major part of the matter; we wash it to carry off all the scapes. This series ended with the introduction of man, the
nitric acid, then we dry it. The yellow, bitter matter i crowning glory of all. The lecture was well received and at thus obtained is entirely soluble in water, alcohol, and cther; its yield is from 66 per cent of the aloes employed. Aloes dye wool without a mordant, in shades which go up to a deep brown. We obtain mode shades very varied with mixtures of orchil and aloes; we grind up, for example, 20 parts of orchil with 1 of aloes, and we dissolve them in soda. We obtain the same varied shades by the employment of aniline colors. A mixture of aloes and soda ash dissolves in wate with a beautiful purple color, which gives in dyeing fast bluish grays, analogous to those which are obtained with fustic on an indigo blue ground. We dissolve $1 \frac{1}{2}$ parts of aloes in water, and we add 2 parts of soda ash; after 12 or 24 hours we dye. If before dyeing we neutralize the bath and add to it afterwards chalk, we obtain green olive shades. -M. Victor Preston, in Muster Zeitung.

## NEW YORK ACADEMY OF SCIENCES.

A regular monthly mecting of the section on "Geology and Mineralogy" was held at the School of Mines, on Monday evening, May 21, 1877, Dr. J. S. Newberry, President,
in the chair. Dr. Martin offered a serics of resolutions in regard to the scientific use of the public parks, praying that they may be guarded from encroachment, and misuse, that they be made schools for taste and scientific instruction, and that they be stoc
Dr. Newherry exhihited a photograph of the restoration of a mammoth from siberia. It is 26 feet long, 16 feet high, and represents an animal cight times as large as an elephant The president also showed a new fossil from the Catskills, which seems to connect our red sandstones with the old red sandstone made famous by Hugh Miller; also a plaster cast of the new crustacean found in the upper silurian and named cosarcus.
The first paper of the evening, by Mr. B. B. Chamberlin, was on
some choice minerals at the centennial and was illustrated by a large number of beautifully ex ecuted water-color drawings. Among the minerals referred to were the native copper and silver of Lake Superior. Drawings were shown of calcite crystals of a delicate wine color, also of stalactites and stalagmites from the lead mines of Iowa. Arizona sent a meteor weighing 1,400 lbs., and Mexico another. Among the beautiful things there were meralds, rubies, and crystals of corundum from North Caroina. Mr. Chamberlin also spoke of the amazon stone from Pike's Peak, Cal., and exhibited beautiful drawings of this green mincral, some specimens of which have sold for $\$ 150$. He described the diamond exhibit from South Africa as exceedingly interesting, embracing both white and colored stones. In the collection sent by the School of Mines, St. Petersburgh, was a topaz 5 inches in diameter, also emerald in rock, crocoite, and other beautiful and rare minerals. In other portions of the Russian exhibit, the magnifi cent display of polished stones and gems, lapis lazuli, malachite, labradorite, rhodonite, etc., made a splendid display.
the evolution of the norti american continen was the subject of a paper by Dr. J. S. Newberry. The speaker said that the oldest rocks we know are themselves formed from sediment deposited by the disintegration of till older rocks of which we have no trace, and which may have likewise been the sediment from a still carlier conti nent. Of this older continent, we know not where it was or what it was; we only know that it was large enough to form a continent from its own ruins. Its history has been obliterated. Beginning with the old metamorphic rocks, known as the Laurentian and Huronian, which extend from Labrador to the Lakes of the Woods and as far north as the Arctic Ocean, we have the oldest known form of the American contincnt. Since that time it has been changing form by the formation of newer rocks. Owing to the cooling and contracting of the earth, there is a continual tendency to raise the high lands higher and depress the valleys lower; while at the same time other influences are at work, grinding off the elevations and filling up the depressions. In many places we dig or bore down to the old metamorphic shales and slates, surrounded by newer rocks. There are islands of these old slates in Texas, and the Black Hills were found by Messrs. Jenney and Newton to be an island of these old rocks very much disturbed, with the slates turned up on dge. They contain characteristic shells which connect them with the Potsdam of New York. The Pacific coast is a rock-hound shore that seems totally invulnerable; but the big rollers come in and pound away at the rocks perpetually, until the rocks are undermined and fall. Finally the rocks are pulverized and carried off to be deposited in the far distant sea. This sea has taken possession at different times of different parts of the continent. Wherever there was a depression, there has been a deposit of the remains of sea fisl, spines, teeth, etc., on the bed of the sea. When the sea became shallow, another series of deposits, shells, etc., was made. Thus each period left a record of the physical con ditions and the kind of life that existed in the sea at that time.

By the aid of the magic lantern, Mr. Russell threw upon the screen a series of pictures showing the shape of the continent in the Silurian, Devonian, carboniferous, tertiary, and and other ages; also pictures of the crustaceans, fish, rep tiles, birds, and mammals that existed at cach of these peri-
ods, together with iageniouly resto:ed imazinary land-
tentively listened to throughout.

## What Liquor is Doing.

R. F. Mushet writes to the English press that Liquordom is killing trade, and, after mentioning the amounts spent an nually, he remarks: " Now I say to manufacturers that it is all very well to reduce wages, and to economize their pro-
cesses of manufacture, but unless they unite manfully, and put down the liquor fiend, he will crush them all. Besides the nine hundred and forty millionsactually paid in the past seven years, the effect of swallowing the Satanic solution tself has lost and cost the nation at least an equal sum. If the days' works lost through drink in the last seven years were reckoned up, thic amount of wages thus sacrificed would appear incredible. If manufacturers were to unite, as one body, and refuse to employ any man or woman who frequented drink shops, and would set the example by themselves abstaining, prosperity would soon return; for a sober England could compete successfully against all other na

We are most forchlly reminded of the truth of all this by account of the Labor Tribune of Pittsburgh, which gives a the editor proceeds to use the stirring words. "When wil men rise above this serfdom to a soul-enslaving appetite? Reform is impossible while saloons abound. Goorl wages cannot be long preserved where men encourage such vices. The working classes will be compelled sooner or later to acknowledge that abstinence must be practised before there can be any permanent amelioration in their condition." Coal Trade Journal.

## Calender Rolls

Paper calender rolls are almost as hard as iron, but are used in preference to iron because, while they will preserve their roundness, truth, and smoothness, they possess a cer tain amount of elasticity, and are therefore less liable to damage from the strain due to any foreign substance passing through them. The method of fixing the paper to the rolls is as follows: Disks of thin common brown paper, of a diam eter large enough to turn up to the required diameter of rol and with a hole in the center of each large enough for them to pass freely over the roller shaft, are first cut out; then a number of similar disks, with the central hole made about four or six inches larger, are made. In putting these disks upon roll shaft, four having the smaller holes are put on, and then one with the large hole, the object being to insure that the paper shall press together at and towards the outer diameter of the roll, and not bind so tightly towards the center; thus the outer part of the roll is sure to be the most compact, and therefore the most durable.

To avoid bending the rollshaft by reason of any unevennes in the thickness of one side of the shect of paper from which the disks are cut, every other disk is turned half way around when placed upon the shaft. When the shaft is filled with tthese disks, it is placed under a very powerful hydraulic press, giving a pressure of about 200 tons, which compresse the disks solid together without the aid of glue or other ad hesive substance. The disks are allowed to stand until they are compressed sufficiently to give room for additional disks, which are added in the same manner as before, the whole being again compressed. This process is continued until th intended length of the roller is filled with compound paper, when the latter is fastened as follows: Upon each end of the roll shaft a recess is turned, and a fiange, made in two halves, is bored, smaller than the recess referred to by the amount allowed for shrinkage. The outer diameter of the flange is flimges forming the end of the roll by the amount allowed for shrinkage; which flange is made slightly smaller in diameter than the intended size of the paper roll. The two half flanges are put in place upon the recess in the shaft, and the end flange or disk is shrunk on over the diameter of the two hal flanges, thus firmly locking the whole to the shaft through the medium of the recesses on the shaft. This locking de vice is placed on one end of the roll before the paper disks are placed in position; then, after the disks are compressed and while the roll is in the hydraulic press, the flanges or disks at the other end are shrunk on. This plan is the one generally adopted in this country, that employed in England being considered deficient in that it gives the paper oppor tunity to expand $\frac{3}{8}$ inch in the locking process. The rolls are then turned up in the lathe with a front tool for iron, the speed being but little greater than that employed to turn iron of equal diameter. The finishing is doneby an emery wheel
the same as for an iron roll.

## Dyeing Straw.

The season approaches when dyers have to take in hand articles of straw, and especially hats. As a rule, straw good should be well steeped, and then treated with alum, orchil, and extract of indigo, and yellowed with turmeric. Th shades most in demand are black, brown, and gray. Black (for 25 hats): Logwood, 4 lbs .6 ozs.; bruised galls, $17 \frac{1}{\mathrm{ozs}}$. turmeric or fustic, $4 \frac{1}{4}$ ozs. Boil for two hours, and the teep in a beck of black liquor (crude acetate of iron) at $4^{\circ}$ or of dog's grass, to bring up the polish.
Gray.-This shade can be obtained only on very white straws. Steep in a bath of soda crystals to which a little lime water has been added, to causticise the alkali. The pur-
pose of this washing is to remove all traces of sulphur from the straw. For 25 hats, take: Alum, 4 lbs. 6 ozs.; tartarid acid, $3 \frac{1}{2} \mathrm{ozs}$. Add ammoniacal cochineal and extract of indigo, according to the shade desired. By making the one or the other of these wares predominate, we obtain a reflection more bluish or reddish. A little sulphuric acid is added o the beck, to neutralize the alkalinity of the ammoniacal cochincal. The hats are boiled in the dye for about an hour, and rinsed in water slightly acidified.
Maroon ( 25 hats): Ground sanders, 1 lb : 10 ozs.; turmeric, round, 2 lls. 3 ozs.; bruised galls, 7 ozs.; rasped logwood, $24_{4}^{1}$ ozs. Boil in a kettle so roomy that the hats may not be bruised. Rinse. Steep over night in black liquor at $3^{\prime}$ B., and rinse in several waters. To produce a deeper black, reurn to the first beck, which is strengthened by an addition of sinders and logwood. Polish as for black.
Havana.-This shade, being a degradation of maroon, may be obtained by the same process, reducing the proportions by one half or one third, and omitting steeping in black liquor. The hats may be soaked for a night before dyeing in 4 lbs .6 ozs. or 6 lbs .9 ozs . of alum.-Moniteur de Teinture.

## NEW BOOKS AND PUBLICATIONS

## Fires: their Causes, Prevention, and Extinction, combining

 Published for the Continental Insurance Company of New York city.Although this work is primarily a manual of instruction for insurance agents, and is especially intended for the employees of the above-named fire prevention. There is of course no one class in the community who
have a nure direct interest in lessening the number of tires than the fire underwriters, and consequently it is to them we may louk for thoroughly prictical suggestions, based on the best experience and not combined wit
doubtful speculations. As a means of information of what is as likely to cause tres in workshops, factories, and buildings of all kind how much the rate of insurance risks are enhanced by the presence of such perilius material, how to prevent fires, how to deal with them, and lastly, as a full exponent of the rightsand duties of buth insurer and in-
sured, we can cordially commend this book. It contains much that we do surea, we can cordially commend this book. It contains much that we do
not think has ever been published elsewhere, and it is written clearly and well.
eam Injectors: their Theory and Use. From the French of M. Leon Pochet. Price 50 cents. New York city
D. Van Nostrand, 23 Murray and 27 Warren strects. As the injector is now coming into use for other purposes than the feednd action; and this M Pochet has done much to supply. The mathe matics of the subject are ex hausted in his little treatise.
Evglish Science Lectures.-Messrs. Macmillan \& Co., of Astor
Place, New York city, are now issuing series of the lectures addressed to popular audiences which are delivered in London, Manchester, and other JJ. Norman Lo coe, and one on "the Succession of Life on the Earth," by Professor w C. Williamson. The names of the lecturers guarantee the accuracy and alue of the information contained in the discourses; and we are glad to find that the language employed in them is singularly clear and

## Inventions Patented in England by Americans. <br> From May 2 to May 7, 1877, in .-A. H. Phillippi, Reading, Pa <br> Fringina Machine.-J. b. Lincoln, Providence, r. I IQUoning Sugar.-O. H. Krause, Jersey City, N. pex, Eraser, etc.-S. C. Thompson. New York city. Photo-relief Plate.-W. H. Mumler, Boston, Mass. Plote-rflief Plate.-W. H. Mumler, Boston, Mass. PLATE PRINTING Press.-R. Neale, Brooklyn, N. Y. REED ORGAN.-L. K. Fuller, Brattleboro', Vt. heet Metal Can--L. V. Sone, New York city Arnish, ext.--G Woilf, Philadelphia, Pa.

## DECISIONS OF THE COURTS

## United States Circuit Court-District of Minnesota

 [In equity, -Before Neloon, J. Deided Febrar The patents granted to David C. Price for improvements in portable





 wecure the supports."' $\begin{aligned} & \text { the invention shows the ordinary stringers used in cir- } \\ & \text { The } \\ & \text { cus and outdoor portable seats, elevated and ad insted on an inclined plane, }\end{aligned}$ cuse and outam or portable eeats, elevated and addinated on an inclined plane,
this firingers becing notched for the support of boards and clevated at the
 place at each end by arzizzar-ehaped strap paeking from the top of each
stringer over the boards othe bottomand terminating in an eye, through

 tions and pattented improvements.
It it admitted that there is no nivy iliv in using stringere and trestles to
torn portable show seats, nor in maki:E every alternate board on the Forn portable show seats, nor in makine every alternate board on the
stringors afootrest but the combination of all these in connection with
chair seat and folding-back, and straps to secure the ends of the seat




## 

United States Cireuit Court-Eastern District of Pennsylvania
[In equity.-Beforc McKennan, C. J.-Dc cided Fcbruary 24, 18i7.]
Charles Seidler's relsaued patent of October $2 \cdot 4$, 1876 , construed to em-
brace the impressment of a hard or metallic label upon either the inner or
nuter face of

 A rcissued patent is not void simply because it contains an expanded
claim. The inadvertence on the part of the mventor in no making such
claim in his original patcon in conclusively deternined by the Commissioner
of Patents in granting the reissulc. claim in his original patent is concle
of Patents in ranating the reissuc.
McKennan, Cirt. .
This is a motion for an interlocutory injunction. torestrain infringencnt
of thle epatent set up in the complainant's obil. An original patent was
arn tell to Charlos urn te til to Charlos Soidler on the 12 th of January, 1875) which was sur-
rendered and reissued to him October 24 , 18tib. The invention is thus
described: described: $\qquad$

 devices whell is recognizable through the flexible covcring. The material a circular form, and having points or prongs bent backward from their

 tobacco is then wrapped around the plug, which is subjected to a powerful
prevwirn and the label issen beneath this wrapper, and is rendered there-
difflcult of removal. The invention is therefore claimed under fivc heads, the first and third
of which are:

1. A plug of tobacco having a hard label pressed into onc of its faces, as 3. A pliup of tobacco having letters or otherdecorative and distinguishing
arks produred on a hard metallic surface, and pressed as specificd. These claims the rcespondents are allcgeced to have inf ringeed, and constru
ing them, as think they must be conetrued, to indicate the ingesment
of a hard or metallic label upo cither the inncr




 It is onvious then that to dispene with this additional safoguard, and to
apply the label outside of the wrapper, docs not difterentiate the devices,
nor does it vary the method of attaching them to the plug in any essential diwreve objections to the validity of the patent but littlc necd be said at
of this stare of the case
 surposeanalogous to that contemplated by the patentee, or even remotely
sughestive of such usc.
It was the result of considerable thought, and of careful and repeated


 The remaining objection, that the reisene is void, as not being for the
ameinvention described in the original patent, 1 clearly untenable. The
drawings in both are the same, and the $*$ pecifications of both arc substan-

 the label is appliced underneath the wrapper. To remedy this restriction,
inadvertently imposcd, as the Commisioner of Patents has conclusively
found, the reissule wasproperly granted with an expanded claim, to secure tound, her reissue was properiy granted with an expanted claim, to secure
to the patentce the full benefit of the invention described, but not claimed
in the original.
The motion for a preliminary injunction must, therefore, be allowed.


## Supreme Court of the United States. <br>  [Appeal from the Circuit Court of the United States for the Northern 



## zecent american amol foreign zatents.

## Notice to Patentee

Inventors who are desirous of disposing! of thcir patents would find greatly to their advantage to have them illustrated in the Scientific Amenran. We are prcpared to get up firs-class wood engravings of invenreasonable term
We shall be pleased to make cstimates as to cost of engravings on reccip of photographs, sketches, or copies of patents. After publication, the
cuts bccome the propcrty of the person ordering them, and will be found value for circulars and for publication in other papers.

## NEW MECHANTCAL AND ENGINEERING INVENTIONS.

## improved draft regolator

Thomas Baker, Albany. N. Y.-The objcct of this invention is to enable
the fireman to control his fire, so that the heat, after the fire is fully burnthe fireman to control his fire, so that the heat, after the fire is fully burning, may bc prevented from passing off with the products of combustion
to so great an extent as it otherwise would. The invention consists in the to so great an extent as it othcrwise would. The invention consists in the
combination of the open-bottouued case, the damper, bar, and chain, the weight and chain, the pulleys and shaft, and the chain, guard, and point with each other and with the flue of a furnace. By pulling upon the chain the damper can be raised to any desired extent, and can be secured in place, when adjusted, by passing a hink of the said chain over a pin at-
tached to the forward end of the guard. By counting the links of the chain tached to the forward end of the glaard. By counting the links of the chain drawn fron the forward end of the guard, the fireman can adjust the dam per in any desired position without leaving the front of the furnace. A
steam gage is attached to the front of the boiler, so that the fireman can aiways scc what the steam pressure is, and can rcculate the damper as re quircd.
implioved device for converting motion Edwin Long and Louis E.Lyon, Iowa City, Iowa.-This invention relatce and is more particularly applicable to treadles for driving light running machincry in which a number of revolutions for the flywhecl arc desired for each movement of the treadic. The improvement consists ilu a snatc block looscly connected with a reciprocating lever or bar, and having hole or throat through the same through which one side of a band passes;
which band is stretched about a driving and a tension pulley, and which snatch block has such shape of opening on throat as to seize the ban other, back to its former position preparatory to taking n new hold

IMPROVED ANCIOR.
Fisher A. Buck, Eastport, Me.-This inventionis a novel modification o the mushroom anchor, in which the arms that branch out radially there tapering fluke, of circular shape, that is riveted or otherwise securely fastened to the ends of the arms. The circular fluke may bc madc of suit able width, so as to impart to the anchor a greater holding surface and the fact that it will prevent the fouling of the anchor.

## NEW MISCELLANEOUS INVENTIONS

mproved aerostat.
William S. Hull, Jackson, Miss.--This aerostat is designed to be used either in miniature form as a toy (being driven by a torsional rubber spring power, as a fiying machinc. The improvement consists in the construction and arrangement of two propellers at oppositc ends of a tubular frame containing the driving mcchanism, the said propellcrs being arranged to rotate in opposite directions, and constructed each of a series of right-angled triand their larger acutc angles deflected away from the shaft and supported upon independent projccting arms or bars.

## IMPROVED ORE WABAER.

Dcxter A. Hendrick, Calumet, Mich.-This invention relates to an im-
proved "vanning"" process mineral dresser, which process proceeds upon proved "vanning "process mineral dresser, which process proceeds upon the principle of separating the rich ore from the lighter earthy matter by
reason of their different specific gravities when the pulverized material is reason of their different speciffc gravities when the pulverized material is
agitated with water; therichoregravitating to the bottom, while the lighter carthy matter is thrown of at the top. The machine consists in a receiv ing pan which by a
without revolving upon its own axis, which panis provided with means for rcgulating its degrecof inclination or tilt, and is supported upon or stepped in a jigger lever which is alternately lifted and allowed to drop by means
of a cam or wiper whecl, so as to further agitate the contents of the pan: a revolving rakc being employed in connection with the pan, which rake is always upon the high side of said pan

## improved teetiing mipple.

Charlcs E. Rogers, La Crosse, Wis.-This invention relates to means by
which the tecthing of children may be facilitated, and consists in an in strumentality of peculiar form, the same bcing provided with a handle to adapt it to be manipulated by the child, and a nipple of such sbape and length that fer cums may be brougho so as to do harm.
forced too far into the mouth or throat

## NEW WOODWORKING aND HOUSE AND CARRIAGE BUILDING INVENTIONS.

improved device for settring, Jointing, and gaging saw teeti
Levi H. Bigclow, Fremont Centre, Mich.-In oriler that saws may form their function properly their tecth occusionally require to be set, ive them a uniforn inclination or angle, also to be jointed, to make then
uniform in length; and when clearers arc used, they require to be cut uniform in length; and when clearers are used, they require to be cut
down or made shorter than the feam or cutting tecth, between which they arc located. The object of this invention is to provide a cheap, simply constructed, but $\epsilon$ fflcient devicc, for use in performing these operations.
improved box scraper.
John P. Tierncy, Sacramento, Cal.-The knife box is made hopper shapcd. The knife or cutter fits against the inner surface of the box, , easily adjustable. A roller is added which prevents the instrument from belng clogged with aharinge.

IMPROVED WHEEL TIRE.
Isaac N. Pylc, Decatur, Ind.-This construction is such that the oute irc may hug the inner tire snugly when shrunk upon it, and may draw said and strong

IMPROVED SASI HOLDER.
Luther Joncs and James Stroud, New York city.-This consists in t: arrangement of two rollers at right angles to each other, in a suitable franic for attachment to the upper corners of the window sashes of cars to r r
lieve them of friction caused by the swelling of the sash or casings whel heve them of friction caused by the swelling of the sash or casings whe
damp, or by the warping of the sash or window frame. improved metiod of attaching handles to crosscut

Charles A. Sands, Burlington, Kan.-This invention consists of a saw with a detachable spring guard, that serves to stiffen the back of the same, and also to cover the teeth of the samc after use. It consists, fnrther, of djustableh
mproved metal wagon body
Simon Pcter Graham, London, Ontario, Canada.-The body of the car iage is made of shect metal, and constructed with a flange around the bottom, which rests upon the woolen sill, and is securcd to it by screw bolts. The top of the body is also flanged and attached to a wooden piece
which forms the support for the eeat proper. The sides and back of the which forms the support for the seat proper. Thc sides and back of the borly are united by a lap scam or joint which performs the function of a
bracc. The body is cheaper and stronger than those herctoforc constructed.

IMPROVED WAGON END GATE
Stephen D. Davis, Malvern, Iowa.-This end gate forms a box-like ex envion of the wagon body, and is so attached to it that it may be adjusted
vertically as well as horizontally. It may be readily detached from th wagon body, and is so constructed as to support the ends of the sides of the latter.

## IMPROVED LATCH FOR DOORS, ETC

Augustus C. Woolman, Bellcfontainc, 0 .-This latch has the form of It also has a bandle which and is pivola so socket attached to the gate. horizontal position, except when the gatc is being opened or closed. bcveled catch plate is attached to the post, so that when the gate is close the catch will strike the samc and be turned on its pivot till it pases the
catch, when it at oncc rcsumes the horizontal position and cngages with the catch.
improved skyligit
Joseph Henry, Chicago, Ill.-This invention is an improvement upo hat for which the samc party received letters patent dated March $27,1877$. It relates to constructing in one picce the head of the bar or rafter, upon
which the glass rests, and in supporting the head by means of fiat bolt provided with shoulders for that purpose. The invention also rclates to with a bent fing for usc between the raftcrs, the same being of glass.
improved machine for grinding shavings.
Isaac Tompkins and Abram G. Tompkins, Brooklyn, N. Y.-This inven ing cylinder, having a cutting surface and exit perforations, the inclosin cylinder form ans and that diminises ally in width. The small pieces into which the shavings are cut pas through the perforations of thc outer cutting cylinder toan exterior casing from which they are conducted to a suitable receptacle.
improved oscillating cutter head for finishing spokes.
Joseph R. Locke, Amesbury, Mass.-This machine is so constructed that the cutter heads may be oscillated to bring their cutters into prope position for finishing spokes.

## IMPROVED BOARD LATH.

Andrew A. Smith, Boulder, Col.-The object is to furnish a lath so con structed that it will not be neccessary to break joints in putting it on, whic will strengthen to but it on than ordinary laths The invention consists in a cosed labo formed by slotting boards of the proper thicknces with sets of slots, alter nating or breaking joints with cach other

IMPROVED PLATFORM WAGON
Ebenezer H. Booth, West Colesville, N. Y.-This improvement in the construction of platform wagons enables the draft to be applied directly box against swaying, and may be uscd either with or without a reach.

## mproved sawing machine.

George J. Kautz, Emporium, Pa.-This is an improved sawing machine, designed for use in a sawmill for cutting off slabs, elgings, and other lum ber into lengths for wood, laths, pickets, etc. It is so constructed as to feed the lumber forward to the saw, and feed the saw forward to the lum ber automatically. It may be
shorter lengths, as required
improved setting, jointing, and gadging the teeth of saws.
Levi H. Bigclow, Fremont Center, Mich.-By this device the cutting or flew teeth of a saw can be sct at a uniforin angle and jointed to make them of uniform (hand and clcarers or clearer and can be gauged to uniform length (but less than that of the cutting tecth, between which they
arc iocated). The devicc is extremcly cheap, simple in construction, com arc iocated). The device is extremcly cheap, simple in co
pact in form, and apparently adapted tooperate efllciently
mproved method of making wooden boxes.
William Huey, Cambridge, Md.-This invention relates to certain im provements in the construction of wooden boxes, which improvements ar designed more particularly for that class of wooden boxes which arc stif
 shoes, thread, coton, cigars, and an to bc also used in the construction of fruit baskets, cratcs, etc. The improvement consists in the manner of forming the bend or joint at the corners, whereby a single piecc of boar is made to form the scveral sides of the box without the trouble of meas uring and fitting, and without the use of nails, screws, or dovetails fcr this purpose. The manner of forming the joint is to cut, by means of revolvin cutterheads, prcerably which permits the successful bending of the board without breaking col titutes the main featurc of novelty, which channel has straight angula sides that form a miter when the board is bent, with a curved groovc a the bottom of the angular groove which affords bending room to preven cracking.
improved stop imnge for carriage doors.
Charles W. Butler, New York city.-This is an improved hinge for carwhen the latter have been opened to about right angles. The invention consists in two bars hinged to each other at their inner ends, and at thei blage.

