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C. D. should consult a florist.-J. W. W. can find directions for making nitro-glycerin on
p. 283, vol.30.-C. G. will find full information as to grate bars in Trowbridge's "Heat and Steam Engines."-E. J. H. is informed that there is no rule for determining the horse power of a boiler. Q. K.N. will find full information as to the rubber horse shoe on $p$. 166 , vol. $31 .-$ M. M. W. will
find a recipe for baking powder on p. 123 , vol. 31.D. L. L. should consult a treatise on water wheels. etc., on p. 34t, vol. 31.-I. C. F., W. R. M., and many others are informed that water glass is silicate of
soda, advertised regularly in our columns.-J. L.S. soda, advertised regularly in our columns.-J. L.s. tion described on p. 347, vol. 31.-B. C.S. can scour
his castings by the process given on p. 139, vol. 31 .
(1) W. H. B. asks: Will steam destroy the temper of spring steel kept constantly in it? A.
The springs, if properly tempered, will continue erviceable for a long time unless the steam press
(2) F. L. asks: How much coal and water
re needed to propel a freight train of 30 cars for 100 miles at the usual speed? A. These elements
a 100 miles at the usual speed? A. These elements
vary greatly. We find, from an inspection of loco motive returns, that a tun of coal will move an ordinary freight train a distance varying from 35 to 62 miles.
(3) S. F.S. asks: Can you tell me how to file cingth? A No 1 is a good shaped tooth for very sof


The point would be liable to break or bend in very hard wood or in knots. No. 2 will stand to saw
the hardest timber or knots, but will not cut as easily as No. 1. No. 3 is a form of point generally used for promiscuous sawing of both hard and
soft wood. The shapes of saw teeth should be varied to suit the kind of wood to be sawn. The set must be wide enough to clear the plate. In
sawing very hard wood, less set is required than in sawing wood that is soft and fibrous.-J. E. E., of (4) B. M. M. and others ask : What study
would be best for a machinist to take up? A. It would be well to begin with geometry, drawing, and natural philosophy. We can recommend Minifie's
"Mechanical Drawing," Robinson's or Loomis' "Mechanical Drawing," Robinson's or Loomis'
"Geometry," and Silliman's,Ganot's,or Deschanel's "Physics."
(5) F. E. H. says : I wish to make two large wooden troughs to hold a silver and copper solu-
tion, for electroplating. Please give me a recipe tion, for electroplating. Please give me a recipe
for varnish that will stand the cyanides. A. Coat marine glue
(6) F. R. G. asks: I am engaged in constructing a reflecting telescope, which I wish to be
a Gregorian. The mirror is 7 inches in diameter Gregorian. The mirror is 7 inches in diameter
and of 6 feet focus. What should be the focus of and of 6 feet focus. What should be the focus of
the small mirror, and where along the tube should it be placed so as to give the best effect? A. Focus of small convex mirror, Cassegrain, 8 inches, 64
inches from speculum. A Cassegrainian wouldbe inches from speculum. A Cassegrainian wouldbe
much better. The small convex mirror corrects much better. The small convex mirror corrects
part of the spherical aberration of the speculum. it is placed at its own negative focal length inside
the focus of the large mirror. the focus of the large mirror
(7) W. L. W. asks: Is musk such as is musk rat? A. It is prepared from the musk root, the Esart) The root itself has long been used in India and Persia as a medicine, a perfume, and for incense. It has a pleasant, musk-like odor, and acts as a powerful stimulant on the nervous sys-
(8) A. W. R. asks: Can you give me any
information as to the saw here zhown? The eninformation as to the saw here shown? The en-
graving shows the shape of the fleam or lancet.
oothed saw. $a$ shows the form of tooth of full
size, and $b$, the position for holding the saw. The size, and $b$, the position for holding the saw. The
sw is held flat on the bench, and one side is fn-

ished before the saw is turned over. No setting is needed, and the plate should be thin and of the
best quality and temper. A. We have never used this particular shape of tooth. For very fine
smooth sawing, this form of tooth would undoubtcdly work well; but must be filed by an expert workman.-J. E. E., of Pa
(9) S. M. asks: 1. How are galvanometer made? A. A magnetized needle is placed in the center of a coil of insulated copper wire, the
needle being suspended by a thread, or resting on a pivot. 2. I have a magneto-electric machine for til lately, and now I cannot get a hard shock though I put on all the force I can. The induc tion coilis all right,but $I$ can only get a very feeble current through the secondary coil, and that at very irregular intervals. It is driven by a revolv-
ing armature between the plates of a small elecing armature between the plates of a small elec-
tromagnet; the circuit is broken and connected by two small silver springs, which press upon an armature revolves about 200 times per minute. A Probably the coating or insulation of the wire of the secondary coil is destroyed, and thus prevents
the secondary current from traversing the entire length of the wire.
(10) K. A. asks: How can I separate silver from copper in blocks of mixed metal? A. Dissolve the mixed metal in aquafortis of $1 \cdot 2$ grav-
ity. Precipitate the silver as chloride with solu tion of salt, and reduce the chloride with zinc and dilute sulphuric acid. Evaporate the remainder the acid, and reduce the metal in crucible, or the acid, and reduce the metal in cruci
cipitate the copper in solution by iron.
(11) D. C. M. asks: Where can a mineral rod be obtained? A. If you mean by a mineral
rod a divining rod, we cannot say, because they rod a divining rod, we cannot say, because they
are only sold by quacks and used by ignorant per sons.
s.
(12) B. P. M. asks: When did the first land plants make their appearance? A. In certain ian formation.

1. Is the school started by Agassiz still open, and is it the best school of its class? A. It is still open,
and is the best. For further information, address and is the best. For further information, address
the officers. 2. Do medical colleges admit students the officers. 2. Do medical colleges admit studenta
who only take anatomy? A. Not as a general rule.
(13) W. D. S. asks: 1. What substance wil Most of the salter at its natural temperature A. Most of the salts of the alkalies and metals.
What substance will dissolve in water only when heated to $200^{\circ}$ or $212^{\circ}$ Fah.? What substance will dissolve in water heated (under pressure) to $500^{\circ}$
or $700^{\circ}$ Fah.? A. Substances which dissolve under these circumstances will also dissolve, although not to so great an extent, at lower temperatures.
I drop a piece of copper into nitric acid; power I drop a piece of copper into nitric acid; power
ful analytic and synthetic action ensues, and there rises a murky, yellowish, brown
this vapor? A. Hyponitric acid.
(14) A. S. asks: What degree of heat is re quired to melt nickel? A. Nickel has remarkable
magnetic properties, which it loses on being heated magnetic properties, which it loses on being heated
to $6.50^{\circ}$ Fah. The standard authorities do not state the melting point of nickel further than it is very high and near that of iron.
(15) F. E. asks: How can I line a tin can with lead? A. Tin lined lead pipes are now com-
mon, and a compound sheet of the two metals might be used for your purpose.
(16) T. H. W. asks: 1. How can I coat cast-
ings with copper? A. The article should first be rendered free from rust by rubbing with an emery rendered free from rust by rubbing with an emery
cloth, or by dipping into a pickle composed of sulphuric acid 2 ozs., hydrochloric acid 1 oz., water 1 gallon. After the article has remained some time
in this. pickle, it should be taken out and the rust in this pickle, it should be taken out and the rust
removed by a brush and some wet sand; if the oxremoved by a brush and some wet sand; if the ox-
ide cannot be easily cleaned off, it must be returned to the pickle. As soon as the article is ren dered bright, it is washed in a warm solution o soda or potash, for the purpose of removing all
grease. Lastly it is well rinsed in hot water, and immediately placed in a concentrated solution of sulphate of copper, to which a little sulphuric $\varepsilon$ cid has been added. In a short time it will be found
to be coated with an even covering of metallic copper. 3. How can I blue wire cloth, such as used for dish covers? A. See p. 266, vol. 30 .
(17) W.R. asks: 1 . Can you give me a re-
cipe for a dye that will change a set of wooden white chessmen to a pretty red color? A. To 2 lbs genuine Brazil dust add 4 gallons water. Place the articles, immersed in this liquid, in a suitable
vessel, boil them for three hours and let them cool, then add 2 ozs. each of alum and aquafortis, obtained lukewarm until the required shade is at which a brilliant light would appear to stand over and so designate a particular house? A. We
do not fully understand your question. The magdo not fully understand your question. The mag-
nesium light has been distinctly seen at sea, when

25 miles distant, and the lime, "Drummond," or
"calcium," light at a dist calcium," light at a distance of fully 100 miles.
(18) H. M. asks: Can you tell me of a var nish which is perfectly transparent, for polished silver ware? A. We think the following recipe
will answer your purpose. Take gum mastic 6 ozs., turpentine 14 ozs., place them together in a large bottle, and shake for some time without the
application of heat. When dissolved, strain it through a piece of calico, and place it, in a bottle tightly corked, so that the sun may strike it for several weeks, which will cause a mucilaginous precipitate, leaving the remainder as transparent as water. It may then be decanted into another
bottle, and put by for use. bottle, and put by for use.
(19) H. W. J. says: I have a camera olscura, but the lenses are gone. It will take a pic-
tureabout 3 inches square. What kind of lens tureabout 3 inches square. What kind of lens
would be best to get? A. Try a meniscus, 1 inch in diameter, of 5 inches focus, or buy a quarter
size view tube. size view tube.
(20) E. B. I
(20) E. B. I. asks: 1 . How can I make para-
boloid chucks to grind glass boloid chucks to grind glass specula by means of a
common lathe? A. Keep the mirror spherical until polished, then polish out the center until the focus of marginal and center rays is the same
when you read the Stivntific Mabican at 50 yards distance. 2. If cast, how are the molds constructed? A. Cast a pair, tap for lathe spindle, turn to template of correct radius, thengrind together with emery. 3. After the speculum is ground and polished, how can it be tested for miA. The parabolic mirror bas twice the longitudinal aberration of the spherical one. That of the spherical one is equal to the square of half the aperture divided by eight times the principal focal length. The mirror is mounted on wooden cleats and viewed at the center of curvature: 1 , with an eyepiece mounted on a graduated table close to an artificial star, a lamp with two pinholes in its opaque screen. If spherical, the image is sharply
defined, and surrounded by interference rings. By moving an opaque screen across the cone of rays in front of the pupil of the eye. If the mir (21) H. Z. E. asks: 1. Does the earth in its A. No. 2. What is the shape of the earth's orbit? A. An ellipse. The eccentricity is $\frac{-1}{6}$. In 24,000 years it will diminish to 0.0033 and commence to in-
(22) D. B. \& D. H. B. say: We have an engineer running our engine; he sometimes runs
with 30 lbs. of pressure, at other times as high as with 30 lbs of pressure, at other times as high as
75 or 80 lbs. He contends that low pressure is as 75 or 80 lbs . He contends that low pressure is as
good as high pressure in regard to economy. Wc good as high pressure in regard to economy. We
say that low pressure takes more fuel, more wa-
ter, and more steam. Which is right? A. The difference is in general considerably in favor of high pressure, but not always, however. We could not give an estimate of the difference in your case without knowing more particulars.
(23) E. O. G. says: 1. I state that, at the depth of 1 mile in the sea, a human body will, by the pressure, be rendered unrecognizable, at
miles torn and pressed out of shape, and at $\boldsymbol{i}$ miles torn to pieces. Am I correct? A. We do not know. 2. At what depth is there a pressure of a thousand
(24) $N$. R. says: I have a well 80 feet deep, which is
ter up through pipe, 90 feet high from bottom of well, with 70 lbs . steam? A. Yes.
(25) P. P. says: I read that, in warming buildings by steam pipes,each square foot of sur-
face will heat 200 cubicfeet of the surrounding air face will heat 200 cubicfeet of the surrounding air
to $75^{\circ}$, and will require 170 cubic inches of boiler capacity for its supply. 1. Is this a good standard to go by in estimating the quantity of pipe needed to heat a building? A. There is no general rule
for all kinds of buildings. 2. What increases and diminishes the weight of air, and what increases and diminishes the density of air? A. Cold or compression increases the weight of a
Heat or expansion diminishesit.
(26) J. H. says: 1. We have a boat 16 feet long by 3 feet wide, flat-bottomed, pointed at bow fast by a propeller as by one pair of oars? A.The oars will answer best. 2. On p. 43, vol. 32, in your answer to J. H., you speak of pitch and gutta percha not being attacked by water. Would this be good for painting the outside of a boat with, to Yes.
(27)
(27) A. B. asks: What is meant by the area of a piston? A. The number of units of square
measure, such as square inches or square feet, in the cross section
I have a rose bush that seems to be full of small reptiles resembling snakes. How can I kill them nurseryman.
Whatismeant by the frogling box of a locomo-
tive? A. The term is new to us. Perhaps some of our readers can explain it.
(28) A. L. M. asks: What is the best plan of seasoning green dogwood or other small woods
to avoid cracking? We are putting it in a tight box and turning on live steam, and intend piling in a dry room (heated by steam) afterwards. ill thisanswer, and how soon will it dry A. No steamed, and it will dry in a few days.

1. What should be the size of a crank pin for a 45 horse power engine? A. The question is too inI tighten a loose crank on shaft? A. It should be ushe and refitted
(29) L A. T. says: 1. On p. 19, vol. 32, un
der head of "Britis: Naval Guns," we find the ollowing: "The latter was proved capable of penetrating wrought iron plates 14 inches thick, as
well as a backing of 18 inches of timber and a skdn
