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 Foot Lathes-Wm. E. Lewis, Cleveland, Ohio.
 The "Scientinc Amercea", Ofifee, New York, if





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kiss \& Ball, Founarymen, West Meriden, Conn. Hotehkise $\mathcal{X}$ Rall, West Meriden, Conn, Foun-
drymen ana workerss of Sneet Metal. Will manuatature n royatty any Patented articles of merrt.
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the Unlon Stone co., Boston, Mass,, for circular. Hydrauiic Presses and Jacks, new and secon
and. Lathee and Machinery for Polishing and Bumbin detals. E. Lyon. 470 Grand Street New York. For $13,15,16$ and 18 inch Swing Engine Lathes,
address Star Tool Co., Providence, R. I.

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A. J. C. and B. B. L. should consult a ph sician.-R. F. will find a good recipe for burnish-
ing liquid for the heels of boots and shoes on $p$. hina on $p$ 346, vol 24-J. C. T should consult engineer.-A. K. will find a recipe for root beer on p. 138, vol. 31 .
(1) H. J. R. asks: How do you suspend the he seet of zinc in the galvanic battery, men-
tioned in a recent issue? A. Suspend it upon any tioned in a recent issue?
insulator. Wood will do
(2) G. F. H. asks: 1. Is there any better insulator than gutta percha or glass for the key of
telegraph instrument? A. Yes. Bone or rubber. 2.Do operators ever lose the use of theirarms, by electricity passing through gutta percha insu-
lators? A. No. 3. Is there anything that will counteract the effect of electricity on the nerve
(3) E. L. G. asks: What is the best batter (3) E. L. G. asks: What is the best battery
for making an electric light? A. Fifty cells of (4) P. Q. S. asks: 1. In the following ba ive a perceptible shock? It consists of a glas jar $5 \times 4$ inches, covered by a piece of wood, sus-
pended from which are two pieces of coke 5 pended from which are two pieces of coke 5
inches long by 2 wide; between these is a piece of zinc of the same size. The liquid is bichro waterand 1 part sulphuric acid. A. One hundred cells would give a slight shock. 2. Should the zin plate be amalgamated? A. Yes. 3. How many cells would be necessary to nickel plate buttons,
etc.? A. One cell. 4. Which is the positive plate? A. The zinc. 5. In a recent issue of your journal you published a recipe for amalgamating zincs. I solve the mercury. What is the trouble? A. You need not dissolve the mercury. Clean your zinc with muriatic acid, and the mercury will adhere. (5) J. S. F. asks: 1. If a plate electric maboth sides of the plate, for conducting the electricity to the prime conductor, would it conduct more of the fluid with the same friction of the
plate than it would if there were disks on one side plate than it would if there were disks on one side
only? A. Yes. 2. If the points are a quarter of an inch more of the electric fluid with the same fri tion of the plate? A. Yes.
(6) R. S. says: I have constructed a line of telegraph to connect my store and house, distance half a mile, and have found it impossible to make any circuit by the ground. I commenced with cells of Daniell's battery; then I increased to cells, and carried ground wire at each end into the
cellars; these I connected with a piece of gas pipe 8 feet long, driven the whole length into the ground and surrounded with a quantity of scrap metal of different kinds, yet it does not work, and I had to put up a return wire. It works splendidly with
the second wire, but I wish to make it work with the second wire, but I wish to make it work with
the single wire. Can you inform me how it can be accomplished? A. Bury two copper plates, six which is always saturated with water, and solder the ends of the wire to the plates.
(7) W. S. H. asks: What should be the the solution to be similar to sea water? A. Zinc and sopper.
(8) B. P. D. says: In a recent issue you say that the resistance in the pencil of charcoal developes heat, producing incandescence. Is any effect
produced by this intense heat where the carbon comes in contact with the glass cylinder? Or, more to the point: Is heat generated at all in this partial vacuum, I mean of course to any considera-
ble extent? A. Machine electricity is not sufficient in quantity for the production of light with carbon pencils.
(9) A. asks: 1. How can I make a Leclan Léclanché cups are required to make an electric light? A. Seventy-five, of large size.
(10) C. S. W. asks: Am I correct in claim ty? A. Yes, as a general statement of fact. Gal-
vanic electricty could travel as fast as light if it had a conductor without resistance, but that is
(11) M. M. asks: Has there been in this country any practical application, to the artificia lighting of buildings, of the electric system of the
Russian inventor, M. Ladiguin, described on p. Russian inventor,
373 , vol. 32 ? A. No
(12) R. H. S. asks: 1. What does the fol owing mean, in relation to lenses: " $\frac{1}{26}$ inch, an gular aperture $175^{\circ}$ ", and " ${ }^{4}{ }^{4}$ inch, angular aper-
ature less than $90^{\circ}$, without adjustment"? ature less than $90^{\circ}$, without adjustment "? A.
These questions relate to compound microscopic objective lenses ; $\frac{1}{20}$ inch means that the magnify.

## ing power of the combination is equal to a single

 ng power of the combination is equal to a singlelens of $\frac{1}{\text { bo }}$ inch focus, on sif $x 8=160$ linear, when it
would be used alone without lar aperture $1 \% 0^{\circ}$ means that the extreme rays which can converge in the axis of the lens from
the edge of any object, and reach the eye, make he edge of any object, and reach the eye, mak a
in that axis an angle of 1755. Four tenths of an in that axis an angle of $175^{\circ}$. Four tenths of an
inch means that the magnifying power 19 equiva ent to that of a single lens of $\frac{4}{10}$ inch focus, or
$x 8=20$ times $0^{\circ}$ means that the lens does not admit rays mor oblique than these which make 3 max $\times 0$ or $45^{\circ}$ with
ore the axis. Without adjustment means that the len has not the adjustment required for high power,by Which the relative distance of the achromati enses, of whan the lens is to difosea, can be shif of glass crossing the object. 2.What are an immer sion lens and a dry lens? An immersion lens is on of which the curves are calculated in such a way
as to be only adapted to be used with a drop of as to be only adapted to be used with a drop of
water between the lens and the object. Dry lens ater between the lens an
(13) S. M. says: I have run my lightning od into my well as a ground connection. As wa the best possible way. Is this correct? A. Yes.
(14) W. M. Q. asks: 1. Is there a telegraph insulator in use that the wire simply passes
through? A. Yes. 2. Would a glass tube passing hrough the cross bar be as good as the common
(15) W. O. C. asks: 1 . Will a battery con
sisting of two quart cells (copperand zinc) be o suficient power to silver plate small articles? Yes. 2. How can I construct such a battery? $A$ Sce p. 26, vol. 33. 3. Can electricity befelt by ta
king hold of wet sponges attached to the wires? $A$ king hold of wet sponges attached to the wires ? A
No. 4. What is the least number of cells required o plate small articles, coins, etc.? A. One cell. o make an induction coil two inches long with a. Use 500 feet No. 40 and 50 feet No. 16 wire.
(16) O. C. says: 1. I have had an electroinches long), wound with 650 feet No. 23 cotto covered copper wire ; with two cells of Léclanch battery it attracts the armature ( $1 \frac{1}{18}$ of an inc from the poless) with a force of about 4 ozs. Is
that as much as $I$ ought to expect of it?
A. The that as much as I ought to expect of it A A. The
Lécianché battery is not well adapted for power You would get much more power from a single How Bunsen than from a dozen of Léclanche the greates I connect the cells together to $g e$ bon of one cell to zinc of the next, or all the car bons together and all the zincs together? A. Co
nect all carbons together and all zincs together.
(17) E. C. says: I have made two Mors
 500 feet No. 26 wire. How many cells Callau
battery shall I want for 600 feet No. 12 iron wire battery
(18) C.H. W. says: 1. In a recent article on electro-metallurgy, youstated that lead article should be electro-coppered before silver would de
posit. Is the solution for this purpose the sam as that for electrotyping? A. Yes. 2. You also gave the proportion of ingredients for silver bath, using cyanide of silver. What would be the pro-
portion in using nitrate of silver? A.Nitrate of silportion in using nitrate of silver? A.Nitrate of sil-
ver will not answer. ${ }^{\text {3. How many Minotti cells }}$ ver will not answer. 3. How many Minotti cells
with $21 /$ inch disks should I use for plating in a $1 / 8$ with $21 /$ inch disks she
gallon bath? A. One.
(19) G. A. C. says: I tried to make abat tery by taking a glass jar and putting sulphate piece of copper in the bottom, and a copper wire leading from it, and zinc above with copper wire leading from it also. I cannot feel any electricity going through the wires. Is the battery too weak? A. A single cell would no
you to feel the electricity.
(20) J. W. W. asks: Is there a method o reating a vacuum, however small, by means of an electric current? A. We do not know of any.
(21) E. F. M. asks: What effect will heat (21) E. F.M. asks: What effect will heat We have no positive data to guide us upon this not affect the gas.
(22) S. E. P. says: In melting ore in a small fow freely and separate from the other matter A. Melt your silver with a small quantity of lead in an ordinary cupeh
(23) C. W. H. says: If a piece of glass is the heat will the heat of a fire and the hand the heat will not be felt. But if you place the
glassbetween the hand and the sun, the heat will be felt as if the glasswere not there. Why is this? A. Heat radiations are classified under two heads, luminous and obscure. A plate of glass, while it
freely transmits all the higher heat vibrations or luminous heat rays, wholly arrests the obscure ones. The rays from the stove are possibly all obscure, or of slower vibration, and are therefore
completely arrested by the glass plate, while the sun's heat radiations are mostly of the luminous Kind the obscure rays having been sifted out in
their passagethrough the aqueous yapor in our atmosphere), and pass with little loss through the
(24)
(24) K. H. asks: How can I color the hai ne buffalo robe, so as tomake it a dark brown,
nearly black? A. It will be necessary to first thoroughly cleanse the hair of all dirt, etco, as it is impossible to get any satisfactory results until this has been done. For the above purpose, the
following has been used with advantage: Sufficient aqua ammonia is added to a pint of water to make the whole pungent. Afterwards wash with clean
water. Then use the following dye: To a satura-
til the precipitate which falls is wholly redissolved. For a mordant, to be first applied, use a
saturated solution of ferrocyanide of potas sium.
(25) J. F. W. says: A jeweller recently had several watches in his front window, and at a bash of lightning he felt the glass in his window
move. On taking down a watch, on the face of move. On taking down a watch, on the face of
which was a small compass, and laying the watch hich was a small compass, and laying the watc own face upwards, , he noticed the compass out on
order. It would first start and turn rapidly to to ight for agood many revolutions, then poise for second, and then revolve rapidly to the eft, which it continued to do for two days, when the owne
tok it out. Was the watch electrified by the ghtning? A. You should have stated whethe the working parts were in motion or not. If in otion, the phenomenon is easily explained; som of the movable steel parts of the mechanism have
from some cause or other, become magnetize possibly from the cause mentioned), and ar ever change of position they alternately attract and re pel the opposite poles of the compass needle.
(26) A. S. says: I have about 300 bottles of Surgundy which has turned slightly sour. Ca
ou tell me how to cure it? A. Try the old Ger man me how to cure it into the wine a smal uantity of charcoal, shaking it, and, after allow ing it to stand 48 bours, decanting from the sedi(27)
(27) H. S. F. says : 1. On my barn there is a metallic vane. The vane is higher than anything
else in the vicinity, though there are plenty of else in the vicinity, though there are plenty of
rees about. The soil is very dry. Knowing tha ghtning rods are seldom put up properly, is th arn safer without or with them? A. If you fol low the advice given on p. 145, vol. 31 , on con-
structing and placing the rod, there will be no oubt of its efficient protection over your proper 1. 2. Why do trees tend to protect a building
rom lightning? A. Tall oaks and elm trees some rom lighting A. Tall oaks and elm trees some in most cases this protection is rather uncertain.
(28) O. C. L. asks: How many revolutions of Robinson's cups are equivalent to one mile tra-
veled over by the wind A. Dr. Robinson con cluded himself warranted in laying down, asa gen eral law, that the cups on a horizontal windmill of
his description move with one third the wind this description move with one third the wind
velocity, except so far as they are retarded by riction

1. What is the simplest method of determining when it is exactly noon at New York, so as to reg
ulate time piees? A. The methods of determin ing true local time by observation are severa (1) By equal altitudes of a star or opposite side of the meridian. Observe the time when the star bas equal altitudes before and after passing the neridian, the midate point between these time is the time of the star's passing the meridian. By star, we may obtain the error of the clock. ( 2 ) By equal altitudes of the sun. Since the declination of the sun changes from morning to evening he time of the sun's arriving at a given altitude is Ifected by this motion, and we must compute the correction to be applied to the mean of the time The instant of the sun'spassing the meridian is the time of apparent noon; and hence, if we compare the sun's passage over themeridian with a chro ometer, we shall obtain the deviation of the chron ometer from apparent solar time. If to this apply the equation of time with its proper sign, we shan time will a sun dial serve this purpo and if so, how can I make one? A. Sun dials ar not very accurate chronometers.
How can I make a self-registering rain gage A. A graduated bottle with a small funnel placed in its mouth is the simplest of the various pluvioof them We an is phaps, as acule any of them. We do not know that any self-recordin tructed
(29) A. L. F. B. says, in reply to S. L. G who asks if violin tops and bottoms are sawn thin thing of the kind inside the violin, to glue the neck to, or is the neck simply glued to the outside. I give some extracts from the "Practical School belly or sound board should be split so as to have a full inch thickness toward the bark or outer of the tree. Sycamore for the back, must be cut in the same manner, with this exception: It should be split, in pieces not less than 6 inches wide, and
2 inches in thickness, at the back edge. It is then sawn in two, breadthways, or sliced into two pieces. These two pieces are then glued firmly together, with the edges nearest to the bark of the
tree inwards. The under side is planed flat, and the upper or outside is, in the first instance, a house down gradually towards the edge. The form or model is then scooped or worked out according to the taste of the artist. It should be observed that the end blocks, which are placed one at the ex-
tremity of the neck, and the other at the bottom of the instrument, immediately under the tailpiece, are never omitted even in the commonest violins. It may not be amiss to remark that, in the oldest instruments, the upper end block is not a detached piece, bur, in fact, a continuation of the neck, the ribs being let in on each side; but
this system is now exploded. The neck is merely glued, and not fastened on with either a nail or a

Minerals, etc.-Specimens have been received from the following correspondents,and ramined, with the results stated
H. J.-It is fint.-H. S.-It is a poor quality of is quartz rock, containing iron pyrites. No. 4 is
quartx rock，containing arsernopyrite．－E．N．L．－ It is not plaster，as you suppose，but calcite or car－ were found in the calcite，but there were not enough of them for us to determine what they were．－J．O．B．－The dark red material，No． 1 ，is shale．No． 2 is a limestone containing marmolite． - J．A．H．－It is hematite．－I．L．－It is the coeoon of the attacus cecropia．＂The cocoon is fastened ongitu，any ore the average，three inches long，and one inch in diame－
ter at the widest part．Its shape is an oblong oval， pointed at the upper end．It is double，the outer coat being wrinkled，and resembling strong brown paper in color and thickness；when this tough
outer coat is cut open，the inside will be seen to outer coat is cut open，the inside will be seen to be lined with a quantity of loose，yellow brown， strong silk，surrounding an inner oval cocoon，com－
posed of some kind of silk，and closely woven like that of the silkworm．The insect remains in the chrysalis form through the winter．The moth， which comes forth in the following summer， would not be able to pierce the inner cocoon， were it not for the fluid provided for the purpose of softening the threads；but it easily forces its whic through the outer cocoon at the small end， the threads converge again，by their own elasticity， so as almost entirely to close the opening after the insect has escaped．＂－Harris．

## COMMUNICATIONS RECEIVED．

The Editor of the Scientific American ac－ knowledges，with much pleasure，the receipt of
original papers and contributions upon the follow－ original paper
ng subjects：
On the Keely Motor．By T．P．W．，and by 0.
On the Weight of the Earth．By J．F． Also inquiries and answers from the following： A．R．L．- N．J．W．- F．C．S．- N．R．S．－K．B．
F．W．T．- N．H．N．－A．B．F．- R．L．- W．F．－G．F．

## HINTS TO CORRESPONDENTS．

Correspondents whose inquiries fail to appear
should repeat them．If not then published，they may conclude that，for good reasons，the Editor declines them．The address of the writer should always be given．
Enquiries relatin
Enquiries relating to patents，or to the patenta－ published here．All such questions，when initials only are given，are thrown into the waste basket， as it would flll half of our paper to print them all； but we generally takepleasure in answering briefly by mail，if the writer＇s address is given． Hundreds of inquiries analogous to the following
are sent：＂Who sells lenses for telescopes？Is there a good and cheap microscope for student＇s use to be found in the market？Who sells the best bookbinders＇boards？Whose is the best gear wheel cutter？＂All such personal inquiries are printed，as will be observed，in the column of＂Busi－ ness and Personal，＂which is specially set apart for
that purpose，subject to the charge mentioned at the head of that column．Almost any desired in formation can in this way be expeditiously ob－ tained．

OFFICIAL．
index of inventions Letiers Patent of June 22， 1875 ， aid each bearing that date ［Those mar ked（ r ）are relssued Datents． 1
Alarm，burglar，J．A．Weed． Bale te，Ale，A．Eitchnolzz．．．．
Bale tie，J．H．Hardman．
 Bed bottom，spring，J．A．Reeds Bedstead fastening，G．Suppert． Bedstead，Invalid，G．Pence
Bee hive，E．Gerry（r） Bell pull，w．Richard
Bell pul，W．Richardson．．．．．
Belt fastener，J．B．Mc Elroy．
Belt shifter，W．H．H．Sisum．
Belt ghifter，W．H．H．Sisum（r）．．．．．．．．
Belt twisting apparatus，M．P．Wilmarth Blank book，I．Reynolds
Body brace，H．R．Allen
Boiler plates，punching，Carroll et
Bofler，steam，M．W．Shapley（r）．
Boller，wash，J．Rieth．
Boiler，reed water heat
Boot and shoe，Meyer \＆Frelburgh
Boot and shoe crimper，c．Heller．．
Bottle stopper or cork，J．Schrink．
Box girder，compound，A．Hay． Boxes，machine for making，J．W．Eo
Bridge fastening，draw，C．J．Atkins Brush，fountain，F．McDan Building composition，A．T．Lyon．．．．
Burner，argand gas，E．P．Gleason（r） Burner，hydrocarbon，J．W．Neeley Butter tubs，fastening for，
Cake cutter，J．H．Winslow
Calves from sucking，preventing，S．Tilton Can vent and stopple，E．M．Crandal．
Canal ooats，construction of．W．Ball．
Car coupling，C．Bowman．
Car couping，W．S．Burto
Car coupling，Misso \＆Warner
Car coupling，N．Nilison．．．．．．
Car coupling，J．B．Stamour
Car coupling，J．B．Stamour
Car truck，C．W．Mangfeld
Carding machine，Blamirres \＆
Carpet cleaner，D．B．Scofleld
Carriage and chair，Tenney \＆
Oartridge box，M．V．B．White
Cartridge，shot，B．D．Wilson．
ket handle，C．Strong（
164,888
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10481

| 164,817 |
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| 164,821 |
| 164,835 |


| 1644,768 |
| :--- |
| 164,897 |

Chair，spring，A．W．Coates
Cligars，case for freshing，Chandler \＆King Cloth steaming machine，J．Bhing
Cler，C．Hauser． Clutch for power presses，A．H Merriman Coffn handle，M．H．Crane
Comb cutting machine，J．W．\＆I．S．Hyatt．
Cooler and condenger or heater，C．H．North
Cotton gin，W．Koehl．．．．．．．．．．．．．．．．．．．．
Cradle end bedstead，C．W．Chamberlain．
Curtan fivture，W． Curtatn inture，W．E．
Dental forceps，A．Engel．
Dental rubber dams，clamp for，D．Palmer Dominoes，spotting，I．s．Hyatt et al．．．
Door check，W H．W．llis Door securer，L Marks
Door securer，L．Marks．．．
Drill ratchet，J．M．Koeberle
Driling mechanism，rock，A．E．Allen Drop lights，friction silde for，J．T．Brue
Electrical timing apparatue，R．J．Shee Electrical timing apparatus， Embroidering machine，Michalet \＆Boarget． Engine，pneumatic，P．M．Conolly．．．．． Engine，steam，H．P．Case．．．
Engine，steam fre，W．Kna
Engines，valve gear for steam，J．L．Hewes
Escutcheon，seal，E．J．Brook
Etchings on glass，producing，E．Dallienne．
xcavating apparatus， C
Excavator，G．W．Gonce
Fan leaves，machine for cutting．．．．．P．Hufeland．．．．．．．
Fans，manufacture of，P．Hufeland
Fare box，A．E．Hovey ．．．．．．
Fats for rendering，cutting，P．．．Mc McDowell
Fancet，La Chalze．．．．．．．．．．．．．
Fence，iron，P．Haffa．
Fifth wheel，J．Hod
Fifth wheel，J．Hodge
File blanks，bending circular，Beyer
Files，tempering，w．T．Nicholon．
Fire arm，breech loadng，B．Fasoldt．
Fire extingulahcr，che nical，A．E．Hughes
Flooring clamp，J．T．and G．J．Moss
Fruit can，s．W．McOmber．．．．
Fruit Jar，Stevens and Lumley
Fuel，etc．，compression of．F．J．Hamel
Furnace，W．E．Haxton（r）．．．．．．．．．．．．．． Game table，N．W．Moulton．．．．．．．．．．．．．．．．．
Gas and air，etc．，carbureting，L．E．Fish Qas extinguisher，L．Boore．．．．．．．．．．．
Gas，illuminating，F．H．Eichbaum． ate，automatic，H．Hammond G：te，lifting，W．Lundy．．．．．．．．．．．．． Governcr，W．D．Marks．
Grann conveyer，H．W．Caldwell
Graining wood，G．F．Mehling
Grate bar，hollow，W．L．Gregg．．．．．．．．．．．．．．．．．
Grate for cooking ranges，drop，J．E．Baum． Grinding wheel，Putnam and Est
Hame fastener，H．J．Wilson． Hame fastener，H．J．Wi
Harvester，H．N．Brldenthall，Jr．．．．
Harvester finger bar，v．N．Collins． Harvester reel，J．
חay rack，J．Hall．
Heel shave，N．A．
Hinge，sheet metal，s．scott．
Hog atching implement，w．R．Ames．
Horseshoe，die for spurs on，Clarke Horseshoes，machine for bending．H．Lery
Hose coupling，E．Dayton
Hydrant，G．Hillegass．．．．
Hydrant，W．H．McMillan
Hydrant，J．G．Murdock．．．．．．．．．．．．．．．
Hydrocarbon burper，J．W．Neeley Ice breaking attachment for veessels，J．T．Martin
Incubator，A．Corbett． Incubator，A．Corbett．
Inkstand，S．Darling．．．．．．．．．
Ironing apparatus，N．Hall．
Knife，shoe，B．S．Cushman．
Ladder，fire escape，D．Sanford
Ladder，step，E．G．Hildreth．．．．
Lamp，J．S．and T．B．Atterbur
Paper box, L. A. Kettle....
Paper clip, Pack and Vanhor
Paper, compound for sizing, J. Hogbe
Paper cutting machine, W. I. Reld
Paper, cutting and delivering, w. scot
Paraffin, etc., purifying, F. X. Byerl
Photometer, portable or hand. W. W. Goodwin.
Plano tuning pin lock, G. P.
Planos, stringing, A. Moeller
Pianos, , stringing, A. Moeller.............
Pickles, preparing. Reckhow and stafford
Plckes, preparing. Reckhow and Stafford..
Puthlngs, steam, C. C. Walworth
Plane, bench, L. Bailey (r)...
Planing machine, E. Benjamin.
Planing machine, B. C. Holloway.
Planing machine, C. R.
Planing machine, c. R. Tompking..........
Planking get for ship carpenters,

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