## Susimess aud sectsmal,

The Charge for Insertion under this head is One Dol-
lar a Line for each insertion. If the Notice ex cedds Fbur Lines, one Dollar and a Half per Line
will be charged Dry Steam, the only fit Lumber, Fruit, Tobace Agricultural Implements and Industrial Machin-
eryyor Export and Domemestic Use. R.H.Allen © Co.. N. Y. First class Draughtsman and Mechanic is open
for engagement; accustomed to design spectil tools. p. o. Box 80 , New Haven, Conn.

A Canada Patent for Sale at a Bargain-(Door
Mat and Brush). For particulars, address 0 . Rice,
Open for Special Bargains, light goods, any kind

1. Kinney, London, Cangad. Jack Serews-The Patent Right for the simplest
and best Jack screw for sale. W. B. Alden, 477 Tremont Every, Mechanic should send for "Wrinkles and
Reitpes., Price
81.50. Addrese B. N. Munn, Box 73 . New Fork P. o.
Fer Saleond-hand Daniels Planer, gooo
 To stop leaks in boiler tubes, use Quin's Pat-
ent Ferrules. Address S. M. Co , So. Newmarket,N.H. Model Makers,
Washington, D.
Water, Gas, and Steam Pipe, Wrought Iron Circular Saw Mills of the celebrated and popula,
'Lane"' pattern, made under direct supervision of inentor by the Lane M'I'g Company, Montpelier, Vt.
Shaw's accurate and U. s , Standard Mercury


## A Scraper Patent Wall St., New York.

Solid Emery Vulcanite Wheels-The Solid Orig

 ng Company, 37 and 38 Park Row. New York.
Glass Blown Cylinders. T. Degnan, 129 Milk St, Boston. Mass.
Models
Models for Inventors. H. B. Morris, Țthaca,N. $\mathbf{Y}$. M. Shaw, Manu facturer of Insulated Wire for
galvanic and telegraph purposes.\&c., 259
w. 27th St.. N. Y. F. C. Beach \& Co., makers of the Tom Thumb
Telezraph and other eiectrical machnee, have removed ${ }^{5} 530$ Water Street, New York.
,

Driving Beits made to order, to occomplish work,
reaurred. Send fun particulars for prices to C. W. Arny, 148 North Thrd St., Phnladelpha, Pa.
Clapboard Machinery-Sawing, dressing, and
trrmming -a specialty of the Lane m't'k Company,

Handbook of Useful Information for Lumber-
men, Millwrights, and Engineers (152 pages) sent free by men, Millwrights, and Engineers (152 pages) se
Lane M'trg Company, Montpelier, vermont.
More than Ten Thousand Crank Shafts made by
Chester Steel Castings Co., now runnung; 8 years' constant use prove them stronger and mored
wrought tron. See advertisement, page 221 .
See Boult's Paneling, Moulding, and Dovetailing
Machise at Centennial, B. $8-55$. Send for pamphlet and sample of work. B. C. Mach's Co.. Battle Creek. Mich.
 Lane's "Monitor" Turbine Water-Wheels are
not perpetual motion machines, but teey combtne more
 Power \& Foot Presses \& all Frutit-can Toons. Fer.
racute Wks., BrIdgeton, N.J. $\&$ C. 27 , Mchy. Hall, Cent' 1 . Shingles and Heading Sawing Machine. See ad-
vertisement of Trevor $\&$ Co., Lockport, N. Y. Steel Castings, from one lb.to five thousand liss.
Invaluable tor strenght and duratily. Circulars free.
pittebureh stel For best Presses, Dies, and Fruit Can Tools, Bliss For solid Wrought-Iron Beams, etc., see adver-
titeement. Adraese Union Iron Mulls
Pittsburgh, Pa.
 For Solid Emery Wheels and Machinery, send
the Union Stone Co.. Boston, Mass., tor circular.
 Diamond Tools-J.Dickinson, 64 Nassau St., N. Y. Temples and Oiloans. Draper, Hopedale, Mass. Planing Machines-For the best and cheapest
travellig-bed or " Farrara," Planers-24. 27 , and 30 in. -1

## Matcs tapuris

devote a considerable questions by correspondents; so useful have
these labors proved that the SCIENTEIC these labors proved that the SCIENTIFIC Ameri-
can office has become the factotum, or headquarCAN office has become the factotum, or headquar-
ters to which everybody sends, who wants special ters to which everybody sends, who wants special
information upon any particular subject. So large is the number of our correspondents, so wide the range of their inquiries, so desirous are we to
meet their wants and supply correct information, that we are obliged to employ the constant assistance of a considerable staff of experienced writers, who have the requisite knowledge or access For example, questions relating to steam en-
gines, boilers, boats, locomotives, railways, etc., gines, boilers, boats, locomotives, railways, etc.,
are considered and answered by a professional
engineer of distinguished ability and extensive tricity are answered by one of the most able and Astronomical queries by a practical astronomer Chemical enquiries by one of our most eminent
and experienced professors of chemistry; and so and experienced professors of chemistry; and so way we are enabled to answer the thousands of questions and furnish the large mass of inf orma The largh these correspondence columns present upon us from all parts of the world-renders impossible for us to publish all. The editor se lects from the mass those that he thinks mos kely to be of general interest to the readers on
the Scientricic American. These, with the replies, are printed; the remainder go into the wast primitive or personal nature, which should be answered by mail; in fact hundreds of corres-
spondents desirea special reply by post, but ver spondents desire a special reply by post, but very
few of them are thoughtful enough to enclose s much as a postage stamp. We could in many o enclose a small fee, a dollar or more accord ing to the nature or impor When we cannot furnish the information,
money is promptly returned to the sender.
B. F. R. will find a recipe for marine glue on p. 43, vol. 32.-C. S. Will find a description of R. will find directions for making gas from co in on p. 6., vol. 32.-R. W. can make sulphate o indigo by the process described on p. 250, vol. 34 .
-J K., B. L., H. T., W. H. N., T. W., J. M., M. B., dustrial and scientiflc subjects. should address the booksellers who advertise in our columns, all of
whom are trustworthy firms, for catalogues. (1) T. C. D. asks: Is not the velocity of rifle ball greatest at the moment when it leaves
the muzzle? A. Yes.
(2) C. B. Bays: In setting valves on a squaring valves, I heretofore observed (afte Inding the dead centers on the wheels in the the reverse lever thrown clear forward or back, and on those points giving the proper lead) that, by hooking the lever up say to 12 inches, at times the rods may have to be changed. I still, work from my center on the wheels. The master me-
chanic says that, on some engines, valves cannot chanic says that, on some engines, valves cannot
be squared in that way. He does not use the cenat 12 inche wheels at all, when the lever is hooke and there squares the valves. Working my way, ward or back, and 14 opening hooked at 12 inches, both sides being the same. He claimed after running with steam that the valves were not my way from dead center on wheels, and attempt ing to do it in his style by measuring on guides the valves would show 14 inch of opening more on oneside than the other. Who is right? A.
You are. You are.
(3) C. C. as. asks: Would a gun or other
strong vessel, if fllled completely with water and strong vessel, if filled completely with water and
sealed up, and then subjected to intense cold, ealed up, and then subjected to intense cold,
reeze and burst, or would the water remain lifreeze and burst, or would the water
quid? A. Ordinarily, it would burst.
(4) W. J. M. asks: What is the effect of house was recently burnt under these circumafterwards every spark of fire was supposed to be extinguished. In an hour afterwards the
house was discovered to be on fire in the upper part. One theory is that the coal gas had injure the mortar and rendered the chimney unsafe, an so the fire was communicated through the chim ney thus rendered unsafe. A. If the mortar em originally of good materials, it is not at all probable that it would have been injured by the constant contact with the products of combustion the lime in the mortar, at the exposed surface, would under ordmary circumstances speedily be converted into carbonate, sulphide. hyp posulphite,
and finally entirely into sulphate of lime, which the gradual disintegration and final destruction of chimneys is rather to belooked for in the constantly varying and unequal expansion and contraction of their constituent materials, caused
by the neat of combustion in the furnaces and climatic changes, and aided by the occasional to which all such structures are subject
(5) C. D. S. asks: Please give a rule working out this problem: The chord of an ar, is 120 feet, and the versed sine 1 foot; what is the
radius? A. From the rule for finding the versed sine when the chord and radius are given, which is : Square half the chord and square the radius : deduct the square root of their difference from
the radius, and the remainder will be the versed sine : it is easy to deduce that
$(\text { versed sine })^{2}+$ (semichord $^{2}$
$2 \times$ versed sine.
(6) W. M. S. asks: How can I make a lead
tree? A. Nearly flll a somewhat bottle with a saturated aqueous solution of acetate of lead, and suspend therein, just below the surface, a small bunde of zinc wires or strips,
about two inches long; cork the bottle, and allow to stand undisturbed. The lead is precipitated by
the zinc, which takes its place in the solution. (7) E A T ask: If ther (7) E. A. T. asks: If the earth's axis were
nclined $30^{\circ}$, what effect would it have upon the in all places above $23.5^{\circ}$, the summer would be
(8) L. P. S. says: A magneto-electric ma Gramme machine, and used in a plating room. seems to contradict a law which I supposed was unchangeable, namely, that, when the eleetric cur ent was once established in a machine of this ind, it would continue to flow in the same direc oils were andisturbed; but same way, and the to be always the case. The inducing magnets at one end of the revolving magnets became inert probably from disconnection of the wire which upplied the exciting current. The wire, leading o the bath from this inert half of the machine, was changed to the corresponding electrode on current. In this condition of things the plating went on very well, but with diminished power, for two or three hours; when, to the astonish-
ment of the workmen, the current was found be flowing in the wrong drection. The wire were then changed so as to bring the curren right, and everything worked well for an hour or
two, when it was traveling the wrong way again; nd I find that other similar machines have be haved in the same manner under like conditions. I am at a loss to account for this singular action, and would like to have your opinion on the subect. A. The phenomenon described is common to most magneto-electric machines. It is caused wires when the current that is generated in the remedy is never to open the circuit while the ma chine is running at full speed. There are others but we think this will be found very satisfactory (9) P. J. H. asks: Can large telescopic lensflled with a liquid? A. No good lenses can be
made this way onaccount of the flexure of the naterral.
(10) M. M.-The curious arrangement of the air bubbles you witnessed was probably
caused by the ascending and descending currents of the warmer and cooler water in contact with the metallic sides of the vessel. The surface o
the water in the center would thus be slightly higher than towards the sides of the cooler, and owing to the capillary attraction at the points where the liquid was in contact with the metal, these would also be higher: anything, therefore, loating on the surface of the water would $r$ main at an intermediate point. Cohesive attrac not see anything in this explanatory of the nebu ar hypothesis you mention.
(11) D. F. asks: How can I restore the or holly and other light woods, that have grown yel low from age? A. Place them in a vessel over a ime) to which add a very small quantity of d uted sulphuric acid, and close the vessel tightly
(12) R. B. C. says: A young friend has an aquarium. A silver fish which has been rusticating in it over a year has suddenly changed to a gold fish. Why is this? I should mention that the water, though changed often, is strongly im
pregnated with iron. A. We should feel bet able to give an answer if we had seen the flsh mentioned. It would probably be more nearly to the point to call the animal an " iron fish," in concolor is probably due, at least in part, to a sligh ncrustation of the scales with the yellowis (13) C. C. B. asks: Is there not an error in screw has 55 threads per inch ? A. Yes. It should
sicichent screw has 55 t
have read 36 .
(14) H. Mc. says: 1 . Supposing that a whee is 20 feet in diameter, with an axle of 6 inches, how much will a 10 lb . weight on the rim of the
wheel raise on the axle? A. Between 300 and bs. 2. What amount of weight would be required on one side of the wheel to be equal to an eighty horse power engine? A. This question is too indeflinite. A force of 1 lb ., acting with sufficient velocity, would exert the same power the engine.
(15) C. H. W. asks: Is the intensity of rathe square of the distance from the source the square of the distance from the source of
heat as it is in air? A. It is considered to be
(16) J. F. says : I am building a grist mill to use 43 cubic feet water per second. It is estiated 600 feet below the dam, and the water is to
come in a pipe underground. What should be come in a pipe underground. What should be
the size of a circular pipe to feed 48 cubic feet the size of a circular pipe to feed 48 cubic feet
per second without losing more than 1 foot head? I find by using M. Prony's experiments, and also
Messrs. Boulton and Watt's rules, that a pipe 4 feet diameter will feed that amount of water to a dis tance of 600 feet, with a frictional head of 10.4 inches? A. This seems to be right. Weisbach's formula, which is perhaps betterauthority, gives the friction head at about $91 / 2$ inches; and as these it may be best to use a 48 inch pipe. 2. Would a flume near the mill be of any beneflt? I think that a decked penstock in which the wheels are placed, giving the water plenty of access to
them, is as good. The power of water is proportioned to the pressure: and a flume would not increase it at all, as the hight of water in it would depend
Yes.
(17) C. H. W. says: Please tell me of some curled hair. A. Try fumigating in a large, tight dish of burning sulphu
(18) P. F. asks: With what velocity will is 16 feet in perpendicular hight, supposing that
the vacuum is perfect. Please give me a rule for
ascertaining the velocity at any hight. A. The velocity with which the water will flow is 8.02 times the square root of the effective head. In the case you have given, the total head is one at mosphere, equivalent to a column of water abou 4 feet high. The lift is 16 feet, leaving 18 fee ion head, on head, which depends upon the diameter of
the pipe. Suppose the frietion head to be 5 feet this leaves 13 feet available head: whence the velocity will be about 29 feet per second.
(19) H. F. asks: How can I prevent broomcorn from breaking when worked up? A. Steep
or boil the broomcorn in water, and then dry it. (20) E. S. E. says: I am using a pump with supply. I do not get a steady pressure, and supdit impossible to use the exhaust steam, as the
fater sometimes rises, forcing the exhaust steam water sometimes rises, forcing the exhaust steam back and flowing into the cylinder of the engine,
thereby endangering the cylinder head. What thereby endangering the cylinder head. What
shall I do? A. Fit up a tank, which you can do very cheaply by using a hogshead, and draw your feed from that.
How can I test oils to find which is the best lubricant? A. The fact that one oil is heavier than another does not prove that it is better.
You can best judge of the quality of different You can best judge of the quality of different
oils by using samples on the same bearing, and see how far a quantity of each, costing the same mount, will go.
(21) M. B. asks: Is there any internal aprapid destruction of mode of preventing the very which anthracite coal is burnt? In some cases the pipes do not last more than a winter. A.This is very probably due to the quantity of suphides practical way of overcoming the difficulty except it be to use a better quality of coal, and pipes of
he best Russian iron.
(22) A. S. P. says : A friend states that eggs coming from the bottom. I say they can. Which is right? $A$. The conditions are that the tempertoo low, and that the eggs should be turned occasionally. From whatever direction the source of heat, only provided that the above conditions fully hatched
(23) A. B. W. asks: What is the highest jumperature that asbestos will resist without in-
jury? A. Pure asbestos will resist the highest temperatures to which it may ordinarily be sub-
jected; but at the temperature of the blast fur-
 el-like glass.
(24) C. K. N. asks : 1. Is kerosene oil of the best grade, such as is used for illuminating pur-
poses, likely to injure the leather or stitching of sboes when poured in to stop squeaking? A. No; but such treatment of shoes is not at all desirable. 2. What will prevent shoes from squeaking? A.Rasp, with a coarse rasp, the outsole and insole, contact in friction by the action of the foot. contact in friction by the action of the foot.
Then apply freely good wheat or rye paste. If this is well attended to from heel to toe, the boot (25) will not squeak.
(25) C. asks: What is hyposulphate of ably mean hyposulphite of soda; it is a salt formed by the combination of soda with hyposulphurous acid. We do not know that it has another name, excepc, perhaps, that of "hypo,"
given to it by photographers, who use it largely as a developing bath.
(26) T. H. P. says: We have a stream of we would like to bring down the side of the mountain in troughs, a distance of 850 feet, with a fall of 220 feet, to run an overshot water wheel, 10 gallons up a stream of spring water throwing tarting point of the mine water. Can it be done? If so, what should be the proportions for wheel,
pump, stroke, diameter of bore, and size of gas pipe required? A. It is probable that yon will have plenty of surplus power, under the conditions stated, so that you may use such apparatus as can most conveniently be applied.
(27) C. A. A. says: 1. I wish to make some
billiard balls out of wood. What kind would be most suitable? A.Use rock maple or apple wood.
. How can I stain and polish the same? A. tain with extract of log wood, and polish with a the oil and shellac in alcohol
(28) I. R. says: 1. I want to make a few pe plates, about $5 \times 6$ inches. What will how many cells are necessary? A. One or two cells of Daniell battery is sufficient. Thatknown as the gravity form is easily arranged. It con
sists of a copperdisk placed at the bottom of a jar and a zinc plate or casting supported from the top. Wrom the two metals. The one soldered to the copper disk is insulated by a gutta percha covering on that portion which is within the jar. Fill the tatter about $\%$ g full with water in which a ittle sulphate of zinc has been dissolved. Then bottom plate taking sare of copper on the the zinc, and the battery must the wax mold be connected with the wire? A. Push several small wires through the wax in
different places, so that the ends just show the black lead over, them. 3. Is there anything that can be substituted for plumbago to coat the mold with? A. Yes, but you will get good results with plumbago, if careful. 4. How thics oughi the
copper to be deposited, and how long will the process take? A. That is a question to be an. swered by individual taste.

