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ryy. Keystore Portable Forge Co., Pnlladelpha, Pa.

## 

P. E. McK. will find a recipe for cement
or chtna on $p$. 346 , vol. 24.-H. H. R. can dissolve rub.


 can laçuer brass by following the directions on p. p 09 .

 L. B. and others are informed that the tunange of the
reat Eastern 187 ,000 tung. G . W. C.'s question as to fringa moving gun has often been discused fo our col.
umns. - . W. should consult a manufacturer of tur-ornes.-E. H. S. can polish stones by following the di-
rections on p. 138, vol. $30 .-$ B. F. G. does not state what

 W. R. Will find a description of the process of enamel.
ig Iron vessels on p. 199 , vol. $28 .-$ W. T. H. Will find
 ections formaking a cheap telescope on p. 7 , vol. $30 .-$
F. B., who asks as to backing a train up an incline,does not give his name and address, -A. D. will find a rectipe (1) W. H. S. asks: Is there any material 11nes of shading in electrotypes and retain them, to
cast metal in, or is there any way of preparing plaster of Parls so that tit will be hard and smooth enough for
that parpose? A. We do not think of anyth11g that
Wil that purpose? A. We do not think of anything that
will anger your purpose as well a plospote of Pafls,
whichis commonly used. Try solution of alum fin place of water.
(2) F. W. asks:

1. How can I measure trsue. 2. What slze of wheel is sultable for an engline
 best for sucla an angine? A. Wheel 4 or $4 \%$ feet 1n di-
meter, with a 6 to 7 foot pitch. The boat should b out 70 feet long.
(3) H. C. W. says: I recently saw a lumi. How was 11 constructed, and does it need the electric
lght to produce the effect?
A. The apparatus 18 1 known as a vertical lantern, and may be constructed
sfollows: Into a small metallic box, open at one side, splaceda a mirror at an angle of exactly $450^{\circ}$. The mir-
or should exactly yt the case, slanting from the uper lefthand side to the lower right hand stide, and facing he open sldeof the box. Into the top of the box 18
itted a panoconvex condensing lens. The lantern 1 s. fited a plano-convex condenstng leng. The lantern 18
placed In the fountan, inand the light from outside 18
 necessary to use the electric light, as the lime light will
fully answer the purpose ; though the illumanation will fully answer the purpose; though the M11 Mmannation will
not be quite so brilliant, still $1 t$ will be much more
(4) J. B. G. asks: How can I make music Will common glass do it? A. To produce tne sounds
you describe, select a large goblet, unform in thickeess and as thln as possible. Fill it, say, one third full
opure water. The glass and finger must be perfectly clear and free from grease. Dip the esecond fingecer in
the water and Immedataty apply the under surface of Clear and and Immenalatele. apply the under surfacae of
the water
the last jolnt to the upper edge of the glass, moving the last jonnt to the upper edge of the glass, moving
siowly around or to and fro with a somewhat firm pres-
 a contlinuous monotonous sound, which may be varied
by increasing or dimnnishing the quantity of water in by increasid
(5) L. B. says: The entrance door of my
dwelling ts fink ined by two cast Iron columns 13 feet dweling 18 tanked by two cast iron columns 13 feet
highand of foot diameter, and foning that my two
compasses and ot my galvanometer were in inacurate two compasses and yy galvanometer were Inaccurate, I Iap.
proachea these columns with the compass and 1 mmediproached these coumns with the compass andimmedi-
ately the compass turned tin such a way thatt teritied
-eersted's law showng the columns to be north at the -ersted's law, showing the columns to be north at the
base and south at the top. Then I found that the three Base and south at the top. Then I found that the three
hinges inside of the door were permanent magnets, and ninges inslde of the door were permanent magnets, and
also that the large iron stove in the mlddile of the room (with the vertical plpes) was a magnet. Would it be
possible to use the large magnets for experiments, and would they be strenthened by connecting them with battery? A. The pillars, standing perpendicular to the
earth, become polarized by tis Inductive nnfuuence.
Tren
 comparison with thelr dimensions. The cases cited are
not an exception. We would not recommend the use of a battery tn connection with the plllars, for the rea-
son that such pillars (cast Iron) when once magnetized son that such pillars (cast 1ron) when once magnetized
could not be readily demagnetized, retainnın tora time suffclent residual magnet1sm to endanger dellcate
pleces of mechan1sm (such as watches, etc.) by fndac. Mive enfinuence.
Inave made
Ihave made a magnet of nine plates of sheet tron aches long and $1 / 1$ Inch broad, bent th the torm of a hors
shoe. The plates are covered with a thlck wire. Thit magnet has only half the power of a solld magnet. How
could I make it more powerful? A. By the passage of the current through the wires, every plate is converte Into an Indivlidual magnet; and, as in this case, 11ke poles
are opposed to each other, the effect, if the plates were exact duplicates, would be $n i l$, or nearily so.
en op
(6) S. S. C. asks: : What is your opinion in
regard to bone dust and superphosphates tor ralising
 and land plaster. Would it be adyisable to compost
the bone dustwitheitheror both of these articles, or would sperphosphate be betere. A. If you use muck superphozphate tnstead of bone dust. The muck should
be drawn out In the fall and allowed to stand tna hea be drawn out In the fall and allowed to stand Ina heap
one winterbefore using. The proportlon of superphos phate used 18 optional, depending upon the soil, the
lime of year, etc. A good work to consult 18 " Agricul the of year, etc., A good won
tural Chemitry,", by Johnson.
 ceptlon answeredfully the naturallst's description of
the gray eagle. The next year, one white feather ap. peared where beak and feathers, untte. The white has
contlnued to Increase each year, and for several yeas cone ind was an unmestacabale Amertcan or bald eagle.
The time of transformation occupled perhaps elgat or Ine years, during which $I$ frequently called attentio thts matter? A. The grey eagle (hatietusualobicilla) it an In habitant of Greenland, and (according to Balrd) has never been found tn any more southern localty on
this continent. Your specimen 1 s undoubtedly the bald eagle (halietus lewcocephatuus) which, when young, has
its entire plumage (including head and tail) dark brown; under coverts.
(8) A. S. D. says. In theory a hundre horse power engine would ralse $3,300,000$ ibs. of water
one foot in a minute of time. Will you be ktnd enough practice with plston engines and pumps, and whether greater percentage is obtalned by rotary engines or
not? A. The best results obtained with direct acting steam pumps,ata test made at the American Institute
Fair In 1867, was an efflecency of a litte more than 5 . per cent of the power applited. A test of centrifugal permpat the eame place, In 1872, gave, as the best re
pult,
sult, en efletency of 633 per cent. The tests of the two ktnds of pumps, however, were conducted in such (9) J. H. B. asks: Is there any known pre
paration that will eftectually remove freckles witheut njury to the skIn? A. There are several varleties of indery the shas A. Mere are several varretes of
freckles. Your bestplan would be to oconult a physt-
clan, who can determine what ts the best method and
 no would "oscillate for ever from end to end of a a damemedia, such as air, etc., be excluded." A frlend, with Whom V. A. Interchanged speculation, contended that
" the ball, on arriving at the earth's center and losing Its welght, also oseses ths momentum, and wall come to to V. A.'s oppinion." If we suppose the earth to be a ball'smomentum will carry it beyond the earth's cen ter, the ball would be acted on by two forces, namely,
tts welght, or disposition to return to the earth's cen Cr, and its inertia, or tendency to keep on moving
from it. Having passed the earth's center, a polnt might be reached where the two forces are equal, and
the result tren would be the rotation of the ball about
 ${ }_{\text {petal }}$ fo orbits, would operate on the bal!. We know that the
tendency of the earth to fall toward the sun 18 coun teracted by the roatation, whith 18 the tendency to fiy
from the sun. Is it not analog tcal to suppose that the dispositlon of the ball to fy from the earth's center hecken by the enclination to return to it, woula prac
tcally operate to produce rotation. and revolution? A. The veloctty acquirea by the body in falling to the cen. ter of the earth, under the supposed conditlong, would
be just sufflecent to carry $1 t$ through to the other side vercoming the attraction towards the center. Whe Itreached the other side, it would come to rest,and then the atractlon would cause 1 to return to the center.
This is not an analogous case to that of the motions of planets in thelr orblts.
(11) F. D. X. asks: In a cellar under a feet from the corner of the house. I want to conduct the water from the well to tack part on house, to
a pump. Pump 18 about 40 feet trom well. How can it bedone? A. Use a good house pump, with plpe sultable for Its connections, and be careful to make all the
jolnts of the suction plpe tight, and lay tit with as few (12) W. C. asks: Is the forward eccentric
( 1 locomotive placed in an opposite position to that in whth the back eceentric lis placed? A. No.
Is the cyllinder of a Baxter engine placed within the
 Can enter a machnne shop as a machning after two
or three years study at Cornell Unlverstr? A. Proba.
bly you would have to accept a aubordinate position at ${ }_{\text {fret. }}^{\substack{\text { bly y } \\ \text { firs. } \\ \hline}}$
(13) C. H. M. asks: What composition is seed Inmetallic cartriages, to make them take tire when
struck? $A$ A mixture of equal parts by weight black the purpose of discharging ordnance by means ofa per cassion tube placed in the touch hole of the gun. For
hns purpose also a mixture of amorphous phosphorus his purpose also a mixture of amorphous phosphorus
nd chlorate of potassa 1 s used.
The needle gun cart. ridge contanatns of a matasture of of chlorate of potassa and lack sulphuret of antumony, or a compound contain paratlon: 16 parts of chlorate potassa, 8 black sul. huret of antlmony, 4 fiowers of sulphur, 1 charcoal nd about 3 drops nitric acl| are added. In thts counnd amorphozan pho or a mixture of $c$
(14) G. M. says: 1. . In looking over the
sizes of the Birmingham wire gage, I find that there is nocommon difference between the various numbers of
that gage. How were these different sizes obtalined or. ginally? Weret they yust fixed on by haphazard, or 18 here a ormula gilven, by which, If any one size be
nown, any orall the other stzes may be obtained? A. Tue gages anpear to have been nixe at random, as you
suggestand hane xtensive use of the English gage in 2. Would tit not be better to have a wire gage with a
common difterence between the numbers, say the 100th part of an inch, or some such number that any ordinay mechantc could comprehend? With the gages now use, thereare few men who know exactly what any
umber on the gage corresponds to on the foot rule. egular system, such as you mention. ©ne such plan is already adopted by many of the manufacturers in this ountry, who use vernler callipers, and measure their
work by inches and decimals, frequently working to
(15) N. L. asks : Which runs with the least
ower, a large or a small journal of equal length? Does the friction double if the size of the bearing is in-
reased to twice the dameter? Two of us bave a little dispute; one clalms that if the size of the journal is increased, the friction 18 also increased; the other says
this is not so, and quotes your article (extracted from the National Car Builder) on p. 255, vol. 30, befng a test earingbeing 33/6. The one with the largest bearing took the least power to propel. A. If the pressure on elthercase, and bothare equally well lubricated and unat the same speed, the work of friction of the
arger journal will betwice that of the other. In the experiment referred to, it is not improbable that, with han in the case of the $31 / 4$ journal.
(16) A. B. W. asks: How can asthma be
relleved or cured? A. Consult the best regular phystclan in your vicinity. There is nothing in the treatment (17) E. C. B.says: It was lately stated, in a
tally paper, that a goblet, perfectly sound to appeartally paper, that a goblet, perfectly sound tu appcar-
ance, full of water, was plabed on a table about two he gas. With one hand still resting on the goblet, she turned the stopcock with the other, allowing the gas to
escape for an Instant. Then, touching the match, the escape for an instant. Then, touching the match, the
gas flashed, and the goblet instantly fiew to pieces. Can sas flashed, and the goblet instantly fiew to pleces. Can
uchan accldent be possible? A. The tale bears ev (18) F. W. M. asks: In bringing water from re distance, weuld anything be galned by starting
rom the spring and running a few rods with a larger ipe than would be used in the remainder of the dis. nce? Would any more water come through a half anch pipe if thefirst few rods were $2 /$ inch pipe, than
would come through if the entire course were only $3 / 2$ ch? A. There would be a silghtly increased delivery by he adoption of
bly be very slight.
(19) F. S. C. asks
$5_{5}^{\circ}$ Fah.? A. sllghtly. Are there any jig saws which move the board belng
and atomatically, to cut out the patterns? A. No.
of what 18 tobacco composed? A. Some of its congituents are: Nicotine, nicotlanine, resin, albumen, water, and ashes.
What is the size of the largest engine in the world?
A. Cyllnder about 108 inches by 14 feet stroke. (20) S. H. R. says: I have some old gold, aken off a cane head; and haslde, the gold is covered
with soft solder. Whatwill take it off? A. Hold it over a hot gas or alcohol fiame, suffclent to melt the soft
solder but not to affect the gold. When the solder is bout melted,g1ve the head of the cane a quick jerk, (21) T. O. Z. asks: Is the gas frem a gasogas? A. It would be necessary to have the gases ana-
yzed, and see which contalned the greatest amount of lyzed, and see which contalned the greatest amount of
incombustible matter, before this question could be an-
(22) F. E. says: In your patent law book it (asually done by means of a plston), the pressure
he atmosphere will cause the water to rise in the tube a hight of 30 feet." 1 . Would another arrangement, mething like a blacksmith's bellows, ixed on the top the water? If so, what should be the roportion of bellows to pipe should be about the same as that of a common pump. 2. What forse (given in
pounds) would be required to withdraw the alrout of the tube in this way, in proportion to the weight of wahat required tolift the weight of water in the pipe t he required hight. 3. Does the water rise as quickly
s the air is exhausted? A. Yes. 4. Would there be difference:1n regard to the size of the pump tubes
(23) B. says : I have a cloth awning which ots began to appear on it and holes appeared in the center of each one, making the amning look as if a lot
of scattering shot had been put through it. The spots seem to be caused by a rottlng of the cloth, which breaks away easily. How can I stop it? A. If not too
late to save it, try the plan of soaking it in strong
brine.



(25) E. H. M. asys Spirits, such as Hol

 ${ }^{20} \mathbf{a n}$ amber thit deterrorating trs
 The astribgent propertites ar ealaso 1 Increased by the esam
means, put we know or no methoo to make the
 means, equally effective and not subject to localattrac
(27) J. J. S. asks: Can I use a portable en square by steam, and also run the engine for half an
hourper day? A. The boiler of a portable engine is not usually very efficient, except with theforced draft due to the blast. A boller made especially for heating
purposes would probablyanswer better. Subscriptions he year
(28) I. T. H. asks: Will the United States re there anylines of ships (crading to Englend) built n England, owned in America by Americans, and regis in England, owned in America by Americans, and regis
tered in America? A. No forelgn built vessel can be
registered in the United States. There aresome steam. stilp lines that are largely owned in this country, but e vessels sall under a foreign flag.
(29) J. asks: How can I build an ice house ground 17 feet square on the exteritar; make an intert
or compartment in the center of the same 6 feet square on the inside thereof; make both the interiorand ex-
tertor walls 12 inches thick, by setting up 2 by 10 inch tuds, about 2 feat apart in the interior walls and 3 fee rior and interior of each wall with one inch boards with tight joints, if tongaed and grooved so much the better. The outside frame will require a foundation
feet deep in the ground: therefore excavate the interirand make the floor of the ice house say $21 / 2$ feet be ow the surface of the ground. Make the hight on the Interior 8 feet in the clear above sald floor, and con-
struct a strong level celling of boards secured to prop ercrossbearers. Then fill in the two frames with dry saw dust between the interior and exterior boarang,
and lay similar filling upon the celling boards to a hight
of 12 inches. Pave the floor with cement concrete graded lowest at the center, and provide a good draln
ocarry off the water. Put a high pitehed ordina ocarry off the water. Put a high pitehed ordinary to exterior of roof for ventllation of interior of ice oom. Make exterior and interiordoors in these walls,
tned with canvas and filled with sawdust. Fill the ineep $1 t$ from the hot keep it from the bottom, packing close in very cold
weather, and throw water upon it occasionally to freeze it together. You will then have a cube of ice or 7 feet,
which will contain something more than 8 tuns, and Which wilh have the protection of a 3 feet air chamber an preserve your meat etc., in summer, care being taken to have the door to
t opened as little as possible. This also answers E. S. (30) J. A. H. asks: What will save cloth
ng from moths better than gum camphor or cedar Wood? A. There is nothing better.
What will remove (without injury to the skin) the treatment requircs the employment of such meansa are calculated to stimulate the skin gently, and exclte It to the due performance of its proper functions. The parts affected should be saturated with soap and thor
oughly washed ; they should then be rubbed briskly this should be repeated twice in the day. The immedi ate effect of thistreatment may possibly be a red and patchystate of the skin, whitch will speedily pass a way
It would be well also to extend the ablutions and disease in one part is indicative of a generally torpid
action of the skin. Cold bathing and sea bathing are eneilctin. emulsion of bit
$\underset{\text { (31) A. L. L. D. asks: Is chronic nasal ca calt }}{\text { (31) }}$ tarrh curable? A. Sometimes "it is cured. Consult
Nlemeyer's " Practical Medicine," vol. 1, pp. 286-2s2.
 Place a disk of dark or smoked glass between two pa-
(33) C. A. S. asks: What kind of machine chop should I go into in order to become a master me
hantc? Ought I to go to college first? A. Go to the one that does the greatest variety of work. Very few ege,
(34) V. A. asks: Is the moon's orbit round the earth in the same plane as the orbit of the eart
round the sun; and if not, what is its greatest diver gence, expressed in degrees? A. The mon's orblt 1
inclined to the ecliptic $5.8148 \prime \prime$. 2 . I haveheardit as serted that the moon shines with great brilliancy dur Ing the arctlc winters, but fail to account for it other.
wise than by a departure of at least twenty degrees in the lunar orbit from the plane of that of the earth
A. The moon's greatest distance is 253263 miles, least 221,436 , mean 233,885. The polar winter alternates with fortnight of moo ght and a fortang of darknes (35) J. C. H. asks: What is the best non-
conductor for filling the walls of a refrigerator? $A$. (36) E. L. M. asks: How is spermaceti puIng large cavities in the'head of the sperm whale. The dillutesolution of potassa, and the spermaceti is obtained as a white solid, which fuses at $120^{\circ}$ and cry
izes on cooling, in beautiful, broad, pearly plates.
(37) J. M. asks: What do actual and nom-
nal horse power of a steam enf'ue mean? A. Nominal horse power is calculated $f$, um assumed conditions,
generally very different frocn the real conditions, upon
(38) A. B. C. asks: Is there a book that ter of Paris? A. We do not know of any such work.
What is Partan marble? A. Parian marble is an un-
 but more difflcultly fusible, contaning less flux and
nore silica. The color is a very silght yellow ; the surce is waxlike.
(39) G.T. O. says: I ask your opinion in
egard to the construction of a water flter, and would like toknowthe best possible form. I want one that
whl hold about 3 gallons. What shall I put in it, and very good filtering apparatus, manufactured in Eng

and; you can have one like this made of any desirable ize. The best material for the box would be soapstone;
he next best material, iron. Mott's cast Iron tank platescome of a converlent size-18x18 inches and $9 \times 18$ ches-these may be galvanized or coated with slate paint. But Passaic water cannot be purified by filtering alone; the following (which we wrote in 1866 in an-
werto a correspondent in reference to the water sup. swerto a correspondent In reference to the water sup
plied to Philadelphia) will also apply in this case: "If
our correspondent is willing to take the trouble, he may or correspondent is willing to take the trouble, he matig Get a simple still to set on a cooking stove, and disti) reshly burned charcoal to remove the volatile odor hat come over, and finally agitate it in the atmosphere earkling and palatable. A simpler process for make it gg pure water is to melt ice. This process is employed heir own familles, to a old the danger of lead poiso rom theirwater pipes
(40) J. S. B. asks: Can nitric acid of a spe ort of anhydrous nitric acid? Books of reference place the specific gravity, obtained by evaporating the edge there is no nitric acid of so high a sp
ity used either in the arts or the laboratory.
(41) B. A. S. says: I wish to make a teled what sized lens shallI put in, to see at the distanc of 15 or 17 milles? What kind of material shouid it be
made of? My object tens will be about $23 / 2$ Inches. A. order to chase screw threads properiy in thin bras rabe. See previous answers to correspondents for (42; A. D. C. B. says : 1. A friend of mine ys that whisky can be made without betng distillea
Is this so? A. Yes. 2. Is it more unwholesome than (43) D. McD. says: I send you a plan for pumps, founded on the theory that if an air pump tha Will exhaust a recelver to 1100 of the density of com
monalr be placed under a receiver, already similarly ex usted, the smaller recelver will equal $1-10,000$ the de dvantage is obtalned by this multiplicty of pumps.
(44) S . Says: A segmental brick arched
ridge of 27 feet ppan by $8 / 2$ feet rise is about to bc erected over a creek at Poughkeepsie, N. Y.; It crosses
the same at an angle of $52^{\circ} 10{ }^{\prime}$, making the distance on the skew about 34 feet. Do youknow of any brick or tone bridges placed at or near the above angle to ngular bridge? Is it possible to bulld one in horizonta courses at that angle with any certainty ;of the arc ustaining itself for an indefinite perfud? A. We
ot know of any skew bridges built in not know of any skew bridges bullt in horizontal
courses, nor is it desirable to so bulld them, as such con struction is unsclentific and without quaranty of per
manence. Edward Dobson, c. E., in his "Treatise on Masonry and Stone Cutting," publis hed by Weale, ha xemplified fully the nature of the twist required in uire, would be best bullt by laying the courses at right vgles to the sides of the centering, depending upon he latter entirely for the shape of the softt; the strains would then be properly recelved upon the abutment (45) J. P. \& Co ask: What
till a corn burr? ered French burr stone, alum, and water. Back up
he stone with plaster of Parts. Your cheapest plan, ower, may be to send the stone to a manufacturer
(46) A. R. asks: Will coal tar applied to ence posts before setting render them much moredu-
rable? A. Yes. It will render them insectand damp
(47) L. M. says: I have a hop vine which
are are pole beans which turn from west to east. What
the cause of the difference? A. It is a principle of lant life for plants to wind themselves upon the firs eans of support, th.
pon no known law.
Is there anythng that I can use to get coal marks of
y face? A. We know of no preparation espectal adapted for that purpose.
What do the terms "s peciffc gravity" and "equiva
(48) A.F. C. says: I have a 3 inch achroma constructing a celestial eyeplece of as it willstand for use in a telescope. How must I arrange it? A. Rule for Huyghentan eyeplece of any power: D1-
tide the focal length of object glass by the power revide the focal length of object glass by the power re-
quired. Quotlent doubled $=$ focus of field lens. One hird of focus of field lens $=$ focus of eye lens. The
wo lenses are separated two thirds the focus of field lens. Both should be plano-convex, with curved slde toard objective. Eye lens should be about half the d1 meter of fleld lens. A diaphragm is placed at the fo
cus of the eye lens. Your previous enquiry was an
(49) H. B. C. asks: What food gives the
most nutriment to the brain? A. No one material can be considered best; that tuputing at one tume man yot
at another. That food lo best for the brain which at another. That food 'ss best for the brain which 19

pest for the body, proddclag mens sana in eorvore | sano. |
| :---: |
| If hea | ration of tis? an has heen rovedin absurdity. Is the expression the cold is too great for snow the heaviest snowstorms in this latitude having take (5ace in the very coldest weat

(50) W. G. L. says: We are building a press; the crank shaft is 6 linches in diameter, with
crank in the middle of to of 4 luches throw. Our fore crank in the middle of it of 4 tuches throw. Our fore.
man says the sey seat for the driving wheel or pinion man says the sey seat for the driving wheel or pinion
on the shaft should be upon the same side of the shaft With the crank, asit would give advantage of leverage and less stress upon the key. I think it makes no
difference. Who is right? A. It makes no difference Where the key is. The key seat, however, is generally shaft to cut the key seat.
(51) J. J. S. asks: What book would you ordinary common school education? I wish to study
the use of steam, especially applied to marine engtnes. A. Get Bourne's "Catechlsm" and "Recent Improve ments of the
on Boilers."
(52) G. B. Q. says: I append the principal sing englnes, which I will call No. 1 and No. 2. Engine No. 1 is rightly proportioned, and engine No 2 is to b
built in the same proportions, with a reduction of nuiltin the same proportions, with a reduction
nchemeter of high pressure cyllinder, and uction of 6 inches in low pressure cylinder, and of Should all the parts of No. 2 be reduced in proportion as the cyllnders are reduced, and do you conslder th surface condenser for No. 2 suffclentin proportion to
No. 1, the steam being condensed on outside of tube in condenser of No.1, and on inside of tubes in con enser of No. 2? No. 1 has the advantage of sea wate
a a much lower temperature, while No. 2 has river wa terfor cond
in the river

Engine No. 1. Engine No. 2
Diam. of high pressure cyllinder
Diam. of low pressure cylin
Length of stroke.............
Revolutions.

| 66 | " | 60 |
| :--- | :--- | :--- |
| 36 | 60 |  |
| 56 | 32 |  |
| $.3,200$ |  | $601 / 2$ |
| 1,500 |  |  |

denser......................... 5 ft .6 nn.
$\quad 7 \mathrm{ft}$. Pressure of steam per square inch.. $60 \mathrm{lbs} . \quad 90 \mathrm{lbs}$. Steamcut-off at...................... 25 inches 25 inches
A. From simple examination, we should say that the proportions of No. 2 condenser are rather small, if No. of No. 1 engine could be tmproved. Of course, if yo hink of building an englne of this size, you should en
(53) W. W. asks: What will best cemen
W. Try damond ce nent.
(54) H. C. N. F. and F. G. IH. call attention
to an errorin ouranswer No. 28, p. 202 , current volume The speed of the boat down stream slould of course
(55) C.I. asks: Why is not the power of
ar utillzed? Is it not preferable to steam, cheaper and safer? A. Atr engines of any conside
as at present constructed, are very bulky.
Why is not electrictity used as a motor? A.
What hasbecome of the one rall project for rall roads? A. The inventor is, by last advices, trying to
(56) A. F. L. W. asks : 1. How can I tell a
as reordinarilyused, a low pressure engine has a con ir. 2. How can It tell the horse power of any engine? A. It can only be ascertalned with perfect accuracy by
neans of experiments. We have frequently give rules for its approxim
(57) C. F. T. asks: How hot can water be ing point of ;water is $212^{\circ}$ Fah. But as the pressure de ower, and vice versa.
Which will freeze in the shortest time, hot or cold
(58) W. L. asks: A friend and I had a disthat they are caused by an eccentric motion of the the earth being inclined $23 \frac{1}{2^{\circ}}$ out of perpendicular
(59) E. B. W. asks: Into how many orders are the various curves divided, and upon what princtstitute a distinct order? What curves belong to each of the various orders? A. You will find this matter
discussed in any good text book of analytical geome try. It would occupy too much space, and is too strict-
lymathematical to justify its consideration in thes columns.
$\underset{\text { Eastern during her frst }}{\text { (60) }}$ R. O. B. asks sard the Great Eastern during her first outward voyage? A. Mr. Ham
iton E. Towle recovered a claim against the company Great Eastern.
What is the best Work on geometrica drawings Rhelm's book a good one. and Minifie's books are good.
Can one of ordinary ablilty
dge of drawingta 6 months to be able to enter ing room? A. Yes, in an humble position at first. Is there a rule by which a person canfind the radi
(61) A. R. asks: What machinery is needed is no such machinery in the market. If you write to may possibly be able to have a machine constructed.
(62) J. P. P. asks: Where can I get drawngs of engines, low and high pressure and compound,
with the detalls in full? A. N. P. Bergh's work on the marine engine, with appendix on compound engines,
gives detalls of many English engines. Welssenborn's works give detalls of Amertcan engines, condensing and
(63) J. S. P. asks: What is the best mode igs, checking the echoes, etc.? Are wires the best hey be, in a room 79 size, and how taraling 19 fe verhead. There are 21 feet of rising seats and no pulplt; thespeakerstands upon the floor. The sound
of his voice echoes and Reverberates to that extent ot his volce echoes and neverberates to that extent
that it is extremely difflyit to understand a word he ays. What is the sclentific remedy? A. Try the wires on the vertical wall opposite the speaker; place them o run horizontally 6 inches out from the wall and 6
nches apart. If this docs not sufficlently break the rce extending from the back of the church peaker stands to the center of.the depth of the bulld. ag. Your celling is entirely too low for so large a
(64) W. C. says : I have a cistern in which
(e water smelis so bady that 1 t is impossible to wash with tt or to use it in any way. My house is surround d by water maple and horse chestnut trees. The cisern has lately been thoroughly cleaned, and has also sually covered the mouth of 1 t , making it airtight to y, but still the water is unfit for use. Can you give ne any remedy for the trouble? A. Are you sure that there is no drain that runs near it or leaksinto 1t, or a
defective cover or crown that admits of the drainage defective cover or crown that admits of the drannage
of surface water into it? Are your roofs clean and vered with the usual material? Is there an overfiow pipe, and may not surface water enter by some break
and obstruction in that? These points you ought to be
sure of; because, if you have a clean, tight cistern , beaue, in you have a dean, high citer (65) J.A. C. asks: In a steam hammer, id the weight of hammer on end of piston rod, for rdinary shlp work? Could I elevate the hammer by a
pring pole, and use steam on top only? A. Cylinder 4 ches diameter and 12 inches stroke. Weight of hamteam.
(66) C. W. McC.-Try a weak solution of
(67) P. F. D. asks: How is the dull black,
ased for optical instruments, made? rachm bichloride of platinum in one ounce of water nd add a grain nitrate of silver. Clean, pollsh, and warm the brass.
rubbing until dry.
(68) G. W. C. says: I would like to ask
H. L. M. how he could straighten a rifte barrelfrom the outside if the bore was not in the center? Rifle barrels
are usually welded up from a dat bar with a small hole in the center, or as near the centeras can be but never xactly in it. After a barrel is forged, bored, and pol-
shed, it is straightened from the inside (not outside) then a circle is struck on each end, and it is finished from thosecircles fromend to end. Before a barrel is stralght ned the bore has many short crooks, some not over 3
nches long, and perhaps some less. Those crooks cannches long, and perhaps some less. Those crooks can-
hot be taken out with the wooden blocks and vise
hat H. L. M. tells I. G. N. to use. A ritle barrel, to hootcorrectly, must be perfect for a footat the muz ae, but it is not so important for the balance of the arrelperfectly stralght to make a good shooter. There iffe. The best of gunsmiths cannot make a good shot

Minerals, hTC.ceived from the following correspondente, and examined with the results stated:
A. K.-No mineral has been recelved under this name
C. I. -Only one parasite was found in the box. By use of the microscope, it was found to resemble a common ed scale bug, devold of legs; but whether these were vanting naturally or were hroken off, we cannot say.
No description could befound to agree with it, and pos stbly it is unknown. The contents of the boxwere in a
very poor condition when recelved. When Kansas and be adjacent States and Territories become as thickly settled as the Eastern States, there will be no more
danger of locusts there than here.-W.A.S.-The plant rvine sent by you is the climbing wild hemp (mikania scandens, , very common in the middle portion of the
Southern States. We know of no law or rule for the Southern States. We know of no law or rule for the - -
N. S. asks: How can I put solder up in A.D. asks: How can Imake soda water?-O. C. H. ack, andgreenaftera little exposure to the weather. How canI prevent th
lack nim powder ?

## communications received.

The Editor of the Scientific amenican cknowledges, with much pleasure, the reeipt of original papers and contributions pon the following subjects :
On Aniline Black. By M. B. C. G.
On the Texan Stinging Lizard: By T.L.W On Type Setting Machines. By - On the Recent Rifle Match. By On a Nut for Mr. Darwin. By J. B. H
On Cross CutSaws. By A. H. I.
Also enquiries and answers from the follow ing:
-F. L. r.-W. S.-J. S. H.-R. L.-H. H.-
HINTS TO CORRESPONDENTS.
Correspondents whose inquiries fail to appear should repeat them. If not then pub ished, they may conclude that, for good rea ons, the Editor declines them. The address f the writer should always be given.
Enquiries relating to patents, or to the pa-
 will not be published here. All such ques ions, when initialsonlyare given, are thrown into the waste basket, as it would fill half of our paper to print them all; but we generally take pleasure in answering brietly by mail the writer's address is given.

