

Business and Personal.

Charge for insertion under this head is \$1 a Line.

100 Per Cent Profit. New, light article. Everybody a customer. Introducers wanted. Address Stock Company, P. O. Box 564, New York.

Hoadley Portable Engines. R. H. Allen & Co., New York, Sole Agents of this best of all patterns.

For Sale—Large lot second hand Machinists' Tools, cheap. Send for list. I. H. Shearman, 45 Cortlandt Street, New York.

Microscopes, from 50 cts. to \$500, for Scientific investigation and home amusement. Magnifying Glasses, Spy Glasses, Telescopes, and Lenses. Price List free. McAllister, M'f'g Optician, 49 Nassau St., New York.

Wanted—Parties to Manufacture the best and cheapest Curtain Fixture in the world; no machine work; only 5 small castings. J. J. Green, Boonton, N. J.

For Sale—Marsh's Patent Snow Shovel Tip. Easiest applied, Cheapest, and the most durable. Address Chester L. Marsh, Seneca Falls, N. Y.

Scientific Expert, in Patent Cases, C. Gilbert Wheeler, 115 State St., Chicago, Ill.

Windmill rights and royalties for sale cheap. Mill tested and proved a success. See cut in Scientific American, April 10th. For circular, terms, &c., address E. S. Smith, Good Hope, McDonough Co., Ill.

Whitmore Portable Engine, 4, 5, and 10 Horse Power. Safest from Fire—Engine and Boiler set in a Water Bottom. Send for Catalogue with Testimonials. A. C. Tully & Co., 55 Day St., New York.

For Machine, Cap, Set, and Special Screws of every description, apply to Reynolds & Co, 145 East St., New Haven, Conn.

Houston's Turbine Water Wheel, manufactured by Wm. P. Duncan & Co., Bellefonte, Pa.—Send for Circular.

Wanted—New or second hand Stationary Steam Boiler, from 3 to 5 H. P. Must be good and cheap. Address F. Sherwin Briggs, Manchester, Vt., stating full particulars.

Taft's Portable Suspension Bath—Address Portable Bath Co., 156 South St., New York City.

Among the doctors who take their own medicine may be counted the Advertising Agents, Geo. P. Rowell & Co., of New York. They are themselves among the largest advertisers in the country, and know, by experience, when and how to advertise.—[Exchange.]

Reynolds & Co., 145 East St., New Haven, Conn., manufacture small Routine Articles of every description for patentees.

For Tri-nitroglycerin, Mica Blasting Powder, Frictional Electric Batteries, Electric Fuses, Exploders, Gutta Percha Insulated Leading Wires, etc., etc., result of seven years' experience at Hoosac Tunnel, address Geo. M. Mowbray, North Adams, Mass.

Rubber Horse Shoe—The Address of Inventor, Amzi J. Dean, or of the Manufacturer, wanted by John A. Shippee, Washington, Kent Co., R. I.

\$25 to \$50 per day to good agents to sell Well-Boring Machinery. A Horse Bore from 10 to 48 in. diam. Send for pamphlet. Pump & Skea Co., Belleville, Ill.

To Rent—Machine, Boiler Shop, and Foundry. Machine Shop, built of stone, 80x30. Two Stories and Basement; other buildings proportionately large. 25 horse power new American turbine water wheel. Located in a village of 2,000 inhabitants, with two Railroads, and in the heart of Western New York. The buildings and power are well adapted for any manufacturing business. Reason for renting, removal. Address A. G. Bidley, Phelps, N. Y.

Wrought Iron Pipe—For water, gas, or steam. Prices low. Send for list. Bailey, Farrell & Co., Pittsburgh, Pa.

The "Lehigh" Emery Wheel. A new patent. Address Lehigh Valley Emery Wheel Co., Weissport, Pa.

Woolen and Cotton Machinery of every description for Sale. Estimates furnished for erection of Factories of any size. A. C. Tully, 55 Day Street, New York.

Small Gray iron castings made to order. Hotchkiss & Ball, Foundrymen, West Meriden, Conn.

"Book-Keeping Simplified."—The Double-entry system briefly and clearly explained. Cloth, \$1. Boards, 75 cts. Sent postpaid. Catalogue free. D. B. Waggener & Co., Publishers, 424 Walnut St., Philadelphia, Pa.

Wood Planers—Five 2d H'd for Sale Cheap; 1 2d H'd 30 H.P. Boiler. Wm. M. Hawes, Fall River, Mass.

Scale in Boilers Removed—No pay till the work is done. Send for 34 page pamphlet. George W. Lord, Philadelphia, Pa.

Hotchkiss & Ball, West Meriden, Conn., Foundrymen and Workers of Sheet Metal. Will manufacture a royalty in Patent articles of merit.

Grind Winter Wheat—New Process. John Ross, Williamsburgh, N. Y.

Hand Fire Engines, Lift and Force Pumps for fire and all other purposes. Address Rumsey & Co., Seneca Falls, N. Y., U. S. A.

Rubber and Oak Tanned Leather Belting—Greene, Tweed & Co., 18 Park Place, New York.

See N. F. Burnham's Turbine Water Wheel advertisement, next week, on page 45.

Millstone Dressing Diamond Machines—Simple, effective, economical and durable, giving universal satisfaction. J. Dickinson, 64 Nassau St., New York.

Soap Stone Packing, in large or small quantities Greene, Tweed & Co., 18 Park Place, New York.

Steam and Water Gauge and Gauge Cocks Combined, requiring only two holes in the Boiler, used by all boiler makers who have seen it, \$15. Hillard & Holland, 57 Gold St., New York.

Pipe and Bolt Threading Machines. Prices from \$80 upwards. Address Empire Manufacturing Company, 48 Gold Street, New York.

Johnson's Universal Lathe Chuck. Medal awarded by the Franklin Institute for "durability, firmness, and adaptation to variety of work." Laroberville Iron Works, Lambertville, N. J.

For best Bolt Cutter, at greatly reduced prices, address H. B. Brown & Co., 25 Whitney Avenue, New Haven Conn.

American Metaline Co., 61 Warren St., N.Y. City. Grindstones, 2,000 tons stock. Mitchell, Phila., Pa.

Small Tools and Gear Wheels for Models. List free. Goodnow & Wightman, 23 Cornhill, Boston, Mass.

The "Scientific American" Office, New York, is fitted with the Miniature Electric Telegraph. By touching little buttons on the desks of the managers signals are sent to persons in the various departments of the establishment. Cheap and effective. Splendid for shops, offices, dwellings. Works for any distance. Price \$6, with good Battery. F. C. Beach & Co., 246 Canal St., New York, Makers. Send for free illustrated Catalogue.

Peck's Patent Drop Press. Still the best in use. Address Milo Peck, New Haven Conn.

Three Second Hand Norris Locomotives, 16 tons each; 4 ft. 3 1/4 inches gauge, for sale by N. O. & C. R. R. Co., New Orleans, La.

Genuine Concord Axes—Brown, Fisherville, N.H. Temples and Oilcans. Draper, Hopedale, Mass.

Price only \$3.50.—The Tom Thumb Electric Telegraph. A compact working Telegraph Apparatus, for sending messages, making magnets the electric light, giving alarms, and various other purposes. Can be put in operation by any lad. Includes battery, key, and wires. Neatly packed and sent to all parts of the world on receipt of price. F. C. Beach & Co., 246 Canal St., New York.

Hotchkiss Air Spring Forge Hammer, best in the market. Prices low. D. Frisbie & Co., New Haven, Ct. For Solid Wrought-iron Beams, etc., see advertisement. Address Union Iron Mills, Pittsburgh, Pa. for lithograph, &c.

Spinning Rings of a Superior Quality—Whitinsville Spinning Ring Co., Whitinsville, Mass.

All Fruit-can Tools, Ferracute Wk's, Bridgton, N.J. For best Presses, Dies, and Fruit Can Tools, Bliss & Williams, cor. of Plymouth and Jay, Brooklyn, N. Y.

For Solid Emery Wheels and Machinery, send to the Union Stone Co., Boston, Mass., for circular.

Faught's Patent Round Braided Belting—The best thing out—Manufactured only by C. W. Army, 301 & 303 Cherry St., Philadelphia, Pa. Send for Circular.

Hydraulic Presses and Jacks, new and second hand. Lathes and Machinery for Polishing and Buffing Metals. K. Lyon, 470 Grand Street New York.

For 13, 15, 16 and 18 inch Swing Engine Lathes, address Star Tool Co., Providence, R. I.

Machinery Wanted—Edging, Milling, and other Gun Machines wanted, new or second hand. Address E., Box 1758, New York.

Single, Double and Triple Tenoning Machines of superior construction. Martin Buck, Lebanon, N. H.



R. J. will find a description of a steam lithographic press on p. 15, vol. 24.—N. F. S. will find directions for gilding carriage work on p. 288, vol. 24.—J. R. N. will find details of the two-battery spectroscopic on p. 335, vol. 24.—K. N. will find a description of fish glue on p. 408, vol. 24.—E. P. will find some interesting particulars as to the Australian blue gum tree on p. 165, vol. 30.—J. F. will find directions for building cement walls on p. 218, vol. 30.

(1) F. H. W. asks: 1. How should animal charcoal be used for filtering sirup? A. The bone black is placed in the form of small lumps on sieves in a tall cylindrical vessel, having at the top a large reservoir in which a constant level of the liquid is maintained by means of an automatic valve. The juice is allowed to gradually percolate through the mass of carbon, and is received at the bottom in large tubs or other vessels. 2. Could I burn the bones in a common cook stove, or would they have to be burnt in an oven made especially for the purpose? A. No. It would be necessary to first exhaust them of all fat and grease, by immersion in bisulphide of carbon. They must then be broken up, placed in iron retorts, and subjected to destructive distillation.

(2) E. F. K. asks: How can I make a cheap barometer that will indicate the changes with tolerable accuracy? A. Obtain a straight fine glass tube about 33 inches long, and as nearly cylindrical as possible, sealed at one end, and having an even uniform bore of about 2 1/2 lines diameter. The mercury to be used should be perfectly pure and free from all air and moisture. This latter requisite may be assured by heating the mercury in a porcelain dish to nearly the boiling point, previous to using it. The tube is then held securely with the open end uppermost, and carefully filled with the liquid metal. The open end of the tube is then securely covered with the finger, the tube inverted, and the end covered by the finger plunged below the surface of a little mercury placed in a small vessel to receive it. The finger is then removed. when the mercury in the tube will immediately fall to a level of about 30 inches above the surface of that in the small reservoir below. In order to attach the scale correctly, it will be necessary to compare the indications with those of some good instrument.

(3) J. B. S. says: In a recent issue you say, in answer to inquiry for a freezing mixture, that 8 parts sulphate of soda and 5 parts hydrochloric acid will reduce the temperature from 50° to 0°. I have tried it, placing one tin can inside another, with about 1/2 inch between, and I filled the inside can with cool water. I could not see that filling the space with the salt, and saturating with the acid, made any perceptible difference with the temperature of the water. What is the trouble? A. It will be necessary for you to use either thin glass, silver, or other metallic vessels not attacked by the acid used, as any such action interferes seriously with the success of the experiment. If the chemicals used are not worthless, and the proper proportions are used, failure is impossible. You should use a thermometer in the experiments, as the finger is hardly sufficiently sensitive. It should also be borne in mind that the low degree of temperature mentioned in the recipe, as attainable by the solution of this salt, is the temperature indicated by the solution itself; and it cannot be hoped that any large body of liquid contained in a separate vessel and immersed in the solution will immediately, or even ultimately, assume the precise degree of temperature of the other liquid.

(4) S. S. J. asks: 1. What is the philosophy of spontaneous combustion? A. At the ordinary temperature of the atmosphere, oxygen frequently enters (slowly) into combination, without any perceptible disengagement of heat, as when a bar of iron is gradually rusting in the air. In other instances, where the process is more rapid, the heat accumulates, and sometimes it rises high enough to cause the materials to burst into flame, producing what is called a case of spontaneous combustion. This phenomenon is often exhibited

in large piles of cotton waste saturated with machinery oil for a long time, moist hay placed in stacks, etc. These bodies expose large surfaces to the atmospheric oxygen; and considerable heat accompanies the rapid oxidation or fermentation that ensues. These bodies being very poor conductors of heat, the result is simply an accumulation of energy with a corresponding rise in the temperature, and this rise in temperature reacts to accelerate the rate of combustion, until a point is reached where the temperature is sufficient to decompose and inflame the gaseous products of the decomposition. The point of inflammation of various substances is, of course, determined by widely different degrees of temperature; phosphorus will sometimes become inflamed at the ordinary summer temperature, while bodies at the other extreme would require, perhaps, thousands of degrees for their ignition. 2. It is said that spontaneous combustion sometimes occurs in the human body. Has there ever been such a case? A. Liebig has demonstrated the impossibility of the living body ever taking fire and being more or less completely consumed through the agency of spontaneous combustion. He affirms that no amount of fat, alcohol, or phosphorus, which the living body could possibly contain, would render it combustible. Upon investigation, the alleged instances of spontaneous combustion were found in no case entitled to credence.

(5) W. T. C. asks: How can I reduce wood to a pulp? A. The fibers of the wood are first separated by passing between large rollers plentifully supplied with water. The excess of water is then removed by pressure, and the fibers are cut into small pieces by revolving cylinders. These pieces are placed in a stamping mill or beating machine with water, in which they are reduced to the consistency of pulp. After this the mass is transferred to another machine, and bleached by a solution of chloride of lime, chlorine water, chlorine gas, or other bleaching agent. To remove all trace of hydrochloric acid, the pulp is washed in solutions of potash, soda, or antichlore, and then in water. In spite of careful chemical bleaching, it is found necessary to add bluing matter in sufficient quantity to neutralize the yellow cast of the pulp.

Will crude petroleum oil injure the skin? A. No.

What is meant by an atmosphere? A. The atmosphere (used as a degree of pressure) is equal to the weight of a column of air reaching from the earth's surface to the limits of the atmosphere, a distance of about forty-five miles. It corresponds to a barometrical column of mercury 30 inches high, and exerts a pressure of about 15 lbs. per square inch.

(6) B. B. asks: I am engaged in the manufacture of glue, and at times am troubled that the glue does not set quickly enough. Can you recommend something which I can use as a dryer? A. Your trouble is probably due to insufficient cleansing of the materials at the beginning of the operation, and imperfect drying of the product at the last.

(7) J. T. asks: What are the proper proportions of salt, manganese oxide, and sulphuric acid, to make chlorine? A. Chlorine may be easily prepared from a mixture of 7 parts by weight of oil of vitriol, previously diluted with 7 parts water, and allowed to cool, and 4 parts powdered salt, mixed intimately with 3 parts finely powdered black oxide of manganese. The gas comes off slowly in the cold, but freely on the application of a gentle heat. The small quantity of hydrochloric acid that comes over with the gas may be easily removed by passing it through a wash bottle containing a little water. 2. How is lime impregnated with the chloride to form chloride of lime? A. The slaked lime is placed in layers several inches in depth upon perforated shelves in airtight leaden chambers, and exposed to the action of chlorine. The gas must be admitted gradually, in order to prevent a rapid rise of temperature, consequent upon its quick absorption by the lime. 3. How much gas will 1 lb. slaked lime absorb? A. Good lime will absorb about one half its weight of chlorine gas.

(8) F. H. W. asks: 1. In manufacturing rubber stamps, do they oil the type before making the plaster of Paris cast? A. Yes. 2. How do they prevent air bubbles from forming? A. The type is first covered with a film of plaster of the consistency of cream. This is worked into all the cavities and around the lines with a camel's hair brush, thus excluding all bubbles of air. Immediately afterwards the thicker plaster paste is poured in, and the whole allowed to set.

(9) G. F. says: I have some silver-plated buckles to my harness, and the plating is all worn off. How can I silver them again without taking them from the harness? A. We think the metal work in question could not be satisfactorily replated without removing it from the harness. 2. How can I Japan them black without taking them off? A. A good Japan varnish may be made by mixing together 1 oz. of asphalt, 2 1/2 ozs. umber, and 1 pint boiled linseed oil. Thin with oil of turpentine until of the desired consistence.

(10) R. K. W. asks: What is meant by the radiation of steam cylinders? A. The term refers to the heat lost by radiation.

(11) G. B. says: There is a church basement floor which is very moist in winter. It is 70 by 120 feet. Which is the best cement to coat it with? A. Lay a concrete floor, 3 inches thick, of Rosendale cement, clean sharp sand, gravel, and small stone chips. It will take some time to set, but will ultimately become hard and dry.

(12) L. S. asks: 1. Is it better to paint wood work, inside and outside of dwelling houses, with paint mixed with raw linseed oil instead of boiled? A. Raw oil is usually used with a dryer added, but boiled oil requires no dryer. The work has a more shining surface with boiled oil than with raw. 2. How should inside shutters and front doors, which

are exposed to the hot rays of an afternoon sun, be painted, in order to prevent blistering? A. Give them a good coat of oil before painting, and give plenty of time for one coat of paint to dry before putting on another.

(13) A. F. A. M. asks: What is the composition of Babbitt metal? Why is it put in journal bearings, and from what did it derive its name? A. It was invented by Isaac Babbitt, of Boston, and is used because it makes a good bearing without any fitting. Its composition, by weight, is: Tin 50 parts, antimony 5 parts, copper 1 part. There are numerous other recipes for Babbitt metal of different grades, but this forms a good composition for general use.

What is the fine and penalty for using a United States postage stamp a second time? A. The penalty is a fine of \$50.

(14) T. G. J. asks: What is the best method of filling the pores of cement put on the outside surface of wooden buildings? We propose to first lath and plaster in the usual way, and then cement over that in imitation of brown stone. A. A coat of linseed oil is sometimes put upon brickwork for the purpose of closing the pores of the brick and preventing the absorption of water; and this might also serve the same purpose upon a cement surface. We have very little faith, however, in the permanency of lath and plaster on the exterior of buildings.

(15) J. J. N. asks: I am having built an experimental canal boat, length 21 feet, beam 5 feet. What size of engine, boiler, and grate surface will be necessary? Would you use a long cylinder with small diameter, and an upright boiler? A. We should prefer an upright boiler and a vertical engine. We could not give you dimensions without knowing more particulars; but as your boat is an experimental one, you will doubtless find the best proportions most readily by experiment.

(16) N. A. V. says: The hydraulic tyre press, illustrated in your issue of June 12, has given a little interest to an old question: Is water compressible? If a perfectly tight vessel is full of water, at a pressure of 15 lbs. per square inch, can any more water be forced in? A. Water is slightly compressible. The efficiency of the hydraulic press depends upon the fact that a pressure applied to water is transmitted equally in every direction.

(17) W. P. B. says: 1. I have a small boat, 15 feet long and 1 foot wide, in which I use a double paddle. I would like to turn it by steam, and want to know how large an engine I must have. Would an engine of 2 inches bore by 4 inches stroke be large enough to move her, using side wheels? A. Yes. 2. How large a boiler would it need? A. Put in one with from 8 to 10 square feet of efficient heating surface. 3. Would wood do for fuel? A. Yes.

A friend says that he or any one else can tell by the looks of the new moon whether the following month is to be dry or wet. I hold that he cannot. Which is right? A. You are.

(18) H. P. says: I have an engine which was cleaned to a very bright surface; and I was told that, if I whitewashed it, it would keep its polish. I did it, and now it is rusted very badly. How can I remove the rust, and get it bright again? A. Use fine emery and oil.

(19) A. S. says: I have a 60 horse power engine, and run it with 100 lbs. steam, making 60 revolutions a minute, for running a mill. I want to change the cog wheels, making the driving wheel on the upright shaft larger, and the cog wheel on the engine shaft smaller, and to increase the number of revolutions per minute to about 70. How could I best do this? A. Change the governor pulleys so that the governor will have the same speed as at present, when the engine is making 70 revolutions, and adjust the valve, if necessary, so as to give more opening. These directions suppose that you are using a governor adjusted to a certain number of revolutions per minute.

I have tried different experiments to manufacture varnish as used by the larger gun manufacturers to varnish guns and revolvers, but without success. It does not last, and has not the same bluish color. How can I prepare it? A. The coloring is generally effected by the use of acids, or by heating the metal. See p. 10, vol. 25.

Is there any invention which will save vessels at sea from sinking? If so, please state it. I have a plan which would answer very well, it being cheap, easily adjustable to the vessel, and sure to perform its duty. A. We think you have the market to yourself at present.

(20) E. D. D. says: Suppose a large steam generator be placed in each square of a city, would it not be profitable to connect the steam so as to warm the houses and extinguish any fire that may take place, particularly inside the houses, leaving the engines to play upon the outside? A. The idea is a very good one and has often been proposed. Nearly all modern steamships have steam pipes leading into the holds for extinguishing fire.

(21) P. S. F. asks: In plastering, how much lime, sand, and hair should be used to make a good solid material? A. Use 1 measure of quicklime to 5 measures of sand for brickwork; and 1 measure of quicklime to 4 measures of sand, and one third of a measure of bullock or horse hair, for plastering mortar. Put on the first or scratch coat 1/2 an inch thick, the second, or brown coat, 1/4 inch thick. The third, or finishing coat, 1/8 inch thick, contains no hair, and is made of 1 measure of lime to 2 of sand, and the purest sand is used; this is called stucco. Hard finish requires 1 measure of ground plaster of Paris to about 2 of quicklime, without sand.

(22) M. C. B. asks: What will remove white paint from all woolen brown goods? A. Try a mixture of equal parts of alcohol and chlorine form.

(23) C. J. H. asks: Will water always seek its own level? We have in our factory a coil of pipes; and at about fifty feet from the coil, we have a tank which holds about 40 barrels. The bottom of the tank is about 12 feet above the top of the coil. We cannot induce water to flow through this coil from the tank. We can readily attach our pump and force it through, but the water will not flow through of itself. Can you explain the trouble? A. It is probably due to the accumulation of air at the high points.

(24) J. M. S. says: I am running a locomotive, and her slide valves are nearly worn out. They are 15 inches long and 5 inches wide, and flat on top. Will it reduce the friction caused by the steam pressure on the valve if I make the new ones in the shape of a half circle instead of flat on top? A. No.

(25) B. B. says: We have an engine with cylinder 8x6 inches, furnished with steam at 60 lbs. pressure through a 2 inch pipe 550 feet long, the pipe being about 8 feet underground. Can we, at that distance, get the full benefit of the steam? A. The engine is large enough, but it is probable that the steam pressure is greatly reduced in passing from the boiler to the engines. If this is the case, it is due to an improper arrangement of the pipe; and you can easily satisfy yourself in regard to the facts by attaching a gage to the steam pipe, near the engine.

(26) W. H. M. asks: In building a large smoke stack, is it advisable to have it octagon in form? Would not stoves have a better chance to blow such a stack down than if it were circular in form? A. One form will answer as well as the other.

(27) C. W. asks: Please decide who is right in the following question: The subject is the drive wheel of a locomotive engine supposed to be standing still on the track. I claim that, when the wheel slips, on the starting of engine or when the steam is let on suddenly, any point on the wheel makes a complete circle; but when it makes a revolution in running, it does not make a complete circle. My friend claims that the point on the wheel forms a complete circle in any case. A. When the wheel advances in revolving, each point in the periphery describes a cycloid, a curve resembling a series of semicircles or semi-ellipses.

(28) C. B. W. asks: 1. Is not the side of the firebox of a locomotive boiler the place where contraction and expansion is the least? A. Generally, yes. 2. What shall I put on my engine to keep the bright work from rusting? A. Keep it well oiled; but you will be obliged to clean it often.

(29) J. H. asks: 1. I have a boat 15 feet long by 4 feet beam, a vertical engine, cylinder 3 inches in diameter, by $2\frac{1}{2}$ inches stroke, and 3 cylinder boilers 8 by 24 inches each, made of $\frac{3}{8}$ inch steel with heads $\frac{3}{8}$ inch thick, connected by a steam dome. I mean to throw the exhaust into the smoke stack. What pressure can I carry with safety? The boilers have stood a hydrostatic test of 175 lbs. per square inch. A. About 150 lbs. 2. Will the boilers be large enough for the engine? The grate surface is very large, being 24x24 inches. A. Yes. 6. Will the engine be large enough for the boat? A. Yes. 4. What size of screw propeller shall I use? A. Diameter, from 15 to 18 inches; pitch, from 2 to $2\frac{1}{2}$ feet.

(30) G. A. S. asks: 1. What is the horse power of the largest engine in the United States, where is it, and what is it used for? A. We are not sure that we can answer this question correctly; but if any of our readers will send us particulars, the matter can soon be decided. 2. How is the power of a locomotive estimated? A. Builders generally rate locomotives by the load that they can draw under given circumstances.

(31) A. W. says: In your issue of May 15 you say: "When you find that the water is below the bottom gage tap, and the steam is rising rapidly, you should haul the fire at once." If you are gaining steam, and then start and haul the fire, you will gain from 10 to 15 lbs. more, as I have experienced in locomotives. I would recommend this: Fill the furnace with coal so as to choke the fire, keeping the engine and pumps on until you get water in gage glass or steam gets low, then haul the fire if required. How would that do? A. In this case it might not be advisable to start the feed; and if you could stop forming steam more quickly by throwing coal on the fire than by hauling it, you would find the quickest way to be the best way. We believe that, in general, hauling the fire will be most efficient. 2. We have a direct acting locomotive engine with cylinders 16 inches in diameter by 24 inches stroke. Steam pressure is 150 lbs., and driving wheels 5 feet, four wheels coupled. She weighs, when coaled and ready for running, about 47 tons. What is her horse power? A. We could not answer this question without having some idea of the mean pressure in her cylinders.

(32) C. E. R. asks: Will a brass spring $\frac{1}{2}$ inch wide, $\frac{1}{8}$ inch thick, and 2 inches long, lose its elasticity under $\frac{1}{4}$ inch depression in the middle? A. Not for a long time, and the elasticity can be restored by hammering.

(33) C. R. P. says: We have a brick smoke stack, 70 feet high, and burn wood shavings: when we have not sufficient shavings, we burn anthracite coal; the draft is strong enough to carry out large sparks, and we put a screen of No. 10 galvanized wire over the top, which was used up in 6 months so that we could pick it to pieces; and the copper wire (No. 10), with which it was fastened on, was also eaten up. Is there anything that will do for such a screen? A. Use heavier wire.

(34) C. T. S. asks: What fractional part of the breaking weight of the best steel wire rope, as used for mining cables, is allowed for a permanent load? A. About $\frac{1}{3}$ or $\frac{1}{4}$.

(35) W. F. S. says: I have been using water for a steam boiler from a tank into which the drip from the engine cylinder goes, and the water is consequently quite oily. The tank also takes the drip from the heater. Do you think the water is injurious to the boiler? I have thought that the oil might adhere to the iron of the boiler, and prevent the water coming in contact with it, and so turn the iron. A. You will find it better to use clean feed water; although if the oil is of good quality, and is not excessive in quantity, it will not do any serious harm.

(36) M. A. R. asks: How long would either native or vulcanized rubber endure as a packing for kerosene oil? A. Possibly for a few days.

(37) A. B. says: 1. We have a pump with a steam cylinder 15 inches in diameter, and a water cylinder of 10 inches diameter. The ram is of 10 inches diameter, and discharge opening 8 inches, discharge pipe 6 inches; we pump the water vertically 200 feet. It requires 60 lbs. steam to run the pump. Would it require less power, or more, to pump the water through a 10 inch pipe? A. It would require less power, if the pipe were enlarged, but not much, unless the pump is run very fast. 2. Would the entire weight of the water in the 10 inch pipe rest on the pump ram? A. The pressure on the pump ram, due to the height of the column of water, is independent of the size of the pipe; but as this pressure is increased by the resistance of the water in the passages and pipe, it is greater for a large pipe than for a small one, if a similar quantity of water is discharged through each.

(38) A. M. P. C. asks: 1. I have a double engine, cylinders $1\frac{1}{2}$ inches bore by 3 inches stroke. Will a plain cylinder boiler, 1 foot in diameter and 4 feet long, set in brickwork, be large enough to run it up to its full capacity? A. The boiler would be rather too small. 2. If the boiler aforesaid be constructed of $\frac{3}{8}$ iron, how great a pressure could be carried with safety? A. If well made, it would be safe to carry a pressure of 150 lbs. to the square inch. 3. How much grate surface should be allowed? A. Make the grate 1 foot square. 4. What should be the dimensions of the smoke stack? A. From 5 to 6 inches in diameter.

(39) L. L. H. asks: Will Babbitt metal do to make a 3 x $1\frac{1}{2}$ inches cylinder for a steam engine? A. A hard Babbitt metal will wear very well.

(40) L. C. & Co. say: Your reply to E. A. (No. 14, January 30, 1875) regarding draft of street car interested us, but we are quite unable to agree upon the meaning of your reply. We admit and believe that, if the end of the axle of a wagon stands equally high with the point of draft on a horse's shoulder, it makes no difference how far the horse is from the wagon; but suppose the axle to be 2 feet high, and the point of draft on the horse's shoulder be 3 feet high, will the horse draw a load as easily 10 feet from the axle as he will 2 feet from the axle? Is it not easier for a horse, under ordinary circumstances, to be harnessed close to his load, so that the act of drawing lifts a certain amount upon the load? A. It is better to harness the horse so that his whole force is expended on traction, and none on lifting.

(41) N. O. P. asks: What is the rule for measuring the inside of a furnace stack? I wish to know the number of bricks it will take to line it. A. Find the solidities of two frusta of cones, each having for its altitude the height of the chimney, one having for its diameter that of the interior of the lining, the other of the exterior. The difference between these two volumes will be the volume of the lining.

(42) F. S. Jr. says: Bourne, in his "Catechism of the Steam Engine," states that "if we take the tensile strength of cast iron at 15,000 lbs. per square inch, a fly wheel rim of 1 square inch sectional area would sustain 30,000 lbs." Please elucidate the above for me by stating what is meant by a rim of 1 square inch sectional area. A. It means that, if the rim is cut in the direction of a line passing through the center of the wheel, the area of the cut end of the rim will be 1 square inch.

(43) W. asks: 1. Is it possible to drive a vehicle, large enough to carry a man, by spring power? A. Yes. 2. How large or strong a spring would be necessary? A. You can readily calculate the required strength of the spring for any proposed arrangement of a vehicle of given weight, assuming that the tractive force required, on a good road, will be from 80 to 100 lbs. for a vehicle weighing 1 ton.

(44) R. H. A. says: I have an engine with a utilized steam space of 8 cubic inches, more or less. The fly wheel (of 50 lbs.) is mounted on a pillar about 30 inches high, tapering from 3 to 2 inches diameter, with a strong pedestal of 12 inches, spread, bolted to a 3 inch oak platform. There is positively no spring in the standard. When this wheel runs 500 in a minute it is pretty steady; but as the speed increases, agitation begins, until at or about 800 the thing is fearful, and bystanders leave. It seems as if the thing must fly from its fastenings. There are two ways of checking it, one by turning on steam, and the other by turning it off. At about 1,100 revolutions a minute, which is by no means its maximum, it runs so quietly that hardly any vibration happens. Can you give the rationale of these movements? A. The trouble seems to be caused by a lack of balance. It may possibly be remedied by making the fly wheel run perfectly true.

(45) J. B. C. says: I have seen statements that decarbonized steel, for gun barrels, would withstand the strains of firing better than plain twist, laminated steel, or Damascus twist. I would like to have your opinion on the relative merits of each of the above barrels, considered in regard to strength and durability. A. The plain twist, we believe, is the best.

(46) A. C. says: We have a mill with an engine 14 inches bore x 30 inches stroke. Our boiler is 24 feet long by 52 inches diameter, with 12 seven inch flues. The engine makes 65 revolutions per minute, and is geared to an upright shaft with bevel wheels. We lack power, and it takes hard firing to make steam. What would be the result if we ran the engine at 100 revolutions per minute, and geared the bevel wheels to run the upright shaft as now? We would gain power, but would the boiler make steam any more easily than now? A. If the engine exhausts into the smoke stack, running it faster may increase the draft. Otherwise we do not see that you will gain much from the change.

(47) W. B. D. says: I am running a 56 inch five gang saw, direct from water wheel shaft pulley 6 feet in diameter to pulley on saw mandrel 2 feet in diameter. I wish to get power into a shop standing in a direct line down stream 50 or 60 feet. I do not use the saw all the time. Can I get as much power on the saw if I run my belt to a line shaft, and then up to my saw, as I now have? A. Some power will be taken to drive the belt and shafting.

(48) C. F. says: H. S. S. asks: "What, if any, is the difference in power required to transmit a given amount to the same sized pulley, if the belt be long enough to run loosely without slipping, or be a short belt with a tightener, or be a short belt stretched very tight?" After many years' experience with belts of all kinds, I have learned that it will require the most power with the short, tight belt, especially if the pulley receiving the power be much smaller than the one giving it. With the tightener there is a greater length of belt brought in contact with the pulley, consequently the belt can be much looser, and thereby lessen the friction upon the bearings. The tightener should be only heavy enough to take up the slack of the belt, which should be quite loose when relieved of the weight of the tightener, which should always be close to the pulley receiving the power. If the power is carried horizontally, the long and loose belt will have a similar effect, as the slack of the belt will always be found on the side of the belt going from the giving to the receiving pulley, which will, if it be the top side, sag so as to bring a much greater length of belt in contact with the pulley than in the case of the short tight belt. A. We would have been glad to receive some facts, as the result of experiment, in corroboration of your views. Matters of this kind cannot be finally settled by mere reasoning, because there is a question of fact involved which can only be determined by experiment. Your views, however, strike us very favorably, and we shall be glad to hear from you again if you will send us some particulars of your experience.

(49) C. S. W. asks: Am I right in claiming that light travels faster than galvanic electricity? A. Yes, as a general rule.

(50) T. C. S. asks: What is the amount of heat generated by passing a current of electricity over a long, thin platinum wire, and the amount of zinc required to generate the necessary quantity of electricity? A. The amount of heat generated would be proportional to the amount of zinc consumed.

(51) E. E. M. says: I have a book on electricity which says that, if a current is sent through a hollow coil of wire, and an iron bar brought to the mouth, that it will be drawn in. I have tried this but have failed. How can I construct such a coil? A. Use 100 feet of No. 14 copper wire, covered with cotton and wound into a helix, and charge with Bunsen's cells whose zincs are connected together for one pole and carbons for the other.

(52) I. A. says: I have a Bunsen battery. The porous cup is 2 inches in diameter and as high as the cell, and about $\frac{3}{4}$ inch thick. I cannot get a current through. I think the porous cup is too thick. How can I remedy it? A. Soak the porous cup in warm water.

(53) G. H. A. asks: 1. In what respect do a relay and sounder differ? A. A sounder is wound with coarser wire. 2. How can I coat copper wire with gutta percha for use in batteries? A. Melt the gutta percha and press it on. 3. In what respect is silk-covered copper wire better than cotton for making the magnets of a sounder? A. It is a better insulator. 4. Which is the most economical, as far as battery is concerned, to keep the circuit closed or open when not in use? A. Open. 5. For a line of telegraph a mile or less in length, what number and how much insulated wire will I need for the magnets to the sounder? A. Use 270 feet of No. 24 copper wire. 6. In batteries, should the surface of the zinc and copper be similar? A. Approximately. 7. How can I construct a battery using zinc and lead, so that the blue vitriol will cut the lead instead of the zinc, as is generally the case? A. By first turning your lead into zinc. 8. How can I nickel plate with a battery, using nickel 5 cent pieces? A. Rivet the 5 cent pieces on to a nickel plate.

(54) J. H. asks: Will a Leclanché battery answer for electroplating such articles as watches, chains, rings, etc.? A. It can be used, but Smee's or Daniell's is better.

(55) D. L. G. asks: 1. Is a lightning rod of any benefit whatever as a conductor of an electric charge? A. Yes. 2. Which is the best rod in use? A. Copper. 3. How much space will a rod protect? A. A space equal to its projection above the building. 4. What are the merits of a platinum point? A. It does not rust.

(56) A. O. B. asks: 1. Is there danger of lightning striking telegraph wires and entering the buildings to do damage, if we can cut the offices out and leave the circuit closed? A. Not much. 2. How much No. 11 iron wire (in length) will give 1 ohm of resistance? A. 190 feet.

(57) A. E. C. asks: How is shellac prepared so that it can be put on evenly, between the successive layers of the secondary wire in an induction coil? A. Put 1 oz. of shellac into a wide mouthed 8 oz. phial containing 5 ozs. of well rectified naphtha. Close the bottle with a cork, and let it stand in a warm place until perfectly dissolved. Shake the mixture frequently and pass the fluid through a paper filter; add rectified naphtha to the solution from time to time in such quantities as will enable it to percolate freely through the filter. Change the filter when necessary.

(58) I. R. says: I would like to find the cheapest and simplest way of producing the electric light, and how to construct a battery for that purpose. A. You will require 50 cells of Grove's or Bunsen's, or 100 cells of Daniell's battery, to produce an electric light. Attach the two poles of the battery to two carbon pencils. Touch the pencils together and then separate them, and the light will appear.

(59) G. C. B. says: 1. I have an electric gas lighter which occasionally gives me a great deal of trouble. When I want to light up, it refuses to work altogether. What is the trouble? A. Soak the carbons for a few days in hot water. Thoroughly amalgamate the zincs, and put new solutions in your battery. 2. Is the Tom Thumb or miniature electric battery strong enough to work a wire from Newark to New York? A. Yes. 3. Is it difficult to telegraph? A. It is as easy to learn to telegraph between these two places as anywhere else. There is no difficulty in the matter. It requires practice to become a good operator on any line.

(60) H. P. M. says: I have just built a privy, the vault of which is $5\frac{1}{2}$ feet deep, being 24 feet from my neighbor's well of drinking water. The well is 33 feet deep in a gravelly soil. Will the use of the privy foul the water of the well? A. The probability is that it will, in the kind of soil that you name.

(61) W. F. S. asks: 1. How should one proceed who wishes to study practical chemistry? Is it best to work in some laboratory at first, and attend lectures on chemistry? A. Yes. 2. Can one have a good knowledge of the science without understanding pharmacy? A. The study of pharmacy is never included in a chemical course, except by those working for the degree of M. D., etc., as it pertains wholly to the preparation of medicines.

(62) P. S. asks: 1. What is considered the best and safest way to make gas for the oxyhydrogen light? A. You will find a full description of obtaining these gases, etc., on p. 218, vol. 32, in answer to J. H. L. 2. I see a notice of a self-condensing cylinder. Are they safe for a new hand to use? A. We cannot consider them safe in unpracticed hands. 3. I also want to know which is the most portable kind, for using with the magic lantern? A. In the larger cities gas may be obtained under pressure in small cylinders suitable for transportation. But as obtained in this form it is necessarily somewhat more expensive, and in the end it will be found more economical to manufacture the gases when required, and to use them in the bags manufactured for this purpose.

(63) A. K. says: 1. We have a brick cistern that was cleaned out a few months ago. The water has a very bad smell. When it is hot, there is a scum on it that is hard, like lime. What will remove the smell, and what causes the scum, as the water ought to be perfectly soft, being rain water? A. Try adding a small quantity of alum to the water before using, and allow to settle for a short time.

(64) O. R. asks: How can I calculate the flow of water in a trough 2 feet wide, 1 foot deep, and 20 feet long? The water runs through with great rapidity, and I do not know any certain method of ascertaining the velocity, and consequently the quantity in a given time. A. Your best plan will be to ascertain the velocity by means of floats, on the surface as well as submerged at different depths.

COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects:

On Patent Politics in Ohio. By A. K. S.
On the Iron Horse. By F. G. W.
On Hydrogen. By T. G. B.
On a Universal Language. By J. C.

Also inquiries and answers from the following:

R. L. N.—J. C. Y.—R. J. F.—J. M.—S. C.—J. K.—A. C. J.—N. T. W.

HINTS TO CORRESPONDENTS.

Correspondents whose inquiries fail to appear should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them. The address of the writer should always be given.

Enquiries relating to patents, or to the patentability of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket, as it would fill half of our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address is given.

Hundreds of inquiries analogous to the following are sent: "Who sells the best silk-covered wire for magnets? Whose is the best line wire insulator? Whose is the most economical turbine water wheel? Who builds the fastest steam launches? Why do not makers of drawing instruments advertise in the SCIENTIFIC AMERICAN?" All such personal inquiries are printed, as will be observed, in the column of "Business and Personal," which is specially set apart for that purpose, subject to the charge mentioned at the head of that column. Almost any desired information can in this way be expeditiously obtained.