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bones size of nut coal. A stamp mill preferred. P. O. Box 3369, Boston.
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T. A. B. and others, who ask as to books on
locomotive engine, should read Forney's the locomotive engine, should read Forney's
"Catechism of the Locomotive." -D. W. P. will find formulæ on the strength of boilers on p. 186 -
vol $32 .-\mathrm{J}$. C. W. will find full instructions for pol, ishing lenses on p. 363, vol. 31. Consult Prechtl's "Dioptrik," if you can read German.-J. H. R. 31.-P. H. G. will ind directions for polishing shirt
bosoms on p. 203, vol. 31.-H. H. T. will find partir bosoms on p. 203 , vol. $31 .-$ H. H. T. Will find partir
culars as to the invention of the screw propelle-
on pp. 151, 241, vol. 30--E. R. J. will find a descrip tion of the method of preparing bone charcoal on
p. 54, vol. 28.-J. L. H. will find a recipe for cement for glass and brass on p. 117, vol. 32.-F. B. S. will find a description of an electric engine on p. 241,
vol. 33.-A. K. will find full directions for mounting maps, etc., on p. 91, vol. 31.-R. W. will find
that painting on zinc is described on p. 116, Science that painting on zine is described on p. 116, Science
Recorr for 1874.-W. N. C. will find directions for bluing steel work on p. 123, vol. 31.-W. A. will ind directions for hardening needles on $p$. 347 ,
vol. 31. - J. C. R. will find the dimensions of the Great Eastern steamship on p. 346, vol. 31.-J. C.,
of Moscow, Russia, will find a description of wood-splitting machine on p. 79, vol. 28.
(1) S. L. S. asks: Please to inform me how
I can dissolve aniline green, or how to prepare it I can dissolve aniline green, or how to prepare it
for coloring purposes. A. We are acquainted with two varieties of this color, namely, aldehyde green and iodine green. The former is soluble in of alcohol. The latter dissolves readily in equal parts of alcohol and water.
(2) W. M. J. asks : 1. Why would it not answer as well to place the coils of a magnet $\frac{1}{16}$ of
an inch apart instead of putting them the toickness of a fine silk thread apart? What would be the result provided the same length of wire be
used? A. It would not answer so well, because used? A. It would not answer so well, because
the same number of convolutions could not be contained in the space occupied by the wire when the latter is covered with a thin layer of silk only. 2. What is the theory of a current of electricity,
passing around a piece of goft iron, magnetizing the passing around a piece of \&oft iron,magnetizing the
same? A. Ampère's theory assumes that each in dividual molecule of a magnetic substance is traversed by a closed electric carrent. It is further move about their center of gravity. The coercive force, howerer, tends to keep them in any position
in which they may happen to be. When a current of electricity is passed around the substance, its tendency is to place all of the molecular currents in a parallel direction; by this means the action of
the latter on external matter becomes apparent. the latter on external matter becomes apparent. passage of a current of electricity? A. Yes. 4. Would it not do as well, if practicable, to replace
electricity with heat? A. Yes. It is not practicable, however, until the heat is first transformed (3) J. R. C
(3) J. R. C. asks: If the two disks of an achromatic object glassare $5 \frac{3}{16}$ inches in diameter,
the bi-convex and the contact side of tint glass bethe bi-convex and the contact side of tint glass be-
ing ground to 31 inches radius, what should be the If the disks be $414 / 4$ inches in diameter, and the three curves (as above) are ground to 24 inches radius, what should be the posterior or correction curve? The lenses are of French glass. A. As-
suming the glass to be of medium quality, in the suming the glass to be of medium quality, in the
firstinstance, the posterior curve should be confirst instance, the posterior curve should be con
cave, of 146 inches radius. The latter should also of 113 inches radius.
(4) J. E asks: How can I make glycerin soap? A. It is made by incorporating, with any mild toilet soap, $\frac{1}{25}$ or $\frac{1}{20}$ by weight of pure glycer-
in, while in the melted state. It is generally tinged of a red or rose color with a little tincture of or chil or of dragon's blood, or orange yellow with a
little annatto. It is variously scented ; but oil of little annatto. It is variously scented; but oil of
bergamot or rose geranium (ginger grass) support bergamot or rose geranium (ginger grass) support-
ed with a little oil of cassia, or oil of cassia suped with a little oil of cassia, or oil of cassia sup-
ported with essential oil of almonds, appears to be ported with essential oil of almonds, appears to be glycerin.
(5) J. F. P. says: I propose to build a fruit house with ice house overhead. I propose a triple
brick wall, with two air spaces of two inches each with cut-off at every two feet in hight. Would it be better to fill one or both spaces with non-con-
ducting material, like sardust, ow dead air
suffice.
(6) J. O. P. asks: How can I make vinegar
10 hours, from pure cider? in 10 hours, from pure cider? A. The best ferhas been kept is the best to ferment in. Other ferments are used, such as bread soaked in yeast,sour
dough, dough of wheat, or rye bread soaked in dough, dough of wheat, or rye bread soaked in
cream of tartar and vinegar. All these are used cream of tartar and vinegar. All these are used
in small quantities, a few ozs. to the barrel. Vinin small quantities, a few ozs. to the barrel. Vin-
egar made with them is more apt to spoil. The egar made with them is more apt to spoil. The
more ferment there is present, the quicker will be is best painted black outside to absorb the sun's rays when the weather is cool ; the bung is left out, the bung hole is novered with a piece of slate,
and in about four weeks the rectification is comand in about four weeks the rectification is com-
plete. The lower the temperature is, the slower plete. The lower
will be the change.
(7) G. J. asks: In what position is the compass placed on board iron steamers, so as not to be
affected by the metal of which the ship is conaffected by the metal of which the ship is con-
structed? A. It ismounted on an elevated standard, sufficiently high to be out of the sphere of the ship's attraction.
(8) J. C. R. asks: Where is native sulpositories of sulphur are either beds of gypsum and the associate rocks, or the regions of active or
extinct volcanoes. In the valleys of Noto and Mozzaro, in Sicily, at Couil, near Cadiz in Spain, at Bexin Switzerland, at Cracow in Poland, it occurs in the former situation. Near Bologna.Italy,
it is found in fine crystals, imbedded in bitumen. Sicily and the neighboring volcanic isles, SolfaSicily and the neighboring volcanic is les, Solfa-
tara near Naples, and the volcanoes of the Pacific Ocean, etc., are localities of the latter kind. It is also deposited from the hot springs of Iceland; and in Savoy, Switzerland, Hanover, and other countries, it is met with in certain metallic veins. Near its. A fiberous variety is found near Slenne deposits. A aberous variety is found near Slenna,inTu
cany, and is abundant in the Chilian Andes.
(9) G. M. says: I wish to know something
f the nature and properties of phosphorus. A. of the nature and properties of phosphorus. 1. Does lodestone possess the same properties, in
every respect, as an artificial magnet? A. Ye . Which is the most powerful? A. Artificial mag nets are much the more powerful. 3. Where is odestone found ? A. Lodestone occurs in larg quantities in the northern parts of New Yor steel 8 inches in length, how far apart should the ends be to secure the greatest power? A. About an inch apart
(10) W. T. G. asks: 1. What are the qualications necessary to becomea midshipman in the
United States navy? A.A fair English education, ood physical development, and age between and 18 years. 2. Who would be the proper person
to apply to for a position in the lake squadron? A. There is no lake squadron. To become a mid shipman requires recommendation to the Secretary of the Navy by the member of Congress of
your district. 3. Which offers the best chance for study and advancement, the United States navy or the merchant marine? A. In the navy, you are sure to be advanced if you live long enough. In
the merchant service, the case is the same as in ny private pursuit ; individual merit and ability
(11) S. H. L. says: I have an ornamental
pieze of white ivory, in the shape of a cylinder, piese of white ivory, in the shape of a cylinder,
which has lately cracked. Do you know of any plastic material with which I could fill the crack, o conceal the defect, and not in any way atfec
he ivory? A. Place a small quantity of pure atin in a strong solution of alumina. When enirely penetrated by thealumina, remove from the
olution, and use immediately. When dry, it ma solution, and use im
be readily polished.
(12) J. R. says: I am interested in a quartz mine, which assays from $\$ 40$ to $\$ 80$ per tun of gold; but the sulphuret of iron is so abundant that the
quartz mill men claim that they cannot amalga mate the gold. Can you inform me of some cheap method of destroying the sulphuret of iron? A.
Pulverize the ore, and roast it at a high temperature in a current of air. This will expel the sulhind as an oxide.
(13) O. C. says: You say that the earth re-
eived its motion at the creation, and that motion seeps up from the fact that there is no resistance. As the moon draws after it a great tidal wave, exfeel this draft; is not this an enormous resistance and would it not of itself bring the earth and moon to a standstill, if there were not some great
and perpetual force keeping them in motion? Mayer has demonstrated that the tidal wave due to the moon exerts a retarding influence on the rotation of the earth; but that, at the present pe-
riod of its existence, the retardation is exactly sounterbalanced by the acceleration due to its contraction in size by cooling. He holds that there will come a time when the cooling has proceeded
so far that no more contraction will take place,and that then the retardation by the moon's action will commence, and go on until, in the course of
ages, the earth will always turn the same side to the moon. He holds also that the moon has gone through this process.
(14) J.C. R. asks: 1. Are there any sulphur mines in the United States? A.Sulphur is found in Virginia, etc., sparine sulphur springs of New York, elsewhere, where sulphide of iron is undergoing decomposition,and in microscopic crystals at some of the gold mines of Virginia and North Carolina;
as a powder and in crystals in the western lead regions: in cavities in the limestone, in minute crystals on cleavage surfaces of galena; and the beds of California afford large quantities of sulphur for friction matches, is there any considerable use or demand for sulphur? A. Yes, it is used in large quantities for sulphurizing hops and vines;
as a preventive against some diseases of these plants, the quantity of sulphur used annually for this purpose in France, Spain, and Italy amounts to about 45,000 tuns. It is furtheremployed in the production of sulphites and hydrosulphites, sul-
phide of carbon, cinnabar, mosaic gold or bisul phide of carbon, cinnabar, mosaic gold or bisu
phide of tin and other metallic sulphurets, ultramarine, various cements, and for vulcanizing an
(15) O. C. says: Suppose the contine led east and west, and the oceans extended around the globe in the same direction, with no land to check the tidal wave, what would be the result
Would not the tidal motion of the sea constantl increase, rushing like a cataract over land of an ordinary hight, and carrying everything before it? A. Undoubtedly some straits have been made, or at least their formation largely assisted, by the
tidal waves. If there were no land to check the tidal waves. If there were no land to check the
tidal wave, it would go round from east to west, and not be deviated in variousdirections, as is now the case. In some narrow straits it might rush, as
is now the case, but not reach such a hight as to carry everything before it, the hight of the tides sun, and moon
How far are the seven stars of the Pleiades supposed to be from each other? A. The mutual istance of the starsis on an average equal to their
distance from us; there are, however, spots in the heavens where stars are fewer,and where this distance is greater; and inversely, there are some star a group is the Pleiades, their material distance varying from one fftieth to a five hundredth part of the distances from us. The telescope reveals clusdreds of them throwing a glow around like that
(16) J. J. asks: Do you know of any means
(hereby the law of gravitation can be suspedded? Whereby the law of gravitation can be suspended?
A. This law is so universal and inherent in mat(17) W. H. says: We have a reservoir on a hill which we wish to make use of for fire pur-
poses in our mill, situated at the foot. It would be costly and inconvenient to tunnel through the side of the hill in order to lay pipe from the bottom of the reservoir to the mill, the top of which is 60 feet below the bottom of the reservoir. Could a siphon be used with advantage and certainty, so as to give us command of all the water in the re-
servoir in case of fire? The siphon could be ervoir in case of fire? The siphon could be
sunk in the bank a few feet below the level of the water surface. If a siphon be practicable, how deep below the surface ought it be laid? The reservoir is 20 feet deep. A. The reservoir being 20
feet deep, and the highest part of the bend being feet deep, and the highest part of the bend being
a few feet below the surface of the water in the a few feet below the surface of the water in the
reservoir, there can be no doubt of a siphon's reservoir, there can be no doubt of a siphonght
working well. The shortest leg of a siphon ough not to be more than 30 feet lorg, as the weight of 36 feet of a column of water; but in this case your shortest leg will be not more than, say,18feet. The pipe should be so laid as to prevent freezing; for this purpose four feet below the surface will be
deep enough; it should be also sunk in the bank deep enough; it should be also sunk in the bank
down the side of the reservoir to guard against down the side of the reservoir to guard against
the same dificulty in case of low water. Take iron pipe and cover it with tar. 2. Is there a possibility of boring through the side of the hill to the bottom of the reservoir? A. In boring through the side of the hill, there would be danger of leak-
age to your reservoir, through which you migl. age to your reservoir,
lose all of the water.

## lose all of the water.

(18) C.G. W. asks: Is there any chemicathat will assist a diamond in drilling hardened
steel? A. Moisten the steel with a little turpentine or benzole. The latter is the better of the
(19) R. H. B. says: I have a tin roof put in wind it rumbles a good deal. Is that an ill omen ? A. Tin plates for roofing are sometimes put toand laid upon the roof, extending from the ridge to the eaves; the edges of the rolls are brought together, secured to the roof by nailing a cleat of made into a standing joint, bentover at the top, one within the other, into what is called a double lock. By this style of roofing, the tin has quite a limited nailing to the roof boards; and should the
edges become loose at any place to admit the enrance of the wind, it could very easily be stripped rolls are wide more than rolls are wide, more tban compensates for any ad-
vantage itmay possess in respect to its yielding, without injury, to expansion and contraction.
The usual mode of laying the tin, plate by plate upon theroof, where every plate is securel y nailed, has generally, we think, met every reasonable expectation in regard to durability, an
(20) S. L. T. asks: I am about building a 36 inch in which 1 wish to run a muley saw or a 36 inch buzz saw. There are two engines in
view; one has a cylinder $5 \times 10$ inches with a 30 inch balance wheel, the other has a cylinder $6 \times 8$ inches with an 8 inch balance wheel. Which in
your opinion is the best for me? A. The $6 \times 8$ eninches
your op
gine.
(21) W. O. P. asks: Is it practicable to melt cast iron on an ordinary blackemith's forge, in
sufficient quantity to make a casting of 15 or 20 bs. weight? A. No.
(22) L. L. H. asks: The wild cane growing
throughout many parts of our country can be throughout many parts of our country can be
utilized for making pipesfor conveying water and other liquids. Some of them attain a diameter of several inches. With an iron rod heated to
redness, the joints may be entirely cleaned out; and by means of Jarge corks bored with smooth holes, they can be unit $d$ in any length. By
coating them with coal tar they will remain serviceable for years. Is there a way by which thay may be curved or bent (and remain so) so as to
suit a change of direction? A. Try steaming hem, as is done for wood bending.
(23) J. A. G., of Manchester, England,asks: Can brightsteel goods be hardened and tempered
(24) O. F: says: 1 . We have a 10 by 16
inches single valve engine, of which the valve is inches single valve engine, of which the valve is
1044 inches long and $53 / 2$ inches wide, with a recess 1044 inches long and $53 / 2$ inches wide, with a recess
in it for steam exhaust 9 inches long by $25 / 5$ inches wide. The entire width of valve seat is 7 inches, ports and the between outside margins of steam inches, the ports being consequently each 1 inch
wide. The exhaust port is $18 / 6$ inches wide, and wide. The exhaust port 1818 inches wide, and
all are 9 inches long. The throw of the valve is 214 inches, the eccentric being set so as to begin Thefeed pipe is $21 / 2$ inches and the exhaust pipe 3 inches diameter. The engine runs at 120 revolutions per minute. Are the ports, valves, and other portions rightly proportioned? A. The cy-
linder exhaust port is a little too narrow, and the valve travels too little. 2. The piston does not
come to within an inch of the cylinder heads. come to within an inch of the cylinder heads.
Can anything be done to economize steam and. improve the working capacity of the engine? $A$. There is too much clearance at the ends of the the piston head or the cylinder heads. 3. The-
presentboiler is 10 feet long and 3 feet in dia m present boiler is 10 feet long and 3 feet in dia m
ter, with 26 three inch tubes, supplemented by heater. How much boiler room would be $r$ e minute, and maintain 60 at 200 revolutions pe A. Your boiler pressure, if increased by nearly on

