Business and Bersoual.

The Charge for Insertion under this head is One Dollar a Line. If the Notices exceed Four Lines, One Dollar and a Half per Line will be charged.

Agricultural Implements and Industrial Machinery for Export & Domestic Use. R. H. Allen & Co., N. Y. \$1,000 for any Churn equal to the "Prize." A. B. Cohu, 197 Water St., New York.

Baxter Wrenches fit peculiar Corners where no other wrench answers. Greene, Tweed & Co., 18 Park Place, New York.

To Manufacturers seeking foreign trade—Agenteman of extended So. American travel, speaking Spanish and French, seeks employment during the Centennial, or to travel. C. E.,619 Walnut St., Room 27, Phila.

M'f'rs of Shafting, Pulleys and Hangers, address with lowest price list, the Dueber Watch Case Manufac turing Co., Cincinnati, O.

Swimming Shoes—Pat'd Nov. 2, 1875. Will sell Patent, or have them made on royalty. O. G. Ahlstrom, 104 Center St., New York.

Wanted—A good 2d hand Steam Engine, Cylinder 18 in. x36 in.; Band Wheel, 12 or 13 tt. x36 in. face Address, with full particulars, N. W. Robinson, P. O Box 775, Burlington, Vt.

Linen Hose for Factories—1, 1½, 2 & 2½ inch. At lowest rates. Greene, Tweed & Co., 18 Park Place. Meter and Yard Comparing Rods, Meter Sticks, and Meter Scales of every description, at Keuffel & Esser's, 111 Fulton St., New.York.

Wanted—2d hand 20 to 24 in. Swing Lathe, Bed 12 ft.; Screw-Cutting; good order. Address S. J. Benedict. East Randolph, N. Y.

Wanted—Position to build intricate experimental machinery, or charge in general machine shop, by a driving man. Address C. F. B., 280 Henry St., Brooklyn.

Parties about to build, write Pugsley, 6 Gold St., N.Y., for price Wheelbarrows, Picks, Shovels, Sandscreens.

American Agency in London will push sales of any realiy good article; first class references. Address Europe, Box 5,315, Post Office, New York.

Who Sells an Automatic Table Fly Brush?-J. W. T., Savannah, Ga.

Wanted—A thoroughly competent Machinist as Foreman in a shop employing 20,00 80 hands in the manufacture of Specialties. Address, giving references, Athol Machine Co., Athol, Mass.

Burglar Alarm, Door and Window Fastening-Sent by mail on receipt of 75 cents. C. H. Fowler, Ros lindale, Mass.

Propeller Engine, 7x8, and Steam Boiler for Sale by E. A. Pope, Box 2739, Boston, Mass.

For Sale-36 in.x16½ ft. Lathe, \$400; 25 in.x12 ft Lathe & Chuck, 390; 18 in.x12 ft. Lathe, \$250; 15 in.x5 ft. Lathe & Chuck, \$175; Fox Lathe, \$200; 8½ ft. Planer. \$425. Shearman, 45 Cortlandt Street, New York.

300 new and second hand machines of every description for sale at low prices. Send stamp for our List No. 5, just printed, fully describing each machine, stating just what you want. Don't buy until you look over our list. S. C. Forsaith & Co., Manchester, N. H.

"Abbe" Bolt Forging Machines and "Palmer" Power Hammers a specialty. Send for descriptive lists with reduced prices. S. C. Forsaith & Co., Manchester N. H.

Engineers, Read about Allen Governor, on our last page. Send to Mr. Allen for circular.

Gas and Water Pipe, Wrought Iron. Send for prices to Bailey, Farrell & Co., Pittsburgh, Pa.

File-cutting Machines. C. Vogel, Fort Lee, N. J. Yacht & Stationary Engines, Sizes 2, 4, 6 & 8 H.P. Best for Price. N. W. Twiss, New Haven, Conn.

Inlaying and Fret Sawing in Wood, Shell, Metal, &c. See Fleetwood Scroll Saw, page 188.

Shingles and Heading Sa wing Machine. See advertisement of Trevor & Co., Lockport, N. Y.

Painters, Grainers, &c., send for Circulars and Sample of first class & quick Graining, &one withmy perforated Metallic Graining tools. J.J.Callow, Clevel'd, O. Seeds & Implements—200 Illustrations—just out. Mailed on receipt 2 3c. stamps. A. B. Cohu, 197 Water

"Wrinkles and Recipes" is the best practical Handbook for Mechanics and Engineers. Hundreds of valuable trade suggestions, prepared expressly by celebrated experts and by correspondents of the "Scientific American." 250 pages. Elegantly bound and illustrated. A splendid Christmas gift for workmen and apprentices. Mailed, post paid, for \$1.50. Address H. N. Munn, Publisher, P. O. Box772, New York city.

Wanted—Every Machine Shop to send for one of Gardiner's pat. centering and squaring attachments for Lathes. On five days' trial, to be returned at our expense if not satisfactory. 700 one inch shafts centered and squared upper day. Price \$35. R. E. State & Co.,

Family Dish Drainer—Shop right deed and patternsi\$10 per year. J. R. Abbe, Lawrence, Mass.

terns, 510 per year. J. R. Abbe, Lawrence, Mass. Solid Emery Vulcanite Wheels—The Original Solid Emery Wheel—other kinds imitations and inferior. Cau-ion—Our name is stamped in full on all our best Standard Belting, Packing, and Hose. Buy that only. The best is the cheapest. New York Belting and Packing Company, 37 and 38 Park Row, New York.

Steel Castings, from one lb. to five thousand lbs. Invaluable where great strength and durability are required. Send for Circular. Pittsburgh Steel Casting Co., Pittsburgh, Pa.

Hotchkiss Air Spring Forge Hammer, best 1n the market. Prices low. D. Frisble & Co., New Haven, Ct. For best Presses, Dies, and Fruit Can Tools, Bliss

& Williams, cor. of Plymouth and Jay, Brooklyn, N. Y. For Solid Wrought-iron Beams, etc., see advertisement. Address Union Iron Mills, Pittsburgh, Pa., for Ithograph, &c. Hotchkiss & Ball, Meriden, Conn., Foundrymen

Hotchkiss & Ball, Meriden, Conn., Foundrymen and workers of sheet metal. Fine Gray Iron Castings to order. Job work solicited.

American Metaline Co., 61 Warren St., N.Y. City. For Solid Emery Wheels and Machinery, send to the Union Stone Co., Boston, Mass., for circular.

Hydraulic Presses and Jacks, new and second hand. Lathes and Machinery for Polishing and Buffing Metals. E. Lyon, 470 Grand Street, New York.

Spinning Rings of a Superior Quality—Whitinsville Spinning Ring Co., Whitinsville, Mass.

For best Bolt Cutter, at greatly reduced prices, address H. B. Brown & Co., New Haven Conn.

Diamond Tools—J. Dickinson, 64 Nassau St., N.Y.

Diamond Tools—J. Dickinson, 64 Nassau St., N.Y. Temples and Oileans. Draper, Hopedale, Mass. Peck's Patent Drop Press. Still the best in use. Address Milo Peck, New Haven, Conn.

All Fruit-can Tools, Ferracute W'ks, Bridgeton, N.J.



C. M. will find a recipe for filling for wood on p. 315, vol. 30.—J. E. M. will find a recipe for chicken cholera medicine on p. 395, vol. 30.—A. G. will find a good recipe for mucilage on p. 196, vol. 34.—H. C.S. can bronze castings by the method described on p. 11, vol. 34.—A. B. R.'s discovery of an electric phenomenon is similar to A. S. G.'s, ex-plained on p. 186, vol. 34.—W. L. D. will find direcions for repairing the silvering of his mirror on p. 267, vol. 31.—R. S. can coat cellular substances with silver by the process described on p. 203, vol. 34.—P. & L. cannot use the electricity from a belt economically. See p. 10, vol. 34.—J. C. C. will find on p. 203, vol. 34, particulars as to molding wax for electrotyper's use.—T. E. L. will find directions for staining wood in imitation of mahogany on p. 170, vol. 34.—C. W. K. will find a full description of Dr. Crookes' torsion balance on p. 149, vol. 34.—E. B. and others will find full directions for making an æolian harp on p. 315, vol. 33.—A. A. H. will find directions for making a battery for medical purposes on p. 196, vol. 27.—T. H. H. can utilize mica scraps by the method described on p. 42, vol 25.-W. F. S. will find a description of an incubator in a forthcoming number.-J. L. R. Jr., will find on p. 42, vol. 26, directions for fastening leather covers to iron pulleys .- W. W. N. will find on p. 202, vol. 30, directions for painting tin roofs.—R. , O'C. can fasten rubber covers to wooden spindles with good glue.-O. B. F. will find directions for amalgamating zincs for batteries on p. 27, vol. 30.-J. M. will find that timber will bend more easily if keptfor some time in boiling water.-J. T. S. will find a description of malleable cast iron on p. 138, vol. 29.-H. E. will find directions for making artificial stone on p. 113, vol. 24.-J. P. will find direc tions for making citrate of magnesia on p. 203, vol 34.—E. C. B. will find a practical recipe for tinning iron eastings on p. 362, vol. 31.-R. C. M. will find directions for soldering gold on p. 251, vol. 28. P. F. willfind formulasfor calculating the strength of boilers on p. 186, vol. 32.—W. T. D. will find directions for bluing steel onp. 123, vol. 31.—J. E.M. will find directions for preserving natural flowers on p. 204, vol. 28.—J. J. will find directions for putting a white enameled surface on iron vessels on p. 362, vol. 32.—C. H. R. will find directions for melting rubber on p. 119, vol. 28.—J. W. B. will find directions for browning gun barrels on p. 11, vol. 32.-H. C. S. will find directions for electrosilvering on p. 362, vol. 31.—E. D. will find a description of the sand blast process, which is patented, on p. 195, vol. 27.—L. L. F. will find a description of the gyroscope, on which the toy which he describes is founded, on p. 91, vol.31.—C. R. will find directions for utilizing leather shavings on p. 105, vol. 25.—A. P. will find directions for varnishing violins on p. 281, vol. 26.—A. L. S. can run solder into thin bars by the method described on p. 282, vol. 31.-W. C. W. will find a description of testing lubricating oils on p. 360, vol. 33.—J. W. V. will find directions for lighting gas by electricity on p. 4, vol. 29.-J. A. will find a good recipe for stove polish on p. 169, vol. 33.—F. G. P. will find an explanation of the theory of color on p. 180, vol. 33.—A. B. can blacken the inside of brass telescope tubes by the method described on p. 362, vol. 25.-J. O. will find on p. 27, vol. 34, directions for making mucilage for postage stamps.—J. P. J. will find directions for making battery carbons on p. 187, vol. 32.—T. H. R. can ascertain the amount of moisture in the air by using a hygrometer. See p. 409. vol. 32.-W. S. can season his wooden hubs by the process described on p. 58, vol. 32.-G. W. S. will find a recipe for cement for rubber on p. 119, vol. 28.—H. E. J. must use Indian and Chinese ink for Patent Office drawings.-W. W. will find, on reference, that the absolute zero of temperature, and the shrinkage of gases when cooled, are discussed on p. 170, vol. 32.—J, W. J. will find a recipe for steneil ink on p. 273, vol. 28.—C. H. C. will find directions for calculating the speed of pulleys, etc., on pp.26, 73, vol. 25.—G. B. F., C. E. C., K. Q.X and J. A. have sent correct answers to W. C. S.'s problem published on p. 107, vol. 34. The replies ent by S. R., M. A. C., and C. F. E. are erroneous.

(1) G. D. T. asks: 1. What is the actual horse power of a steam engine 10×14 inches, running at 215 revolutions per minute, with a boiler pressure of 60 lbs., cutting off at $\frac{1}{6}$? A. A test would be necessary before this question could be answered. 2. Can the exhaust steam pipe on an engine be turned into the smoke stack without injury to either? A. Introduce the exhaust pipe so that it discharges upward, in the middle of the smoke stack.

(2) F. E. H. says: Please give me a recipe for making Pharoah's serpents. A. The genuine ones are simply sulpho-cyanide of mercury made up by means of gum waterinto the form of cones, pills, or cylinders. They are still made and sold, on a small scale, in this city. We are not aware of any law specifically referring to them. Several substitutes for the dangerous mercury preparation have been proposed, but the snakes they produce are not so life-like nor so big. The following is said to be the best imitation: Take white sugar 3 parts, bichromate of potash 2 parts, saltpeter 1 part. Pulverize separately and mix intimately; finally press the mixture into small paper cones.

(3) E. L. S. asks: What diameter and pitch of propeller would you advise for a boat 58 feet long, 7½ feet beam, with 3½ feet draft of water, engines having 6 x 8 inches cylinders? A. Diameter 3½ feet, pitch 4½ to 5 feet.

(4) R. S. B. asks: I have some liquid which is neither good old hard cider, for it has a vinous taste, nor yet is it good vinegar. How can I convert it into good marketable vinegar? A. Prepare a large barrel, with a false bottom having a number of holes bored through it. Place this in

the barrel aboutsix inches above the real bottom, and fill in above the false bottom to the top of the barrel with good, well burnt charcoal, in coarse powder. Moisten the charcoal thoroughly with some of the cider, cover the barrel with a piece of felt or woolen goods, and allow to remain untilthere is a perceptible rise in the temperature; then add the cider in such a manner as to keep up a constant percolation of the fluid through the charcoal until the process is complete. The vinegar may be drawn off from a spigot at the bottom,

(5) R. J. C. asks: How much power is there in an overshot wheel propelled by a spout of water 12 inches wide by 3 inches deep? A. A good overshot wheel may give ¾ of the whole effect of the water.

(6) F. O. says: P. is testing a boiler with water from a pipe showing a pressure of 60 lbs. The boiler being filled, the gage shows 5 lbs. The gage is half way from top of boiler: now, if the pressure be added from the pipe, should the gage on the boiler show 60 or 65 lbs.? I claim the cause of the 5 lbs. pressure is due to the weight of water above the gage, and must be added to the 60 lbs., and make the gage say65. P. says the 6 lbs. has nothing to do with it; the pressure must be 60 lbs. Who is right? A. If the pipe enters the boiler at the lowest point, according to the data furnished, the pressure at the highest point of the boiler would be 60 lbs., and the gage would show a pressure of 65 lbs.

(7) C. G. N. asks: How large a boat will a 3 horse power engine propel, with side wheels? A. Make her from 20 to 25 feet long. Good friction gearing is preferable to ordinary toothed wheels. Side wheels give very satisfactory results in smooth water.

(8) R. B. H. L. asks: 1. What kind of cannon is used for chain shot? A. Chain shot have ordinarily been fired from a smooth-bored gun; but we believe that occasionally a peculiar form of gun has been employed, consisting of two barrels, slightly diverging at the muzzles and having a common vent. 2. How many kinds of cannon have ever been used? A. Cannons are generally classed as muzzle and breechloaders, with smooth bore or rified barrels. 3. If a cannon 1 inch bore, 70 feet from a target, be loaded with 100 No. 1 shot, to what width would the shot spread? A. It is impossible to give a definite answer to this question, since, as you must be aware, the difference in the performance of different guns, in this respect, is very marked.

(9) T. D. and others.—There is no work on taking the buckle out of saws. It is an art known only to saw makers, and attainable only by long practice and athorough knowledge of the principle upon which saw plates are worked in order to impart that strain upon different parts so as to overcome the expansion by centrifugal force caused by the velocity of the saws in use.—J. E. E., of Pa.

(10) D. W. W. asks: 1. Is it possible for boiler tubes to get heated to the point of producing a spheroidal state when the proper supply of A. Experiments water is kept up in the boiler? seem to show that, in order that water may as sume the spheroidal state, a small quantity must be dropped upon a plate which is heated to a higher temperature than the boiling point of the water. 2. What is the lowest temperature at which the spheroidal state can exist in the case of iron and water, and how is it affected by pressure? A. Under atmospheric pressure, the temperature required is about 290° Fah. In a boiler properly designed, the temperature necessary for the pheroidal state could not be produced, if the ordinary water level was maintained. We have however, occasionally seen boilers in which the circulation was so poor that tubes were burned out when apparently covered with water.

(11) W. C. B. asks: 1. Is it practicable to pump water through a pipe 150 feet long, it being level from the pump to the well, which is 18 feet deep? Yes. 2. Is it better to have the pipe higher at the well than the pump? A. Lay the pipe as straight as possible, with the highest point at the pump. 3. Should there be a check valve at the well? Yes. Put it at the bottom. 4. What sized pipe should we use? A. A 2 inch pipe.

(12) S. H. S. asks: What is the matter with our stove? When the damper was closed, the draft went around under the bottom of the stove; when the draft is all closed, the smoke or something else will condense into liquid and run through the chimney, through the upper floors, and into the room below. A. This may be owing to some peculiar kind of fuel you are burning, which you do not specify. When the draft is closed the flue soon becomes cold, and the air carrying the smoke precipitates its latent moisture upon the sides of the flue; the moisture naturally carries the particles of unburnt fuel with it. If this is the cause, a more free draft would abate the difficulty.

(13) M. B. says: I have a boat 50 feet long and 10 feet wide. The engine is 8×9 inches. What size and pitch of wheel should I use? A. You can use a wheel $3\frac{1}{2}$ feet in diameter, with 5 feet pitch. In general, a wheel that is properly proportioned for speed is likewise suitable for towing.

(14) J. J. says: It is claimed that the outside horse, in plowing a circle, commencing in the center, gains only so much as he gains in the first round and no more, astheinside horse follows all the time after. Others assert that the outside horse gains each round plowed, and will gain in each round so long as they continue plowing in a circle, and that each and every day the outside horse has traveled the farthest. Which is right? A. This is a very pretty question, of little or no practical importance; and we therefore forego the satisfaction of answering it, and throw it open to the competition of those who may be interested in finding a solution.

(15) M. J. asks: What is the method of testing hydraulic cement for water? A. It consists in gaging a small quantity of the dry powder with water, and immediately immersing it in water. If the sharper edges crack or break away after a short time, the cement is too hot or fresh, or is inferior in quality.

(16) J. H. D. asks: What weight can an average horse raise, if hitched to a rope, the rope to pass over a pulley, and the weight attached below? A. The following table, given by Mr. Trautwine, furnishes a fair statement of average results, the speed of horse being miles per hour, and the traction in lbs.:

Speed.	Traction.	Speed.	Traction.
3/4	333	21/4	111
1	250	21/2	100
1¼	300	23/4	91
11/2	167	3	83
134	143	3½	71
2	125	4	63

(17) J. A. K. asks: What causes an explosion when water is pumped into a hot boiler? Is it the sudden generation of steam, or does the boiler crack? A. When an explosion takes place under such circumstances, steam is formed rapidly; and the iron, weakened by overheating, cannot resist the pressure.

(18) J. W. A. McC. asks: By what rule can I find out what quantity of water will be supplied by a wooden pipe, with a 3 inch bore, having a head of water of 250 feet, the length of said pipe being about 10 miles? A.If we knew all the particulars of the case, we could only give you approximate rules; and it would be useless to attempt to furnish information from the meagre data you have sent. We hope to treat of matters of this kind, in special articles, before long.

(19) R. E. B. says: If I take out a water wheel 10 feet in diameter, and replace it with one 2 feet in diameter, using the same quantity of water, do I gain any power? A. Not from the fact of its being larger. If the new wheel is a better one than the other, per se, there will, of course, be a gain

(20) T. A. B. asks: Should the balance wheel of a gig saw or vertical re-sawing machine and the gate and connecting rod of the same form a perfect balance, to prevent thum por jar? A. Vertical resawing or other rapidly operating machinery should be balanced so as not only to counteract the weight of the gate or frame and connecting rod, but also the momentous force, and this latter depends upon the velocity at which it is run. I know of no established rule for accomplishing this. About the only way that I know of to get a perfect counteraction is to construct the balance wheel with more counteracting weight than is really required. Then remove the surplus little by little until the machine movεs properly.—J. E. Ε, of Pa

(21) W. M. K. asks: 'To what extent, if any, will air in an open inverted vessel, mingle and pass off with a current of water when deeply immersed and under a pressure of 500 lbs. to the squarefoot? Would hydrogen or some other gas remain longer unchanged in bulk than atmospheric air? A. Either the air or hydrogen will be absorbed much more readily by the water, under these circumstances, than under ordinary pressure.

(22) G. H. says: I have in my cellar a horizontal single flue boiler for the generation of the caused by a sluggish combustion. It does not smoke nor emit gas; but no matter how much coal is put in at one time, the fire burns dull, and it is difficult toraise 3 lbs. of steam and hold it. The flue fills with soot quickly, which hangs in festoons, indicating that there is no draft. A. Your description will not enable us to help you very intelligently; but we would recommend that you see whether the chimney, per se, is in good working order.

(23) H. F. J.—We cannot estimate the performance of your engine and boiler accurately from the data sent. If you will put a check valve on the end of your pipe, we think you will have no more trouble.

(24) O. K. and others ask: 1. How is the ocallength of a microscope lens calculated? Focal length is reckoned from the center of the combination. 2. How can I test lenses for chromatic faults? A. The only test for achromatism is the color; if there is no color, the lens is achromatic. The best lenses are made of two kinds of glass cemented together and burnished in the cell, there being no necessity for removing them. How can I ascertain and compare the powers of microscopes? A. In comparing the magnifying power of microscopes, opticians generally have agreed to consider 10 inches as the distance of distinct vision; then by comparing the real size of the object with the apparent size of the image at a distance of 10 inches, the magnifying power is easily determined. See p. 25, vol. 33.

(25) G. W. S. asks: What should I put on a wooden plug joint to harden the wood (poplar, bass, or lime) and at the same time to keep the joint from moving when fastened in by a screw at right angles to the plug? A. Powdered resin might answer your purpose.

(26) G. W. J. says: 1. I am running a pair of high pressure engines, 15 x 28 inches, with 100 lbs. steam, at 150 revolutions per minute. These engines are both connected to the same shaft, with a fly wheel only 3 feet in diameter but very heavy. On the crank shaft is a cog wheel 2 feet in diameter, geared in another wheel on a countershaft, 5 feet in diameter, or 2½ to one. Connected to this countershaft is a screw 10 inches in diameter, with square thread of 1½ inch pitch, or 9½ threads to the foot, running through a cast iron nut. How much thrusting pressure do we apply to that nut?

Carbureter, J. R. Allen..... 174,054

A. The greatest pressure on the nut will be between 9 and 10 times the maximum pressure on the crank pins. 2. Would a cast steel nutwork better and cooler than a cast iron or gun metal one? A. With sufficient bearing surface, we think you will find cast iron a satisfactory material for

- (27) W. H. asks: Is there any rule for the weight of green pine timber? What is the differ ence in weight between green timber and dry time ber? A. It would be impossible to answer these questions very exactly, without experimenting in each special case. Dry white pine weighs about 25 lbs. per cubic foot, and green pine from 30 to 37.
- (28) J. B. K. asks: 1. Which is the best for a base to plate on (for such articles as spoons and forks), nickel silver, white metal, or albata? A All these alloys are good for the purpose. 2. Of what metals are these different bases composed? A. Nickel silver is a variety of German silver, of which many kinds are in use. The following is a good one for plating on: Copper 55, nickel 24, zinc 10, tin 3, and iron 2 parts. White metal consists of: Tin 82, lead 18, antimony 5, zinc 1, and copper 4 parts. Albata is another name for German sil-
- (29) W. H. E. asks: What should be the number of revolutions per minute of a screw propellerin a model 3 feet 6 inches long, to gain the maximum speed? A. The question is too indefinite. Probably you could not get a correct solution in any way but by experiment.
- (30) W. G. M. says: 1. I have become near sighted, my eyes being in different degrees affect ed. I can see to read well at the common reading distance, which does not seem to be the case with others I have noticed similarly afflicted. What has caused it, lamplight or too constantly looking at near objects? A. The natural eye has the pow er to cause the front of the crystalline lens to become more or less convex as objects looked at are nearer or farther from it. In your case that power appears to be lost by over exertion in looking at near objects. 2. Can my sight be restored? A. Probably it can, with proper care and rest. In looking at distant objects I am compelled to partly close my eyes, when the objects become far more distinct. Why is this? A. In closing the eye, the light passes only through the central portion of the lens, and this part is of longer focus. 4. Will the use of glasses strengthen the eyes, or cause a growing necessity for them A. If used constantly they will not be likely to remedy the defect. 5. Would their use have a tendency to make both eyes alike? A. Probably not 6. Should they be worn continually? A. No.
- (31) G. C. asks: Is the steamer Great East ern constructed so as to be divided in any number of parts, each part to sail independently on entering a small harbor or in case of a rough sea? A If itever was constructed in this manner, the matter was kept a profound secret.
- (32) J. P. W. says: In Science Record for 1874, on p. 574, are directions for making a portable field camera obscura. I have followed the directions, but it will not work, as the lens will not throw the image downward. A. The difficulty probably is that the lens is not long enough in focus. The distance from the center of the lens to the mirror and thence to the paper should be the focal length of the lens. It will not be practicable to use a lens of a shorter focus than 2 feet.
- (33) C. K. asks: 1. Will a good achromatic object glass of 2 inches diameter and 3 inches focus, with an eyelens of 1/2 inch focus, make a telescope strong enough to see the phases of the planets Venus and Mercury? A. Yes. 2. Will it show the globular form of Jupiter and the ring of Saturn? A. Yes; with a steady atmosphere you should see the belts on Jupiter also.
- (34) J. M. T. asks: 1. I wish to make a telescope. Which will be the cheapest, a reflecting or refracting telescope? A. In small telescopes there is not much difference. 2. What will an object glass, 21/2 inches diameter, of 44 inches focus, cost me? A. About \$20. 3. What power would it stand? A. A power of 150.
- (35) C. R. says: It is desired to surround upright cylindrical stoves by shields to protect woodwork, etc., from the intense heat radiated. Can you suggest some simple and efficient form and material? There should be a door to permit the introduction of coal. A. Sheets of zinc will be the best, unless you require an ornamental effect. In the latter case, use Russian iron.
- (36) J.M. G. says: A steamboat boiler is filled to top of steam chimney with water, and weight of water in pipe connecting the gage with boiler. In testing the boiler to 60 lbs. water pressure, will it be necessary to show 65 lbs. on the gage in order to have 60 lbs. on the boiler? Will the gage show 5 lbs. more than a gage placed at the pressure pump? A. When there is a pressure of 60 lbs.; at the highest point of the boiler, under the circumstances stated, the gage will indicate 65 lbs., and the gage in pressure pump will indicate a still higher pressure, if, as is generally the case, it is subjected to the action of a still higher column
- (37) A. N. asks: How can I write or draw on smooth plates of zinc, and afterwards etch the marks in with acid? A. Mix 1 part strong nitric acid and 100 parts water: pour over the plate, and let it run to and fro. Wash with water, and pour weak gum water over the plate.
- (38) X.X. X. asks: How can I make a good oleate of soda? A. Oleic acid forms two classes of salts, normal and acid. The normal salts of the alkalies are the only soluble ones. They form soaps, and by the evaporation of their aqueous solution may be obtained in the condition of an

- state of purity is a matter of some difficulty, owing to its tendency to combine with oxygen. To obtain pure oleic acid, olive or almond oil is saponified with potash; the soap is decomposed by tartaric acid, and the separated fatty acid, after being washed, is heated for some hours in the water bath, with half its weight of lead oxide, previously reduced to a fine powder. The mixture is then well shaken up with about twice its bulk of ether, which dissolves the cleate of lead and leaves the stearate; the liquid after standing for some time is decanted and mixed withhydrochloricacid; the oleic acid thereby eliminated dissolves in the the ether, and the etherial solution, which rises to the surface of the water, is decanted, mixed with water, and freed from ether by heat The acid may now be converted into soap by the addition of pure caustic soda, which is afterwards separated from its aqueous solution by the addition of chloride of sodium, and pressed to remove excess of moisture. Owing to the strong affinity of the liquid acid for oxygen, as prepared by the above method, it has a brownish color and a slight odor See answer to A. B. C., below.
- (39) A. B. C. asks: Can oleate of soda be made chemically pure? A. If absolute purity be requisite, try the following: Redissolve the oleate soda, as obtained by the above method, in water that has been boiled for some time to expel all the air, and again decompose with tartaric acid in vessels filled with carbonic acid gas. Allow the acid to settle, decant the supernatant liquid, and wash with water free from air. Then add a large excess of strong ammonia, and, when solution is complete, precipitate with chloride of barium. The oleate of baryta thus formed is dried and boiled with alcohol. During this operation the salt melts and forms a viscous liquid, but a portion of it is dissolved, and is deposited in crystalline plates as the liquid cools; these are again crystallized from alcohol, and on decomposing them with tartaric acid pure oleic acid is obtained.
- (40) W. S. D. says: 1. A church is being heated by a hot air furnace, but there is a fault in the ventilation, which is effected by one large pane in each window hanging on a swivel. When the church cools, there is a cold damp air, and the furnace draws cold air from the inside of the church A. The supply of fresh air to the furnace should be taken from the exterior of the building, by means of an enclosed shaft, which may be constructed of matched boards for the most part, being of brick near the furnace. Place a valve, or shutter on pivots, within the shaft, to close it when required. Additional openings for ventilation should be provided at the ceiling.
- (41) J. F. B. asks: 1. Is it necessary that the wires of a galvanic battery be copper, or will iron wire do? A. Not absolutely necessary; but as the conductivity of copper is about seven times greater than that of iron, it is better to use cop per. 2. Is the vapor of a battery, consisting of copper zinc plates, poisonous? A. No.
- (42) X. Y. Z. asks: 1. How is an ohm, in electricity, measured? A. An ohm, the unit of electrical resistance, is roughly equivalent to foot 1.9 inches in length of German silver wire of No. 29 British Association gage. It would not do however, to place much dependence on its accuracy as thus determined, as the resistances of various samples of wire vary considerably. Standard copies of the ohm are supplied by various foreign manufacturers of telegraph apparatus, and possibly, also, by some American houses. 2. How are the connections made in the open circuit system of telegraphy? A. The key is provided with both front and back contact points. At terminal stations the line is connected to the key lever; one pole of the battery and the back contact point are connected to earth, and the opposite pole of the battery to the front contact of the key. Except when the station is transmitting, the lever is allowed to remain constantly on the back contact.
- (43) B. S. S. asks: 1. How long will a silver solution hold its strength? A.The cranide solution should last for months if kept, as much as possible from the action of air. 2. Ought it be bottled when not in use? A. Yes.
- (44) C. R. asks: The quality of the magnet is destroyed by fire. Does this magnetic property of the iron impart itself to the fire? If not what becomes of the magnetic property? A. The attractive property of a magnet is supposed to depend upon a peculiar arrangement of the molecules of which it is composed. Bodies capable of becoming magnetic offer more or less resistance to an arrangement of this kind. We may, therefore, assume that the molecules of a magnetic substance are in a state of strain. Heat reduces the conditions of restraint by imparting motion to the molecules, and thus allows them to resume their formerposition.
- (45) C. A. H. asks: How can I make an electrical machine capable of giving the same power as a Bunsen battery? A. The ordinary electrical machine is not capable of producing a current equal to that from a Bunsen battery. A stick of shellac rubbed with flannel, however, will produce a greater tension, but the current from such a source is infinitesimal. A magneto-electric ma chine would cost more than the battery.
- (46) W. R. asks: 1. What are the best width and thickness of single steel horseshoe mag netsthat will do to form a compound one? A Make the width about $\frac{1}{20}$ of the length, and the thickness $\frac{1}{4}$ the width. 2. Of what size should single electro-magnets be to form a compound one? A. An electro-magnet, such as used for the sounders or registers in telegraph offices, will be found sufficient. 3. How shall I temper the magnets? A. For permanent magnets use the best, fine grained steel; temper as high as possible, and then draw, by heat, to a violet straw color. 4. How many feet of wire are required to saturate single amorphous mass. The isolation of oleic acid in a par magnets to form a compound 10 or 12 inches

long? A. An electro-magnet, charged by two or three Daniell cells, will answer the purpose.

MINERALS. ETC.—Specimens have been re ceived from the following correspondents, and examined, with the results stated:

L. L.—It is possible that the mineral was eucairite, with which it agrees in physical character; but the amount did not suffice to determine its chemical constitution. Will you send about 8 grains of the mineral, free from the gangue?-H. M. W.—Thescale consists chiefly of carbonate of lime and sesquioxide of iron. The color does not indicate anything injurious.—L. C. T.—Send us a specimen of your mineral, and we will tell you what it is.

COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects:

On a Car Brake. By M. M. S. On Problems in Gunnery, etc. By R. H. On a Cannon Musical Instrument. By H. M. B. On Belting. By E. H.D. On a Geometrical Problem. By J. D. L. On the Mississippi Improvements. By B. J. B.

and by O. P. S. On the Moon. By J. A. S. On Employers and Employees. By O. O. T. E. On a Solar Phenomenon. By J. C. On Another Explosion. By H. I. F. On Transplanting Trees. By C. E. H.

Also inquiries and answers from the following: C. A. W.-R. F. F.-D. L. W.-J. L. R. B.-F. W.-W. R.-C. D.-S. H.-A. F.-W. C. I.-E. W.

HINTS TO CORRESPONDENTS.

Correspondents whose inquiries fail to appea. should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them. The address of the writer should always be given.

Enquiries relating to patents, or to the patentability of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket as it would fill half of our paper to print them all but we generally take pleasure in answering briefly by mail, if the writer's address is given.

Hundreds of inquiries analogous to the following are sent: "Who sells machines for recutting hand saws? Who sells pure bred poultry? Who makes brass castings? Who makes cider mills that grind and press at one operation? Whose is the best boiler for generating steam to heat water in a tank? Who sells platinum, and what is its cost? Who sells machinery for working small screw propellers by hand power?" All such personal inquiries are printed, as will be observed. in the column of "Business and Personal," which is specially set apart for that purpose, subject to the charge mentioned at the head of that column. Almost any desired information can in this way be expeditiously obtained.

[OFFICIAL.]

INDEX OF INVENTIONS

Letters Patent of the United States were Granted in the Week Ending February 29, 1876,

AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents.]

Alarm, electric burglar, W. H. Rodgers	
Alarm, electric fire, W. Gates	
Auger, earth, A. W. Morgan	
Badge, H. H. Snow	
Baking sprinkling attachment, A. Rannie	
Bale tie, J. A. Bostwick	
Bale tie, J. R. and H. A. R. Horton	
Bale tie, D. H. Mathias	
Barrels, finishing, E. W. Gillman	
Bearing, anti-friction, A. G. White	
Bed bottom, E. P. Carter	
Bed bottom, P. C. Hard	
Bed bottom, spring, J. E. Lord	174,080
Bedstead, folding, F. M. Kibbey	
Bell. door, H. A. Dierkes	
Billiard table, J. Peck	
Bird cage, F. J. Meyers	
Bleaching extract or hemlock bark, E. Bradley	
Boat an 1 trunk, combined life, W. E. Facer	
Boiler. culinary, C. M. Garber	
Book rack, C. F. Kuhnle	
Boot counter stiffener. etc., J. J. Adgate	174,174
Boot heels, polishing, L. Graf	174,231
Boot heels, shaping, R. Taylor	
Boot-pegging machine, N. B. Dit Lepine	174,066
Boot shank support, J. S. Nelson	
Boot stiffeners, making, W. N. Sprague	
Boot sample holder, J. D. Bridendolph	174,111
Boot sole plate, etc., E. S. Perry	
Bottle corking machine, F. J. Berry	174,058
Bottle stopper, A. Luthy	174,268
Box, W. Von Darteln	
Bridge gate, draw, J. Schwennesen	
Bridge, truss, S. Conklin	174,120
Broiler, F. Martin, Jr	174,269
Burner, lamp. W. H. Parr	174,288
Button, J. R. Smith	174,161
Can nozzle, oil, R. H. Hasenritter	174,131
Can opener, J. S. Dunlap	
Can, sheet metal, D. Steiner	
Can, sheet metal, W. A. Wicks	
Can nozzle, oil, F. W. Wiesebrock	174.338
Car axle box, C. H. Cox	
Car axle box, Robinett, Brown, and Pickett	174.306
Car coupling, C. H. Briggs.	
Car coupling, A. H. Clark.	
Car coupling, J. C. Gentry	
Car coupling, W. G. Hawley	
Car coupling, J. S. Purnell.	
Car coupling, J. A. Vogler	
Car, feeding stock, J. R. McPherson (r)	
Cars, grain door for, Z. M. Hibbard	
	- 1×1~00

 Carpet fastener, F. O. Clark
 174,063

 Carriage spring, T. F. Moore
 174,278

 Censer, J. J. Dunn.
 174,213

 Charcoal and acetic acid, etc., H. M. Pierce.
 174,232

 Churn power, P. H. Cumiskey
 174,121

 Cigarettes, machine for trimming, A. Montes.... 174,277 Cloth, finishing, C. E. Scrimgeour...... 174,308 Clutch, friction, J. Turner. 174, 324
Clutch, pulley, **D.** W. Burnham 174, 190
Coal scuttle, C. Smith. 174, 314
Coffee pot. J. McConn 174, 272
Comb. R. Buitten 174, 272 Comb, B. F. Britton..... 174,059
 Comb, C. H. Noyes
 174,084

 Cork, composite, W. King
 174,260

 Corn popper, C. O. Peck
 174,150

 Corpses, cooling board for, N. T. Shaw
 174,311

 Corset spring, J. Day 174, 208 Cracker machine, D. M. Holmes 174, 244 Cultivator, M. S. Tarkington. 174,820
Cultivator, rotary, G. E. Hopkins. 174,245
Curry comb, C. B. Bristol (r) 6,556
Curry comb, T. J. Walsh. 174,829
Demijohn, G. W. Banker. 174,104 Designs upon hard surfaces, B. C. Tilghman et al. 174,167

 Door, check, E. W. Chamberlain
 174,195

 Door closer, J. Stevens
 174,165

 Dredging bucket, T. Smith
 174,815

 Dress shield, C. J. Wilber.
 174,095

 Eaves trough, W. F. Moulton
 174,281

 Electrical connecting post, J. Kidder.
 174,258
 Electrical switch and cut-out, S. D. Field...... 174,128

 Elevator, M. L. Wyman
 174,172

 Elevator, hydraulic, M. L. Wyman
 174,171

 Embalming apparatus, G. T. Parker
 174,085

 Excelsior, plane for making, A. K. Hall....... 174,234 Fare register, W. H. Hornum 174,246 Feed cutter, E. R. Hall. 174,235

 Feed cutter, E. R. Hall
 174,235

 Fence post, E. R. and O. L. Pinney
 174,284

 Fence p st, E. Powell
 174,286

 File-cutting machine, F. H. Brown
 174,086

 Filtering apparatus, L. Prange
 174,297

 Fireman's suit, J. W. Ostberg
 174,286

 Flooring, E. M. Kuhn
 174,261

 Fruit jar stopper, W. Vom Hofe
 174,287

 Furnace for portable boilers, W. J. F. Liddell. 174,138 Furnace, metallurgic, J. Williams. 174,100

 Gage, T. S. Disston
 174,211

 Gage, recording steam, J. B. Edson
 174,125

 Game apparatus, F. Tros.
 174,168

 Gate, G. Gilbert
 174,226

 Gate, D. H. Kime
 174,259

 Gate, Miller and Hillson
 174,276

 Gate, farm, W. Hullett
 174,248

 Gold from quartz, obtaining, T. H. Cobley.
 174,118

 Governor, B. W. Johnson.
 174,254

 Grain binder, J. Garrard.
 174,225

 Grain binder, J. A. Kay.
 174,255

 Graincleaner, E. W. Johnson.
 174,253

 Grain will, T. A. Hill.
 174,242

 Grain drills, teeth for, A. H. Dixon.
 174,067

 Grappling device and fruit picker, J. F. Adams.. 174,102

 Graver holder, C. M. Howard
 174,136

 Gun, machine, W. Gardner
 174,130

 Hamefastener, J. E. Newcomb
 174 146

 Harness, O. C. Eastman
 174,124

 Harness saddle tree, E. M. Kinne (r)
 6,960

 Harvester, Converse and Smith
 174,119

 Harvester, J. Werner, Jr.
 174,330

 Harvester, cotton, Hill and Payne
 174,243

 Hoist, safety, S. E. Stokes, Jr.
 174,318

 Hydrant, G. C. Bailey
 174,181

 Hydrometer, J. J. Hicks
 174,240

 Indicator, station, E. Peteler. 174,281
Ironing apparatus, G. W. Cottingham 174,200
 Journal box, W. H. Robinson
 174,305

 Kettle, steam, S. W. Chamberlin
 174,154
 Knife and spoon, combined table, J. Higgins... 174,241 Knife, pocket and draw, J. W. Peirce...... 174,289 Lamps, gas lighter for street, J. Chapman 174,183 Lamps, sign for street, P. A. La France 174,079

 Letter box, F. D. Bennett
 174,340

 Life preserver, F. M. English
 174,217

 Lock, combination, H. Clarke (r)
 6,959

 Lock, combination, J. McCaskey.
 174,273

 Lock, combination seai, H. Clarke (r)
 6,958

 Lock for drawers, etc., L. L. Bates.
 174,182

 Locomotive, W. S. Hudson (r).
 6,950
 Meat chopper, J. D. Adt. 174,176
Meats, etc., preserving, H. Gaullieur. 174,071
Mechanical movement, T. O. Perry. 174,088
Moton Rould, T. I. Witter Meter, liquid, T. L. Witt.......174,336

 Mill, quartz, S. H. Cowles
 174,202

 Millstone pick, J. B. Endriss
 174,065

 Mowing machine, J. B. Tinker.
 174,098

 Nail plate feeder, B. F. Rice (r)
 6,970

 Nut cracker, C. B. Martin
 174,142

 Nut lock, J. J. Adgate
 174,175

 Nut lock, R. P. Thomas
 174,323

 Organ bellows, reed, A. Dayton
 174,207

 Organ bellows, seed, L. K. Fuller
 174,228

 Organ bellows, seed, B. R. Fuller
 114,222

 Packing, cylinder piston, C. H. Hutchinson
 174,187

 Packing piston, W, W. St. John
 174,317

 Padele wheel, feathering, R. Forward
 174,220

 Pan, baking, B. P. Foster
 174,222

 Pegging machine, W. G. Budiong (r)...... 6,965 Pencil case extension, C. H. Downes 174,122
Piano lid support, J. B. Shaw 174,310 Pianos, trussed standard for, E. Oakley...... 174,284

 Pick, W. L. Cousland.
 174,201

 Picks, mannfacture of, J. C. Klein (r)
 6,951

 Plane for making excelsior, A. K. Hall
 174,234

 174,174
 174,174

 Planter, corn, C. A. Andersson
 174,175

 Planter, corn, J. V. Reams
 174,801

 Planter, seed, Hilyard and Hohimer
 174,134