## FROST'S VARIETY SELF-CENTERING CHUCK.

We can commend the new chuck represented in the annexed engraving as one of the best that we have everseen. It embodies a mechanical construction which enables the implement to hold tools of any form of shank; it is perfectly self-adjusting, its wearing surfaces are exceedingly large; it has no gearing or multiplicity of parts; and the way in which the four simple proportions are made to answer all the various requirements strikes us as a remarkable exhibition of inventive ingenuity.
The chuck consists, first, of the outer casing or collar, Fig. 1. In this there is an aperture which receives the screw,


Fiq. 1

Fig. 2
Fity. 3
form shank. In Fig. 4, we have represented a variety of forms covering those in common use. These we have tested in the chuck, and it holds them all with equal facility, accurately, and in true center.
For further particulars address the inventor, Mr. William Frost, 53 Dartmouth street, New Bedford, Mass.

## Application of Electricity in Dyeing.

According to the Bulletin de la Société Industrielle de Mulhouse, Goppelsroeder has observed that if an electric current is passed through aniline dye becks decoloration ensues, with formation of colorless salts of lenkaniline. If yarns or cloths are steeped in the liquid they absorb it, and on sub sequent exposure to the air they become colored, just like the goods drawn out of an indigo vat and exposed to the air. The colors thus obtained are said to be faster than those produced by the ordinary method. Whether this principle of dyeing will prove practically useful remains to be seen.

## A NEW METHOD OF SECRET WRITING.

The annexed engraving represents a simple device for purposes of secret writing, by means of which may be pre pared communications intelligible only to persons having a similar apparatus, and impossible to be deciphered by any one else. The device is simply a sheet of metal upon which the alphabet is written in two parallel rows, and beneath each letter an opening is made. The plate is inclosed in a suitable frame. It will be seen at once that, if this apparatus is laid over paper, and dots made on the latter through the apertures-under A, B, C, for example-the marks when the paper is removed will have no signification. If, however, the recipient of the communication should place over the paper an apparatus of precisely similar construction, then the dots would of course show through the aperture under A, B, C; and he would know that those letters formed the message. It will readily be seen how words can be indicated in this way. In cases where letters are placed in in verse order, a small inclined line is drawn through one of the side slots in the frame. This indicates the mode in which the letters should be read. Double letters are indicated by vertical lines in place of a simple dot, and words are sepa rated by a horizontal dash. The invention seems excellently

lower the device as desired. The tubes may be arranged to pass directly through the keel, or they may be disposed on each side of the same.
Patented A pril 10, 1877. For further particulars, address the inventor, Rev. Alexander Berghold, New Ulm, Brown county, Minn.

## IMPROVED GAUGE

Mr. Benjamin F. Stoner, of Rockford, M1., has patented through the Scientific American Patent Agency, May 1, 1877, an improved instrument, which may be used as a gauge for all irregularsurfaces and for work which an ordinary gauge cannot reach. It may also be used as a marking gauge, as a try square, and as a trammel.
A represents the head, which is rectangular in form, and may be plated with metal to prevent wear, and which receives the rod, B. The latter is secured in place adjustably by a set screw, $\boldsymbol{a}^{\prime}$. C is the pivot finger of the trammel, which is made with a globe socket upon its base to receive the rod, B , and is secured adjustably upon said rod by a set screw, $c^{\prime}$ $D$ is the marking needle, which is passed through a hole in the rod, B, near its outer end, and is secured in place adjustably by a set screw, $\boldsymbol{d}^{\prime}$, passing in through the end of the said rod, B. The needle, D, may be made short, as shown in Fig. 1, for convenience in using the instrument as an ordinary

marking gauge, or long, as shown in Figs. 2, 3, and 4, to adapt it for use for gauging irregular surfaces, and for use as a trammel. Upon the rod, B , is formed a scale, $e$, of division marks. When the instrument is to be used as a square, the rod, B, can be adjusted to any desired length, and can be used where the blade of an ordinary square would render it inconvenient to use $1 t$, or prevent its use.

