## goientific and practical inforkatiox.

artificial teeth on natoral stompa
Mr. Moon has recently stated, in a communication to the English Odontological Society, that the stump of a tooth may be preserved as the basis of an artificial tooth, and rendered painless, by leaving the root canal empty and drilling $a$ hole into it just below the edge of the gum. This hole becomes a permanent vent and thus saves the stump from disturbing influences, which, if deprived of means of escape would ultimately destroy it by a painful process.
lifting effect of frost on trees
Dr. Lapham, State Botanist and State Geologist of Wisconsin, says that frost exerts a lifting power on full grown trees, so as to cause the impression on some that the tree be gins to grow again after once attaining its full growth. When the land freezes expansion ensues, drawing the tree up with it, leaving of course a cavity whence the root was drawn. When the first frost comes, the moisture, carrying earthy matter, enters the cavity, and thus the root is prevented from returning to its original position. Dr Lapham suggests that one of the chief offices of the tap roots may be to guard the tree as much as possible against this frost-lifting.

## american meat sold in england.

Quite a large quantity of American meat was recently sold in the Liverpool markets at paying prices. It was taken over by the steamer Illinois, in a large tank surrouncied by ice and cooled by air driven in by a steam-worked blower. beet cider.
We mentioned not long ago that a cider made from beets was coming into use in France. We learn that it is prepared by adding 7 lbs. of red garden beet to every $2 \frac{1}{t}$ bushels of upples, pressing all together. The cider must not be used for about eight months, when it will be free from the beet flavor.
to obtain a brown patina on zinc.
A solution of molybdic acid, or molybdate of ammonia, in very dilute aqua regia, or a solution of molybdic acid in excess of very dilute caustic soda, produces, according to Kletzinsky, a very useful patina bath for articles of cast zinc. Zinc statues or other ornamental articles, when dipped into this bath, become cuvered with a very pleasing brown patina showing the prismatic colors. This covering is nothing but a thin film of oxide of molybdenum, which exhibits polarization colors and adheres firmly to the metallic zinc.
explosion of chromic acid with glycerin. Explosive prescriptions are sometimes sent to innocent pharmacists by careless or ignorant physicians. The latest case of this kind is related by Austrian journals. The fol lowing mixture was ordered for external use: 7.5 grains chromic acid and 60 grains glycerin. The chromic acid was
mixed with water in a flask and the glycerin mixed with it by shaking. Suddenly the contents of the flask exploded with a loud report, flying all about the shop, while the vessel remained unhurt in the hand of the astonished apothecary, and was covered with a black mass. This case deserves the more notice because the quantity was so small and the deton ation so extremely violent.

## sconomy in Machine shopw.

The following suggestions, in regard to the care of tools and waste of oil in machine shops, are contained in a paper read before the New York Society of Practical Engineering, by James C. Bayles, editor of the Iron Age:

The proper care of tools is always attended with an im portant economy. In small establishments this seldom re ceives due attention. As a rule, a tool belongs to anybody
who happens to have it; consequently, no one is responsible who happens to have it; consequently, no one is responsible
for it. It is neglected, abused, mislaid, broken, stolen, or for it. It is neglected, abused, mislaid, broken, stolen, or
worn out before it has rendered half the service it is capable of performing. In some shops the time of one man, and sometimes two, is constantly lost in looking for missing tools and putting them in order for use when found; and a great deal of capital is wasted by the premature destruction of tools which, with proper care, should heve lasted for years. In all manufactories there should be a place for tools not in constant use, and some one should have charge of them. A very good system, which I have always found to work well provides for the charging of every tool in use to the man using it. When it is returned he receives a credit for it which balances his account with the tool department. For tools added to his individual kit, such as files and other implements supplied by employers, charge is made and no credit is given until the tool is returned broken or worn out, when a credit entry is made, with date, showing how long it has been in use. Such a record induces men to be careful of tools, and, by inculcating good habits in this respect, leads to economy in a direction in which waste and extravagance are easily overlooked.
' Another important saving in many shops would attend a more judicious oversight of the consumption of oil. In machine shops, and to a greater or less extent in all shops where machinery is used and iron worked, the amount of oil wasted constitutes a very large proportion of the total amount used. This waste resulta from a cortain loosen os of habit which most men acquire in handing materials which some one else pays for. When a drop of oil is needed, it is
customary for the mechanic to pour a stream from his oil customary for the mechanic to pour a stream from his oil can, and wipe off the surplus with a wad of cotton waste. It is no exaggeration to say that half the oil used about many manufactories of machinery and metal goods is wasted, and the waste constitutes a serions item of expense. Oil is almost always used exclusively for lubricating purposes, es-
pecially in small establishments, yet there are other lubricanta that might be kept constantly on hand, which are at once much cheaper and much better than oil, for such purposes as drilling, tapping, screw cutting, etc. There is also a great deal of oil wasted in applying it to machinery and shafting Whenever we see a drip pan that has not been attended to for a few days, we may be pretty sure of finding it half full of oil which has rendered no service, and which has become unfit for use, being gummy, foul, and filled with foreign impurities There is no need of this waste, which never oc curs when the oiling of the shafting and machinery is pro perly looked after; but it is an evil against which the manu facturer can guard ouly by constant watchfulness.

## THE PATENTS OF 1876.

Number of Patents issued by the United States Patent Office to Residente of the different States, Territories, and Foreiga Countries, from Jan. 1, 1875, to Dec. 31, 18i
[The proportion of patents to population is shown in last column.l


## Territory.

Țerriör

recapitulation.

Aggregate. :
Increase over 1874...................
PATENTS EXPIRED.


sectional analysis.
An analysis of the table shows interesting facts. The ge ographical distribution of inventors, to whom patents wer granted in 1875, appears by it to be as follows:

To the six New England States there were issued 3,188 patents, being one to every 1,094 people.
To the seven Middle States (including Delaware, Maryland and West Virginia) 7,905, one to every 1,623 people. To the nine Western States (including Missouri) 3,076, one every 3,360 people.
To the twelve Southern States, 814, one to every 13,279 eople.
To the three Pacific States, 437, one to every 1,699 people.
To nine Territories, 59, one to every 12,203 people.
And to the District of Columbia, 214, one to every 615 of population, being the highest ratio in the Union.

## anins AND LOBses.

All the States and Territories have held their own, or made gaias over 1874 in the number of their patents, save the following, which show losses: Alabama, Arkansas, Flor ida, Georgia, Kansas, Mississippi, Nebraska, Oregon, Ver mont (for a wonder), and Dakota, Utah, Washington, and Tyoming Territories.
New Hampshire and Nevada remained stationary, the former having 127, the latter 16 patents, the same as in 1874 The principal increase was made in the following States New York, 986; Pennsylvania, 390 ; Massachusetts, 340 ; Il
linois, 164; California, 98 : and the District of Columbia, 69

## Useral Rectpes for the shop, the Houschold.

nd the Farm.
A great many directions have been published for mending ndia rubber boots and shoes, most of which were worthless The following can be relied on: Procure a small tin box of
prepared rubber in a semi-liquid condition, which can be purchased for a few cents at almost any store where india rub ber goods are kept for sale. The boot must be washed clean and dried. Then the surface around the rent is to be rough ened a little with the point of a knife, after which the semi liquid rubber is spread on with a spoon as thickly as it could be without flowing away. Then a neat patch is prepared and covered with one or two coats of rubber. When the pre pared rubber is almost dry, the patch is applied and held on firmly for a few minutes.
It frequeatly happens that chemists and others desire to utilize pieces of broken glass apparatus by cutting the same into forms. The following is a simple method of this. Make a paste of $\frac{8}{} \mathrm{oz}$. gum tragacanth with water, and also
$\pm$ oz. powdered gum benzoin with alcohol. Mix the two coz. powdered gum benzoin with alcohol. Mix the two
compositions, and add powdered beech wood charcoal, forming a thick dough, which mold into little sticks about 4 inches in length and inch thick. The glass to be cut is first
scratched deeply with a diamond, and then one of the sticks. previously ignited, is held against the creck. The glass will
divide neatly as the end of the atick, which becomes a point ed glowing coal, is drawn over the diamond scratch. S. A. T. says: To stick leather, paper, or wood to metal to a gill of glue dissolved in water add a tablespoonful of glycerin.
The best treatment for slight burns is to apply cotton bat ting soaked with a liniment made of equal parts of linseed il and lime water. Be careful not to break the blisters, shuuld any form.
The finest quality of indigo has the least specific gravity, and tloats upon water. It may also be tested by its not read ily leaving a mark on drawing it across a piece of paper, and also by the clear blue which it imparts to water when dis solved.
To prevent the skin discoloring after a bruise, take a little dry starch or arrowroot, merely moisten it with cold water, and placy it on the injured part. This is best done immeditely, so as to prevent the action of the air upon the skin nvaluable for black eyes
Excellent toy balloons can be made out of turkey's crops, in the following manner: Free the crop from the thick coating of fat, turn the inside out, and cleanse. Soak in wa ter for two days, and then, with a blunt knife, scrape off th internal coating. Wash the crop well, and dry. Turn it right side out again, and make an incision through the exter nal coats, carefully avoiding cutting the lining membrane Draw the coats at one side over one neck of the crop, and tie the latter firmly with silk. Proceed at the other neek in the same way. Distend the bag thus formed with air, and hang it up to dry. A light coat of varnish may be added afterwards. Thus prepared, an ordinary crop will hold a gallon of gas and will weigh only 30 grains, which is con siderably less than the weight of a bladder of similar capacity.
When a teaspoonful of any medicine is prescribed by a yhysician, it should be borne in mind that the quantity meant is equal in volume to 45 drops of pure water at $60^{\circ} \mathrm{Fab}$. It is a
good plan to measure off this amount in water in a small winegood plan to measure off this amount in water in a small wine-
glass, and mark on the latter the exact hight of the fluid. This will give an accurate and convenient standard for future use. Teaspoons vary so much in size that there is a very wide margin of difference in their containing capacity. It is well to remember, also, that four teaspoonfuls equal one tablespoon ful or half a fluid ounce. A wineglassful means four table spoonfuls, © two fluid ounces; and a teacupful, as directed by cookery books, indicates four fluid ounces or one gill.
A good dentifrice, largely sold and advertised, is made o $\frac{1}{4}$ drachm white Castile soap, dissolved in 1 oz . alcohol, $\frac{4}{4}$ oz water, and $\ddagger$ oz. glycerin. This is colored with cochineal and flavored with peppermint, wintergreen, and clove oils. The powder which accompanies each bottle is a mixture of precipitated chalk, powdered orris root, and carbonate of magnesia.
To make a handy snow shovel, take a light, tough, half inch board, twenty inches long and a foot wide. Sharpen one end, and over it rivet a strip of thin sheet iron, bent sharp to fit the edge; this forms the cutting edge. Across the other end nail firmly a piece an inch thick, five inches wide, and long enough to extend across the shovel board. Bore an inch hole through this, slanting downward and forward, so that the handle when passed through the hole will strike the board three or four inches in front of the cross piece. Bevel the end of the handle to fit the shovel board, and fasten it with a staple. The handle should be long enough to work without stooping, and the whole thing should be as light as possible.
The easiest way to burn stumps is to use a sheet iron chimney, big enough in diameter to fit over the largest stump, and some six feet in hight. An opening near the bottom answers for a door. The stump should be set on fire by placing around it some kindling wood inside the chimney, and the latter will produce a draft which will materially hasten the burning of the wood.
Black lead well mired with white of egg is a good stove blacking. Lay on with a paint brush, and when dry polish with a hard brush.
To prevent flat irons from rusting, melt $\ddagger \mathrm{oz}$. campho and $\frac{1}{2} \mathrm{lb}$. Presh hog's lard over a slow fire, take off the scum, and mixas much black lead with the composition as will bring it to the color of iron. Spread this over the arti cles for which it is intended. Let it lie for 24 hours, and then rub it well with a dry linen cloth. Or smear the iron over with melted suet, and dust thereon some pounded un slaked lime from a muslin bag. Cover the irons with baize in a dry place when not in use.
A farmer correspondent sends us an excellent wrinkle for finding the weight of horses or steers without scales. He says: "Make a weighing stall about 3 feet wide with a leve floor. In the latter make a recess for the platform of the scales so that the platform will be flush with the planking Now lead your horse or steer into the stall so that the forefeet of the animal rest on the platform and note the weight. Start him ahead uotil his hind feet are on the platform; note the weight again. Add the two weights thus taken, and the sum will be the total weight of the animal."
Leather pump packiag requiring to be very tight,for small work, should not be more than $\frac{1}{35 \mathrm{y}}$ inch thick, and not be ben ap round the bore or sides of the barrel more than $\frac{1}{16}$ inch The cause of streaked butter is the imperfect working of the butter after it is salted. Salt in butter sets the color, o deepens and brightens it; so that if the salt is worked into the butter and not so fully worked as to salt every part, then the fresh butter retains the color it had when it came from the churn, and the salt butter grows so much darker that $i$ is decidedly streaked. The remedy is to work the streaked butter more thoroughly.

Patont Matters in Congrese.
Senator Frulinghuysen, of New Jersey, presented (on January 6) a petition from George W. Hunt, administrator of the estate of Walter Hunt, deceased, praying for an extension of Walter Hunt's patent for a paper collar-making machine. It was referred to the Committee on Patents.
Senator Eaton, of Connecticut, presented (on January 8) a petition from Eara G. Cone, of East Hampton, Conn., praying for an extension of his patent for a sleigh bell. It was referred to the Committee on Patents.

Mr. J. H. Bagley, of New York, introduced (on January 11) into the House of Representatives a bill to protect the reve into the House of Representatives a bill to protect the revenues of the
on Patents.

## A Bolling Lake.

The discovery of a boiling lake in the island of Dominica has excited much scientific interest, and investigations of the phenomenon are to be made by geologists. It appears that a company exploring the steep and forest-covered moun tains behind the town of Rosseau came upon the boiling lake, about 2,500 feet above the sea level, and two miles in circumference. On the wind clearing away, for a moment, the clouds of sulphurous steam with which the lake was covered, a mound of water was seen ten feet higher than the
general level of the surface, caused by ebullition. The margin of the lake consists of beds of salphur, and its overflow found exit by a waterfall of great hight.

## DECIBIONS OF THE COURT

United States Circuit Court--EAstern District o patent firf brick compocind.-intrifering patenta,



## Werent 2metican auf fureigu Fatents.

HEW WOODWOREING AND HODSE ARD CARRIAGE BUILDING INVENTIONS.
IMPROVED RUNNING GEAR
Lorenzo D. Hurd, Wellsville, N. Y., assignor of one half his right to Thomas Puller, of same place. -This is an entrely new construction of the running gear of wagons, which cannot be explained
without detailed drawings. It however includes several simple devices of much strength, and also is so made that any one of the wheels may rise to pass over an obstruction or elevation, or sink to pass through a hollow, without affecting the other wheels or strain
ing the reaoh.

IMPROVED TIRE
Harry Thompson, Decatur. Ind., assignor to himself and George W. McConnell, of same place.-The invention consists of an outer an inwardly projecting flange at each edge, protects the sides of the felly, and keeps the tire on the wheel. The outer one serves to bind the inner over fast to the wheel, and is kept on by a convex inner face, which shrinks into the concave outer face of the inner rim. IMPROVED OPEN THILL
Conrad H. Matthlessen, Odell, III.-The object of this invention is to enable the horse drawing a single or one-horse wagon or sleigh
to travel in the regular track in roads where double or two-horse to travel in the regular track in roads where double or two-horse teams are principally used, and at the same time allow the vehicle
to follow the regular track. The rear end of the thill is forked and to follow the regular track. The rear end of the thill is forked and
connected with the axle. This brings the body of the thill about in connected with the axle. This brings the body of the the ridge between the two tracks in the road. The forward part of the thill is the body of the thill. The free end of the thill has a joint formed In it, at such a distance from the end, and in such a way, that the sald free end may be turned down to rest upon the ground to support the tbill in proper position while bringing the horse into pooi-
tion, and harnessing and unharnessing him.

IMPROVED WINDOW BHUTTER.
Sofe Victor, New Yorkcity.-This is an improved window shutter that may be readily adjusted to combine the free circulation of air and shade of an awning with the protecting features of the comto the top part of which is hinged a separate sbutter, that may be retained in outwardly laclined position by folding brace rods, and folded down to the open frame to be secured.

IMPROVED FOLDING CEAIR
Frank A. Patch, New York city. - The side bars of the chair frame are curved, so that their lower parts may eerve as the forward legs
of the chair, and their upper parts as the poots of the back. The of the chair, and their upper parts as the posts of the back. The
brace bars of the arms are curved and pivoted to the eide bars; the rear bars are attached in similar manner. The seat is flexible, so that the whole forms a chair of strong and simple construction
which may be folded into a small space.

## IMPROVED BAW-BHARPENING MACHINE.

Wm. I. Covel, Beloit, Wis.-The object of this invention is $t$ justable frame pivoted in the center and having parallel guide ways, in which moves a sliding block, to which the saw is detachably fastened. Through sald sliding block passes a screw-threaded od whereby the block and saw may be adjusted in the frame, and of the lower end of this rod is attached a lover, connected throug of than with the crank of a slowly revoiving shaft, by means of uich the saw and block are together elevated and made to ap proach a revolving emery wheel each time a tooth is sharpened
At the top of the main frame is a pivoted latch feed controlled by guide, which latch feed moves the eaw by engagiog with the face the saw teeth for the purpose of bringing the teeth successivel a position for the emery wheel.
improved mortibing maceine.
Simeon Duck, Victoria, British Columbia, aseignor to himeelf and Joshua Davies, of same place.-This embodies a novel construction of a machine for cutting square and angular mortises at any desired clination. The device consists of a tilting bed, by whioh the ma erial may be carried into any desired inclination to be mortised by vertically operating tool. A cog segment and worm shaft tilt the ral screw shaft admits its position in lateral direction. A longi udinally sliding frame is gulded in the bed frame, and adjusted by rack and pinion, the adjustable heads of the same holding the maerial to the tool. One of the heads is arranged with a rotary chuck with holes in its periphery for a pivoted spring clutch, that hold
the materials for exposing it rotatively to the action of the tool.

IMPROVED IRONING TABLE
Lewis P. Lawrence, Port Morris, N. J.-Thls is an ingeniously constructed table, adapted to be attached to a ledge or windo rame by a spring catch, and having an outside adjustable leg by which
hight.

## NEW CHEMICAL AND MIBCELLANEOUS INVENTIONS.

## improved gas burner.

Owen J. McGann, Chicago, Ill-This invention has for its object to provide an improved mode of attaching the ring holder of a water lens or reflector to its burner, whioh latter is also provided
with a socket, adapted to be detachably applied to the burner of with a socket, adapted to

IMPROVED BPRING BCALES.
Abram Harper and Laroy W. Cross, Edgerton, Ohio.-This inven on consists of a contrivance of levers and springs for the suppor of the measure, so arranged that the weight of the contents of the concealed in an inclosed base, which protects the apparatus from njury.
mproved carbon photograph.
Claude Léon Lambert, Paris, France.-This is a new process fo romium or other pigments, combined with gelatin or its equits ent, and rendered permanently insoluble by the action of light The especial features of novelty consist, first, in a compound conisting of water, sugar, liquid ammonia, and permanganate of po assa, to form a bath in which a negative obtained from a transpar ent positive may be immersed, and chus intensifled; and second, process of obtainiog double tinted prints in eaits of chromium and
on ordinary albumenized paper, by placing the sensitized paper in a press, the blank for the picture being covered with a black or yel wask, and the whole being then precipitated by hyposuip

IMPROVED CONDENBER FOR ILLDMINATING GAB.
George W. Edge, Jersey City, N. J.-The invention relates to
wheels having spiral panes, and arranged in the pipe leading from the retort to the purifier, so as to be revolved by the current of gas. The inpact and rubbing action of the latter on the vanes of the wheels effect the desired condensation of the tar and other heavy matters, which are thrown of by centrifugal force-the rotatinns lected in the pipe, and thereby conducted to a suitable place col cted in the pipe, and tharebs conducted

Jecques MPROVED HORBE COLLAR
Jacques Meyer, New York city.-Thls collar has metallic etiffen g plates or hames, which are hioged at the top and locked at th
de by means of a hinged piece of the hame entering a socket and side by means of a hinged plece of the hame entering a socket and
spring lock of the other collar section. The terrets and trace fas eners are connected in rigid but detachable manner to the stiffen ng hames. The collar may thus be applied without straps, buck es, or other parts visible from the oubsedde, while the ready opening lows its putting on without th nimal stooping or bending down.

IMPROVED SIGHT PROTECTOR
Marmaduke H. Mendenball, Wabash, Ind.-This inventor now mproves the sight protector for which letters patent were granted
to him January 12 and April 20,1875 , вo as to bring the light under to him January 12 and April 20, 1875, 80 as to bring the light unde same time protect the eyesfrom the glare, intensity, and heat. This is mainly done by the use of suitably adjustable plates of colored glass.
improved cigarette modth piece
Diedrich Marquis, New York clty.-This invention consists of a dgarette with tapering mouth piece, that is wound with an inne acco paper is connected in spiral shape, to be filled and closed a he end.

IMPROVED REMEDY FOR RHEUMATIBM.
Aug. Severin, New York city, assignor to himself and Frederick fiodide of potsalum, solid extropos aconite, wine of colchicum of iodide of potaseium, solid extract of aconite,
morphine, and compound sirup of sarsaparila.

## NEW AGRICULTURAL INVENTIONS.

IMPROVED bHEARS FOR CUTTING HOGB' NOBEB William H. Grow and Crawford M. Sloan, Rook, Kan.-One han dle carries an inclined plate which reste against the hog's nose and
supports the cartilage while the same is being cut by a blade on the other handle. The blade has an offeet at its middle part, so a to leave a portion of the cartllage connected with the nose of the hog by a narrow neck. The end parts of the blade are curved about upon the arc of the upper side of the hog's nose, 80 as to cu off the rest of the cartlage close to its base.

IMPROVED POTATO BUG DEBTROTER.
Isaac W. Griscom, Woodbury, N. J.-This is an apparatus mounted on wheels, and so deeigned as to be drawn over the plants. he poisonous powder is placed in a hopper, in whiohis a stirrer and t passes to a distributing device, whioh finally sprinkles it upon the plants beneath.

MPROVED CLEVTS
John G. Miller, Fredericksburgh, Va.-By this device the plowaan, when he turns the team and reverses the plow, can, by mean
a a rod, shift the doubletree clevis from one to another of the otches of a notched clevis on the beam, to cause the plow to take more or lese land, as may be deeired.
improved belf-rake for reapeits.
Samuel B. Gilliland, Salisbury, Mo.-This rake is operated by pitman, which connects with a lever operated by a grooved
heel on the axle. When the rake is pushed outward by the out ward movement of the pitman, the teeth will be turned down be neath the platform, so as to pass beneath the cat grain lying upo aid platform without disturbing it, and that, when the rake is drawn inward by the inward movement of the pitman, the teeth
are turned up, so as to sweep the cut grain from the platform. The hole is a simple and doubtless efficient device
mproved harrow attachment for cultivator plows Frederick D. Ladenberger, Glenbeulah, Wis.-Thls is a combine ad two harrows, the two latter being connected to the former b yebolts and brace rods, and madeadjustable in width by means of curved bar. The farmer is then Drovided with several useful implements in one.

IMPROVED PLOW.
Joseph Phillips, Smithton, Ill.-This is an improved cast iro upright for plows, having a flange formed upon its upper end. Tho ower end is rorked, and a horizonal prong li formed uponit, hav ing a longitudinal rabbet upon the rear part of its landside, and
two longitudinal flanges upon its mold board side, to adapt it to ceive the beam, the landalde, the mold board, the share, and the bandles.

## IMPROVED BUTTER WORKER.

William H. Lilly, Bethlehem, Pa.-The chief parts or elements of this improved machine are a horizontal, continuously revolving bowl having a concave bottom, a revolving worker of peculia
construction, a stationary segmental block for pushing or trans construction, a stationary segmental block for pushing or transcenter of the same, and a central discharge tube for the buttermilk expressed from the butter. These parte and thegearing neces ary to operate such as rotate, are arranged in a frame having no peculiarity of construction.

## NEW MECHANICAL AND ENGINEERING INVENTIONS.

improved manupactite of hexagonal nuts. George Johnson, Haverstraw, N. Y.-The inventor claims that this improved system of manufacture, a slronger nut is ob-
ained, any waste of iron in cutting avoided, and a convenient eeding of the bar to the nut-cutting machine is propuced. I the accompanying engraving, Fig. 1 represents a top view of th

## figis.


mproved bar for making hexagon nuts, and Fig 2 shows the straight bar hitherto employed for making these nuts. The straight lank bar is paesed through rolls or dies, and forced into such shape des are produced semi-hexagonal projections and recesses at bot respond to the projections at the other side. The bar is fed in this shape (on its edge, to the nut machine, being turned after eac
cutting of the same to bring the nuts always into the same position or the tool. Cutting such nuts from straight bers as shown in Fig. 2, producea a great waste of iron at the sides in the form of mall triangular pleces, and disturbs the fiber of the iron, requiriog so the frequent sharpening of the cutting tools, as there are for ach nut four cutting planes.

IMPROVED LEATHER-DREBBING MACHINE
Bart M. J. Blank, Jersey City Highta, N. J., assignor to Morris Rubens, New Yoris city.-This inventor proposes on improve machine, by which the creabiag and polishing of leather may be apidly and uniformly accomplished. The invention consists of evolving feed rollcr, in connection with a series of creasing or rooves of a hollow spring-cushioned tube. The latter is heatad rom the inside, and capable of being swung back to admit th eady insertion of the dies.
improved nail plate feeder.
William H. Field, Taunton, Mass.-In this invention, feeding jaws, in which the gripper rod rests, are made to close on the rod and then move forward the breadth of one nail by a rod moved orward by the machine and backward by a spring. In its backward movement, th

IMPROVED REY FOR LOCK
Warren H. Guthrie, Hudson City, N. J.-A common device of de by a fine pair of nippers turn it and so draw back the latch. The present invention prevents this by means of a swinging staple haped guard hung to the key and surrounding the wards, so that when the key is in the lock, each of the key holes will be filled by a wedge-ehaped plate, which prevents the introduction of nippers o planting of a drill

IMPROVED WATER WheEl.
Cloud Chalfant, Penningtonville, Pa.-This invention is an im rovement in the class of horizontal outward-fiow water wheel he improvement consists chiefls in providing the wheel with verraised and lowered within the stationary case.

## REW HOUBEHOLD ARTICLES.

mpronoved bed bottom.
Elias Stillwell, Rockville, Mo.-The object of this invention is to use of slats or springs as ordinarily employed ; and it consists in tw inside detachable rails, over which a stretcher of canvas is placed. The sadd ralls are kept apart by notched bars, and have arms whic rest upon a subjacent support, and, when presed down from the
weight of the occupant, Highten the canvas. In combination with said ralls are employed one or more bolts on each side, which pas the accldental displacement of the latter.

