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Boilers, by A. F. Nagle, M. E., Providence. R. I.

## (04Caturn

It has been ourcustomfor thirty years past to devote a considerable space to the answe:inf of questions by
correspondents; so usef have these labors proved that the SCIENTIFIC American office has become the factotum,
or headquarters. to which everybody sends, who wants specialinformationupon any particular subject. So large is the number of our correspondents, so wide the range
of their inquiries, so desirous are we to meet their wants of their inquiries, so desirous are we to meet their wants
and supply correct information, that we are obliged to employ the constant assistance of a considerable staff of experienced writers, and best sources of information For example, questions relating to steam engines, boil ers, boats, locomotives, railways, etc., are considered and ability and extensive practical experience. Inquiries relating to electricity are answered by one of the most Astronomical queries by a practical astronomer. cal inquiries by one of our most eminent and experienced professors of chemistry; and so on through all the various departments. In this way we are enabled
to answer the thousands of questions and furnish the to answer the thousands of questions and furnish the
large mass of information which these correspondence columns present. Thelarge number of questions sentthey pour in upon us from all parts of the world-ren
ders it impossible for us to publish all. The editor selects from the mass those that he thinks most likely to be of general interest to the readers of the Scientific AmbriCLN. These, with the replies, are printed; the remain-
der go into the waste basket. Many of the rejected questions are of a primitive or personal nature, which should be answered by mail; in fact, hundreds of cor-
respondents desire a special reply by post, butvery few respondents desire a special reply by post, butvery fe
of them are thoughtful enough to inclose so much as
postage stamp. We could in many cases send a brief
reply by mail if the writer were to inclose a small fee, a dollar or more, according to the nature or importance of
the case. When we cannot furnish the information, the money is promptly returned to the senael
(1) F. R. asks: How is liquid bluing made? A. The greater part of the laundry blues in the market
consist of Prussian blue dissoived in water by the aid of ozalic acid or potassium ferrocyanide (yellow prussiate). The quantities are about 17 per cent
acid, or 18 per cent potassium ferrocyanide.
(2) G. L. D. says: Why can a person turn a screw easier with a long screw driver than with a little and so gives more leverage on the screw than the drive
(3) G. W. S. asks: 1. Will eosine make a reliableruling ink that will not fade? A. No. 2. What dampened? A. You will not succeed in making an eo sine ink that will not copy more or less when moist-
(4) W. H. T. asks how to make collodion dark purple color for the purpose of insulating fine copper wire? A. Collodion may be made by dissolving
gun cotton (the low grade) in equal parts of absolute al cohol and ether. It may be colored or tinted to suit slight additions, to the solvents, of the various coal tar dyes. The drying may be expedited by the use of hot
(5) J. S. B. asks: 1. How can I electro-plate with gold and have the deposit have the appearto give line results when properly worked; Make the anode of an alloy composed of 1 part silver, 9 parts with the positive pole of a strong battery in a hot aqueous solution of potassium cyanide contained in a small porous cup, and place the cup in a large vessel of
copper. Fill up around the cup with water to which has been added a little ammonium mitrate, connect the opper with the zinc of the battery, and heat the whole ing. When the solution has taken up enough of the alloy (which may be determined by means of an hydrometer, or by weighing the dry plate before and after), remove the solution and plate from it in the usual man-
ner, using the alloyed anode. $2 . \operatorname{By}$ what means can I best solder small pieces of steel together? A. Heat the joint sufficiently, fiux with acid zime chloride solution,
and use a plumber's solder. 3. How can I best nickel plate on zinc? A. Give the zinc a good coating of cop-
per, using a strong battery, and then plate on the nickel per, using a strong battery, and then plate on the nickel from an ammonio-nickel chloride bath.
(6) S. A. S. asks: Of what dimensions should I make a tank to hold 1,200 gallons, height and iroportions (inside measurement) should be 4 feet 9 nches width and depth, and 7 feet 4 inches length.
(7) R. E. M. B. asks: Can you give me a recipe for making a varnish impervious to water, to use
on a fishing rod? A. To make it, put gum shellac in a vessel, with alcohol sufficient to cover itf and keep it in add alcolol until thim enough to fow readily.
(8) A. S. says: I have been trying to solder zinc, butcannotget the solder to adhere. I have used rosin and sal ammoniac, but neither will make it ad-
here. A. Use as a fiux, muriate of zinc. To make it, dissolve zinc in muriatic acid and use after ebullition
(9) F. B. H. asks: Would an apparatus constructed of india rubber lose its efficiency (strength
and elasticity) if required to work in steam in a boiler, and would it lose this if immersed in water? A. Y,
(10) J. G. says: I am running a corn mill by water. I notice that at times my leather belt, which
runs on a wood pulley at one end and an iron pulley at runs on a wood pulley at one end and an iron pulley at
the other, gives off sparks of electricity. What is the the other, gives off sparks of electricity. What is
cause? A. Friction of the belt upon the pulleys.
(11) J. J. H. asks: Why is it that the shacows of two objects appear to protrude and meet
each other when the objects are moved toward each other, and that the protrusion proceeds from the shortest shadow? A. The effect is produced by the overlapping of the penumbra at the sides of the shadow. The ject the farthest away is the largest, and reaches the hadew of the nearest object first, making that side that side first.
(12) H. H. asks: Can a spindle be made to run 32,000 re
impossible.
(13) H. S. W. says: I find in using varnish the work and seriously detract from the smooth appearess of the surface varni he wood, unevenly cut brush, imperfect fuidity of th varnish, or poor spirit solvent, etc. Use a well cu fitch or fine varnish bristle brush, see that the wood is dry, and do not lay on the coatings too heavg. With shellac varnish, per`ect smoothness in the coating is
with difficulty obtainable unless the first coat is rubbed own properly with pumice
(14) W. H. G., Quebec, asks for a recipe for waterprooing cloth? A. In one vessel dissolve $\mathbf{1 l b}$. another dissolve 1 lb . of alum in 3 gallons of water the alum solution, through the lead bath, then throug Another common method of waterproofing is the fol lowing: Boil $41 / 2$ ozs. of white soap in $21 / 2$ gallons of
water, and separately dissolve $53 / 4$ ozs. of alum in $21 / 2$ gallons of water. Heat these two solutions to $190^{\circ}$ Fah. and pass the goods once through the soap bath, and af heopen air. The alum causes the precipitation of an the open air. The alum causes the pr
insoluble alum soap within the fiber.
(15) I. F. B. asks: Will it be safe to run a a minute? The wheel has six arms and an oval-shaped rim about four or five inches wide. A. You do not
send sufficient data, but if the wheel is well proporsend sufficient data, but if the wheel is well propor-
tioned, it can be safely run at the higher speed named.
(16) W. G. says: I have a velocipede of the ree wheel kina; how is it I cannot make it go advan tageously on a good level and solid gravel road? A. If, as we suppose, the trouble in the gravel road is caused
by the wheels cutting in too deen H ly, the remedy is to

## tread

(17) J. N. J. asks for a recipe for making citrate of magnesia? A. Take carbonate of magnesium reduce to a thick paste, which dry at a temperature of about $75^{\circ}$ Fah. To make the effervescimg mixture take of the above 14 parts, and mix with bicarbonate of sosugar 3 parts quantity of alcohol and pass it through a tinned iron ieve to form a coarse powder. Dry in a moderately
(18) L. E. says: Will you give me the best method of casehardeming iron? A. Pack the articles to be casehardened in an iron box filled with bone dust or ticles short pieces of gas pipe will do instead of an iron orx. The ends must be stopped and luted with clay. The leather may be burnt in a pan or in a stove, and it he work. Heat the receptacle and the contsined work red hot, in a furnace, for a length of time proportionate to the size and thickness of the articles. Thin articles will require to be kept at a red heat only a few minutes, When sufficiently heated, quench the work as soon as possible in cold water.
(19) E. M. asks how malleable iron is made? A. Malleable cast iron is the mode of decarof hematite, which imparts a portion of its oxygen to the carbon in the cast iron, forming a chemical union and extracting the carbon from the castings. Scales derived from the process of rolling iron bars are some-
times used. The castings are packed in iron boxes, carefully luted, and kept in a furnace at a red heat for ral days.
(20) F. T. M. asks: How can I weld malleable and wrought iron together? A. Try a high heat, (21) G. W. D. asks for a method of separating iron ore in fine grains from common sand, and
also asks if the mass can be passed through water restalso asks if the mass can be passed through water rest-
ing on aliquid of greater density than the silicate portion, but not too dense to allow the iron particles to pass through? A. Metallic iron and many of its oxide and other combinations may be cleanly separated from sand by means of powerful magnets, preferably grouped
into batteries the poles of which form part of the surinto batteries the poles of which form part of the sur-
face of a cylimder. We do not know of a fuid having all the requisite qualities to be of practical value in the you suggest.
(22) H. V. asks: What is the method of di lating tinctures, etc., that is, what quantity of spirits the 30th a a highest dilution? A. The rule is we believe, to reduce the strength of the tincture one hundred times at every dilution, thus: 1 part (by weight) of standard tincture $(=a)+100$ parts diluent $=a^{1} ; 1$ part $a^{1}$ +100 parts diluent $=\mathrm{a}^{2}$, and so on. The diluent is
usually either water or a spirit just strong enough to old the substances in solution.
(23) S. T. asks: Was a post mortem exami What was the result of the investigation? A. Yes. The result showed that there was a union at the two ensianline of the band. There were three pouches, the lower one being separated from the skin by a very delicate layer of tissue, and passed from the abdomen of Chang and was lost in the duplicature of the suspensory ligament of the liver of Eng. Above this was a similar pouch belongirg to Eng, and between this and the unand largest pouch, also prolonged from Chang's abdo men, until it reached the peritoneal cavity of Eng, but was not continuous with it. Thus two of the pouches belonged to Eng. A connecting band was also found
between the livers. The two portal circulations were connected and the peritoneal process extended across (24) L. K. says, in answer to E. C. H., No. $7(22)$, who asks how to make a good Babbittboz: When
the shaft or journal is adjusted to the proper place, sprinkle on some powaered rosin. When the metal is flow, by keeping it hot, into all parts of the box.
(25) Gas, Pittsburgh, asks: What was the process employed for the manufacture of oxygen gas by conjunction with the ordinary gas? A. It was pro conjunction with the ordinary gas? A. It was pomon streetgas, the street gas supplying the hydrogen. The oxygen gas was made by subjecting a quantity of
manganese, placed in a retort, to a heat of $850^{\circ}$ Fah. in combination with a steam jet whereby the oxygen was berated and carried
(26) W. H. B. asks: Will you give me the name of some good work on
A. Consult Lommel's work.
(27) C. H. J. S. asks: Will you give me directions for making putty? A. Glazier's putty is
made by working up whiting with drying oil. Polisher's putty, or putty powder, may be made by keeping molten tin exposed to the air at a strong red heat, in an open crucible, till it is converted into a white powder.
How can I make the magic water pens? A. Triturate How can I make the magic water pens? A. Triturate
any of the aniline colors soluble in water with enough thisk in the solution to form a paste. Place a little of the pen with a tight spring
keep it in place when dry, and to direct the fiow of
liquid when in use. (28) C. H. K. asks: 1. How is caustic ammonia used for rheumatism, as recommended in the Scientific American? A. Itshould be diluted with about 20 parts of water and applied externally. 2 . I am somewhat confused by the different names: "Caustic ammonia," "liquor of ammonia," "aqua ammonia,"
etc. Are they not different names for the same thing? A. Yes. It is a solution of gaseous ammonia in water. proper name for it is ammonium hydrate.
(29) A. L. L. asks how far apart to space or spacing the rule it is figured? A. There is no rule for spacing the strength of the instrument. The scales of the draw-
ings are to each other as the distances of the pencil and ings are to each other as the distance
(30) D. N. B. C. asks: Is there any simple method by which to determine whether well water, still palatable, is contaminated with sewage or other danger-
ous material? A. Add to a small sample of the water enough of an aqueous solution of potassium permangaappears shortly, itmay be concluded that the water is unfit for drinking purposes. Add to another sample about $\frac{1}{50}$ th its volume of a saturated, cold aqueous solution of tannic acid, and allow to stand covered for 24 hours. Any notable quantity of organce matter in the tate.
(31) T. R. asks for a preparation that will keep white holly (wood) from getting soiled? A. Use a
thin varnish made of bleached shellac dissolved in alcohol.
(32) A. H. W. asks for a recipe for a ce ment to be used cold, for cementing pieces of glass to-
gether without heating the glass? A. Boil isinglass in gether without heating the glass? A. Boil ininglass in
water, to a creamy consistence, and adda little alcohol. Warm before using.
How can I make the best dark bronze for cast iron? A. Melt together equal quantities of sulphur and white xide of tm .
(33) Enquiring Reader asks: What is the best and cheapest process for manufacturing table salt
from rock salt? A. Ordinarily it is simply washed and from rock salt? A. Ordinarily it is simply washed and
ground. All qualities are not sufficiently pure for table
(34) W. B. asks: Can I obtain glass that will melt in an iron ladle over a common coal fire as lead is
melted? A. Solittle glass, composed of 1 part silica melted? A. Solitfle glass, composed of 1 part silica and 2 partspotass
(35) W. F. R. asks for the number of stars stripes, and arrangement of the American fiag? A. The sumber of stars should be thirty-ight. The number of white, then the colors alternately, making the last stripe red. The blue field for the stars is square, of the width of the first seven stripes, namely, four, red and three
white. The proportions of the flag should be as three
(36) W. S. F. asks: Will you tell me how to galvanize hoop irons A. Clean and scour the iron,
and dip it into a bath of melted zinc covered with a ayer of sal ammoniac
(37) B. A. W. says: I have a quantity of rass chain, and I want to give it the color of gllt or gold that will not tarnish: A. Boil the articles in a di-
lute solution of terchloride of gold, to which some b1arbonate of soda has been added.
(38) D. R. K. asks: Why is it necessary to have a siphon to a steam gauge? A. The siphon is used gauge.
(39) I. M. B. asks: What is the modus operandi of washing brass and copper vessels with lead
without a battery? A. You probably refer to what 1s known as tinning, which is effected by dipping the ar ticles into a tin bath, having first wasked them with a
(40) P. W. asks: What is the duty re coired of the fusible plugs placed in the crown sheet of
locomotive fireboxes? $A$. To give the engineer warning. There migh
the plug melted.
(41) E. W. D. asks; How are buggies porub dow A. After the varnished surface is fully dried, rub down with rottenstone and a piece of woolen cloth;
wet with water. Raise the polish by rubbing with the bare hand on which a few drops of sweet oil have been (42) T'. E. B. says: A. contends that by taking a given point as a center and with any radius,
describing an arc, you obtain an angle as of $20^{\circ}, 45^{\circ}$, $90^{\circ}$, and so on until an angle of $360^{\circ}$ is reached, when you have described a circumference. B. claims that you obtain arcs and not angles of those deces, alB. considering an angle as the space included between any two lines running from a given point. Which is right? A. A. has the correct idea.
(43) W. A. K. says: Can you give me an effectual method of dispatching house crickets? A. In-
sect powder may be efficacious, but a surer remedy is to

(44) F. H. asks: Why are the sunset tints colored red and gold? A. Little is known of the causes
that produce the brilliant and varied colors assumed by the sky, particularly at sunset. They are unquestionably, however, connected with the aqueous vapor conained in the atmosphere: and the reddish hue, the facility with which these rays are transmitted through the watery particles.
(45) C. J. F. asks (1) for the analysis of the springs of Seltzer, Vichy, Carlsbad, Kissingen, and
Congress water? A. You will find books at the leading drug stores that will give you an analysis of these waters.
2. Can I combine the different salts together so as $t$
resemble the true waters, to bottleand charge in a foun tain with carbonic acid gas? A. Yes. 3. How is the extract made that is used in ginger ale? A. It composed of ginger extract with a
lemon, or other flavoring, and water.
(46) E. M. H. says: 1. Having a two horse power engine making 200 revolutions per minute, $I$ wis o use it to pump where I want 30 lifts of the pump is 9 inches in diameter. By running a beltfrom this inch pulley on a 5 feet in diameter pulley, would it give he required number of lifts in the pump? A. Yes, i here is no slip. 2. There being a crank 9 inches lon he rod of pump is fastene what is now the power he engine on the pump? Is not the power increased b hus decreasing the motion? A. You have not in creased the motion, but themechanical effect per stroke will be greater, in the proportion of the pulleys, neg acting fric
(47) M. C. asks: What can I use to tak coal tar off greenhouse pipes? A. We think a solution
(48) S. C., of Mexico, asks: What advan tages are there in the short-horned cattle over those of other classes, that make such great difference in their
value? A. They give better milk, and their flesh ore valuable gin
(49) O. M. M. asks how to make gold lacquer? A. To 1 gallon of methylated spirits of wine, add 10 ozs. see
(50) O. P. asks: What per cent of 1 horse power willit take to run a sewing machine, as it is run
by any one sewing in the ordinary way? A. About 10 per cent.
(51) R. S. B. asks: What preparation can be used for painting the chimneys of steamships with diead, so that the heat will notaestroy the color as loes with common paint? A. We think it is difficult to Good varnish, $1 / 2$ gallon; boiled linseed oil, $1 / 2$ gallon; on paint
(52) J. B. says: What is the best method
(53) I. N. D. asks: Will ripe tomatoes (54) J. W. D. McC. asks: Can copper be gal anized with gold? If so, what is the most simple but effectual method? A. A hot aqueous solution of th ouble cyanide of gold and potassium is used for the arth,wth abateryof overtwo Smee cells for small work mersed in a quantity of salt water contained in a sma opper cup. The whole is set on a fire until the gol olution hasattained a temperature of about $110^{\circ} \mathrm{Fa}$ A rod or plate of zinc is then placed in the salt bath nd the article to be plated. previously thoroughly eaned, is immersed in the gold solution, and connect $d$ by means of a copper wire with the zinc. Unde
(55) W. T. R. asks: Can steam be intro aced in a steam boiler from a pipe ( 1 inch 400 feet long and used from boiler same as if made in boiler? W re using roma engine direct on to pipe. I want to he pipe it will tnock out the cylinder bead I want th oiler in case supply frompipe fails us at any time. A. es. Intead of passing steam intotheboiler before use connect the engine directly to thepipe. You can easily ttach'a branch so that the boiler can be used when de red. Felt the pipe
(56) C. C. H. asks how "fraud" vinegar is aade? A. It is probably a cheap, weak vinegar, the cidity of which has been strengthened by addition of the oil of vitriol or acid lime sulphate. Vinegar of ke properties has been made from pyroligneous acid
(57) M. M. asks how silk is dissolved with liquid? A. Dissolve 16 parts (by weight) of copper sul phate in 44 ta 160 parts of pure water, add 8 to 10 par glycerin (specific gravity 124) and mix by shaking
 oar, while sirring, untly liquid. This fluid dissolves silk readily.
(58) C. G. C. says: I have a large, square, at-glass inkstand, which is broken. Can you give m nd which will withstand theation then strong golution of best gelatin in warm acetic acid As ordinary inks contain tannic or gallic acid, the gelatin will only be rendered more insoluble if the ink comes in ontact with it at the joint. The cement may be ob der which it is known is " stratina."
(59) C. H. asks: Of what is belt lacing (a) made. A. It is made of calf skin.
(60) Mc. Bros. ask: What is used for filling the letters of zinc signs? A. Use pitch 11
(61) S. R. R. asks: What does the founda on of the towers of the Brooklyn bridge rest upon? A. Upon
(62) J. P. F. says: I wish directions for eeting brass in crucibles in an ordinary blacksmith he crucible slowly with the contained brass: whe melted, cover the surface with a layer of powdered char oal. To braze, file the surfaces clean, and unite the carefully, and retain them in place by riveting or by
winding with wire. Deposit spelter solder or soft brass here the union is to be made, heat carefully in a clea re (charcoal is best) and flar with borar.
(63) C. M. asks: 1 What is the best method of making vinegar from grapes? A. Provide two woodom of each fix a woodengrate, on which place a layerof from the grapes. Fill one of the vats and half fill the ther. As soon as fermentation begins in thehalf fille vat, fill it from the full one, and every day fill the one hat has remained half full with a part of the contents of he other. By this daily transfer of half of the con brought into contact with the air until acetification completed. 2. Is there any inexpensive and effective method of preserving grapes for winter use? A. Yes keep in a dry cool plaee. 3. If wood ashes are a goo application to the soil of a grape vine, why would not a weak solution of comm
purpose? A. It would.
(64) E. W. D. asks: 1. For the period of he comets 1680, 1811, 1843, Donati's, Coggias, and 1556? A. $1680,10,000$ years; $1811,3,065$ years; 1343, 376 years; Donati's, 2,000 years; Coggia's, 10,000 years; 1556 was predicted for 1860. 2. If the form of the earth is due The its being thrown from the sun in a hot state? A. hind portions which condensed and formed planets, tc., these planets taking on a rotary motion before they fully solidified naturally become globular.
(65) R. \& W. ask for a recipe for making best varnish for household furniture, and best proces drying oil 1 gallon, turpentine $13 / 4$ gallons. Boil the umand oil until it strings well. When somewhat cooled dd the turpentine. To make it dry quicker, dryers may be added during the cooling. To polish, afte! an even surface is produced by rubbing with powdered
pumicestone applied with a woolen cloth, rub with rotpumicestone applied with a woolen cloth, rub with rothand moistened with a few drops of oil
Minerals, etc.-Specimens have been re eived from the following correspondents, and examined, with the results stated:
G. W. E.-It is a combination of iron with sulphuralled pyrites. Ycu can find something about it on $p$. , vol. 36.-C. F. C.-The package marked A. contains pure silicic acid-a combination of the element silicium with oxygen. B. is a calcium phosphate, chloride, and ennantite - sulphide of coper iron and arsenic ennantite-a sulphide of copper, iron, and arsenic.-
M. F. M.-No. 2 contains oxide of iron, alumina, lime, nd silica. No. 2 is felspar. No. 3 is partially decom posed orthoclase, with oxides of iron and a little copper.
No. 4 contains clay, mica, and oxides of iron. No. 5 i in. clay, mica, and oxides of a hich is due to iron oxides. No. 7 is partially degen rated syenite. No. 8 consists principally of lime car
bonate. No. 9 is gypsum. No. 10 is hornblende with pyrites.-A K-It is iron pyrites.-R. L-It is quartzose

## COMMUNICATIONS RECEIVED.

The Editorof the Scientific Americanacknowleidges, with much pleasure, the receipt of original papers and Ontributions upon the following subjects: On Electrical Experiments. By F. J. M
On Curving BaseBall. By R. D. W. On Remedy for Poison Oak. By H. F. On Labor and Capital. By A. B. W On the Siver Mud Springs of Oregon. By B F. J. A.-D. C. H.-C. C. H.-W. T. \& Co.-T. P.C. R. M.-A.L.-I. A.-E. H.-A. P. A.-J. O. R.-
I. M. D. McC.-C. E. T.

HINTS TO CORRESPONDENTS We renew our request that correspondents, in referring name the date of the paper and the page, or the numbe of the question.
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## official

INDEX OF INVENTIONS

[Those marked (r) arereissued patents.]
A complete copy of any patent in the annexed list, urnished boththe specifceations and draw. In ordering, lease stat the desired, and remit to Munn \& Co., 87Park Row, New York city. Animal fiber, process of treating, J. F. Greene.... 193,649
Barbers' shears, W. Reed..................... 193725 Barbers' shears, W. Reed.
Bedstead, F. Caulier (r)....

Beehive, o. Colvin....
Bell call, w. J. Cowin
Billiard cushion rails, H. W. Collender Bit brace wrench, C. H. Ami
Bolt machine, Boot edge burnishing machine, C. H. Southal Boring machine, J Simpson (r)
Bottlestopper, $D$ G. Hubbard Bracelet, etc., C. H. Graef.. Braiding machine, A. Wietlisbach Button fastener, M. R. Kenyo Can, rawhide waste, A. Holbrook Canal boat, towing, Cole \& King Car axle box, T. A. Bissell.
Car coupling, wood \& Scull
Car doors, J. Capron
Car, Powers \& Gilman
Car seat, C. Houghton...............
Carriage seat, G. J. \& C. L. Tucke
Cartridge belt, A. Mills ...
Cartridse, B. B. Hotchkis
Cartridge, , T. T. S. Laidiey.......
Chain link, machine, J. H. Helm
Chair

## Chimney, J. Browel1

Clay, machine for tempering, W. H. Smith Cloth measuring machi
Cloth measuring machine, J. Loff ......... Clover, thrashing and hulling, Stocking \& Lippy Condenser for engines. W. J. ........ Corks. C. Bell
Cotton gin, L. C. G.............
Cotton harvester,C. E. G
Cultivator teeth, B. Town

## Curry comb, M. Sweet (r).. Cutter head, J. W. C. McC

Door spring A. P. Yates
Doors, roller for sliding. A.
Eave trough, F. A. Walke
Enameling sheet iron, w. F. Niedringhaus
Feed water heater and pump. D. E. Rice
elting machine, J.Keats
Fence, V. A. Kilgroe ....... .............
Fence post attachment, G. J. Barnhart.
Fifmenting vat, C. Klein
Fiiter and cooler, Peter \& Walt
Filter, J. C. Nichols.
Filter, W. Nugent
Fire arm, J. Farquubarson.
Fire arm, J. C. Petmecky
Fire arm, w. S. Smoot (r)
Fire arm, G. W. Schoffeld
Floor cloths, R. Hoskin (r)
Fruit picker, J. C. Stribling
Fuel machine, E. P. Davis
Furnaces, H. C. Richmon
Furnaces, T.J. Taylor.
Gas burier, , C. S. Ford.....
Gate, J. F. Read...................
Grain binder. H. H. Bridenthal,
Grain distributer C. E.
Grain steamer, E. C. Jones..
Grinding calenderrolls, Lath
Grinding machine, C. A. Werden...........
Grinding mill, E. Harrison
Grinding mill, H . B. Stevens
Harrow, Coddington \& French
Harrow, F. Dyer.
Harrow, A. Reag
Harrow teeth, for, J. M. Crawfor Harvester, McCormick, Baker \& Erpelding
Harvester, J. L. Owens Hinge, J. Baudet
Hoe, G. B. Ely
Hook, safety,
Horse detaching apparatus,
Horseshoe, R. B. Hugunin.
Hydrocarbon oils, , Merrill (r).
Ice making machine, P. Giffard
Incubator, E. S. Renwick
Ingot mould J. Ber
Ingot mould, J. Baker.
Insect guard, J. Young
nsects, apparatus for destroying, J. R. Duke
roning board, w. M. Kepler
phent, J. J. Fi...........
amp, F. Rhind
Latch, gate, J. D. Cameron P. Pflegh
Latch, gate, H. Unger........
Lathes, slide rest, C. Hopkin
Lawn seat, J. R. Wherry.
Learturner, machinery, w. Panton
Lightning rod, J. Hewitt. ........
Locket, C. A. Faas.
Loom harness, J. Shinn
Lubricating compound, J. Johns
Meal,
Measure, liquid, L. B. Heal
Milk cooler, C. W. Loller
Milk cooler, $\mathbf{R}$. Smith (r)
Millstone driver, A. Cunningham
Molder's facing powder, W. Kling
Motor, T. H. Smythe ..
Mower, W. W. Edgarton
Nut lock, W.Lyon......
Nut lock, J. J. Walden
oiler, procket, C. Hauck
Pitman rod, R. S
Plaithngmachine, J. H Row
Planter, corn,King \& Funk....
Planter, corn, W. J. Nicholson
Planter, tobacco and cabbage, J. C. Tennent
Planters, check row attachment
Pneumatic engine, J. F. Allen.
Potato bug poison syringe, G
Preserving apples, J. Walker
Preserving apples, J. Walker.
Pressure regulator, G. H. Wo
Projectile, B. B. Hotchkis
Pump, Cammack $\&$ Ray
Pump, S. R. Dawson
Pump, $\begin{aligned} & \text { W. S. Laney }\end{aligned}{ }^{2}$.

```
Pumps, valve, W. C. D. Body..................... 193,685
```



```
R Railroads, .Eppelsheimer...............................................73,775
Saw, hana, W. Hankin..........
Sawing machine, w
Scales, D. F. Fetter..............................
Scales, E. A. Martin..
Scraper for excavating, J. A. Botkin
Scraper ror excavating, J. A
Sewers, check valve for, B. c. Hay
Sewing machine, M. Chri
Sharpeners, C. P. Brown ......... .............
Shingle boit machine, S. D. & G. W. Albright.... 193,
Spectac)
Spectacles, A. & B. Kent ..
Spring, air, C. J. A. Dick
Spring, air, C. J. A. Dick
Steam engine, H. Merrill
Stove, W. H. Hoadley
Stove, M.A. Sheiby 
Stove, C. Ruprecht .......
Suspenders, G. B. Gurley
M,
Telegraph, J. H. Guest.
Telegraphs, C. A. Randall
Ticket case, H. W. Conge
Tobaceo packing machine, J. R. Lawrence................
Tobacco pipe, S. 
Torpedoguard. B. A. Richards
Toy balloon, J. J. Detwiller
Traction engine, L. Walker
Traction wh
Thief and robber trap, W. 
Type casting, C. S. Westcc
Upholstering fber, G. F. Miller
Valve for pumps, G. W. Dixon...............
V
V Vlocipede, P. W. Macke
Wagon, T. H. Wood
Washing machine, M. Nauss.
Washing machine, T. E. Smi
Weather, strip, H. Gollings............................. 193,
Whimetree, J. J. Pancost,
```



```
Wrench, A. B. Lipsey....
Wringing machine, Baldwin & Parkhurst.......................193,63
        DESIGNS PATENTED.
lo,
10,133.-HEATING STOVES.-R. A. Culter & D. C. Proc
tor, Peoria, Ill. 
10,135 and 10,136,-CASSIMERES.-J. Perry, Dudley,Mass.
10,137.-CASINGS OF SODA
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