Chief Engineer's Office, U. S. Navy Yard, WASHINGTON, NOVEMBET 18, 1874, Commodore Thos. H. Patterson, U.S. N., Commandant : SIR :- In obedience to your order of October 5th, 1874, to carefully test the EMPIRE PORTABLE FORGE, manufactured at Troy, N. Y., I have the honor to submit the following report: . This is a very

excellent and convenient forge. It works easy and with but little noise, and the power being applied with a lever, it can be worked without interfering with the manipulation of the fire.

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Very respectfully, your obedient servant ned] ED WIN FITHIAN, [Signed] Chief Engineer, U.S.N

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J. S. & Co. will find directions for utilizing mica scraps on p. 42, vol. 25.-J. D. F. will find directions for manufacturing ice on p. 54, vol. 31.-L. F. L. will find instructions for preventing the percolation of water through a brick wall on p. 75, vol. 32.-R. H. D. will find a recipe for Worcestershire sauce on. p. 281, vol. 26.-A. C. A. will find some particulars as to the manufacture of aluminum on p. 91, vol. 31.-J. H. will find directions for preparing buffalo hides on p. 266, vol. 26.-J. M.C will find a formula for ascertaining the contents of a cylinder on p. 281, vol. 25, and for the proportions of a safety valve on p. 107, vol. 31.-E. S. T. will find a recipe for indelible ink on p. 112, vol. 27. -H. R. W. will find a recipe for wood filling on p. 347, vol. 31.-L. F. S. will find directions for making Wanted-Catalogues of Manufacturers of Philo- rubber hand stamps on p. 156, vol. 31.—B. A. S. will sophical and Chemical Apparatus. Address St. Stanis- find directions for making and using a pantagraph find directions for making and using a pantagraph on pp. 99, 179, vol. 28.—F. G. T. should consult, as to his diet, a physician who is acquainted with his case.—C. S. R. will find a recipe for a dip for brass goods on p. 282, vol. 29.—W. F. R. and others can solve the problem of the length of the hypothenuse by the method illustrated on p. 187, vol. 32.-W. B. will find directions for calculating the proportions of gear wheels on p. 187, vol. 29.-F. B. will find directions for removing clinkers from stoves on p. 187, vol. 32.-A. B. will find the dimensions of the Great Eastern on p. 346, vol. 31.–J. R., Lière, Belgium, and others will find a description of a wood-splitting machine on p. 79, vol. 28.

(1) H. M. asks: Please explain the anti-Engines, 2 to 8 H.P. N. Twiss, New Haven, Ct. septic action of common salt, and also of sugar. Hand Fire Engines, Lift and Force Pumps for fire butter Pumps of fire putriflable matter goes into solution in the brine; sugar or sirup acts by preventing the access of atmospheric oxygen to the substances immersed in it. utilizing tin scrap consists in first cutting it in a good health for six hours? A. The average suitable machine into comparatively fine chips, amount of air inspired and exhaled at each respiand then placing it in a revolving cylinder so ar- ration is 30 cubic inches, and the average number ranged as to constantly shower the chips with mer-of respirations 20 per minute, so that 500 cubic cury, with which the tin unites; and the two may feet of air pass through the lungs in 24 hours. The afterward be separated by distillation, or by the amount of carbonic acid exhaled is variable, ard oxidation of the tin.

(5) J. McM. asks: Why is an inverted im. clanché? Did the cold weather produce any misa burnished spoon, and an erect image when the convex side is turned towards the face? A. In the case of a concave mirror, the reflected rays of light approach and cross each other before reaching the eye, thus producing an inverted image. In the case of convex mirrors, the convex surface simply causes the rays to diverge.

(6) D. H. S. Jr. asks: 1 Has ozone ever been used as a bleaching agent? be produced by the discharges (into atmospheric air or pure oxygen) of the electricity generated by the glass plate or cylinder electrical machine? A. It can, but in exceedingly minute quantities in comparison with the bulk of the gas operated upon. 3. Is there any work extant which treats minutely upon the production, properties, and uses of ozone? A. Read the work by Cornelius B.Fox, entitled "Ozone and Antozone," published by J. A. Churchill, London, England.

(7) L. N. P. says: 1. I am thinking of putting electric bells into a house. Is there any likelihood of the batteries or any connections ever setting fire to easily inflammable things? A. No. 2. Is there any chance of batteries in a closet forming gas liable to catch fire? A. No.

(8) F. G. N. ask: 1. Suppose that I take a permanent magnet, and surround its armature with a helix, would not a feeble current be generated every time the magnet and armature were would not the feeble current of electricity generated induce a stronger one in the other wire of the coil, so that, by connecting several wires successively, we might finally obtain a current indefinitely stronger than the one we started with? And if we connected the last coil with a helix surrounding a soft iron horseshoe, would not the current of induced electricity transfer it into a much stronger temporary magnet than the permanent one we be-gan with? A. If properly constructed, it would. 3. Would the induced current differ from the generating current otherwise than in being stronger? A. That would depend upon the construction of the machine. 4. If this is true, does it not over-throw the idea that one force cannot produce a greater one without a corresponding loss in time Price only \$3.50.—The Tom Thumb Electric or distance? A.Not at all. If the results you suggest were to follow your premiscs, they would not tend to overthrow the idea mentioned. In this case it would be simply a transfer of mechanical force (the moving of the armature) into electrical energy, and the amount of the energy would be proportioned, other things being the same, to the rapidity of the movement of the armature.

> (9) D. H. L. H. says: In your answer to W. E. D., you give directions for making a Callaud battery; can I nickel plate steel with such a battery? A. Yes.

> (10) P. R. H. asks: Is there any battery being touched or renewed after once being completed and put to work? A. No.

> (11) I. H. asks: How can I plate with nick el without a battery? A. Use a magneto-electric machine.

> (12) M. P. asks: What is the best method of removing gold that has been deposited on brass by galvanic battery, so as not to destroy the brass in the operation? A. Place the articles in strong nitric acid, and add some common salt in crystals. After coming out of the acid, the articles must be polished.

> (13) E. M. asks: Will you please suggest the simplest way that I can produce rotary motion by electricity? I have a small battery and electro-magnetic telegraph. But I want to show to my pupils how a wheel may be turned. Being poor, I cannot buy an electric engine. Any cheap and simple way by which I can make rotary motion by the battery, at home, that is what I want. A. Suppose you attach four soft iron keepers to the circumference of a wooden wheel, so that in turn they approach the poles of an electro-magnet. Let the circuit of the electro-magnet be closed as each keeper approaches the poles and opened as soon as it comes opposite. The method of making a circuit closer will occur to any ingenious mind.

(14)W. D. H. asks: 1. How can I electroplate in bronze? In what solution shall I immerse the articles to be bronzed? A. Make a solution composed of 50 parts carbonate of potash, 2 parts the McCormick \$38,000 gold. chloride of copper, 4 parts sulphate of zinc, 25 parts nitrate of ammonia, and use a bronze plate as the positive electrode. 2. Which is the best battery for the purpose, Smee's or Leclanché's? A. The Smee.

asks: 1. How many feet (15) L. K.

age seen when one looks upon the concave side of chief? A. No. The Leclanché battery will stand as much cold as the sulphate of copper. Did you test your Leclanché cells separately on short circuit to see if the connections were good?

> (17) H. M. asks: What chemicals are used to render paper sensitive so that you can photograph directly on it? A. Chloride of ammonium 40 grains, gelatin 20 grains, water 20 ozs. Dissolve by the aid of heat and filter when cold. Take 10 or Yes. 2. Can it nto atmospheric by the art of heat and more and, having marked the rightside, immerse them bodily in the liquid one by one, taking care to remove air bubbles; then turn the batch over, and remove them singly, beginning with the sheet immersed first. Render the paper sensitive by a solution of ammonio-nitrate of silver, 60 grains to the oz. of distilled water.

> > Is there any chemical that I can insert in the bark or sapwood of trees, that will kill them? A. Try a strong solution of chloride of zinc.

> > (18) J. W. L. asks: Can I light gas by electricity? A. Put on a pair of dry slippers, and walk briskly over a carpet. You will thus charge yourself with electricity, and may light the gas with your finger in dry cold weather.

(19) P. J. N. asks: 1. To what pressure per square inch can air be subjected by means of the air pump? A. A maximum of condensation has not been reached. It depends altogether upon the strength of the pump, its valves, and the power united and separated? A. Yes. 2. If the ends of and velocity with which it is driven. 2. What the helix are connected with a Rhumkorff coil, work is the best on pneumatics? A. Ganot's " Physics."

> (20) E. L. F. asks: Why does a distant light scintillate like a star? A. Because of the interposed changing layers of air of different densities. The diverging rays are caused partly by the irregular figure of the crystalline lens of the eyc, and are partly owing to the pull of the six muscles which move it.

> (21) W. B. H. asks: 1. How many Grove cells are required to operate a line half a mile in length, using No. 14 common iron wire, with a relay at one end of 100 ohms, and at the other a relay of 120 ohms? A. Two cells. 2. How can I charge a main line Grove battery of 10 cells? A. Cover the zincs with quicksilver. Put 16 parts water to 1 part sulphuric acid for the outer solution, and use pure nitric acid of commerce for the porous cup. 3. How often should it be replenished? A. Replenish the nitric acid every day and the solution once a week. Brush the zines every day.

> (22) C. W. asks: Which is the heavier, a cubic foot of water or of ice, and what is the difference? A. The water is the heavier. If onc cubic foot of distilled water at 39° Fah. weigh about 6234 lbs., one cubic foot of pure ice will weigh about 581/4 lbs.

(23) A. C. asks: What acid is used to mix with urine to detect Bright's disease of the kidneys? that will produce electricity continuously, without A. Nitric acid. Urine when mixed with nitric acid and boiled should coagulate if the person is suffering from Bright's disease.

> (24) J. D. W. asks: 1. Is the Lcclanché battery inodorous and constant? A. Yes. 2. Do the contents of the porous cups ever have to be removed and renewed? A. Yes. 3. What are the proportions of sal ammoniac and water to a quart cell? A. Two thirds full. 4. What is the reaction? A. Ammonia is set free at the negative polc, while \cdot the nascent hydrogen from the ammonium reduces the peroxide of manganese to sesquioxide. The zinc unites with chlorine, forming chloride of zinc.

> (25) W. H. B. asks: Is there a solution which, mixed with pure white quickline, will harden it into stone in 24 hours? A. Soluble glass, or silicate of potash or soda, is used for this. You will find it advertised in our columns.

> (26) R. M. C. asks: What is the latest and and best work on electro-metallurgy? A. "Manual of Electro-Metallurgy," by James Napier.

> (27) D. X. asks: What are the powers and focal lengths of the two largest equatorial refrac-tors? A. That at Washington is 26 inches clear aperture, weighs 180 lbs., and was nine months correcting. The new McCormick telescope is a trifle over 26 inches aperture, was eight months correcting, and weighs 170 lbs. Both are of about 33 feet focus and their highest power is 2.000 diamcters. The objectives alonc are worth \$25,000 each. The government equatorial cost \$46,000 currency,

(28) H. H. asks: 1. What battery, and how many cells, would be the best for electroplating and making an electric light? A. For electroplating, 2 cells of Smee's battery. For electric light, 50 cells of Bunsen's. 2. What solutions should I use for gold, silver, nickel, and copper plating? (2) H. D. D. and others.—One process for does one grown person require to keep him in A. Gold solution, 1 grain of gold and 10 grains of cyanide of potassium in 200 grains of water. For silver,2grains of cyanide of silver and 2 parts of cyanide of potassium in 300 grains of water. For copper, a saturated solution of sulphate of copper. For nickel, See p. 346, vol. 31. (29) C. J. W. says: 1. I have made a Morse sounder, key, and battery for telegraphing. I made my horseshoe magnet by winding the covercdwireroundin the usual way, only I wound I made another by screwing two cores into a flat base, and wound one pole to the right and the other to the left. This has a neater appearance. Which is the best in your opinion? A. They must be so wound that the current shall firw in the same direction in both. 2. Does it make any difference to a magnet if the wires from the battery are first applied in one way, and then (by mistake) reversed? A. No. 3. How is the electric bell made? A. The armature lever closes an electric circuit when the spring draws it back, and opens

Tin Manufacturers, who have waste strips, pieces, or round blanks to sell, address—giving sizes—Nortor Bros., 44 & 46 River St., Chicago, Ill.

Housekeepers, House Furnishers in Tin, Tinmen send Postal Card to J. R. Abbe, Providence, R. I.

Zero-Refrigerator with Water Cooler. Best in the World. Send for Catalogue. A. M. Lesley, 221 W. 23d street, New York.

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To Machinists.-For Sale, Cheap-A partially finished Engine Lathe, 11 feet bed, 28 inch swing. For fur-ther particulars, call on or address Clark, Smith & Co., Fort Plain, N.Y.

Wash Stands, New Styles, Marble Tops, can be used in any situation. Prices very low. Send for a catalogue. Bailey, Farrell & Co., Pittsburgh, Pa.

(3) W. C. asks: Can heat enough be ob- change. The more energetic the circulation, the the aid of a pair of bellows? A. Yes.

What will dissolve chemical paint out of a brush? or oil.

(4) J. H. asks: In pressing quicksilver through buckskin to extract the impurities or gold, is it injurious to have the hands in contact Leelanché battery, of which I use 6 cells. But this with it? A. We do not know of any trouble origi- winter they stopped working. I then put in 6 new nating in this way: but as mercury is slightly volatile at common temperatures, extreme care should be taken not to inhale the vapors, as it is liable,

 $Grindstones-4,000 \ tuns. \ Berea \ Stone \ Co., Berea, O.\ i \ otherwise, to \ produce \ salivation.$

is interesting as an index of the rate of internal

tained in a small furnace to melt brass without larger the quantity of carbonic acid; it is less during sleep than while awake, and less during fast- both poles to the right and then joined the wires. ing than after a full meal. 2. Is it best to have a A. This depends wholly upon the composition of constant change of air from the outside into a the paint. Mostof the common pigments find sol- room in which we are sleeping? A. A sleeping vents in either water, turpentine, alcohol, ether, apartment should always have adequate ventilation while in use

(16) O. D. asks: I have heretofore worked the burglar alarm apparatus in my house by the cells of the same: still they did not work. I then substituted the ordinary sulphate of copper battery, and have had no trouble since. Now can you | it when the magnetism draws it forward. 4. What tell me what probably was the matter with the Le- s meant by positive and negative poles of a bat