Business and Personal,

The Charge for Insertion under this head is One Dollar a Line for each insertion. If the Notice exceeds Four Lines, One Dollar and a Half per Line will be charged.

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Three of the best boiler feed water hight regulators wanted by W. E. Farrell, No. 510 Minor St., Phila Old rails of less than 30 lbs. per yard wanted. C. S. Bradley, P.O. Box 826, Galesburg, Ill.

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Planing Machines—For the best and cheapest traveling-bed or "Farrar" Planers—24, 27, and 30 in.— also 15, 18, and 24 in. stationary-bed machines, address Lane M'f'g Company, Montpelier, Vermont.

More than Ten Thousand Crank Shafts made by Chester Steel Castings Co., now running; 8 years' con-stant use prove them stronger and more durable than wrought iron. See advertisement, page 221.

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Driving Belts made to order, to accomplish work required. Send full particulars for prices to C. W. Arny, 148 North Third St., Philadelphia, Pa. "Dead Stroke" Power Hammers-recently great-ty improved, increasing cost over 10 per cent. Prices re-

duced over 20 per cent. Hull & Belden Co., Danbury, Ct.

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Steel Castings, from one lb. to five thousand lbs. Invaluable for strength and durability. Circulars free. Pittsburgh Steel Casting Co., Pittsburgh, Pa.

Circular Saw Mills of the celebrated and Lane" pattern, made under, direct supervision of inventor by the Lane M'f'g Company, Montpelier, Vt.

range of their inquiries, so desirous are we to meet their wants and supply correct information, that we are obliged to employ the constant assistance of a considerable staff of experienced writers, who have the requisite knowledge or access to the latest and best sources of information. For example, questions relating to steam en-gines, boilers, boats, locomotives, railways, etc., are considered and answered by a professional engineer of distinguished ability and extensive practical experience. Enquiries relating to electricity are answered by one of the most able and prominent practical electricians in this country. Astronomical queries by a practical astronomer Chemical enquiries by one of our most eminent and experienced professors of chemistry; and so on through all the various departments. In this way we are enabled to answer the thousands of questions and furnish the large mass of information which these correspondence columns present. The large number of questions sent-they pour in upon us from all parts of the world-renders it impossible for us to publish all. The editor se lects from the mass those that he thinks most likely to be of general interest to the readers of the SCIENTIFIC AMERICAN. These, with the replies, are printed; the remainder go into the waste basket. Many of the rejected questions are of a primitive or personal nature, which should be answered by mail; in fact hundreds of corresspondents desire a special reply by post, but very few of them are thoughtful enough to enclose so much as a postage stamp. We could in many cases send a brief reply by mail if the writer were to enclose a small fee, a dollar or more, accord-ing to the nature or importance of the case. When we cannot furnish the information, the money is promptly returned to the sender.

W. L. L. will find a good recipe for aquar ium cement on p. 80, vol. 31. To blacken a brass microscope tube, see p. 362, vol. 25.-C. C. Will find an explanation of duplex telegraphy on p. 235, vol. 34.-A. B. C. will find directions for browning gun barrels on p. 11, vol. 32.-A. S. should read the directions for constructing the simple battery again .- P. M. and W. M. will find directions for nickel plating cast iron and steel on p. 186, vol. 34.—C. W. T. can etch glass with hydrofluoric acid. See p. 409, vol. 31.—O. A. Jr. should read our article on the horse power of engines on p. 33, vol. 33.-C. L. P. can solder the parts of his brass oil tank together. See p. 251, vol. 28.-A. P. P. will find a recipe for a depilatory on p. 186, vol. 34 .- O. J. will find a recipe for a gold solder on p. 251, vol. 28.-M. G. will find directions for making vinegar on p. 106, vol. 32.-A R. will find full particulars of the New York canal steamer reward on pp. 288, 295, vol. 24.-H. H. can get rid of roaches and bugs by using the remedy described on p. 315, vol. 32.-G. Z. will find a recipe for a cement for joining stone, etc. on p. 251, vol.31.-F. H. W. will find directions for lighting gas by electricity on p. 4, vol. 29.-M. will find instructions for annealing steel castings on p. 298, vol. 24.-B. will find directions for re moving fruit stains from ivory on p. 10, vol. 32.-E.S.R. isassured that the pretensions of the divining rod men, for discovering water, precious metals, etc., in the earth, are all humbug.-E. B. W. will find an answer to his query as to the sink ing of a body in deep water on p. 208, vol. 33.-F C. can keep small steel articles from rusting by the method described on p. 169, vol. 33.-A. K. J. will find an article on the artificial production of cold on p. 351, vol. 34.-G. C. M. can find the power of hisspring only by experiment. -F. A.P. will find directions for bronzing on iron on p. 283, vol. 31. For bronzing on brass, see p. 51, vol. 33.-Will D. W. A., of Atlanta, Ga., send us his name a -J. M. should consult a physician as to the feet troubles.-B. M. E. will find a good recipe for indelible ink on p. 129, vol. 28.—W. H. R. is in-formed that the shellac and alcohol preparation he mentions is French polish. See p. 11, vol. 32.— J. J. D. B. will find a recipe for a black walnut stain on p. 90, vol. 32.—D. W. D. will find a recipe for a paint for outdoor work on cement on p. 277, vol. 26.-W. T. B. will find directions for building an ice house on p. 251, vol. 31.—A. E. R. will find a description of malleable cast iron on p. 138, vol. 29.-M. G. will find an excellent article on the nature of heat on p. 325, vol. 33.—T. A. should keep the brass work on his locomotive bright by the method described on p. 102, vol. 25.-T. W. F. should put nitric acid in the porous, and salt water in the glass, cell of his battery.-L. J. W. will find directions for gilding wood on p. 90, vol. 30.-E. H. F. will find a recipe for waterproofing canvas on p. 347, vol. 31.-L. H. will find directions for building an icehouse on p. 251, vol. 31.-J. P. can attach leather to his iron pulleys by following the directions on p. 409, vol. 33.-S. A. H. can pre

vent the accumulation of rust on his tools following the directions on p. 169, vol. 33.-T. S. D. will find directions for preserving birds on p. 159, vol. 32.-L. F. L. will find a recipe for bronze on brass on p. 51, vol. 33. For bronze on iron, see p. 283, vol.31.-D. T. W. will find a recipe for indelible ink on p. 129, vol. 28.-L. D., F. P., J. H., W.S.C., J. B. H., E. G.A., G. C. M., O. H. B., R. J., H. A. M., and many others, who ask us to recommend books on industrial and scientific subjects, should address the booksellers who advertise in our columns, all of whom are trustworthy firms, for catalogues.

are placed. What is the diameter of the plates in the best machines? Should they be of plate glass, or will the best window glass do as well? What should be the thickness of the glass to give the best effects? What published work gives the best exposition of the Holtz machine? A. You will find a full statement of the machine in Dechanel's "Natural Philosophy," which is now published in parts. Get the part on electricity and magnetism.

(3) A. S. asks: How large a vertical boiler will be needed to run two engines 8x8 inches, the boiler having plenty of heating surface, and the engines running with 100 lbs. steam? A.Make one 4½ to 5 feet in diameter and 7 feet high.

(4) A. G. W. asks: 1. How many revolu-tions should a 13 inch bottom runner corn mill make to give best results in quantity and quality of meal? A. From 800 to 900 a minute. 2. How much can it grind per hour with an eight horse power engine? A. From 10 to 12 bushels. 3. I wish to run a 50 saw cotton gin at the same time with the cornmill. Can the mill grind as much under such conditions as it could when I throw the gin off? A. Probably the gin will make a difference of 2 or 3 bushels an hour.

(5) F. C. says: We have a boiler that does not steam very well. The heat passesunder, then back through the tubes, then over and under the top. Will turning the air from a blacksmith's fan underneath the fire make the fire burn more strongly, or should we pass it through above the fire? A. If the trouble is lack of draft, the first plan will doubtless prove serviceable.

(6) W. S. asks: What is the greatest depth of water explored with a diving bell? A. We have seen an account of a diver working at a depth of about 160 feet. Perhaps some of our readers may know of instances in which still greater depths have been reached. In the use of either the bell or diver's suit, weights are attached to make the apparatus sink, and air is forced into the interior through a flexible tube.

(7) K.W. D. says: A man weighing 200 lbs. is hung. Would a keg of nails weighing 200 lbs. exert more strain on the rope than the man, the drop being 3 feet? A. Possibly it might, be ing less elastic.

(8) R. W. H. says: We have a coal shaft 320 feet deep, which has a pump in the bottom: and the steam is furnished from the surface of the ground, and the pipes, both water and steam are rusted out very fast by the water that runs down the shaft. It is salt water. Can you tell us of aremedy? A. The surest remedy would be the use of copper pipes.

(9) J. S. Jr. asks: How can I separate white lead from tallow or oil? A. Remove the oil and grease by treating with bisulphide of carbon

(10) H.J. M. asks: 1. Is the bulk of the starch used made from corn? A. No: the greater part is made from potatoes, rice, and wheat. 2. What is the process of making starch from corn ? A. The crushed grain is macerated with a weak soda lye, which dissolves the gluten and leaves the starch. 3. What percentage of starch does corn contain? A. American corn contains 50 or 60 per cent of starch. 4. Does it require a large amount of machinery and capital to engage in this business? A. Yes.

(11) H. E. asks: What can I apply to the inner surface of a hogshead to protect the wood from the action of the chloride of sodium, commonly called Javelle water? A. You probably mean the hypochlorite of sodium (eau Javelle) Try coating the interior of the casks with melted paraffin.

(12) H. A. S says: 1. Which of the ele-ments may be volatilized so as to be detected by the spectroscope in a hydrogen flame? A. Potassium, sodium, barium, strontium, and other metals forming, with oxygen, alkalies and alkaline earths. 2. Which may be detected in an oxy hydrogen flame? A. All the metals and many of the other elements, but not so well as with the electric lamp. 3. Which may be detected in the electric sparks of different lengths? A. All the elements-the metals, the gases, and the vapors of the non-metallic elements.

(13) C. C. R. says: I have some printer's inkthat takes from 24 to 36 hours to dry. Can you tell me of anything that will make it dry more quickly? A. We understand that finely powdered permanganate of potassa, introduced in small quantities, is admirably suited for this purpose

(14) J.W.W. says: Boerrhave asserts that, by to the sun, he produced absolute alcohol by exosmose. Donovan disbelieves it. Who is correct? A. A bsolute alcohol cannot be obtained by such a method. 2.Do whisky, brandy, and gin lose or gain in strength after they are first made? A. This depends altogether upon what condition the liquors are in when bottled. If properly prepared they seldom lose in strength.

-The samples became separated from the letter, and, as they were not properly marked, were lost. -M. P. T.-It is fire clay.-S. C.-No. 1 is limestone. No. 2 is felspar .- A. B .- The red rock is massive iron garnet. The other is a species of hornblende.-T. W.-The clay is of a fine quality, but does contain a small quantity of iron; otherwise it is nearly pure.-W. H. G.-It is white sul-phide of iron (marcasite).-E. C.-The yellow bodies consist of clay colored by oxide of iron (yellow ocher). The dark variety might be employed as a fire clay, and for making cheap drain pipes and pottery. The other specimens are kaolin, of different grades of purity .-- C. S .-- It is hornblende.-W. E. D.-The water contains an injurious amount of organic matter.-M. R. H.-No. 1 is sulphide of iron and quartz.-No. 2 is quartz and mica schist. No. 3 is slate.-G. J.-No. 1 is Amazon stone, a species of orthoclase. No. 2 is yellow jasper. No. 3 is red jasper. No. 4 $\,$ contains lead and silver. No 5 is smoky quartz. No.6 is hornblende and sulphide of iron.-No. 7 is nornblende, felspar, and carbonate of copper.-R. H. F.-It is an impure clay, a silicate of alumina.—A. B. O.—The water contains a large quantity of sulphides and organic matter. It has been contaminated by contact by the cork and camphor, which the bottle previously contained.—J. H. S.—No. 1 is shale. No. 2 is sandstone containing considerable iron pyrites.-L. B. C.-The sample does not contain nickel.-J. G. W.-It is an impure clay containing small specks of iron pyrites. In order to classify the shells, it would be necessary to have more of them.-G. W. W., who asked about new nickel electrolyte, does not state what his trouble was. The ammonia used was possibly not strong enough. The bath is simply a solution of cyanide of nickel in ammonia.

COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects:

On Hydrophobia. By L. M. N. On Advancing Science. By N. M. R. On Salicylic Acid. By W. E. F.

Also inquiries and answers from the following : H. T.-J. R.-B. L.-J. H.-J. A.-T. W.-C. W.-A. N.-A. W.-W. H. F.-M. B.-J. M.-C. A, M.-| R. N.

HINTS TO CORRESPONDENTS.

Correspondents whose inquiries fail to appear should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them. The address of the writer should always be given.

Enquiries relating to patents, or to the patentability of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket, as it would fill half of our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address is given.

Hundreds of inquiries analogous to the following are sent: "How can I find a partner with \$5,000 capital? Who sells model steam engines? Who makes the best truss, for the relief of hernia? Who makes plate glass show cases? Who sells fireproof safes? Who sells sewing machine at-tachments at wholesale?" All such personal in-quirtes are printed, as will be observed, in the column of "Business and Personal." which is specially set apart for that purpose, subject to the charge mentioned at the head of that column. Almost any desired information can in this way be expeditiously obtained.





AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents.]

A complete copy of any patent in the annexed list, including both the specifications and drawings, will be furnished from this office for one dollar. In ordering. please state the number and date of the patent desired and remit to Munn &Co., 37 Park Row, New York city.

Alizarine, etc., preparation of, Simpson et al	182,234
Amalgamator, W. McCourt	182,027
Animal trap. H. T. Stith	182,241
Anvil, J. Jenkins	182,120
	400 .00

For best Presses, Dies, and Fruit Can Tools, Bliss & Williams, cor. of Plymouth and Jay, Brooklyn, N. Y.

Hotchkiss & Ball, Meriden, Conn., Foundrymen and workers of sheet metal. Fine Gray Iron Castings to order. Job work solicited.

For Solid Emery Wheels and Machinery, send to the Union Stone Co., Boston, Mass., for circular.

Hydraulic Presses and Jacks, new and second nand. Lathes and Machinery for Polishing and Buffing metals. E. Lyon, 470 Grand Street, New York.

Diamond Tools-J. Dickinson, 64 Nassau St., N. Y.



It has been our custom for thirty years past to devote a considerable space to the answering of questions by correspondents; so useful have these labors proved that the SCIENTIFIC AMERI-CAN office has become the factotum, or headquarters to which everybody sends, who wants special Information upon any particular subject. So large is the number of our correspondents, so wide the placed, but I do not understand how the sectors

(1) P. says: In the SCIENTIFIC AMERICAN SUPPLEMENT, August 5, No. 32, you give very mi nutedrawings of a boiler and engine for a navy cutter, with size of boat, etc. What speed would a boat, built with such proportions, etc. attain? A. If the boat has a good model, it should attain a speed of 81% or 9 miles an hour, in smooth water.

(2) J. A. B. says: 1. In your issue of August 9 you state that the improved Holtz electric machine has two plates that revolve in opposite directions. You tell how the collecting arms are

(15) A. D. S. says: I have seen Brussels carpets scrubbed with soap and water, in which was put something that brightened the colors in the oldest carpets. Can you tell me what was used for this purpose? A. It was probably carbonate of soda or potash.

(16) J. T. S. asks: 1. What must I do to make common printing ink copyable? A. Wedo not think that this has ever been satisfactorily accomplished. 2. Can type metal be soldered to brass with common plumber's solder? A. Yes. MINERALS, ETC .- Specimens have been re-

ceived from the following correspondents, and examined, with the results stated :

J. S. H .- It appears to be a piece of iron slag. It is not of meteoric origin .- S. J., Frostburg, Md.

	Anvil, J. Jenkins	182,120
	Apple corer, I. Rogers	182,133
	Automatic toy, W. L. Hubbell	182,194
	Bag-sewing machine, W. Webster	182,249
	Balance line for mast hoops, W. E. Leighton	182,123
	Bale tie, H. Millingar	182,031
I	Barbed fence wire, McGlin & Hart	182,212
I	Bed bottom corner plate, J. W. C. Peters	182,035
I	Bed, invalid, E. W. Grafton	182,067
l	Bee hive, N. D. Hayden	182,190
l	Belt shifter, G. A. Ohl	182,221
	Blackboard, J. W. C. Gilman	182,065
I	Blast nozzle for furnaces, A. Lawrence	182,204
l	Boats, etc., making iron, J. McCreary	182,080
I	Book shelf, J. L. Boone	182,157
I	Boot-lasting machine, Tiffany et al	182,246
I	Boring machine, P. T. Perkins	182,222
I	Buckle, L. F. Judd	182,200
I	Buckle, W. Leser	182,079
I	Burial casket, O. M. Allen	182,144
I	Burial casket, S. Stein (r)	7,309
I	Burner for heating purposes, T. R. Almond	182,145
l	Camp stool, B. F. Larrabee	182,078
I	Cane and umbrella, Kindermann et al	182,025
I	Car coupling, A. L. Blunt	182,055
I	Car coupling, E. D. Brown	182,017
I	Car coupling, S. Hamer	182,114
	Car coupling, B. N. Phelps	182,131
	Car coupling, J. Slade	182,136
1	Car coupling, P. E. Sloan	182,039

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 Circular wood splitter, C. O. Hall
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 Coal chute, E. R. Bulkley
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 Globe valve, W. S. Blakc.
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 Globe valve, J. B. Ogle
 182,015

 Grate back, J. B. Ogle
 182,035

 Grate bars, operating, P. W. Pratt.
 182,223

 Grinding machine, Berry & Giles
 182,151

 Hair crimper, S. Walker.
 182,038

 Harness saddle, P. F. Carroll.
 182,164

 Harrow teeth. W. W. Specr.
 182,237

 Hat boules, cleaning, R. Elekemeyer
 182,181

 Hay and cotton press, J. H. Barnes
 182,053

 Hay and cotton press, W. D. Libbey
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 Hay and cotton press, J. A. & M. H. McBryde
 182,210

 Holdback for thills, G. Sell
 182,134

 Hod elevator, safety, J. W. Sutton
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 182,054

 Hon kill N. E. Hinds
 182,026

 Hop kiln, N. E. Hibds.
 182,022

 Horse hay fork, F. Bobbitt.
 182,155

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 182,044
 Loom shuttle, Beatty & Edwards...... 182,150

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 182,023

 Sand pump, W. H. Birge.
 182,098

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 182,122

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 Whittiletree plate, D. R. Winter.
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 White lead, making, L. Brumlen
 182,160

 Windmill, J. P. Cathcart.
 182,160

 Windmill, J. P. Cathcart.
 182,160

DESIGNS PATENTED. 9,491.-STOVES.-A. C. Barstow, Providence, R. I. 9,492.-BELT.-C. F. Brigham, Worcester, Mass. 9,493.-MUFF.-B. Liiddecke, New York city. 9.494.-IRON FENCE.-J.B. Wickersham, Philadelphia.Pa 9,495.-BOTTLES.-G. W. Shedd, Jr., Boston, Mass. [A copy of any one of the above patents may be had by emitting one dollar to MUNN & Co., 37 Park Row, New York city. SCHEDULE OF PATENT FEES. .810

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HOW TO This is the closing in nearly ev-

nearly every letter,describing some invention,which comes to this office. Apositive answer can only be had by presenting a complete application for a patent to the Commissioner of Patents. An application consists of a Model, Drawings, Petition, Oath, and full Specification. Various official rules and formalities must also be observed. The efforts of the inventor to do all this business himself are generally without success. After great perplexity and delay, he is usually glad to seek the aid of persons experienced in patent business, and have all the work done over again. The best plan is to solicit proper advice at the beginning. If the parties consulted are honorable men, the inventor may safely confide his ideas to them; they will advise whether the improvement is probably patentable. and will give him all the directions needful to protect his right.

How Can I Best Secure My Invention ? This is an inquiry which one inventor naturally asks another, who has had some experience in ob taining patents. His answer generally is as follows, and correct:

Construct a neat model, not over a foot in any dimension—smaller if possible—and send by cx-press, prepaid, addressed to MUNN & Co., 37 Park Row, together with a description of its operation and merits. On receipt thereof, they will examine the invention carefully, and advise you as to its patentability, free of charge. Or, if you have not time, or the means at hand, to construct a model, make as good a pen and ink sketch of the improvement as possible and send by mail. An answer as to the prospect of a patent will be received, usually by return of mail. It is sometimes best to have a search made at the Patent Office ; such a measure often saves the cost of an application for a patent.

Preliminary Examination.

In order to have such a search, make out a written description of the invention, in your own words, and a pencil, or pen and ink sketch. Send these, with the fee of \$5, by mail, addressed to MUNN & Co., 37 Park Row, and in due time you will receive an acknowledgment thereof, followed by a written report in regard to the patentability of your improvement. This special search is made with great care, among the models and patents at Washington, to ascertain whether the improvement presented is patentable.

To Make an Application for a Patent, The applicant for a patent must furnish a model of his invention, if susceptible of one; or if the invention be a chemical production, he must furnish samples of the ingredients of which his composition consists. These should be securely packed, the inventor's name marked on them, and scnt by express, prepaid. Small models, from a distance, can often be sent cheaper by mail. The safest way to remit money is by a draft or postal order, on New York, to the order of MUNN & Co. Persons who live in remote parts of the country can usually purchase drafts from theirmerchants on their New York correspondents.

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The population of Great Britain is 31,000,000; of France, 37,000,000; Belgium, 5,000,000; Austria, 36,-000,000; Prussia, 40,000,000; Russia, 70,000,000. Patents may be secured by American citizens in all these countries. Now is the time, when business is dull at home, to take advantage of these immense foreign fields. Mechanical improvements of all kinds are always in demand in Europe. There will never be a better time than the pres ent to take patents abroad. We have reliable business connections with the principal capitals of Europe. A large share of all the patents secured in forcign countries by Americans are ob-tained through our Agency. Patents obtained in Canada, England, France, Belgium, Gcrmany, Russia, Prussia, Spain, Portugal, the British Colonies, and all other countries where patents are granted, at prices greatly reduced from former rates. Send for pamphlet pertaining specially to forcign patents, which states the cost, time granted, and the requirements of each country. Address MUNN & Co., 37 Park Row, New York. Circulars, with full information on foreign patents, furnished free.

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