December 16, 1876.]
$\mathscr{B}$ rixntific Americau.

## CRNTEMNLAL NOTES

In the English department was exhibited a model of Whit well's fire brick

## Hot blast stove

for raising the temperature in hot blast furnaces. The usual method of building these stoves has been to construct them of cast iron pipes, which, if the temperature were raised to $1,200^{\circ}$ Fah., usually were burned out. In Whitwell's sys tem, the heating surface is constructed entirely of fire brick which are so laid up that the heated gases are forced through a series of tlues, alternately from top to bottom of the stove,
until the whole mass of brickwork is raised to a high deuntil the whole mass of brickwork is raised to a high de-
gree of heat; the stoves will stand a temperature of $2,000^{\circ}$ gree of heat; the stoves will stand a temperature of a, 000
Fah., without damage. Three stoves are used with a furnace, two of which are being heated while the third is hav ing the air forced through it into the furnace. The advan tages claimed are that the greatest economy of fuel is secured, nearly the whole heat being utilized, several hundredweights of fuel per tun of iron being saved: that they last a long time with but trifing expense for repairs, and that they are easily cleaned. The estimate of saving in cost of producing iron is 33 per cent.
Among the

## englibe carpets

we noted several magnificentpatterns in Wilton and Axmin ster. The difference between these very costly kinds of floor covering is not generally understood. Wiltons are Brussels carpets with the loops cut before the wire is drawn out they are generally closer woven, so the pile, or cut ends, may be packed closer together. The colors of these carpets go clear through to the back, but are only seen there in straight lines. The Axminster carpets, on the contrary, show not only the colors but the pattern on the back, though the pile is only on the right side. Nor is there any limit to
the number of colora which may be used. They do not necessarily repeat themselves in any regular order, nor are the patterns repeated, either in regular order or at all, except at the will of the manufacturer. Each carpet has an individuality; but to accomplish these resalts there is less of macbine work and more head and hand labor required. The process is a slow one, but the result may be seen in carpets with a pile of five eighths of an inch high, and so close that it cannot be separated to show the warp. Such carpets endure a great deal of hard service, and when the pile has grown uneven it can be brightened up four or five
Shaving it with a machine made for that purpose
and the color does not appear on the back at all. in the loom, and the color does not appear on the back at all. On the surface it would be difficult to tell in what the difference con-
sists. It can be made for a much less cost than the real Axminster, which requires each thread and color to be tied separately by hand to the warp. This is so great a labor that fully three months are required to make a carpet twenty seet square. So great is the difference that the best paten Arminsters can be furnished for much less than half the cheapest real Arminster; yet there seems to be no reason why the patent carp

## ARTIBTIC POTTERY WORE

is called the pate sur pdte, or paste upon paste process. The design is raised in white china clay upon a dark ground, the result being a most perfect imitation of a cameo in onyy or agate. White china clay is reduced to a liquid state; and the design condition, the artist, with a thin brush, pain coat after coat of the liquid china until the desired thickness is obtained in each of the parts. Before burning, the china is opaque, but becomes translucent after burning. The artist, therefore, to properly distribute the light and shade must put on the material thin or thick, and do this, too, without being able to judge of the effect by the eye; nor can any error of judgment be corrected by subsequent retoachings, as nothing can be done after the piece has been burned.
A model was exhibited by the Erie Railway Company of the famous

WOODEN BRIDGE
that carried that line over the Genesee river at Portage: structure so arranged that each piece of timber could be separately removed and replaced by a fresh piece without
disturbing the strength of the work as a whole. The bridge disturbing the strength of the work as a whole. The bridge
was further distinguished by the fact that it was the high was further distinguished by the fact that it was the high.
est wooden bridge in the world, the rails being 235 feet above the level of the water. It was opened to travel August 2, 1852, and was destroyed by fire on May 6, 1875. Hanging beside the model is a photograph of the iron bridge that has taken its place, an airy structure looking like a spider's web outlined against the sky. Not the least wonderful fact in connection with the new bridge was the rapid travel on the 31st the following July. But this was slow in comparison with what was accomplished (almost simultaneously) by the same company in rebuilding the bridge carrying their metals across the Delaware, three miles above Port Jervis. The bridge comprehended one deck span of 160 feet, three deck spans of 150 feet each, and a span over the Delaware and Hudson canal. The four deck spans were swept away by the ice on the night of March 17, 1875 . On
the 26 th of the following April the new bridge, of iron, the 26th of the following April the new bridge, of iron,
double track, was complete and putinto service, having been built in just forty days. Another instance of quick work was in the case of the trestle of 780 feet long and 90 feet high, thrown across the Chattahoochie in four and a half T. S. Military R. R., under the direction of Engineer W. W.

Wright. But in this case the piers were standing-the bridge had been burned by the rebels-and the structure In the temporary character.
In the Tasmanian section a stuffed skin of that wonder ful and incomprehensible creature known as the

PLATYPUS OR ORNITHORHYNCHUS,
was displayed. The platypus is a fur-bearing animal, shaped much like a large duck; it has a duck bill and webbed feet, the web extending over the toes. The male has a spur like a rooster on his hind feet; back of the spur is a gland filled with poisonous matter, but the poison is not necessarily fatal It has the fur and tail of a beaver; small black eyes like a mole; a pouch for carrying the young, like a kangaroo; its tongue is split and forked like a snake's. It lives on vegetable matter, and is amphibious, living, like the beaver, in or out of the water. In its anatomy, it has a wishbone, like cicken, and in swimming the motions are the same as those of a bird in flying. Naturalists have been inclined to call it a bird, or at least oviparous, producing its young by eggs but, unfortunately, the accounts of finding the eggs are to conflicting. Some men say they have seen the eggs, one man strengthening his assertion by saying he had eaten
them for his breakfast. The young have been seen, evidentthem for his breakfast. The young have been seen, evident ly when but a few hours old; but no eggs have been found in the runs or holes nar the was, whia the lives in, like a muse rat. Further than this, the na habs say observation ought to make them good authorities on this point. A naturalist, who had dissected one of these ani mals, claims to have fousd mammary glands, which would strengthen the belief that the platypus is a beast. Jut suff ient evidence on this point has not yet been obtained.
In the French milling exhibits was a

## burr btone mill

for bolting the flour as it is ground. This' consists of number of fine wire sieves, arranged like rays on the sur face of the millstone, through which the flour falls as it is ground, its passage being facilitated by means of a revolv ing hammer, which jars each sieve. Some of this flour is very fine, but a large portion of it must be reground. Wha is called high grinding is adopted with this style of stone that is, the millstones are more widely separated, the husks and fine flour are removed in the usual way, and a rather coarse middlings is left, which, while possessing the mos nutritious qualities of the wheat, is too dark and coarse, This is afterwards run through another pair of stones, which grind it into fine flour.
the bale of the butldings
Twenty-four buildings belonging to the Centennial Board of Finance, besides a dozen structures of varying dimen sions, the property of individuals, were sold at public auc tion on November 30. The Main Building, which cost about $\$ 1,600,000$, was sold to the Permanent Exhibition Company for $\$ 250,000$. The other structures brought even a less per centage of their original cost. The principal sums realized were as follows: Two Mineral Anneres, cost $\$ 19,000$, sold for $\$ 1,000$; Carriage Building, cost $\$ 55,000$, selling price Photographic Hall, cost $\$ 23,000$, selling price $\$ 1,000$; Judges Hhotl, costaphic $\$ 30,000$, selling price $\$ 1,500$; Shoe and Leathe Building, cost $\$ 30,750$, selling price $\$ 3,000$; Agricultura Hall, cost $\$ 275,000$, selling price $\$ 13,100$. The remainder of He buildings sold at about similar rates, and the work of removing them will at once begin. The structures left are the Main Building, Machinery and Memorial Halls, German Pavilion, English dwellings, and Horticultural Hall. The Woman's Pavilion, which it was at first proposed to sell, is now to be reserved as a memorial. The Japanese Building will be sold, and the future disposition of the United States Building is not yet announced.

## the occupations and health of the mercantile classes.

Out of every thousand men engaged in mercantile em ployments, examined by the enrolment surgeons during the late war between the States, five hundred and twenty were fit for military service: forty more than were furniohed per housand of professional men, and forty-four less than wes got from the same number of skilled mechanics. Rated acferent mercantile occupations stand in the following order Tobacconists, furnishing 623 per thousand; clerks, 585 peddlers, 580; bar keepers,500; liquor dealers, 471; grocers, 451; innkeepers,420 ; agents, 416; merchants, 392; brokers ${ }^{329 .}$
Bar keepers we have transferred from the list of unskilled workmen for comparison with liquor dealers and tobacco sis. It is one of the most surprising results of this ex spirituous liquars hose engaged in handing They not only stand especially well among the mercantile classes, but much better than the members of the higher professions. And curiously,they would seem to be specially free from the disorders of the digestive system and the nervous system whichcertain popular theories would makeinseparable from whichcertain popu
their employment.
The general health of tobacconists was even better than the foregoing figures would indicate, since 86 per thousand
were rejected for conditions not necessarily connected with disease, chiefly for deficiencies in age and size, and 26 for local injuries and deformities, in which the selective action of a light occupation is apparent. In syphilis thoir record is bad: 16 per thousand,or twice as many as among the clergy, diseases are of the digestive system, causing the rejection of

65 per thousand (almost wholly from loss of teeth and hernia); diseases of the circulatory system 43 (mainly hear disease); lung diseases 34; diseases of eye and ear 30, and of organs of locomotion 41. For diseases of the nervous system, they stand about with regular merchants and clerks They are comparatively free from obesity, and but little troubled with chronic rheumatism.
Clerks were disabled chiefly by conditions not necessarily connected with disease, 76; local injuries 33 ; diseases of the digestive system (mainly hernia and loss of teeth) 106 iseases of the organs of locomotion 30 ; of the eye and ear 2 ; of the circulatory system 44; of the lungs 33. Peddler rank next to clerks, and show for the most part disabilities not directly attributable to their work; for example, 50 per housand rejected for conditions not necessarily associated with disease ; 40 for loss of teeth; 51 for wounds, fractures, tc.; and 33 for diseases of eye and ear. For inguinal hernia, attributable in many instances no doubt to lifting heavy packs, 39 in the thousand were rejected; 17 for diseases of the joints, and 7 for spinal curvature, largely due, possibly to the just mentioned cause. Consumption disabled 42 pe thousand, and diseases of the circulatory system 48.
Bar keepers and liquor dealers stand near together in military efflciency, high compared with the professional lasses, but low as compared with mechanics and laborere Bar keepers suffer more than liquor dealers from diseases of the digestive system ( 133 to 40 ), but less from disorders of he circulatory system (52 to 129); in consumption and dis orders of the nervous system their record is good, 21 to th thousand. Liquor dealers suffer more than any other mer cantile class from chronic rheumatism, and from diseases o the eye and of the organs of locomotion. Grocers fall below the mean of the mercantile classes. Loss of teeth cause the rejection of 86 per thousand, and hernia, 69. For all disorders of the digestive system,the rejections were 190 per thousand. Disorders of the circulatory system come next 67 per thousand. For disorders of the nervous system the stand among the worst, 21 per thousand being rejected for this reason; for consumption 35; diseases of the eye and ear 38; of the organs of locomotion 52 ; for conditions not ne essarily associated with disease 27; for injuries, etc., 55.
Innkeepers are a grade lower than grocers in general health, and lead the van in obesity, for which ten per thou sand were rejected: the same fault causing the rejection of five grocers and seven agents per thousand, all others of the mercantile class being nearly if not quite free from it. Inn keepers stand universally high also for loss of teeth,93, and for hernia 48. For all diseases of the digestive system, 223 per thousand were rejected. For diseases of the nervous system, they stand higher than lawyers, and are exceeded only by agents, watchmen, ostlers, and unclassified "othe occupations." For diseases of the eye and ear they stand hird ( 44 per thousand), the ratio for brokers being 50 , an for liquor dealers 57. They also stand next to brokers and above all others for disabilities arising from wounds, frac ares, and malformation
Agents suffer more than any other mercantile men from lung diseases, 53 per thousand, from diseases of the nervou ystem 29 ,and insanity 9 ; they are exceeded only by merchant in diseases of the digestive system, 189; and are afflicted more than the average by diseases of the circulatory system 51. As regards syphilis they rank with clergymen, doctors, and public officers. For diseases of the eye and ear, 39 in the thousand were rejected; for diseases of the organs of locomotion 51 ; for conditions not necessarily associated with disease 49, and for local injuries and malformations 69 Lowest in military capacity among mercantile men ar merchants and brokers. Their disqualifying disabilities presant some curious contrasts. For instance, more than twice as many brokers as merchants were rejected for wounds, fractures, malformations, and the like ( 120 to 56 ) and nearly fifty per cent more for conditions not necessarily associated with disease (76 to 56). On the other hand nearly three times as many merchants as brokers were rejected fo diseases of the organs of locomotion ( 55 to 19). Evidently a larger proportion of men, unfit for severe labor because of injuries, malformations of hands and feet, and deficiencies in size and strength, adopt the broker's calling. More mer chants are disqualified because of hernia and loss of teeth fewer for disorders of the circulatory system ( 60 to 82 ) more for insanity and nervous derangement (13 to 9); and more for consumption ( 48 to 19). In general health and physical capacity, merchants and brokers rank with physi ians, clergymen, and public officers, and were capable of farnishing for the army only about half as many men pe thousand as the mass of unskilled laborers. In disorder of the digestive system, they exceeded all except innkeeper (brokers 177, merchants 218). In diseases of the circulatory ystem, the brokers came next to the liquor dealers (82), the merchants next to grocers (60). The brokers stood lowes in consumption,the merchants next the highest. In chronic rheumatism, the brokers stood second to liquor dealers, and the merchants come next, on a level with agents.

## Wanted, A Tiger Exterminator

Daring the year 1872 a census was taken in India of the persons who had been killed by wild animald during the years 1868, 1869, and 1870. The total reached 38,218 , of which it was found that 25,664 had died through the bites of venomous serpents, while the remaining 12,554 had near ly all been devoured by tigers. So that, for the years men tioned, Her Majesty's dusky subjects were eaten at the rate of about one every two hours. Plenty of such suggestiv statistics are at hand. Official reports from Lower Bengal state that 13,400 persons in that section of the country were

