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Single, Double and Triple Tenoning Machines of
superlor construction. Martin Buok, Lebanon, N. H . Peck's Patent Drop Press, stult the best in use
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## 3)

W. F. P. will find an account of the termi 585, vol. 32.-L. C. Fill find a recipe for a black ink with iron in it on p .203 , vol. 29.-W. R. W. will flad an answer to his engine query on $p$. 321, vol. 30.-
C. E . w . will flnd a deseription of silver-plating on p. 405, vol. 32.
p. 299, vol. 31.
(1) K. K.C. asks: In what way is mercury used in exterminating bedbugs? A. Take corrosive sublimate 1 drachan, sal ammoniac (chloride
of ammonium) 2 drachmm, water 8 oas. sprinkle the bedding with the mixture.
(2) F. T. J. asks: How can I handle hot ron without being burned? A. The hands, when
wet, can be plunged for a moment in molten iron vithout injury.
(3) R. W. B. says: 1. I have a quantity of vinegar made from honey. It has a pure transpa
rent color, but hasa alightly sweetish taste. What rent color, but hasa slightly sweetish taste. Wha
can I put in it to correct that, and give a genuine can I put in it to correct that, and glve a genuine
sour vinegar taste? A. See answer to H.
H. p. 100, vol. 32. 2. How can 1 keep moths out of the hives? A. It is very well known that a colony of bees, under a right system of management, has
no enemies that it cannot overcome no enemies that it cannot overcome. The secret.
of all successful management is to keep your colof all successull management is to keep your col-
onies always strong, and they will always protect ondes always strong, and they will always protect
themselves; and the use of hives giving you the cure this every comb enab possesses this power, themoth has no terror for him since a strong stock is never injured by it.
(4) J. W. E. asks: What varrish is used E. E., of Pa.
(5) J. G. P. asks: How can I harden circu
 ing? The sows are used to cut steel and iron. A.
There is no way known to harden There is no way known to harden any kind of a
saw without its springing. They may be flattened between two heated blocks when the temper is drawn, which will make the most of them nearly they must be straightened by a saw maker.-J. E E., of Pa.
(6) W. A. M. says: 1.1 am putting in a gage to run over a 4 foot pulley. Will it be practicable machine? A. Such a mill is perfectly practicable if properly bullt and worked. 2. How many lbs. strain will it bear without breaking?
Your pulleys will be too small for a Your puleys wil be too small fora band saw mili The strain that the saw will bear depends upon the width of the blade. About 50 lbs. to the inch in width is a fair rule to orork by. 3. 3. Ow fast will
it do to run the pulleys? it do to run the pulleys? A. You can run them at
a speed that will drive the saw 9,000 feet per mina speed that will drive
ute.-J. E. E., of Pa.
(7) J. S. P. asks: Will an $8 \times 10$ inches engine drive a four foot burr to any advantage? with a suficiele
swer very well.
(8) E. K. asks: How can I remove coal oil from cotlonat do it. A. Try steeping them for
 sel, and then allowing them to remain
the air until completely deodorized.
${ }^{\text {(9) F. S. C. asks: }} 1$. What is the difference bet wean methylated ether and simple ether, and
What is the meaning of methylated? What is the meaning of methylated? A. Methol
(also called wood spirit, pyroxylic spirit, and me (also called wood spirit, pyroxylic spirit, and me-
thylic alcohol) is a product of the destructive dis tillation of wood. The a acetic acid of the orude
product being saturated
is obtained by distillation, which, after reotiflication, constitutes the methylated spirit on com
meroe. Methylic ether is obtained by the same process as ordinary or vinic ether, namely, by dis illation of the spirit in contact with sulphuric acid; the only difference being that, in the manu-
facture of vinic ether, alcohol is used, while meholure of vinic ether, alicohol spirit used in the manafacture of me hylic ether. 2. What are spirits of wine and pirits of turpentine? A. Spirit of wine is an al ohol, usually obtained from wheat, rye, barley corn, molasses, eto., by fermentation and distilla tion, and derives its name from first having been btained by distilling wine for its yield of brand then or spirit of turpentine is obtained by distilling ommon turpentine, a semi-solid resin which flow rom the pinus abies, a spedies of pine, when wounded. This resin yields nearly one fourth on
its weight of the essential oill, which pascesover a its weight of the essential oil, which paseesover a
volatile, limpid, very inflammable liquid, of volatile, limpid, very infaammable liquid, or due in the retort constitutes the common rosin or colophony.
(10) H. S. J. asks: What is the best process up? A. Keep it immersed in cold water.
(11) P. S. says: 1. In your issue of Apri 10,1 find a device for bronzing cast iron, which do not quite understand. It requires a bath of melted chloride of copper and cryolite, to which
hiloride of barium isadded. Does this mean tha hese thre articles are to be mixed in a melte tate, or are they to be dissolved in water? A The recipe is to be taken as written. 2. I an
about to reduce some old gold solutions, consist ng of cyanide of gold dissolved in oyanide of po tassium. I evaporated it to dryness; can I now melt it in a orucible with borar, to get metalli gold, or does it want to be treatedin another way?
A. The pure metal maybe obtained, in the form of A. The pure metal maybe obtained,in the form of
a black, fleely divided powder, from its solutions, by the addition of a flltered aqueous solution ommon sulphate of iron. If this be melted,
nass of the metal with itsoharacteristic color mas be obtained in its pure state
(12) H. B. asks: I have a sign (which I be eve to be zinc) which requires cleaning two or bing to obtain a good needs a great deal ore stain nd flnger marks. How can I clean it? A. Ru he metal over with a strong aqueous solution
xychloride of zinc ; wash, and dry quickly.
(13) G. C. S. says: We are putting in two boilers, each having two 163 inch flues. Lengt of boilers is 24 feet. What should be the diame ter of smoke stack, in order to insure good draft
A. Make the cross section of the chimney from to $\frac{1}{3}$ the grate surface.
(14) C. E. B. says: 1 . In your issue of Apri) (14) ention is made of too much olifine engine ces nders being the cause of priming. Can this be so except by the use of an open heater where the oil would be forced into the boiler with the feed
water, oausing it to foam? A. No. 2. I built an engine $11 / 93$ inches, with which I run a lathe lowing Inder boiler, $10 \times 18$ Ter is.. Ya dirty oily, that blown off at bottom being much olearer I always supposed that the onl would get into the
boiler while making the connection. I exhaust nto the air, making the connection. I exhaus of priming; but the water appears to foam consid crably. Will frequent blowing off remove all th from the boiler? A. Blow all the wat
few times, and cleanse with cold water.
(15) D. A. W. asks: In making an arrange ment for heating the water for a bath tub, I un
fortunately used second hand $\mathrm{K}_{4}$ inch pipe, which was badly rusted. The water is badly discolored from the rust in the pipes. Is there anything tha I can place in the tank, to pass through the pipes, that will cleanse them of rust and stop the discol-
oration of the water? A. Takethe pipe down,and oration of the water? A. Take
coat the interior with coaltar.
(16) J. C. L. says: 1. I have a small mill driven by a 30 horse engine : and on account of dry weather, my well has partially failed. At its
lowest stage the Missouri river is 35 feet below the level of the ground at the mill, and nearly 1,000 feet distant. Can I get water from the river by laying a pipe so that the highest point would not be over 25 feet above the river, and terminating in a well 50 feet deep? 1 know that in theory I coula A. Much longer siphons are in suceesfol tion. It would probably be necessary to draw the water from subsiding basins or through fllters The siphon should be fitted with a valve at the top, to let out the arr which will collect from time to time. 2. How ought I to start the water Could it be done by means of a jet of steam from the boiler down the well end of the pipe, on priaciple that a jet pump (or steam siphon) works?
A. You can use the jet of steam or a small pump to start the flow.
(17) G.F. says: The wells in this vicinity Stone. One is 84 feet with no sign of water veWe have struck a number of dry crevices that are full of wind and are continually blowing off, ete.,
so that you can hear them for rods around. Isthis so that you can hear them for rods around. Isthis
any sign of water? A. The escape of gas someany sign of water? A. The escape of gas some-
times precedes the fliding of oil, etc. You had better follow up the matter.
(18) C. W. R. asks: 1. How doess the cycloid differ from the ellipse A. The ellipse is an alge-
braic curve, and the cycloid a transcendental.
2. How can the circumference of a oycloid be fou The length of a cycloid formed by one revolution of the generating circle is four times the diameter of this circle.. 3. Is every seotion of a cone an
ellipse except that which is at right angles to its
(19) W. M. asks: At what distance above reight car, when empty, situated? A. We have ot the data at hand for a complete calculation, Sol believe that the center
(20) C. J. M. asks: In running a small boat With $a$ horizontal engine, 156 inches diameter of ize of screw? A. Use a propeller from 15 to 1 nches in diameter. 2. What sized boat would it un? A. The engine would answer for a boa from 12 to 15 feet in length. 3. Are two $13 \times 16$ che engines more powerful than a $17 \times 19$ at 90 lbs ressure? A. With the same mean pressure and ston speed, the double engine would develop about 15 pe
(21) A. K. asks: Why is the fly wheel of an engine placed next to the bed plate, and thedriving
pulley next to the pillow block? A.This arrange pulley next to the pillow block? A.This arrange
nent is by no means general; but where it it dopled, it is probably done for convenience in etting at the belt and pulley.
(22) J. K. W. asks: 1. What should be the size of a chimney large enough for three boilers
with 38 three-inch flues in each? A. Makethe himney with across section of about the are of the grate surface. 2. What is the comparativ value of hard and soft coal for generating steam . There is very little ditference between goo walities of either kind
What length of 3 ply 1 inch hose (horizontal) aving also a suction of about 10 feet perpendiular? A.Through thing is well arranged
(23) W. S. B. says: I have a boiler badly ncrustated, and I am bothered also with hot wate apes coated with to the lime on the pipe, will soften it so hat it is easily removed. Would there be any anger if $I$ put in the boiler 2 or 3 gallons of th ill, and apply it to the incrustation for the pur pose of soaking loose the scale? A. You can us he oil with little fear of
(24) E. R. J. asks: Can a knife blade be tempered without being taken from the handle ?
A. It might be done, but it would be bad for the handle.
(25) J. W. W. C. вays. I am making a lathe of the following proportions: Pulley. $31 / 4$ inches in Driver, 2 feet in diameter, weighs exactly 50 lbs Crank, $21 / 4$ inches long, $43 / 4$ inches stroke. What of the pe the relative position and distance apart pressure of the treadle? A . The acrangement in a great manner a matter of taste, so far as we hat part of the treadle to which the pitman is at tached must be sufficient, without making th路 moved through by the foot excessive
(26) W. G. says: I am building a boat eet wide and 40 feet long, to draw 10 inches of wa ter. How fast win an engine $3 \times 6$ inches, with drive this boat on slackwater, with a paddle wheel A. Probably at 3 or 4 miles an hour.
(27) A. R. R. asks: 1. How many cubic fee are contained in a tun of anthracite coal? A. Th as water is 1 , and weighs 62.5 per cubic foot, yo can easily work out the problem. 2. What are its leating qualities compared with those of har wood? A.It is assumed in practice that the heatin ffect of good coal is very nearly that of wood cha tions, the heating ffectof coal is taken by bulk that of wood by bulk as $3: 1$, and by weightas $15:$ According to Karsten's researches: 100 parts by bu of coal in the reverberatory furnace $=700$ parts b bulk of wood; 100 parts by weight of coal in th reverberatory furnace $=250$ parts by weight o wood. In boiling operations: 100 volumes of coal
$=400$ volumes of wood ; 100 parts by weight of coal $=130$ parts by weight of wood

1. I am easily atfected with
ainwater kept in an ice coolead poison. Would njurious? A. No. 2. I see you recommend (for use in cisterns) lead pipe lined with tin. What protects the outside of the pipe from poisonin the water? A. In this case it would be
that the outer surface be also protected.
(28) S. E. H. says: A flat bottomed scow is bing built of No. 24 galvanized iron (weighing and 10 inches high. What number of feet wid sustain? A. You must calculate the weight the boat, and the amount of water it displaces a various drafts. The difference between the weigh the amount of cargo it will sustain.
(29) S. C.-The boiler is large enough for average work. Stopping oft the opening for the forge will probably improve the draft, and increasing the hight of the chimney will do still chimney. The flue should join the chimney in a gradual upward bend, instead of an abrupt el-
(30) S. asks: How many cubic feet of space are required to stow a tun of 2,000 lbs.
wanna chestnut coal? A. From 43 to 48 .
(31) S. F. B. asks: How can I project the A. A diapparm A. A ding in it a small slit in the form of an arc, is placed before the condenser in the position ordinarily occupied by the transparency. The light passing through the silt, from the lantern, is caused to traverse a prism placed immediately before it. The image formed is deflned or focussed by the
(32) C. R. says: Please give me an explana tion of the following formule: $-\frac{14}{\text { degree Baunse }-13}$ $=$ specific gravity, and specific gravity $134=$ degree Baumé. I see these used constantly in describing the specific gravity of petroleum, but nobody can cal ratio which represents the relation in which the numbers obtained by the purely arbitrary divisicns of the Baume scale stand to the specific gravities. The second is derived from the first in the following manner: $\frac{\text { degrec Baumé }+134}{=}$ specific gravity. $144=$ (specific gravity $\times$ degree Baumé) 134)=specific gravity $\times$ degree Baumé. Dividing both terms by the specific gravity, $\frac{144}{\text { specificgravity }}$ $-134=$ degree Baumé.
Minerals, etc.-Specimens have been received from the following correspondents, and examined, with the results stated:
F. W. B.-It is Haltica striolata, an insect very injurious to young plants. It is of a polished black color, with a broad, wavy, buff-colored stripe on dish yellow. Its length is considerably less than $\frac{1}{10}$ of au inch. We think the ravages may be prevented by watering the leaves with a solution of lime, a remedy employed in England for this pur-pose.-G. N. K.-The sample sent is pure hydrated red oxide of iron, and might answer for making a tin or lead and the explanation of the corrosion is to be found by examining the water, and not from these settlings.-J.B.W.-The wood is in the course of that slow change (under water) which would slowly bituminize and mineralize it, and result in the production of a body resembling coal.-G. A. S.-It is silicate of alumina, and is useful for all
the purposes to which a fine, soft, polishing powthe purposes to which a fine, soft, polishing pow silver. It is blende, sulphuret of zinc. Follow up the coal outcrop.-G.E. S.-No. 1 is silex containing clay mixed with oxide of iron. No. 2 is tourmaline. No. 3 is crystallized quartz.-R. A.-It is composed of copper pyrites, iron pyrites, and sulphide of lead.-I. J. W.-It is copper pyrites.-M. is stibnite, or sulphide of antimony, and contains sulphur 23 per cent and antimony 72 per cent.--H. E. S.-It is common mica, used in large plates in stoves, etc.

COMMUNICATIONS RECEIVED The Editor of the SCiENTIFIC American acknowledges, with much pleasure, the receipt of
original papers and contributions upon the following subjects :
On Steam Boiler Explosions. By J. W. D. On a Curioxs Fact in Flower Growing. By W. H. M.

On a Theory of Dissolution. By W.T.D On Utilizing Natural Forces. By T. A. On Extracting the Square Ro
Alsoinquiries and answers from the following: F.G.H.-H. W.-J.J.-J. McI.-M. W. M.-J. C.

HINTS TO CORRESPONDENTS. Correspondents whose inquiries fail to appear should repeat them. If not then published, they declines them. The address of the writer should always be given.
Enquiries relating to patents, or to the patentability of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket,
as it would fill half of our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address is given.
Hundreds of inquiries analogous to the following aresent: "Who sells lathes with engine-turning attachments? Whose is the best dividing engine? Why do not makers of gas-making machines ad-
vertise in the SCIENTIFIC AMERICAN?" All such personal inquiries are printed, as will be All such inthe column of "Business and Personal," which is specially set apart for that purpose, subject to the charge mentioned at the head of that column. Almost any desired information can in this way be expeditiously obtained

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