## Business and Lersoual.

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D. L. M. (steam pressure in caldron), does does not send sufficient data .- J. S. F. and others are informed that there is no such instrument as a rod that will indicate the locality of coal in the earth.-H. M. T will find a recipe for cement for leather on p. 119, vol. 28.-A. will find directions for pickling cucumbers on p. 155, vol. 31-C A. B. will find a recipe for a white metal on p. 363, vol. 31.--J. W. H. will find a recipe for cement for china and glass on p. 379, vol. 32.--M. will find full descriptions of friction gears on pp. 227, etc , vol. 26.-J. S. S. can polish his gun barrel by following the directions on p. 11, vol. 32.-W. W. S. will find directions for cementing leather to iron on p. 347, vol. 30.-J. C. P. will find directions for calculating the teeth of compound gears on p. 187, vol. 29. -E. H. can fasten emery to a belt with good glue.-G. B. S will find full directions for constructing friction gears on p. 227, etc., vol. 26.-J. C. W. can calculate the amount of friction of water in a pipe by the formula given on p. 48, vol. 29. -M. G. will find that a treatment of catarrh was described on p.85, vol. 32.-J. S. W. can cement cloth to wood with marine glue. See p. 43, vol. 32-J. S. S. can waterproof leather by the method described or. p. 155, vol. 26, and paper by that detailed on p. 146, vol. 31.-E. W. C. can put a black enamel on his iron castings by following the directions given on p. 208, vol. 26.—T. D. B. can fasten emery to wood by the method described on p. 203, vol. 32.—G. B. M. can clean fly specks off gilt moldings by the processdetailed on p. 27, vol. 31.—J. V. R. will find full directions for making induction coils on p. 219, vol. 32.-J. E S. can copper cast iron by following the directions on p. 90, vol. 31.-A. McK. will find a description of meerschaum on p.11, vol 32.-G. C. U. and others will find an explanation of an iceboat sailing faster than the wind on p. 331, vol. 33.-S. B. will find full directions for polishing magnifying glasses on p. 363, vol. 31.-F. . will find answers to all his questions on electroplating in No 34, p. 284, vol. 33.-J. V. B. P. will find directions for hardening files on p. 212, vol. 26. -W. E. and G. W. McB. will find a recipe for liquid glue on p. 90, vol. 32.-J. F. C. and others are informed that the force of a falling blow is dis-cussed on p. 90, vol. 32.-H. G. B. will find a recipe for bronzing on iron on p. 283, vol. 31.-W. W. S. can cutglass bottles by following the directions on p. 399, vol. 24.-H. J. B. can remove fruit stains by the method described on p. 283, vol. 31.-E. J. C: willfind a description of a straw-burning engine on p. 214, vol. 30.-W. H. C. will find a detailed account of the sand blast on p. 296, vol. 25.-N. T. H, will find directions for etching on glass on p. 409, vol.31.-N. will find directions for gilding picture frames on p. 347, vol. 31.-C. W.S. can preserve his skates from rust by the method detailed on p. 283, vol. 31.-E. J.O. will find directions for making artificial stone on p. 350, vol.25.-H. B. B. will find directions for making rubber printing stamps on p. 156, vol. 31.-W. E. will find directions for crystalizing the surface of tin on p. 304, vol. 31.-P.H. H. will find a good recipe for shoe blacking on p. 283, vol. 31.-J. L. K. can galvanize iron articles by the process described on p. 59, vol. 24.

the phial. Pour off the liquor, and add weak prepared gum in its stead, sufficiently to make it flow freely from the pen. When required for use, shake it occasionally.

(4) G. H. asks: Is there any marking ink which does not contain silver salts? The laundry washing removes all marking by Ag NO ink, probably using KCN. Some kinds of indelible printing ink are not affected. Can you give the ingredients for any such ink, to be used with a pen? A. Make a solution of genuine asphalt in alcohol. This is one of the best indelible inks known. You may find it, already prepared for sale, under the name of indelible carbon ink. Aniline black also gives very good results.

(5) W. F. W. says: 1. We have at our works three steam boilers, 26 feet long by 36 inches diameter, with 2 flues in each of 14 inches diameter. Furnace is 11 feet wide and grate bars 4 feet long. Boilers are set 15 inches from surface of bars; smoke stack is 42 inches in diameter. We require 80 lbs. of steam to do the work, and it requires skillful firing and constant hard work to make the steam. By this forcing of fires, a waste of fuel occurs. Weuse river water, and wash out the boilers once a week, and we find a deposit of scalein each, about two quarts in quantity, collected in a circle 8 or 10 inches in diameter, 40 inches from front of boiler. It is in the same place every week. Would the use of grate bars 12 or 15 inches longer overcome the necessity of forcing the fires and give more heat? A. It is probable that your best plan would be to put in another boiler. Be fore doing this, however, we advise you to have your boilers tested, so as to ascertain whether they are as efficient as they should be. 2. Is it the intense heat on the front sheets that causes the scale to collect in a circle in the same place? A. The reason suggested for the formation of scale in particular spots is very plausible.

(6) J. S. E. says: We tried preserving eggs by coating them with paraffin, but the warm paraffin was chilled the instant it touched the egg, and it seems impossible to apply it. How can it be done? A. Send us a copy of the directions that you made use of.

(7) J. N. P. says: On a three story house ras suspended a scaffold, the weight of which was not over 150 lbs.; the rigging of the scaffold was made of % inch rods, and chains, the links of which were also made from % rods. An accident occurred when there were two men on the scaf fold, weighing probably 150 lbs. each. The scaffold was one of a pair which were swung together, with a bridge between. At the time of the accilent one man was near one end of the bridge, and the other about the middle of the bridge, which was about 12 or 15 feet long. All at once, without my warning. one of the rods pulled in two, and the scaffold fell; the strain was from end to end (tensile); the end of the broken rod showed no fracture, and it was not splintered, but had more of the appearance of coarse cast iron; the crystals were very distinct. The iron was bought for the best Swedish wrought iron. 1. Do you think the rods were overloaded? The rigging has been in use about four years, and has been used in all kinds of weather. A. From your account, we infer that the accident was caused by a defect in the iron. 2. What do you think would be a safe load for a scaffold fitted with such rods? The total weight of the bridge was not over 75 lbs. A.Each rod, if made of good material, should be capable of sustaining with safety about 1,000 lbs.

(8) C. D. asks: Please give the formula for producing the white finish upon thermometer and barometer tubes. A. The white enamel some times seen is made by fusing together hard flint glass and white arsenic, in the proportion of 10 parts of the former to 1 part of the latter. In some cases, calcined bone or ivory is used in place of the arsenic. The proportions in this case are the same as in the former.

(9) T. D. H. asks: How can I make a good barometer? A. Obtain a good strong glass tube. about 34 inches long and having as smooth and even a bore as possible. Close one end by means of a spirit lamp and blowpipe, or Bunsen burner. and fill the tube with pure clean dry mercury, being careful to exclude all bubbles of air. Then place your finger over the open end of the tube and carefully invert it into a small vessel, partially filled with mercury. Be careful not to remove your finger until the end of the tube which it covers is safely below the surface of the mercury in the reservoir. When the tube is thus inverted the contents will fall until the hight of the column is about 30 inches above the level of the mercury in the little reservoir below. In the barometer the ercury never rises above 31 inches and rarely falls below 27. The scale is therefore applied only to that part of the tube which lies between these limits. This scale may be adjusted properly by comparison with some standard instrument

account for it? A. The specimens forwarded prove to have undergone oxidation, but it would be surprising if the results noted could be traced to this. The degree of heat necessary to have a partial decomposition of the rubber, leaving it in a viscous condition, which is not the case.

(12) J. B. asks: How can I carbonize, deearbonize, and extract phosphorus fromiron, when melting it on a small scale? A. Fuse with a small quantity of cubic niter and calcium chloride.

(13) J. S. B. asks: Can you inform me of the process for a detonating compound composed of chlorate of potash and amorphous phosphorus. and the nature of the explosive conditions under which it explodes, etc.? A. Glue, or gum, or any similar substance is first dissolved in a small quantity of water to the consistence of a thin sirup, vith which, having been heated to 122° Fab., the phosphorus (amorphous in powder) is incorporated, by gradually adding it and keeping the mixture stirred so as to form an emulsion, towhich is next added the chlorate of potassa, having been previously well pulverized. The amount of phosphorus should be in the proportion of  $\frac{1}{10}$  or  $\frac{1}{12}$ . A drop of this mixture, if allowed to dry, detonates violently on the slightest friction as well as by contact with flame.

(14) A. B. B. asks: Howcan I remove grease spotsfrom paper? A. Warm the paper and cover it on both sides with dry, finely ground pipe clay, and place it under a slight pressure for a few hours Then dust off the clay, and remove the fine dust that still adheres by means of a good piece of india rubber.

Can carbonic acid gas be collected and liquefied from tubs of fermenting grain, as in distilleries? A. Yes, but we do not think it would repay you for your trouble.

(15) H. & W. ask: We wish to dissolve some bleached shellac, and bave tried alcohol, spirits of turpentine, and potash, but all have failed. Can you tell us what will do it? A. If the substance in question is really shellac, alcohol will dissolve it readily. Shellac is also soluble in a hot solution of borax in water.

(16) E. S. C. says: I am building a side wheel boat, 18 feet long and of 5 feet beam. The engine cylinder is 3 inches by 6 inches. Please give proper dimensions for paddle wheels to run at the rate of 7 miles per hour. How fast should they revolve? Is it best to speed back with cog gear or belt? A. It is not probable that you can realize the speed you mention. We would recommend wheels about 3 feet in diameter, making 30 to 35 revolutions a minute. You can use friction earing to advantage

(17) P. asks: What buoyancy in sea water will a globe of glass containing 100 lbs. weight of atmospheric air have when immersed to a given depth? In other words, if a utensil containing 100 lbs. of air is submerged in water, how much weight will it carry or hold up without sinking? How many cubic inches of space contains 100 lbs. of air? What is the weight of air by the gallon? A. You do not send sufficient data ; but we will give you what you need to work out the example. The weight of one cubic foot of air, at ordinary temperature and pressure, is 0.076391 lbs.

(18) W. T. A. says: I am using two return flue boilers 28 feetlong and 3 feet 4 inches in di-ameter, and a new high pressure Corliss engine. I burn wood and have plenty of draft. The water is full of lime, which stops my gages up and precipitates in large quantities throughout the boilers and engine. If I use a heater, exhausting from the engine into it and then allowing the steam to escape at the other end of the heater, would it purify the water at all, and help me out of my trouble? A. The use of a good heater would probably prove of advantage in your case. It would be well for you to blow off some of the water in the boiler once or twice a day.

(19) W. B. asks: What sized wheel is proper for a side wheel steamboat 80 feet long, of 15 feetbeam, and 4 feet deep? Should the whele bouse be perfectly round, or does it want to slant outat the bottom? A. Make the wheel as large as convenient. It will answer very well to use a round wheel house, leaving some clear space be-

(20) W. B.G. says: I am using several water wheels, which I think will be sufficiently de-scribed by calling them center vent turbine wheels. If I gear them so that, to do the same work as now, they would have to make more revolutions, do I thereby increase their power? 1 also use more water. In other words, does the amount of water vented bear any relation to the speed of the wheel, and can a small wheel bemade to do the duty of a larger one by simply increasing its speed relative to the work to be done? . A.Generally, any particular wheel has a certain velocity at which it gives the greatest efficiency.

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egraph. A compact working Telegraph Apparatus, for sending messages, making magnets, the electric light giving alarms, and various other purposes. Can be put in operation by any lad. Includes battery, key, and wires Neatly packed and sent to all parts of the world on receiptof price. F.C.Beach & Co., 246 Canal St., New York,

Peck's Patent Drop Press. Still the best in use Address Milo Peck, New Haven, Conn. All Fruit-can Tools, Ferracute W'ks, Bridgeton, N.J. American Metaline Co., 61 Warren St., N.Y. City, Genune Concord Axies-Brown.Fisherville.N.H. For Solid Emery Wheels and Machinery, send to the Union Stone Co., Boston, Mass., for circular. Faught's Patent Round Brauded Beiting-The Best thing out-Manufactured only by C. W. Arny, 148 the North 3d St., Philadelphia, Pa. Send for Circular.

(1) F. F. asks: Is there any way to prevent lamo chimneys from breaking by heat, or by cold in day time, when the lamp is not burning? A. If the chimneys be properly annealed, they will not easily break, if ordinary care be taken not to spatter them with cold water when very hot.

(2) S. 'T. R. asks: Will you please state what is the simplest test for the presence of free carbonic oxide in the atmosphere of rooms in a dwelling? A. There is no simple method of doing this satisfactorily, owing to the solubility of all the combinations into which it enters. A solution of the bichloride of copper in hydrochloric acid, or of a salt of the dioxide of copper in ammonia, gradually absorbs carbonic oxide if agitated with it.

(3) J. A. R. asks: How can I make liquid gold and silver, to be used for writing on paper a A. Procure a book of leaf gold, take out the leaves gently and grind them in a mortar with a piece of honey about the size of a hazel nut, until it is thoroughly intermixed with the gold; then add a little water and rework it; put the whole into a phial and shake well. Let it remain an hour

(10) M. O. asks: Of what metal shall I make an inkstand which will not corrode or spoil the ink? A. You fail to state what kind of ink. Ink varies greatly in composition. As a general rule, the metals (gold, platinum, etc., excepted) could not well be employed for this purpose, as in many cases they would contanimate the ink. Try bone, ivory, horn, or some kind of close-grained, hard wood.

(11) C. W. H. says: Herewith is a rubber band which has the appearance of having been subject to heat sufficient to destroy its elasticity. and almost to char it. In 1870, I placed this band around a bundle of letters, and put the bundle away. From that time it has not been disturbed I find this band in its present condition, while the letters on the outside of the bundle next to the band, as well as all papers lying next to it, are discolored and have the appearance of being scorched. There was nothing else in the drawer in all that or two, and the gold will deposit at the bottom of time, except clean bundles of letters. Can you A. It will,

(21) C. J. H. asks: How can I insulate copper wire for an induction coil? A. Cover the wire with silk. The longer the wire, the greater the shock. One thousand feet will give a good shock.

(22) N. B. A. asks: Please give me a recipe for an ink which, although it is of a reddish color when first applied to the paper, in a few moments turns black or purplish black. I think it is called chromium ink. A. Dissolve 3 ozs. solid extract of logwood in 3 gallons hot water; to this add 1/2 oz. bichromate of potassa, also dissolved in a little hot water. The ink, when cool, is ready for use.

(23) F.O. asks: 1. With what can I fasten eather to wood? The cement must not be soluble. A. Melt together equal parts of pitch and gutta percha. Apply hot. 2. Will kid leather submerged in kerosene be destroyed? A. We think not. 3. Will felt withstand the action of kerosene?

(24) J. A. C. asks: Does the electric current used in sending a message to Europe or elsewhere an object glass of a telescope by change of figure, return again to the instrument from which it if the fringes around objects are equally colored emanated, either by a wire or by the ground? If with green and purple? Would the thickness of the wire is dispensed with, does the current return the glasses make much difference? A. Telescopes by way of the earth in a direct line, and, having are usually made of a double convex crown and a an affinity for the place from which it came, pass by all other attractions in its passage to that? A. Tue current does not return through the earth, but is absorbed by it at each end, thus causing a movement in the wire the same as if the ends were joined. It was formerly supposed that the current returned through the wire, but this has been proved to be incorrect.

(25) M. M. M. asks: By what method and under what conditions can the power of a permanent steel magnet be kept exactly the same for any length of time? A. The most effective way is to place a bar of iron across the poles.

(26) W. M. J. asks: 1. Would good varnish or paraffin make a good insulator for wire intended to be used in the helices of a relay? A. Silk or cotton would be better. 2. In what way does insulation act upon the condition of a magnet other than to separate one wire from another in the couls? A. Insulation of the wires is only in-tended to separate them, and prevent any conduction between the layers.

(27) E C. G. says: 1. I am about to make an electro-motor. What metal must I use on which to wind the magnetic colls? A. Iron. 2. What kind and size of wire must I use? A. No. 14 copper wire.

(28) N. W. L. says: You state that grease or paint applied to the cells of a telegraph battery will prevent creeping. Having been annoyed by the creeping of our battery, and acting on the hint, we applied butter to it, that being the only grease at hand at the time. Since the application the battery does not creep, but the current is a great deal weaker. Is the butter the cause? A. No. Probably the battery needs fresh water.

(29) W. L. asks: 1. What bright large star is in the northeast, not very high, at about 6 P.M. A. It is Capella, the principal star in the constellation Auriga. 2. What bright bluish star is high overhead to the westward? A. It is Vega, but more frequently called Lyra. It is the principal star in the Harp. 3. What large star is near  $\bullet$ rion on the west side ? A. It is Aldebaran, the largest star in the constellation Taurus.

(30) W. P. H. says: 1. I have in my possession two glass disks 2 inches m diameter, made by Chance & Co., of Birmingham, England. One consists of hard crown glass and one of dense flight. With these I wish to make a plano-convex achromatic objective: what should be the radii of curvature for the surfaces of the disks in order to have a focus of 10 inches? A. If the flint is of medium density, the curves of the crown may be 3.4 inches radius. The fiint glassshould be double concave, one side to fit the crown, the other side of 25 inchesradius. If theflint is very dense, the curves may be of 3.5 inches radius for each side of the crown, and 26 inches for the long side of the flint. 2 What would be the negative and positive foci of the disks? A. The focus of the crown will be the radius, that of the flint 1/2 its radius.

(31) C. M. B. says: I have a soapstone griddle which, by accident, was thoroughly greased. How can I extract the grease? A.Wash it carefully with hot potash lye, and rinse with clean cold wa ter until all trace of the alkali has been removed.

(32) R. F. S. asks: 1. What are the diameter. focus, and shape (plano convex or double convex) of the eye lens for a good microscope, and is it achromatic? A.The lenses of the evepiece of a microscope are both plano-convex, made of single pieces of glass. The field lens is usually larger and of longer focus than the eye lens. 2. What is the diameter, focus, and shape of the field lens, and is it achromatic, and what is the proper distance between the eye lens and field lens? A. For medium powers, the field lens may be of 2 inches focus and the eye lens of 1 inch focus, set 11/2 inches apart, with the convex sides toward the object. As they correct each other, the combination is achromatic. 3. What is the proper shape of an achromatic objective, plano-convex or double convex? A. The best objectives for high powers are made of three separate leases, each leas of two kinds of glass. The best form for a single lens of onepiece of glass is a double convex, whose radii are as one to six.

(33) I. J. asks: How shall I clean the lenses of optical instruments? A. Breathe on the glass. and wipe with chamois skin or the nap side of cottoo flannel. Paper of any kind would be very likely to scratch the glass. This also answers  ${\bf A}.$ 

concave flint. In small objectives, of less than 3 inches diameter, the flit is usually double con-cave, and in large glasses, concavo-convex. The following curves for a 61/4 inch objective, of 8 feet focus, answer very well: Outside curve of crown 50 inches radius, contact curves  $29\frac{4}{10}$  inches, and the back convex side of flint 140 inches. This combination forms an achromatic lens, which will get rid of your trouble.

(37) R. M. asks: How must the lenses be set, and of what size and focus must they be for the home-made microscope, recently described by you? I want it to magnify from 1,000 to 1,500 times. A. The lenses must be set as described in the article. The focal length of the objective should be about 1/8 of an inch, and of the field lens of the evepiece 11/2 inches, and the eye lens1/2 Then, by lengthening or shortening the inch. body, apower of 1,000 or 1,500 may be obtained.

(38) J. B. says: I am building a machine showing the earth turning on its axis at an inclination of 231/2°, the moon revolving around the earth, and all around the sun. Is there such an apparatus in existence? A. There are very perfect instruments for showing the movements of the solar system. They are called planetaria. 2. Would it be best to make it vertical or horizontal A. For the sake of convenience they are made vertical. They cannot be made correct, but only approximately so. 3. Do the planets return to the same places in a year? Will they be seen next yearin the same place on the same day at the same time? A. The planets never return to the same place on the same day of the year.

(39) W. H. D. L. says: If milk is not prop erly cooled, or is confined in a tight can before the animal heat has passed off, it soon becomes tainted. Would bacteria or some similar organisms be presentinsucha case? A. Yes. 2. What must be the magnifying power of a microscope to reveal such organisms? A. A power of 200 diameters shows the animal culæ in stagnant water; and no doubt it would be all you would require. A less power, even, might answeryour purpose.

(4●) S. D. T.-You could not see anything in a mirror attached to a kite, because of the con-stant movement of the mirror and the highly magnified condition of the light coming from the mirror to the observer.

(41) E. R. asks: Does any one manufac ture cast steel that can be tempered? A. All cast steel can be tempered.

(42) T.G. asks: It is asserted that water. in running out of a basin through a hole in the bottom, takes a rotary motion, and, when unmolested, the circular motion is always one way namely, the same as the hands of a watch laid on its back. Is this true? A. We think not.

(43) F.R. B. asks: Can I arrange a small compound microscope so as to throw an enlarged image on a screen, as a stereopticon does? A. You cannot do it, on account of the high magnifying power, small field, and want of sufficient il lumination.

(44) C. T. P. says: Please inform me which is the proper way to run a belt, with the grain or the flesh side next to the pulley. A. The grain side.

(45) W. H. P. savs: I am running a 5 horse power tubular boiler, but have not got draft enough at times. The main flue is of iron, 2 feet in diameter, and passes up through the roof of the building about 4 feet, and then on a level (17 feet) to the chimney. Will a jet of steam help the draft? If so, how large should it be, and where should it enter the flue? A. A jet of steam in the iron flue will help your draft without damaging the chimney. The size of your jet must be determined by experiment.

(46) T. W. C. says: I have a boat, 50 feet long by 18 feet beam by 31/2 feet depth. What should be the dimensions of engine, boiler, and feep pump respectively? She is to have a stern wheel, and her engine is to work at high pressure. A. You might use two engines, with cylinders 7 by 12 inches, and a vertical boiler 5 feet in diameter and 8 feet high. Feed pump should be 21/2 inches indiameter and of 12 inches stroke.

(47) J. M. says: Please give us the best composition of brass to be polished, so as to give it the nearest resemblance of gold. A. Mix 10 this way be expeditiously obtained. parts copper and 1 part tin. Add 2 lbs. spelter to

(36) R. J. F. asks: Is it possible to improve ties are included in the constants of the given formulæ, that is to say, what modulus of strength, etc. A. The constants are those for tensile strength. It is assumed in the article that the ultimate strength is as follows: Cast iron, 20,000 lbs. per square inch. Wrought iron, 48,000 lbs. per square inch. Steel, 80,000 lbs. per square inch.

> (50) A. J. M. says: I have an electromagnet of linch iron, 1 foot long, having 100 feet of No. 16 copper wire on it. What amount of horse power will I require to make an electro-magnetic machine to cause that magnet to lift 100 lbs.? A. An eighth of a horse power would be ample.

> (51) S. W. says: Salt of steel is the sal martis of the old chemists. It is common copperas, or green vitriol, or sulphate of iron.

MINERALS, ETC.-Specimens have been re ceived from the following correspondents,and examined, with the results stated:

Harvester rake, J. H. Whitney...

Harvester, grain wheel arm, C. H. Salzman..... 169,924 Harvester, slidingrake. Brown & Hoover...... 169,951

Heel-burnishing machine, C. J. Addy..... 169,884 Hides, coloring, Merrill & Hoitt...... 170,100

A. G. S.-It consists of manganese, with iron. alumina, and silex.-J. M.-It is made of burnt sugar and chicory.-W. A. W.-The paper was covered mostly with a pigment having clay and lime for its basis, and no poisonous matters were detected in the small scrap forwarded.-O. P.-It is bituminous shale rock.-J. E. B.-It is sulphuret of iron.-W. L. W.-It is iron pyrites, and is worth working if the quantity is very large and the cost of mixing small.-C. P. C.-It is carbonate of magnesia.-J. M. R.-Itis yellow hydrated sesquioxide of iron on micaschist.-E.S.B.-ltis galens, with a trace of silver.—A.M. C.—It is gold.—H. J. R.— If the specimen referred to was inclosed in a box (unlabeled) marked "Fine Steel Cutlery," it is iron pyrites.-C. F. H.-No. 1 is pyrites (no gold detected). No.2 is an inferiorkaohn. Use Dana's "Mineralogy."-J. F.F.-They are fragments of quartzand amethyst, with magnetic iron sand .--P. J. M .- We were unable to detect any foreign substance with the gelatin.-W. D. C.-It is calcspar and hornblende.-A. J. H.-Both are oxide of iron.-J. H. P.-Nos. 1 and 2 are quartz rock with small scales of mica. No. 3 is bituminous slate.-E. P. McL.-No. 1 is iron filings. No. 2 is red jasper.

A. C. S. asks: Can you give me a recipe for removing black smoke marks off a brick wall? We do not want to paint the wall.-W. A. K. asks: Can any one inform me of a good way of heating street railway cars.

On page No. 396 of this paper will be found an advertisement of a new recipe book, just published, which will be found a useful companion for reference by every one.

## COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects :

On a New Method of Ventilation. By L. B. G. On Instinct. By C. T. On the Formation of Planets. By H. L.

On Bankers' Safes. By S. M. L.

On the Wagner Free Institute. By W. H. W. and R. G.

On Explosive Oils. By J. R. C. On Spectral Lines and Atomic Weights. By A.

H. McK Alsoinquiries and answers from the following:

A. K.-J. R. T.-J. B. O.-S. W.-N. F. F.-R. M. J. G.-D. A.-J. G.-G. N. T.-F. G. S.-J. D. H.

## HINTS TO CORRESPONDENTS.

Correspondents whose inquiries fail to appear should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them. The address of the writer should always be given.

Enquiries relating to patents, or to the patentability of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket, as it would fill half of our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address is given.

Hundreds of inquiries analogous to the following are sent: "Who makes rubber tires for traction engines? Who sells machines for bending cold Globe iron bars? Who sells carrier pigeons? Who makes screw-cutting dies, made to the Whitworth thread? Whose is the best engine goversor?" Allsuch personal inquiries are printed, as will be ob-served, in the column of "Business and Personal," which is specially set apart for that purpose, subject to the charge mentioned at the head of that column. Almost any desired information can in

Bed bottom, spring, A. Youngs.     1       Bedstead, invalid, W. J. Kerr.     11       Bedstead, sofa, J. B. M. Fißeld.     16       Bedstead, sofa, F. Fischbeck.     16       Bedstead, sofa, J. H. Gould, Jr.     17       Bedstead, sofa, J. H. Gould, Jr.     17       Bedstead, sofa, J. H. Gould, Jr.     17       Beer, etc., preserving, L. Wienmar.     16       Billiard table. H. W. Collender.     17       Blood, offal, etc., treating, T. Webber.     17       Bolter and paper weight, W. H. Babcock.     17       Boiler, roversible steam, S. S. Vail.     17       Boiler, rotary steam, C. W. Pierce (r).     18       Boiler tube, S. W. Martin.     19       Boiler, wash, C. W. Guenther.     11       Boiler, wash, C. W. Guenther.     11       Boiler, heading, Hull and Thomas (r).     19       Boots, heading, Hull and Thomas (r).     10       Boots, over protector, G. W. Holden.     11       Boots, observer, W. M. Martin.     10       Boots, heading, Hull and Thomas (r).     10       Boots observer by M. Martin.     10       Boots observer by M. Martin.     10	70,090 59,976 59,978 70,079 59,934 59,955 70,059 70,059 70,036 70,043 70,099
Bedstead, invalid, W. J. Kerr.     17       Bedstead, sofa, J. B. M. Fifield     16       Bedstead, sofa, J. H. Gould, Jr.     16       Bedstead, sofa, J. H. Gould, Jr.     17       Beer, etc., preserving, L. Wienmar.     16       Billiard table. H. W. Collender.     17       Biood, offal, etc., treating, T. Webber.     17       Bolter and paper weight, W. H. Babcock.     17       Boiler, reversible steam, S. S. Vail.     17       Boiler, rotary steam, C. W. Pierce (r).     18       Boiler, sectional, Firmenich and Striker.     18       Boiler, wash, C. W. Guenther.     19       Boiler, hulter, J. Mitchell.     11       Boilts, shutter, J. Mitchell.     11       Boilts, heading, Hull and Thomas (r).     16       Book cover protector, G. W. Holden.     17	70,090 59,976 59,978 70,079 59,934 59,955 70,059 70,059 70,036 70,043 70,099
Bedstead, sofa, J. B. M. Fißeld	59,976 59,978 70,079 59,934 59,955 70,059 70,059 70,036 70,043 70,099
Bedstead, sofa, J. H. Gould, Jr	70,079 59,934 59,955 70,059 70,036 70,043 70,099
Beer, etc., preserving, L. Wienmar	59,934 59,955 70,059 70,036 70,038 70,043 70,099
Beit, chain, H. Bushnell	69,955 70,059 70,036 70.043 70,099
Billiard table. H. W. Collender	70,059 70,036 70.043 70,099
Biood, offal, etc., treating, T. Webber.     1'       Blotter and paper weight, W. H. Babcock.     1'       Bolier covering, I. L. Merrell     1'       Boiler, reversible steam, S. S. Vail.     1'       Boiler, rotary steam, C. W. Pierce (r).     1'       Boiler, sectional, Firmenich and Striker.     1'       Boiler, wash, C. W. Martin.     1'       Boiler, wash, C. W. Guenther.     1'       Boits, shutter, J. Mitchell.     1'       Boits, heading, Hull and Thomas (r).     1'       Book cover protector, G. W. Holden.     1'	70,036 70.043 70,099
Bolier covering, I. L. Merrell     1'       Boller, reversible steam, S. S. Vail	70,099
Boiler, reversible steam, S. S. Vail	
Boiler, rotary steam, C. W. Pierce (r)	(0,032
Boiler. sectional, Firmenich and Striker     1       Boiler tube, S. W. Martin     1       Boiler, wash, C. W. Guenther     1       Bolt, shutter, J. Mitchell     1       Bolts, heading, Hull and Thomas (r)     1       Book cover protector, G. W. Holden	6,750
Boiler tube, S. W. Martin	
Bolt, shutter, J. Mitchell.     1       Bolts, heading, Hull and Thomas (r)     1       Book cover protector, G. W. Holden	
Bolts, heading, Hull and Thomas (r) Book cover protector, G. W. Holden 1	
Book cover protector, G. W. Holden 1	(0,104 6.747
Boot and shoe, W. B. Rice 1	
Boot stiffeners, cutting, J. M. Watson 1	70,135
Boot and shoe tip, Straw and Sparrow 1 Boot crimper, W. H. Eddy 1	
Bottle, J. Ernst 1	
Box trimming machine, C. Bopp 1	70,046
Bracelet, J. N. Thomson 1	
Broom, R. H. Eastburn 1 Brush, paint, G. P. Hunt 1	
	70,109
Buckle, P. Whitney 1	
Buckle, reversible lock, L. Lewine 1	70,004
Buttons, etc., fastening for, Williams et al 1	
Can, milk, J. H. Lester	1 <b>0,9</b> 94 69,919
Car axle box, L. R. Faught 1	69,975
Car axle box packing ring, T. C. Hargrave 1	70,184
Car coupling, Carson and Whiting 1	
Car coupling, O. E. Ford 1 Car coupling, G. E. Lacy	
Car coupling, J. Singer (r)	6,752
Car coupling. T. A. Watson 1	
Car coupling and brake, F. M. Campbell	
Cars, transferring goods to and from, W. Elliot. 1 Carbureter, S. McKissock	
Card for wrapping thread, H. Sutro (r)	6,751
Carriage. child's, M. Medart 1	
Carriage wheels, dust guard for, M. C. Nay 1	
Chair, dentist's, J. B. Newbrough 1 Chair, folding, I. N. Dann	
Chair for schoolhcuses, etc., P. Mihan 1	
Chair seat, L. Atwood 1	
Churn dasher, E. Steadman 1	
Cigar machine, C. Talbotclarke 1	
Clasp, Frost and Phelps Clothes dryer, W. Adams	
Clothes pounder, E. Crowell	169,963
Cock, compression and swing, W. L. Brownell., 1	169,952
Coffin handle, T. C. Richards 1	169,922
Coffin screw F W Cabot	099 03
Coffin screw, F. W. Cabot	
Cog wheel, C. E. Brooks	70.049 69,935
Cog wheel, C. E. Brooks	70.049 69,935
Cog wheel, C. E. Brooks	70.049 69,935
Cog wheel, C. E. Brooks	49 69,935 6,744 69,893 70,123
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,010 170,019
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,019 170,019 170,127
Cog wheel, C. E. Brooks	170.049       169,935       6,744       169,893       170,123       170,019       170,019       170,127       170,013       170,006
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,019 170,019 170,127 170,013 170,006 169,979
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,019 170,127 170,013 170,006 169,979 70,072
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,019 170,127 170,013 170,006 169,979 70,072
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,019 170,127 170,013 170,013 170,016 169,979 70,072 170,027 170,027
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,019 170,127 170,013 170,006 170,006 170,007 170,057 170,057 170,057 170,057 170,057 170,057
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,010 170,127 170,127 170,013 170,006 169,979 70,672 170,125 170,057 170,129 170,057 170,199 169,996
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,010 170,127 170,127 170,013 170,006 169,979 70,672 170,125 170,057 170,129 170,057 170,199 169,996
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,123 170,019 170,127 170,013 170,013 170,066 169,979 70,072 170,125 170,067 170,129 170,057 170,129 170,045 169,996
Cog wheel, C. E. Brooks	170.049       169,935       6,744       169,893       170.123       170.123       170,019       170,013       170,023       170,021       170,057
Cog wheel, C. E. Brooks	170.049 169,935 6,744 169,893 170,123 170,010 170,019 170,017 170,123 170,006 169,996 170,057 170,129 170,057 170,129 170,057 170,199 170,057 170,199 170,057 170,199 170,057 170,0
Cog wheel, C. E. Brooks	170.049         169,935         6,744         169,935         170,123         170,019         170,019         170,019         170,019         170,019         170,019         170,013         170,012         170,057         170,057         170,057         170,057         170,129         170,057         170,199         170,057         170,057         170,057         170,057         170,057         170,057         170,199         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         170,057         1
Cog wheel, C. E. Brooks	170.049         169,935         6,744         169,835         170,123         170,019         170,123         170,019         170,127         170,013         170,016         169,979         70,072         170,057         170,050
Cog wheel, C. E. Brooks	(70.49) (70.49) (70.10) (70.10) (70.10) (70.10) (70.11) (70.11) (70.11) (70.11) (70.12) (70.12) (70.12) (70.057
Cog wheel, C. E. Brooks	(76.49) (69,935 (67,44) (69,893 (76,128) (70,109) (70,107
Cog wheel, C. E. Brooks	(7,0,4) (69,935) (6,744) (69,893) (7,0,10) (7,0,
Cog wheel, C. E. Brooks	(7.0.49) (6.9,935) (6.744) (6.9,893) (7.0,19) (7.0,19) (7.0,19) (7.0,19) (7.0,19) (7.0,10) (7
Cog wheel, C. E. Brooks	(76.49) (69,935 (67,44) (69,893 (76,128) (77,129,100) (77,129,110) (77,129,110) (77,129,120) (77,129,125) (78,129) (78,129) (78,129) (79,1
Cog wheel, C. E. Brooks	(7,0,4) (69,93) (6,744) (69,893) (70,12) (70,119) (70,119) (70,117) (70,119) (70,127) (70,109) (70,127) (70,127) (70,127) (70,129) (70,127) (70,129
Cog wheel, C. E. Brooks	(70.49) (70.49) (69,935) (70.10) (70.10) (70.11) (70.11) (70.11) (70.11) (70.12) (70.12) (70.12) (70.12) (70.12) (70.0
Cog wheel, C. E. Brooks	(76.49) (69,935 (67,44) (69,938) (78,128) (78,128) (70,119) (70,171,10,019) (70,127)
Cog wheel, C. E. Brooks	(70.49) (70.49) (69,935) (70.10) (70.10) (70.110) (70.110) (70.117) (70.117) (70.10) (70.
Cog wheel, C. E. Brooks	(76.49) (69,935 (67,44) (69,893 (78,128) (78,128) (70,119) (70,117) (70,117) (70,107
Cog wheel, C. E. Brooks	(7,0,49) (69,935) (6,744) (69,893) (7,0,19) (7,0,19) (7,0,19) (7,0,19) (7,0,19) (7,0,19) (7,0,10) (7,0
Cog wheel, C. E. Brooks	(70.49) 669,935 6744 (69,893 770,129 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919) (70,919 (70,919)
Cog wheel, C. E. Brooks	(70.49) 669,935 6744 (69,893 770,129 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919 (70,919) (70,919 (70,919)
Cog wheel, C. E. Brooks	(70.49) (70.49) (70.19) (70.10)
Cog wheel, C. E. Brooks	(7,0,49) (69,935) (6,744) (69,893) (7,0,19) (7,0,19) (7,0,19) (7,0,19) (7,0,19) (7,0,19) (7,0,10) (7,0
Cog wheel, C. E. Brooks	(70.49) (70.49) (69,935) (70.10)
Cog wheel, C. E. Brooks	(70.49) (70.49) (69,93) (70.12) (70.19) (70.19) (70.12) (70.19) (70.12) (70.10) (70.12) (70.10) (70.12)

F. O.

(34) H. S. asks: What is the magnifying powerof the home-made compound microscope, described in your issue of October 30, 1875? A. If the tube or body of the home-made compound microscope be 12 inches in length, the magnifying power would be about 100 diameters. The same eyepiece, with an objective of 1/2 inch focus, would give a power of about 200 diameters; then by lengthening the body, the power may be easily in creased to 300 or more. A common and convenient way of determining the power of a micros cope is to focus an object of known size, and place a rule on the stage outside, then look with one eye at the object in the microscope and with the other at the rule. It will readily be seen how large the object appears to be on the rule, and this gives the approximate magnifying power

(55) H. M. says: I am getting up a small engine and boiler to drive a vacht. If  $m\mathbf{v}$  boiler will furnish steam to fill a 3x3 cylinder, and I put n 6 cylinders each 3x3, cut off each at  $\frac{1}{6}$  stroke and use the steam expansively the rest of the way, could you recommend such a course? A. We cannot recommend the plan.

every 100 lbs. of the brass.

(48) S. M. C. says: Bloxam's "Chemistry p. 203, Philadelphia edition, says : In the reduction of iron ore, a large sized blast furnace consumes daily 50 tuns of ore, 30 tuns of coal, 6 tuns of limestone, and 100 tuns of air. Is not the amount of air exaggerated? The working of a blast furnace L is familiar to me; and considering the size of the blowers and number of strokes per minute, I cannot conceive of this amount of air passing through the tweers in the time given. A. The statement is correct. It falls under, rather than over, the truth.

(49) S. H says: In regard to your article on "FlatSurfaces" (October 23, 1875) I would like to ask how the constants used in the formu-læ are obtained? You say the factor of safety A used is 8, but that seems to me to be indefinite unless we know what modulus of strength is used, and how it comes in. If you could give the formulæ in such a way as to bring in the ultimate ter. acity or some other modulus easily determined for different qualities of metal, you would, it seems to me, make them much more useful to engineers Perhaps you will inform us what different quanti-

	Hinge. L. H. Kogers 170,116
[OFFICIAL.]	Horse collar, Van Wagenen & Goble 169,923
	Horse-hitching device, J. Schoonmaker 170,023
	Horses, checking. J. Knight 170,091
AND CM OF INVENTIONS	Hose nozzle, C. S. Westland 170,138
INDEX OF INVENTIONS	Indicator, navigator's bearing, J. D. Leach 170,001
	Jewelry, braided, W. W. Alden 169,940
FOR WHICH	Kaleidoscope, J. F. Adams 169,882
Letters Patent of the United States were	Kitchen shelf, A. A. Carter 169,892
Counted on the Weels Duding	Knitting machine needle, C. J. Appleton 169,943
Granted in the Week Ending	Lamp extinguisher, W. C. Cross 170,064
November 16, 1875	Lantern, R. Nutting 169,916
MUVCHIDEI 10, 1078	Lantern and dinner kettle, W. W. Price 170,110
AND EACH BEARING THAT DATE.	Latch, gate, J. Vetterlein 170,033
	Lathe and belt saw, H. A. Kimball 169,998
Those marked (r) are reissued patents.	Lathing machine. C. B. Trimble 170,031
· · · · · · · · · · · · · · · · · · ·	Letter box. D. J. Wilcoxson 170,141
Addressing machines, R. Dick 170,068, 170,069	Level, plumb, H. S. Tarr 169,927
Album, photograph. H. T. Anthony 170,042	Lock till, G. H. Peacock 170,108
Anti-incrustation compound, E. Weiss 170,137	Locking device, drawer, J. H. Willisms 170,145
Apple slicer, I. C Richards 170,017	Loom let-off mechanism, J. H. Moore 170,011
Bale band tightening device, C. H. Chase 170,054	Loom shuttle check and binder. S. T. Hurd 169,995
Bale hooks, bending, B. R. Springsteen 170,026	Loom stop motion fork, J. McCaffrey, Jr 170,007
Bale tie, J. P. Radley 169,920	Lumber dryer, M. Harris 169,903
Bar for landside blanks, J. Sandage 170,020	Malt, stirring, A. Von Schlemmer 170,134
Bearings, anti-friction, Lathrop and Weber (r). 6,748	Matches, etc., automaton box for, H. Roman 169,933
l'earings, lining machine. Lathrop and Weber 170,000	Matching machine, G. T. Riddle 170.114
Eed bottom, C. W. and S. Purcell 170,111	Meat cutter, G. L. & J. B. Chadborn 170,053
Bed bottom, spring, W. Goforth 170,077	Milk, preserving, J. H. Lester 170,003