, and how is it applied, so as to adhere to the object? A. It is carefully ground in water, apply with a camel's hair brush, work in lightly and occasion Skinner Portable Engine Improved, 2 1-2 to 10 H. P. ally breathe on the surface if the powder does not adhere readily, and when this will not suffice, hold the spot for an instant over the mouth of a bottle containing spirits of wine.

(11) W. J. C. asks how to make a telephone? A. The cutwe give on first page, No. 14, present volume, is to scale, and once, twice, or three times the size will work well. The spools are of copper wire use prove them stronger and more durable than wrought No. 40. Silk insulation, and the armature is a circular disk of thin ferrotype plate, such as is used by photographers.

(12) T. N. says: 1. coil containing 600 feet of secondary, which gives as into their places in the wall. Such a wall would not much as a man thoroughly "pickled" in electricity wash out. can bear, with only half a square inch of zinc surface (bichromate battery). Is not this a very good result? A. Very good, if the man has not become sensitive by being "pickled." 2. Can a method of winding naked wire on helices be patented? A. Yes, though the principle cannot be. 3. Can a combination of leading and secondary wires be patented? A. Yes. 4. Can tin be copper plated without using an alkaline solution of copper? A. Yes, but it is troublesome and expensive. 5. What is the easiest way of removing the tin? A. By dipping it into strong sulphuric acid, and when the tin is removed washing with clean water. 6. Will you give me a formula for finding the resistance of primary coils? A. The proper way is to compare the resistance by means of a galvanometer and battery, with a standard of resistance, which may be purchased from the electrical instrument makers

purple precipitate of Cassius from pure gold of 24 karats, well in houses built of wood above ground where the the same as is used for staining glass, etc.? A. Dissolve hollow space is 10 inches wide and is filled in with sawgam is dissolved, strain it through a lawn sieve and it the gold in awarmed mixture of 3 parts hydrochloric dust; a level ceiling over the ice 10 inches thick being acid and 1 of nitric acid, and evaporate the solution also so filled in. The floor should be paved with con-How can I make an ink that cannot be erased even nearly to dryness. Dissolve I part of this in about 10 crete inclining to the center, where a trapped opening ventative of breaking. Work lightly and use turper-

der to remove what chloride of silver remains mixed tity the better it keeps—a cube of 12 feet will keep well. with it.

(14) Z. I. asks for a material for closing the pores of a large stoneware hox to render it impertion?

able formending the delicate handle of a china cup? A. Soak isinglass in cold water until it is soft, and then dissolve it in the smallest possible quantity of hot proof spirit. In 2 ozs. of this mixture dissolve 10 grains of ammoniacum, and while stillliquid, half a drachm of mastic dissolved in three drachms of rectified spirit. Mix well together and bottle for use. This is the "diamond cement." To use it, stand the bottle for a moment in warm water to render the cement fluid, and apply to the fracture immediately. It resists water and moisture perfectly.

—, from Jersey City, asks: Will it make any difference whether the electro-voltaic chain belt is plated aluminum, silver or nickel? Will not the silver be just as good? A. The only advantage of the aluminum is that it does not readily tarnish; but silver is a better conductor, and will answer as well.

(16) J. E. A. wishes to know: 1. Which will make the strongest electro-magnet, to coil the insulated wirearound the core similar to thread on a spool, or to coil the wire from one end of core to the other, carry straight back parallel with core to place of beginning, and coil as before? A. Same as the thread is on a spool. 2. Is it an intense or a quantitative current that will make the most powerful electro-magnet? A. An intense current will produce the best magnetic effect by means of a magnet wound with fine wire, having resistance; a quantitative current, by a magnet with coarse wire, having less resistance. 3. If a current of electricity is passed around a number of similar electromagnets, would all of the magnets be of equal power? A. Yes. 4. If opposite poles of electro-magnets are brought together, will the attraction be greater than when an armature of soft iron is used in place of one of the electro-magnets? A. Yes. 5. If similar poles are brought together, will the repelling power be as great as the attracting power is when opposite poles are used?

(17) W. E. D. says: In making rubber stamps by Park's method, shall I immerse the whole tension of electricity too near together, I intend to form in bisulphide of carbon and chloride of sulphur, or remove the mould and rubber from the press and im merse it in the solution? Howlong a time shall I keep it in the solution? In vulcanizing by the dry process, how can I remedy the sticking in the mould? A. Remove themould from the form. A few minutes' immersion, depending upon the bulk of the form, will usually suffice. Use powdered magnesia on the mould to prevent sticking.

> (18) A. S. asks: By exhausting the air from a flask of water with an air pump, would it produce any considerable degree of coldness in the water without the use of sulphuric acid, as it is used in Carré's ice machine? A. Yes, if properly arranged, and the flask is covered with some non-conductor of heat. A large pump will be requisite.

(19) F. H. T. asks if alcohol is injurious to leather? A. It is not injurious unless applied in excessive quantities, in which case it may detract from the suppleness and durability of the leather by its solvent prevent material loss from unburntfuel falling through. action on the natural oils and stuffing. In ordinary li- 2. Is there any existing patent in the use of a blower to quidshoe dressing strong borax water constitutes the solvent for the shellac instead of alcohol, as in the German preparation.

(20) W. H. asks if a shaft 41 inches in diameter, supporting a weight varying from 11/2 to 21/2 tons and running at a speed varying from 500 to 700 per minute, can be run on two friction wheels so placed together as to form a bearing instead of the ordinary box bearing? A. The arrangement is perfectly feasible. Make the friction wheels with diameter four or five times that of the shaft.

(21) R. P. S. says: A friend has a country residence on a beach; the lawn is even with the top of the wall against which the water rises. Every spring ing parts. 2. What are the mechanical difficulties that the wall is washed out. Now if the wall was laid in Portland cement, would it be a sure protection? A. If, in rebuilding the wall, time is afforded for the Portland cement to set before being submerged or washed by the water, it will then temain permanently. It is important, also, that the wall should have a deep foundation. If the wall is wet at all seasons at every rise of the tide, it would then be well to construct large blocks of it on the bank, where it would have an opportunity to become I have an induction hard and cohere, and then at low tide lower these blocks

> (22) E. P. F. asks what sizing sign painters use for smalting purposes? A. Mix a stiff oil color as near the color of the smalts to be used as possible. Sift these on to the fresh paint with a fine sieve, allowing the work to lie in a horizontal position until sufficiently dry to retain them.

> (23) A. I. W. asks how to restore to its former elasticity a quantity of rubber sponge, which, having lain unused for several years, has become quite hard? A. The rubber has probably suffered partial oxidation and cannot be restored to its former softness.

(24) W. W. says: I have built an icehouse above the ground, with hollow walls 11 inches thick filled with sawdust. I am now building one with hollow walls filled with slacked oyster shell lime. Is this any better than the sawdust? How would I ventilate it so I can (13) J. P. asks for a method of making the keep ice curing the summer months? A. Ice keeps

parts of water, and add to it protochloride of tin (stan- | should receive the water and discharge it into a drain nous chloride) 1 part, dissolved in a small quantity of di- beneath. Ventilation should be afforded by a tube or luted hydrochloric acid, and 12 parts perchloride of tin shaft about 6 inches square, extending from the center (stannic chloride). Wash and dry the precipitate. Before of the ceiling to a short distance ahove the ridge of the adding the tin salts, the solution of gold should be fill roof. The ice should be supported upon a tier of beams of the ceiling to a short distance above the ridge of the tered through a cornet of fine white filtering paper in or | | laid above the concrete hottom. The larger the quan-

(25) C. E. A. says: If a building be sufficiently protected by lightning rods, will the fluid ever strike them with sufficient intensity to be heard, or will vious to acids? A. What acids and of what concentra- they be constantly drawing off so much of the fluid that ion? | enough cannot be collected in the vicinity to produce a
Please give me a cement to resist boiling water, suitreport? A. They will draw off the electricity silently and harmlessly, if they are thick enough and well connected with the earth; if these requirements are not fulfilled the house would be safer without them, as the electricity will choose other courses as well, according to the degree of their conductivity to the earth as compared with that of the lightning rods.

(26) F. A. P. & Bro. ask how to grind hard chilled metal castings? A. Use artificial emery wheels. State the kind of metal to manufacturers of such wheels; they will provide one suitable for the work.

(27) W. R. T. asks if it would have been practical to have driven the English channel twin steamer Castalia with one wheel, driven with the engine placed in one hull, or with one wheel driven with two engines, one engine in each hull, the engines attached to the same shaft? A. Yes.

(28) C. W. asks if the annealing process has a tendency to weaken metals. Is the cohesive or tensile strain less in soft than in hard metals? A. No.

(29) F. A. B. asks what kind of rubber to usein making rubber stamps? A. Use common gum rubber, obtainable at any of the larger rubber dealers. The gum rubber sold by druggists is often worthless, owing to long exposure to light and air.

(30) W. J. McG. asks: 1. What are the melting points of iron, lead, copper, tin, silver, and gold? A. Iron melts at 2786° Fah., lead at 612°, copper at 1996°, tinat 442°, silver at 1873° and gold at 2016°. 2. What degree of heat is required to convert these metals into gases? A. It has not been determined accurately—from 2,000 to 10,000°. 3. One pound falling through a distance of 10 feet exerts a force of 10 foot lbs. on the substance on which it falls. What would be the weight of a mass of material which would exert the same force, by pressure, when resting quietly on the substance? A. The weight would strike the surface with a force equal to  $\sqrt{6431/4}$  lbs. pressure at the moment of contact. The mass must therefore weigh √6431 (=about 23.35 lbs.), since it must exert the same

(31) J. D. asks: How is phosphor-bronze manufactured? A. True phosphor-bronze is a combination, without intermediates, of copper with phosphorus. It is simply a phosphide of copper in definite proportions. The copper must be commercially pure, being exempt from arsemic, antimony, iron or zinc, The maximum and minimum percentages of phosphorus in the bronze are 2 and 4.

(32) A. M. C. says: I have a pump that has a tight foot valve and the water is always up to the barrel of thepump, but it will not start, after resting a while, without filling the air chamber and letting it remain for 3 or 4 minutes. A. It is quite probable that the piston leaks.

(33) C. J. & Co. ask: 1. What reduction in the grate bars is necessary when "slack" is to be burnt? A. They should be sufficiently close together to burning of coal screenings or slack? A. No. 3. Would there be anyutility in placing air jets back of the bridge wall to burn the smoke? A. No.

(34) B. F. B. asks for a remedy for a depositthat collects on the bottom of steam boilers. A. Use a feed water heater with sediment collector.

(35) W. H. S. says: We finish silk goods on a cylinder heated with red hot irons. Will it have any effect on the goods if the cylinder be heated with steam, so long as we get the same temperature? A. Probably not.

(36) G. B. D. asks: 1. What are the advantages of the oscillating steam engine? A. Fewer workhinder its coming into use? A. Unequal wear of the trunnions and packing of the same. 3. If these difficulties could be surmounted, would not this style of engine be prefcrable to the reciprocating? A. Probably. by many engineers.

(37) F. R. M. asks: How many square feet are there in the surface of the earth? A. We do not know that this calculation has ever been attempted. Brande gives the surface, on the assumption that the earth is a sphere, as 196,625,000 square miles.

(38) H. McK. asks: 1. What sized circular saw can I run with a steam engine 2 inches bore and 4 inches stroke, running 300 revolutions per minute, with boiler carrying 50 lbs. steam per square inch? A. Diameter 8 to 10 inches. 2. What will be proper speed for the saw? A. 3,500 revolutions per minute.

(39) J. T. asks: How many lbs. will 4 rought iron round rods sustain, rods 15 feet long and 3½ inches diameter? Will square rods sustain more pressure than round rods, length and diameter same? A. If you refer to tensile strength, it is from 40,000 to 60,000 lbs, per square inch. In the case of square bars. as theirsectional area is greater, they are stronger.

(40) W. C. B. asks: Would it be practical o drive a grist mill with one or two horses, in this way: Build a large wheel 36 feet diameter, place the horses on the periphery, then gear for speed, as is usual in breast or overshot water wheels. Would I gain anything over the common horse powers in use? A. No.

(41) F. B. M. asks how to drill a hole through a watch crystal and not break it? A. Drilling from both sides with a common drill is a very good pretine as a labricant. Or use a flat-ended copper drill where at times steam will be made faster in one than in supplied with coarse emery and water. Will there be any difficulty in keeping the

- (42) E. A. D. P. says: I have heard it as serted that south of the equator the magnetic needle rect. Local causes sometimes affect the needle so as to invert its polarity
- (43) R. G. B. asks how to clean a brass chandelier that is badly fly specked, so as to restore it A. At the end of the exhaust pipe. to its former color? A. The treatment must depend somewhat upon the nature of the lacquer. Try a little fine rottenstone, slightly moistened and applied gently on a piece of chamois skin: or, if the lacquer will bear it, use warm water and the yolk of an egg.
- (44) J. M. B. asks: What is the process of making dies in steel by sinking metal, softer than the steel hub, into the die? Is the process patented? A. by Ptolemy. No. See "How Green backs are Made," in Nos. 14 and 15 SCIENTIFIC AMERICAN, vol. 27, 1872.
- (45) G. E. S. writes: 1. I wish to lift a weight of 2 ozs. 1 inch high, cace in every second: what size electro-magnet, and what size and length of wire do I require? A. Use a piece of soft half inch round iron, nine inches long, bent in the U form for the core, and 600 feet of No. 30 copper wire, cotton covered, for the spools: arrange your armature on a lever, with the 2 oz, weight at one end, so that the armature need only move a short distance to do the work. 2. What kind of battery would you recommend for working this for several months without attention? A. Use ten cups of gravity battery, which may consist of a disk of zinc and one of copper placed over, and parallel with each other, in a glass jar; the copper-being imbedded in about 1 lb. of sulphate of copper in crystals placed at the bottom of the jar; the zinc is suspended about 4 inches above. The battery is set in action by pouring in a solution of sulphate of zinc, until the zinc is covered: the copper of one cup is connected with the zinc of the next, by means of a "kerite" or gutta percha insulated wire running through the solution and riveted to the copper disk.
- (46) W. D. B. asks: Which is the heavier, 1 cubic yard of the air that we breathe on a damp and cloudy day, or the same quantity of the same air on a dry hotday? A. Air saturated with moisture is specifically heavier than dry air at a like temperature; but the total atmospheric or barometric pressure in a given locality is usually less in wet than in dry weather, the temperature being the same.
- my work a temperature of 75°, average temperature for clay, sand, and gypsum. It might possibly be used in the three wilter months. I have to make 30° artificial alum making. No. 3, after washing, will answer for heat, and it costs \$100. Suppose I am in a locality where the average temperature for those three months | The bright particles and the rock are mostly of iron is 30° and have to make 45° artificial heat, how much more will it cost, other things being equal? A. This would depend much upon the arrangement and perfection of the heat radiators, and the character and tightness of the walls, etc. Probably a third more fuel would suffice.
- (48) F. D. G. asks for a filling for a rice hulling stone that has been broken? A. Use pulverized stone and a strong solution of alum in water,
- it to rain immediately after every large battle? A. The rock.—E. N. C.—It is a variety of pipe clay richly colconcussions of the explosions are supposed to cause the clouds to gather. The theory is very vague.
- (50) C. C. asks: What is the fastest rate of speed attained by fast trains on American and English railroads? A. About 60 miles an hour.

How can I expand or diminish the size diametrically of a small brass tubing? A. By drawing.

- (51) J. H. B. asks: What will prevent iron hoops on barrels from rusting? The barrels are stored in a very damp cellar. A. Cover the hoops with a thick coat of good paint or asphaltum varnish.
- (52) J. S. F. asks: Can anthracite coal dust be used as fuel under a bituminous coal burning boiler with much pleasure, the receipt of original papers and by introducing a series of steam jets under the furnace bars? A. Yes, but it may be necessary to change the
- (53) H. A. L. asks: 1. Can water be compressed? A. The compressibility of water is found to P. A. S. be 1 millionth of its bulk for each atmosphere (=about 15 lbs. per square inch) of pressure. 2. How or in what way? A. Usually in strong vessels of glass by powerful screw pressure exerted on a piston of soft metal. A suitable glass flask with the neck drawn out into a fine tube is completely filled with hot water (pure distilled) and a little globule of mercury worked into the tube to indicate by its movements the change of Also inquiries and answers from the following: volume of the water within. The flask is placed in the strong vessel referred to, surrounded by water, to prevent changem volume of the flask, and the pressure applied. The fall of the mercury globule indicates the compression of thewater.
- (54) I. B. K. asks if a flywheel resting in Werenewour request that correspondents, in referring two balances and revolving, would the balances show to former answers or articles, will be kind enough to any increase of weight? A. No.
- (55) E. D. asks how to make an ink for postal cards, which will be colorless until heated? A. repeat them. If not then published, they may conclude Sulphate of copper and sal ammoniac, mixed in equal that, for good reasons, the Editor declines them. The parts, will become yellow if exposed to the fire. A address of the writer should always be given. weak solution of chloride of cobalt and chloride of Inquiries relating to patents, or to the patentability nickel is turned to a green by heat. A solution of ace of inventions, assignments, etc., will not be published tate of cobalt, with a little nitrate added to it, turns to here. All such questions, when mittals only are given, a rose color by heat, and disappears when cold. The are thrown into the waste basket, as it would fill half of others are more or less indelible when once developed.
- (56) D. A. asks how to enlarge or reduce a drawing from a square to a parallelogram of any given proportions? A. You can change the relative proportions by dividing the original design into small squares and transferring the parts contained in these squares to those of the desired forms, and vice versa.
- same. We want to work them with separate fires, peditiously obtained.

supply of water equal? A. Probably not.

- (58) J. E. L. asks: Will I be obliged to points to the south instead of the north. Is it true, and take a license out to fire a boiler in New York city that if so what is the cause? A. The statement is not cordoes no work but furnish steam to pump water to the Letters Patent of the United States were top of a hotel? A. Yes.
  - (59) J. W. H. asks where to cramp an exhaust on a high pressure engine to make it sound loud?
  - (60) F. D. W. asks: What are the so-called seven wonders of the world? A. 1. The Pyramids of Egypt. 2. The Mausoleum, built by Artemisia, wife of Mausolus, king of Caria. 3. The Temple of Diana at including both the specifications and drawings, will be Ephesus. 4. The Walls and Hanging Gardens of Baby-furnished from this office for one dollar. In ordering, lon. 5. The Colossus of Rhodes, 6. The Statue of Jupiter Olympus. 7. The Pharos or Watch Tower built
  - (61) B. D. W. asks for the rule for increasing or diminishing the speed of machinery by shafting and pulley? A. See No. 12, p. 181, current volume.
  - Is corn meal kiln-dried before or after it is ground?
  - (62) D. F. H. asks: In a steam boiler, where is the steam made? A. It is made at the heating
  - (63) G. W. asks: 1. What kind of oil is used for tempering steel? A. Lard oil. 2. Can a circular saw be tempered without springing it? A. No. After being tempered, saws are put in proper shape by
  - (64) H. & C. ask how to prevent scale in steam boilers? A. Preventives depend upon the quality of the feed water. The use of heaters to precipitate solid impurities is recommended.
  - (65) W. McC. asks how to fix the warp in a hand loom for weaving? A. You will find information in Gilroy's "Art of Weaving."

MINERALS, ETC.—Specimens have been received from the following correspondents, and examined, with the results stated:

E. P. S.—The powder contains silicate of alumina, lime, and magnesia carbonates, sesquioxide of iron, sand, traces of alkalies, and films of mica. It is probably the washings of felspathic and limestone rocks. It is not valuable.—L. T. S.—They are, for the most part, impure clays. Nos. 1 and 4 might be used for brick-making. They contain considerable quantities of sesquioxide of iron, lime, and silica (impurities). No. 2 is aluminite—a hydrous sulphate of alumina—mixed with a little white table ware and pottery in general.-H. S. S. C.sulphide—marcasite. It contains a trace of silver and probably a little gold.—Mineral from ——, Derry, N. H. probably a little gold.—Mineral from -It is a variety of fluorspar—fluoride of calcium.—G. G. -No. 1 contains chalcopyrite-sulphide of copper-altered marcasite, and a trace of nickel. It probably contains enough copper to be of value as an ore of that metal. No. 3, quartzose with pyrites. No. 5, quartz containing hornblende, mica, and limonite. No. 6 is mica schist with limonite. No. 7 is talco-schist. No. 8is specular iron ore. Nos. 2 and 4 are missing.-R. A. (49) J. A. J. desires to know what causes W.—They are crystals of tour maline imbedded in quartz ored by sesquioxide of iron. It may be used for pipes, tiles, common pottery, bricks, etc.—I. M. P.—It is marcasite—composed of sulphur and iron.—J. W. F.—The packages should have been labeled; we cannot identify them.—J. F. S.—It is a limestone containing a large percentage of silica; the bright metallic particles consist of iron pyrites—see p. 7, vol. 36, of the Scientific AMERICAN. The percentage of alumina is somewhat large. —N. L. L.—It is a clayey deposit showing considerable potash. An opinion of the value of a soil is dependent upon the results of a chemical analysis.

## COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN acknowledges, contributions upon the following subjects:

On the Sea in Sahara. By M. M. On Locomotive Wheel Sliding. By J. F. A.

On Domestic Water Supply in the Country. By

R. M., Jr.-A. M.

On the Tides. By W. H. On How to File the Scientific. By G. H. B.

On Patent Medicines and Secret Remedies. By V. N. On the Congo River. By W. M. R. On Anthrax-Epizooty. By J. S.

On the Red and the Two-lined Salamander. By C. F. S.

S. C.—J. D. P.—F. C. S.—I. S.—A. G. S.—A. S. P.— H. M.—G. W. G.—L. H. M.—J. G. J.—S. O. & Bro.—

## HINTS TO CORRESPONDENTS.

name the date of the paper and the page, or the number of the question.

Correspondents whose inquiries fail to appear should

our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address is given.

Hundreds of inquiries analogous to the following are sent: "Who makes steam pumps to be applied to sailing vessels? Who makes and sells dynamite powder?" All such personal inquiries are printed, as will be observed, in the column of "Business and Personal," (57) W. S. W. says: We have two boilers which is specially set apart for that purpose subject connected at bottom by a mud drum with six inch open to the charge mentioned at the head of that column. ings. At the top by a steam drum with openings the Almost any desired information can in this way be ex-

### OFFICIAL.

## INDEX OF INVENTIONS

FOR WHICH

Granted in the Week Ending

September 18, 1877, AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents.]

A complete copy or any patent in the annexed list

and remit to Munn & Co., 37 Park Row, New York of	ity.
	195,281
Auger, earth, J. Fisher	195,356
Bale band tightener, J. C. Hodges, Jr	195,280
Barrels, etc., handle for rolling, C. O. Dodge	195,210
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