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##  <br> A. B. S. will find directions for making an

 xolian harp on p. .330, vol. 26.-A. F. B. can copper ironwire by following the directions on p. 90, vol. $31 . \mathrm{To}_{0}$ silver it, use the preparation described on p. 299, vol. 31 C. D. is informed that we do not know of the offer o. H. B. B. and many others sheuld read our article on the horse power of an engine on p. 33, vol. s3.-E. T. will find directions for building a hen house on p. 139, vol.
36.-T. C. will find something on the formation of butter in the process of churning on p. 119, vol. 30.-T. F. M will find a good recipe for ice cream on p. 251, yol. 28.
-J . w . B. will find on p . 253 , vol 30, a recipe for paste for fastening paper to tinn-C. W. D. will find
on p. 123, vol. 31 directions for bluing steel.-w. w.
does not give the length of his crank arm nor the
peea at which the car is to run.-T. H. C. will find somethmg on the use of $z$ inc in boilers on $p .36$, vol 32.
E. 3 . P. will ind directions for building a refrigerator -E. E. P. will find directions for building a refrigerator
 rections for polishing shirt bosoms on p . 203, vol. 31 To clean kidid gloves, see $p$. 283, vol. 30.-W. D. can use
quarium cement on his wardian case. See p. 202, vol 8.-A. B. will find a recipe for Babbitt metal on p. 122
 than the $\frac{8}{25}$ hole. $-H$. \& $W$. will find a good recipe for $a$ depilatory on p. 229, vol. 28.-W. S. F. will find direc
ions for nickel plating on p. 174, vol. 30 .-I. A. H. is in formed that the lava gas tip is made by a patent process.
B. F. F. will find something about the Australian colo ates of Great Britam on p. 161, vol. 36.-H. L. C. is in formed that we do not recognize his com from the 1 m
pression he sends.-D. F. H. will find an answer to his uery as to large on p. 341, vol. 27.-B. H. W. can mount phetographs by following the directions on p. 91, vol. 31.-J. W. B. will find a recipe for an aquarium cement on p. 202, vol. 28.MOC. will find a recipe for mucilage on p. 202, vol. 31.J. S. R. will find an article on American graphite on p.
55 , vol. 25 .-L. J.D. will find a recipe for a bright bronze on p. 51, vol, 33.-C. L. T. should read our articles, now in course of publication, on straightening metal plates, O. S. is informed that we have no means of verifying recipe for baking powder on p. 123, vol. 31.-E. J. will fid a recipe for black enamel on iron on p. 208, vol. 26.
J. D., Jr., will find an answer to J. D., Jr., will find an answer to his query as an alloy that will expand on cooling on p . 18 , vol.
will find a recipe for cement for patching leather boots on p. 119, vol. 28.-J. H. W. will find a description of an incubator on $p$. 273, vol. 33.-C. R. will find a recipe for artificial marble on p. 57, vol. $28 .-$ H. J. D. will find di-
rections for French polishing furniture on p. 11, vol. 32 -J. M. T. will find a formula for safety valves on 363 , vol. 29 , and for horse power of engine on $p$. 33 , vo 107 , vol. 30 .-C. B. W. will find directons for re-tinning tinware on p. 139, vol. 36.-J. McF.'s device is not a per petual motion, as it depends on heat for its power. A the fightor birds, he forgets that the atmospers he retina of the eye on p.20,vol. 32.-C. H. S. will fin directions for making artificial meerschaum from pota-
toes. etc., on p. 307, vol. 34.-F. L. will find directions or coloring gold chains on p. 43, vol. 30.-H. J. D.,
S, H., J. F. L., T. M. F., J. H. N, W. B, B. L., E. E.,
R, S., P. W., and others, who ask books on industrial and scientific subjects, should address the booksellers who advertise in our column
of whom are trustworthy firms, for catalogues.
(1) G. O. E. asks: 1. What would be the en and hydrogen, contained in gas bags like those use with the oxyhydrogen stereopticon? A. A mixture of oxygen and hydrogen in the proper proportion is as
powerful an explosive, in proportion to its specific gray ity, as nitro-glycerin. The explosion of such a quantity nent, would endanger the building If the gases ane not mixed, there is no danger, as neither of them alon is explosive. 2. Is there no way of preventing the po sibility of such an explosion? A. With suitable safety eottles between the gas reservoirs and jet, and with equable pressure in each reservoir,
(2) J. M. A. says: I find an apparent con tradiction between two standard authors as to the defin tion of "living force." Bartlett's "Analytical Mechan ics," page 45, says: "The living force of a body is double cquiring its velocits." This outhor represents the ing force by $\mathbf{M} v^{2}$. In Peck's "Mechanics," it is stated on page 187, that "the expression $1 / 2 \mathbf{M} v^{2}$ is called th is the measure of the quantity of work expended in producing the velocity." Thus one author places the measure of the living force at twice the amount of the ther. Why this discrepancy? A. Professor Bartlett's definition is probably the most generally accepted; but
there is good modern authority for the other. It is a case of definition, about which authorities are apt to onsider that donble the energy is an imaginary "living orce," and others do not.
(3) C. asks: What kind of dye is used in hate of intan for fancy chair seats? A. For bue, suscarlet, lac dye used with tin salt as a mordant. For red, dye with madder, using tannin and alum as mordants. Forblack, impregnate with acetate of iron and boil with decoction of madder and logwood. For green, boil and a little fustic or quercitron. For yellow, use an may also be employed forthis purpose.
(4) J. C. P. says: 1. I wish to build a tug hells. The barges are 30 feet long by 10 feet wide $31 /$ feet deep, and will hold 7 or 10 tons of shells. What ze should the steam tug be to tow such barges at the tow one harge at a time, an ordinary row boat, 18 to 20 eet long, fitted with engine and propeller will answer
ery well. 2 . What are the constituents of very well. 2. What are the constituents of oyster shell
lime? A. An analysis of oyster shells by Schossberger Inner layer, the socalled mother-of-pearl 2 . Bown hard scales, forming the outer edges of the successive laminæ of the outer shell. 3. A chalky layer, inter posed between the laminæ of the shell. The first o ter $2 \cdot 2$, other salts and loss $3 \cdot 1$ calcium 94.7, organic mat $89 \cdot 1,6 \cdot 3$, and $4 \cdot 6$, and the third $88 \cdot 6,4 \cdot 1,6 \cdot 7$ of these in tising colmnns for addresses of dealers and manufac-
(5) A. J. K. says: In the glass sand busines we have during winter to dry all our sand. I dry it now
n a floor, drying 15 tons in 10 hours. Is there an app atusthat we could use that would keep the sand in on place and save the work of shovelling it off the floor? A. For similar purposes the material to be dried is
caused to pass, by means of continuous bell buckets, hrough the extended flue of a small brick furnace. Thismethod has succeeded very well, and is employed extensively for the drying and roasting of certain ores,
(6) J. J. asks: How can I unite a set of vulcanite teeth that are broken, that they may stand the
saliva and heat of the mouth? If I knew how to make saliva and heat of the mouth? If I knew how to make
the vulcanite that the teeth are set on, I think I could the vulcanite that the teeth are set on, I think I could
have mended them with it. A. Mix dry caoutchouc with half itsweight of flowers of sulphur, and thorough $y$ knead the mixture on a plate of warm metal. Heat the teeth to a temperature of about $212^{\circ}$ Fah., join the moistened with a drop or two of bisulphide of carbon, and expose the whole to a temperature of about $200^{\circ}$ Fah. for 2 hours. At the expiration of this time, raise
the temperature to $300^{\circ}$, and maintain it constantly at this for 4 hours more. When cool, the joint will
ound firm, and may be trimmed with a sharp knife.
(7) W. R. T. says, in answer to C. S. D. who asks as to what is the best wood for a guitar: My xperience shows basswood to be best. Either use steam it so that it will not break.
(8) J. A. M. says: I have a 26 inch under nner burr, and the spindle heatswhen the stand is ful oil, so that I have to stop. There is no grit in it. $t$ the end, like a lathe center.
${ }^{(9)}$ J. N. P. asks: 1. What is draw-filing? A. Draw-filing is filing with the length of the file at a right angle to the motion of the file, the latter being which process the file cuts more smoothly.
What is a shaping machine, or what is the difference between a shaping machine and a planer? A. A shaping machine is a machine for planing iron. In a shaping machine the slide carrying the tool travels, the table holding the work being stationary. In a planing machine the head and slide are stationary,
carrying the work travels back and forth.
A friend of mine has been and for
chine to be inclosed in a caisson, and let years on a ma ern, claiming that the water of the cistern will run the machine and pump a continuous stream out of it at the top as long as there is any water in the cistern. I have tried to convince him that he is trying to make a perpetual motion, but he saye he is not. A. Such an appa-
ratus would be a perpetual motion. (10) C. R. S. asks: 1. Which is the most powerfu and economical for a road locomotive, a double
engine of 8 horse power in each cylinder, connecting on ngine of 8 horse power in each cylinder, connecting on
the same driving shaft, or one single engine of 16 horse power? A. The double cylinder would be the best. 2 turer.
(11) J. C. M. asks: How can the amount of friction of a valve on its face be ascertained, if we have the pressure of steam per incly and the area of the sur
face occasioning the friction? The answer should designate the number of los. applie to the valve rod ne cessary to move the valve. A. The precise pressur cannot be calculated
the valve to its seat.
(12) E. H. M. asks: What kind of curve is curves are used, all serving equally well.
that they should be of the same size as working taps while I hold that they should be $\frac{1}{35}$ of an inch larger A. Master taps for tapping dies should be from once to is intended to (13) L. M. C. asks: If a locomotive is running on a down grade (the drivers, of course, having a
forward motion) without working steam in the cylinders, the throttle peing entirely closed: if the enginee hrows back the reverse lever so that the backing
centrics work the valves, what would be the result? read some time ago that air would be pumped through the steam pipes into the boiler and thus increase the pressure. But how is any air going to enter the boiler,
the throttle being closed? A. The piston would draw air from the exhaust, and pump it partly back through he exhaust and partly into the steam chest.
(14) J. J. asks: Will a well constructed condensing engine of 5 inches bore and 12 inches stroke, bs. (which at $/ 4$ stroke, with a steam pressie of 10 verage of about 57 lbs ), give as much power as a com pound engine taking the same amount of steam? A No. The compound engine would give most power. (15) G. E. C. says: I read that to reverse a stationary engine the eccentric should be turned half-
way round on the shaft from where it stood. I clamm that it will not do to turn it exactly halfway round, and or engineers dispute this. Please let me know. A. halfway round cn the lead, the eccentric may be turned urned way. But if the valve has lead, the eccentric wice the amount of the lead
(16) O. J. says: You are doing the commu nity a good service in pointing out the poisonous charac
er of the fumes of the colored fires ordmarily em er of the fumes of the colored fires ordnarily em-
ployed, and the dangers that may arise to delicate constitutions by their use. With a view of introducing some mixtures that seem to be free from injurious ingredients (sulphur and antimony and arsenic compounds being eliminated) and producing fumes not even so annoying as tobacco smoke, I append the following fres: Red No. 1: Chlorate of pos 16 diferent rea trontium 30 parts, lycopodium 3 parts, sugar of mulk
strontium 8 parts, shellac 2 parts. Green No. 1: Chlorate of potash 9 parts, nitrate of barium 30 parts, lycopo-
dium 3 parts, sugar of milk 2 parts. Green No. 2: dium 3 parts, sugar of milk 2 parts. Green No. 2:
Chlorate of potash 1 part, nitrate of barium 8 parts, shellac 2 parts.
(17) J. F. asks: Please tell me how I detect tellurium in ores, and in what minerals it is chiefly
found? A. Metallic tellurium is a tin-white brittle sub found A. Metallic tellurium is a tin-white, brittle sub-
stance, with a metallic luster, and a specific gravity of 6.25. It is never found free in Nature, but usually in Combination with either bismuth or gold and silver. ymite, which he constitutes the mineral known as tetralaster. Tetrad has a steel-gray color and a high metallic atedmasses, which mark paper like black lead. Tellurium, in combination with gold and silver, forms the When fused on charcoal it ields a light yellow malleable globule, which contains 1 part telluride of silver and 2 parts telluride of gold. Metallic tellurium has, at present, no place in the arts, and finds a market only in the preparation of mineral and other scientific cabinets.
Its price is quoted by dealers in rare metals at about $\$ 8$ or $\$ 90$ per pound
(18) E. C. H. asks: 1. Is cast cast-steel suitablefor laps and dies for steam pipes, and for other kinds of screw-cutting? A. Yes. 2. What is the
shrinkage of cast cast-steel, and of malleable iron? A. Itis very irregular, differing according to the size of the casting. 3. How much larger should the tap be for cutting open dies than the bolt that the dies are to be used
on? A. About $11 /$ times the depth of the thread larger.
(19) J. D. E. asks: Why could we not make a telescope on the principle on which the Huyghen-
ian eyepiece is made? A. Because the chromatic and spherical aberration cannot be corrected by such a combination of lenses.
(20) W. W. H. says: I wish to stain some madows for a church. Please give me a recipe for
making a good imitation of colored glass. A. You cannot stain the glass without removing it from the window, but you can imitate the stained glass by means of
transparent colors applied as paints. For this purpose, use such colors as Prussian blue, gamboge, and car-
mine. These will give you the three primary and by theirmixture the other tints may be produced Apply with a brush, and use any transparent varnish, such as dammar, as the vehicle.
(21) E. R. asks: Is there any liquid cement, that is less expensive thanshellac, with which I can cement together fine white sand or pulverized pumice-
stone? A. Common rosin dissolved in naphtha, with the addition of a little gutta percha to render the resulting cement more binding and less brittle, is a preparation at trated to any consistence by evaporation of the sol-
vent.
(.22)
(22) J. F. S. asks: How can I recover sulphuric acid from waste, after the washing of nitro-gly-
cerin? A. There is no method sufficiently economical to be of any practical value for this purpose . The concentration of the acid by the evaporation of the diluent would be tedious and expensive. If the solution is not too dilute, the greater part of the sulphuric acid may be
removed as sulphate of lead by agitating it with the proper quantity of dry lead carbonate, allowing to settle, and subjecting the dried precipitate to dry distillation in Please tetlorts heated to bright redness.
ng glue? A. Gelati or glue exists in many animal tissues, as the skim, cellular membranes, tendons, and ligaments, and forms the framework of bones, horns, hese by protracted boiling with water. The aqueous solution, when cooled, gelatinizes; and when this jelly
(23) S. J. T. asks: What form of couping is the most durable and best adapted to run the line shaft of a threshing machine cylinder, 700 or 800 revo-
lutions per minute on an angle, say, of about $20^{\circ}{ }^{\circ}$ A. an ordinary universal coupling
(24) W. W. asks: 1. Please give me the philosophy of the expansion of steam in the cylinder of steam engine. Why does a cylinder 7 feetlong and power twice as great as a cylinder of half that length, although the surface of the pistons is the same? A. The power of an engine is the resultant of three data, pressure, aistance, and time. If a piston has $1,000 \mathrm{lbs}$. the power of one that has $1,000 \mathrm{lbs}$. pressure and moves 7 feet in 1 second. 2. Is the pressure on the piston, af-
ter it has passed 6 feet from the starting end of the 7 feetcylinder, any greater than itwas when it had reached a point 1 foot from that of startingy A. Yes, unless the steam is cut off before the end of the stroke. If
the steam follows the piston full stroke, the power will increase in proportion to the length of the cylinder. If the steam supply is cut of before the piston reaches the end of the stroke, the steam will expand and lose pre
(25) M. S. D. says: For the information low correspondent who asked as to twistingaugers, al carpenter's auger is made by drawing the iron or steei out nearly flat, something like the blade of a nife in shape, but thicker through the center than at the edges, as wide as you want the cutting size of the auger
to be, and a little longer than the twist is to be when done. This is then heated; the cutting end or head is lasped in a vise; and the workman, holding the other or shankend with tongs, twists it over from right to crimp dies rapidly opened and shut upon it. The head struct outin a die afterwards.
(26) C. W. H. asks: What paste or glue iil tasten paper firmly to iron and stone? A. Melt to hict. The surfaces to be joined should be perfectly cean and dry.
(27) G. S. W. says: About 4 feet square of our
it and the ceiling below, has been saturated with neats-
foot oil. What can we do to prevent spontaneous comfoot oil. What can we do to prevent spontaneous com-
bustion? A. It is better to remove the danger by subbustion? A. It is better to remove the danger by sub-
stituting a new floor; but if this is not practicable, saturate the floor as thoroughly as possible with a strong urate the floor as thoroaghly as possible
solution of washing soda in lime water.
$(28)^{\circ} \mathrm{C}$. R. asks: Is there any preparation that will hinder the decomposition of gelatin when used
for moulds and often remelted? A. Try the addition of a little lime.
(29) F. P. W. says: I have spilt some black ink on my carpet. Please tell me how I can get it out without injury to carpet? A. If the ink is of th
same kind as thatused in your letter, it cannot be re same kind as thatused in your letter, it cannot be re-
moved without destroying the coloring matters of the
(30) W. H. asks: What are the causes of theformation of lead ore, to the best of your knowl-
edge? A. You do not state which ore of lead. Galena was probably formed by the fusion of oxide of lead in contact with sulphur, from which it crystallized.
(31) S. W. asks: What are the names of theelementary bodies discovered since 1869 ? A. The
element gallium, discovered by Lecoq in 1875 , is the element
only one.
(32) L. F. B. says: In answer to J. J. S., and others, you say that water boils at $184^{\circ}$ on the St.
Bernard. This mountain is 8,400 feet h . ${ }^{\circ}$. Are you right? A. The Swiss St. Bernard is 11,080 feet in height
(33) W. C. L. asks: Does galvanized iron attract more cold than copper or other metals? A. If
we understand you, the metal that is the better heat conductor will condense most moisture upon its surface. in this respect copper far surpasses galvanized iron. I copper be taken as 100, galva
in the scale of conductivity.
(34) J. asks: Is there any substance which, if dissolved in alcohol and applied in solution to sur-
faces of raw, lightcolored woods, such as ash and maple, will give them a luster and make the grain mor apparent without changing the color? A. A filtered so lution of pure, bleached shellac in alcohol will do this, or
a very thin varnish of mastic a very thin varnish of mastic. Such woods darken by
age; this cannot be avoided.
(35) B. H. L. asks: What liquid could I use, that would be cheap enough, to kill weeds without
injuring wood, so as to sprinkle 2 or 3 miles of plank injuring wood, so as to sprinkle 2 or 3 miles of plank
roal without hastening the decay of the wood? A. A sprinkling of crude carbolic a acid would, in great
(36) E. A. W. asks: How can I remove the clinkers which accumulate on the brick linings of
cooking stoves? A. These are due to the presence of alkalies or lime and sand with the coal, which bccome fused together, forming a glass whichconstitutes the adhering clinker. It can only be removed by mechanical
means, but may be avoided by using only fuel free from means, but may b
these impurities.
(37) G. H. A. asks: 1. Is there any extract of lime that will ans Ner the purpose of fresh slacked lime for a preservative, and not make anything that is immersed in it look limy? A. There is no extract of this kind. 2. How can I, after leaching the lime and
getting the strength out of it, make it so that anything immersed in it would not show the lime after taking out and drying? A. The excess of adhering lime may be removed by immersing the substance, after digesting
in the lime water, in pyroligneous acid; or the lime wa in the lime water, in pyroligneous acid; or the lime wa
ter may beacidified with the wood vinegar.
(38) W. L. I. says: I want to lift water to a height of 46 feet, then convey it to a tank distant from to run any kind of pump. Can I get ons to lift water to thatheight? A. There are pumps made especially for suchsituations, that can be driven by belts, gearing, or
lever connections, lever connections, as may be most convenient. It is not
our custom to recommend special manufactures in these columns; but if you will make your wants known under communication with the proper parties.
(39) H. D. D. asks: How can I calculate the dimensions of a boat to carry a given weight? A
Find how many cubic feet of water the boat displaces at different assumed draughts, and the product, in any instance, of the displacement multiplied by 62 , gives the number of lbs. the boat can carry at that draught including its own weight.
(40) F. R. R. S. asks: From what depth will a steam siphon draw water perpendicularly, and to
what height above the siphon can the water be forced? A. It can draw about as far as a good suction does, and as ordinarily arranged does not force the water, but could easily be made
(41) T. R. R. asks: Could you give increased in temperature by sudden compression, as $60^{\circ}$ Fah.? A. The following figures are taken from table published by Professor Thurston in the Journal of the Franklin Institute:

(42) A. B. asks: What would be the powe of a 100 lbs .fly wheel attached to one end of a horizon such a wheel depends upon its dimensions and velocity, the general rule being Energy $=$ Moment of. mer: in $\times$ (angylar velocity $)^{2}$
(43) H. H. asks: 1. Is steam visible in a boiler? A. No. 2. Does water boil in a boiler whe
there is a pressure of steam? A. There is no violent
ebullition unless the pressure ispractically removed. 3.
How large a boiler is required for a 40 horse engine? A.
One capable of evaporating from 10 to 60 cubic feet of water por hour. 4. What size of steam pipe is required or a 20 horse e
What size of balance wheel would a person want for 22 inch circular saw 8 A. None will be required in
(44) J. J. T. says: What is the cause of the nocking in awater pipe? I am running a 20 horse en gine, and the pump is attached to the crosshead; the feed to it is 34 inch lead pipe with an air chamber on it; chamber. When pumping, the feed pipes make fear ful noise, as though some one were hammering it. A The area ofthe suction pipe or suction valve is probably
too small, causing the valve to have too much lift; and too small, causing the valve to have too much lift; an
Minerals, etc.-Specimens have been re ceived from the following correspondents, and examined, with the result stated
G. M. S.-No. 1 is pyrolusite, a gray ore of manganese. senic acid. No. 3 is quartz. No. 4 contains calcite and apophyllite-carbonate of lime and silicate of lime an potash.-E. M. P.- Your powder consists principally of some organic body; but the quantity was so small that
we could not determine its nature.-D. A.-It contains mica and sesquioxide of iron.-J. R. B.-It is an im pure clay-silicate of olumina You did not an im pure clay-silcate of alumina. You did not pay the
postage on your specimen.-A. D. $\sim$ G. - No. 1 is mica
schist. No. 2 appears to be cassiterite (oxide of tin). Send a larger specimen.-F. W. M.-It is iron pyrites. See p. 7, vol. 36.-E. T.-Your mineral seems to be piece of scoria from some furnace. It contains iron,
sulphur, lime, and a large quantity of carbon.-B. H. ulphur, lime, and a large quantity of carbon.-B. H. I
-Your specimens are basalt and granitiferous rock.

## COMMUNICATIONS RECEIVED

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