## Zusimess and zexsomal.

 Fhe Charoe for Insertion under infe head is $\mathbf{\$ 1}$ a Lune.Telegraph Inst's. M. A. Buell, Cleveland, $\mathbf{O}$. Wanted-A Position, by a thorough Me-
chanlcal Eagineer, who can arrauge Foundry aud get up all tackle on the $m$ is 1 Improved plans fur the manufac.
ture of Cast Water and Gas Plpe, aud all castinge requiture of Cast Water and Gae Pipe, and all castinge requi-
red for Water and Gas Works, as well as other heavy Ced or Water and Gas Workz, as well as other hesty
Castunks. The beat of references and txpertence. Ad-
A First Class Pattern Maker wants a Situa122. Gallon, ohlo.


Anderson \& Son. Mechanical Engineers, tcal Movementa for Experimental and other Machinery ${ }_{61}$ Broxdway, New York.
Vertical Tubular Boilers-all sizes. Send $\underset{\text { make. Lathee, ,lewelers' Coolts, wi. Thos. Robjohn's }}{\text { F. Ward, } 172 \text { Front }}$
Creet. Sew York.
Compound Propeller Pumps,for Mines,Quar-
 Rldge Avenue, Phlladelphla, Pa
A machine that actually pays its cost in 30
days! Made by Hamphrey Machline © $\mathbf{C}$.. Keene, N.H. For Solid Wrought.iron Beams, etc., see ad-
vertisemeat. Audress
Union Iron Mulle, Pittsburgh, Pa.,
Electrich Bellis for Dwellings, Hotels, \&c.telegrab outatas for learners. Insto for Private Lines, Pattern Letters snd Figures, to put on pat.
terns of casthngs,a11 sizes.H. W.Knight, seneca Falla,N.Y.
Diamonds and Carbon turned and shaped
Or Scientile purposes; also, Glazlers' Dlamonds manu-
Hand Fire Engines, Lift and Force Pumps
 Athorounh Machiniet and Draughtsman, an
experiz ced Foreman, vesires employment. Address For Sale-Two Steam Saw Mills and three Farms, by C. Brldgman. st. Cloud, Minn.
Deane s Patent Steam Pump-for all pur-
poses-Strictly 1 Irrt class and rellabie. Send for circular. Spinning Rings of a Superior Quality-
Whitinville Splaning kng Co., whitns oulle, Mase Send for sample and price llist,
Wanted-The Manufacture of "Specialties" made mostly of Wood. Sayer \& Co., Meadville, Pa.
The Pickering Governor, Portland, Conn.
 The Improved Hoadley Cut-off Engine-The

Mechanical Expert in Patent Cases. T. D.
Stetoon, 23 Muray St. Neq York. Gaa and Water Pipe, Wrought Iron. Send
for price list to Balley, Farrell \& Co., Pittsburgb, Pa.
 The "Scientific American" Office, New York,
isted witn the Minature Electric Telegraph. touching ifttle butions on the aesss of the managers, signals are sent to persons in the various departments
of the estabolshment. Cheap and effective. Splendld
 Makers. Send for tree illastrated Catalogue.
All Fruit-can Tools,F erracute,Bridgeton,N.J. Brown's Coalyard Quarry \& Contractor's Ap-
paratus tor hoisting and conveying materials Dy iron paratus for hootetine and conveyting materialis by fron For Solid Emery Wheols and Machinery, Lathes, Planers, Drills, Milling and Index
Machines
Oeo. s. Liccoin \& Coo., Harttord, Conn. Hydraulic Presses and Jacks, new and sec-
ond nand. E. Lyon, fiol Grand Street, New York.
 For best Presses, Dies and Fruit Can Tools,
Bulse Price only three dollars-The Tom Thumb
Electric Telegrapp. $\Delta$ compact working Telegrapp ap. paratus. for sending mesages, making magnets, the
electrci IIgnt, giving alarms, and various otherpurposes, Can be put in operation by any lad. Includea battery. Can be put in operation by any lad. Includes battery.
sey sand wirea. Neatiy packed and sent to aill parts of the wornd on recelpt of price. F. C. Beach \& Co., 268 Broanway.New York.
 For Surface Plyners, small size, and for
Box Corner Groorlig Machlnes, send to A. Davis, Lowell, Mase.
Peks', Patent Drop Press. For circulars,
sddrese millo tecek \& Co., New Haven, Conn

The French Files of Limet \& Co. are pro-
nounced superior to all other brands by all who ase them. Jectued excellence and moderate cost have made
these goods popular. Homer Foot \& Co., Sole Agents for Amer
Mining, Wrecking, Pumping. Drainage, or
Irrigating Mactunery, for sale or rent.
See advertiseAutomatic Wire Rope R. R. Conveys Coal
Ore. ©c.. Wrthout Trestle Work. No. $\$ 1$ Dey stieet, N. $\mathbf{Y}$
 Temples \& Oilcans. Draper, Hopedale, Mass. Bert Philadelphia Oak Belting and Monitor
stitched. G. W. Arny, Manufacturer, son \& 30s Cherry
Buy Boult's Paneling, Moulding, and DoveBu Bult's Paneling, Moulding, and Dov
taillug Macnte. Send for circular and sample of wor
B. C. Mach's Co.. Batle Creek, Mich. Box 2n?

J. E. H. will find results of experiments on
the tenalle strength of steel in Traut wein's "Engineer's
 will ind descriptions of pontoon and other bridges in Mshan's "Clvil Engineering."-W. P. D. will hnd drec tuons for preserving entomological spectmens on p. 404,
vol. 29.-W. P. can repalt hls damaged lookling glase by

E. H. Jr., asks: What is the proper length
of the instio of a ink for an engine or $3 \neq \times 4$ inches whole throw of valve beting 8 of an inch? A. There 18
oo general rule. Mase it of fuch a length that it seems
$\underset{\text { Osophy of the }}{\text { C. }}$. asks: What is the theory or phil osophy of the Improvement of a yiolin by age Is it it
the use of the tinatrument, or tita age, or both, that pro. duces the Improvement? A. Violins doubtless Improve oy age, as they become betier seasoned; and the supe
riorty of a few very old violn 1 d due to their excellen
G. I. E. asks: Will a siphon pump answe
 as a regular steam pump? We use a ateam pump, 300 reet from mill, to draw water from well and through 1 ?
 We thipk that your present arrangement will be mor

W H ask W. H. asks: How is the common gov-
 occaston may reauire, or by changting
misesion of the teame to the cyllider.
How many ihs. of coal would be required
tuns of 2 Fe upon the process. You should consoll a good work on
 100 revolutions per misute) to 1616 Inch pulley? A. Yea
W. R. H. asks: When is it 12 o'clock, when last stroke? A. At the commencement.
A. Z. says: I made a tin blower, 10 inches
 which I take the belt. I run the fan as fast as Ican, bu
 it? A. Probably you have made the fans so that, tnatead of forcling out the alr, they just keep it in moticn within
S. says: 1. I have a hydraulic press, the
 the ram 18 belng pusbed out? A. The pressure per equare 1nch on the slde of the cyllder at any tlme, 18
approximately the same as that on the ram. 2 . By what
 rules for proportiontas thick cylinders in the Sores tific Amprion for June $21,1873$.
S. \& M. say: We have a 6 inch pipe in a 60 water as easily, as if we used a 18 fich plpe? A . Yes under ordinary circumatance
A. A. J. says: : In a large steam sawmill, we
bave to take water from a mamp, and a great deal of have to take water from a swamp, and a great deal ot
mud to pumped nto the bonters and flll s the gaze cocks and steam gazz with inely powdered earth, which alao
gets into the cyltinder and completely fill the ends up. not 1 Ithstadding that we have a plpe leading from the
maln pond to a large wooden tank, which the water goe Malto and trom which we take the water. What it could be filtered purifytng the water the best klnd to make? We we abe about 2.000 gallong per das. A. You could
readily fiter that amount by means of a 1 Iter bed com eadily filter that amount by means of a tilter bed com
posed of gravel and sand. By having two tanks, rome which to draw on alternate days, the water might be
purifed sufflentiy by simply allo wing the beary partl cles to settle at the bottom.
A. P. A. asks: Is it possible to store up mo Ar be compressee by mechanctcal power? What amount
 can be compressed and used as a motive force, In exactl)
the same maner as any other permanent gas. We have heard of 1 th betng compreased to 200 atmospheres.
What tis the name of the metal whose existence in the sun was discovered, through the spectroscope, before
its discovery tn our planet? A. We never heard of it.
W. S. B. asks: What force can be resisted diameter, with a pinion 12 tinches in dlameter? It is $t$ wort stallarly to a a mam mill carriage, only to be apppled vertically. A. Neglecting finction, the pressare pro duced by the plinon on the rack will be 8 times as grea
as that applited to the lever.
M. J. B. asks: Is six inches of air space
IIned wint aco the double wooden walls of a refrigerator room as effl-
clent as a non conductor as the same space \#lled with air? 1ste equal to turee hiches of hair? A. Dry at
T. McK.
 tograph the numerous designastheretn produced. I pro
 be midway bet ween the ends and enclosed in the case.

1. Can I obtain light enougt through the ground glaso What k'nd of lens must I use? A. A good achromatic glase of about 13 inches focus. s. Is it necessary, in taking photographic pictures, to expose the lens of the camera to all the light posible, or can a pictore be
taken wth the len enclosed or shelded from all lisht
 be well lighted P A.
that trom the dealgn.
J. B. S. asks: What is the best practical
method of tidng the line for a curved rib, when the


## 1) $y=\sqrt{\overline{r^{2} \mathbf{x}^{2}}}-r-\bar{y}$

$y=\sqrt{40^{2}-16^{2}}-\overline{40-24}$
$y=(\sqrt{1344}-16)=36 \cdot 66-16=20 \cdot 66$ In the segment $a b c$, the dight at the center, or the
ersed sine, is 24 feet, and to trace out a curve who
 an ordinate, $y$, at right angles to the chord, ac. The
length of this ordinate depends upun the distance, $x$噱 $f$ the radus and the square of the distance, lees the difference betwen the radus and the rersed sine, as
expresed by the formula (1). Thus the length of any pumber of ordinates may be :1ound, and the curve ared and In the same relative manner the curve
he segment of a clrcle of any radus may be found. What is the best method of $\varepsilon$ aw-keriog a plece to ft
any required circle? A. No good work of turis kind ne saw lae by taw-kerfang; but the best wll be whe How can I measaureacrose a large stream for the pur
pose or bulling a bridge A. There are vartous meth


trument to measureangles, you may obtain etther the drect or the obllque span: Stake out the llne, $a b$, par
allel with thecourse of the river, and measure $d b=1,20$ eet, the angle $c \quad b \quad d=44^{\circ}$, and the angle $c \quad d a=59^{\circ}$
Place a stake, $a$ at a point observed to be where a tight angles to $a b$ will cut $c$. Then $59^{\circ}-44^{\circ}=15^{\circ}$
 the sine of 590 to $2825=a \mathrm{c}$. If you cannot command
the use of surveror's instruments capable of measuring

ect two polate, A and B, one on each bank of the river Upon the ground stretch a line from $B$ to $D$, so as $t$ range with the point, A, on the opposite bank. At som
conventent place, where the surface is nearly level nearly in a plane, stretch a lide, as D F Fand at B, of
near it, in the lune B D, as at $\mathbf{C}$, set a stake, and from stretch a line to and beyond $G$, parallel to the line DF
The angle $C D$ F need not be a r'ght angle, but the istances CDand $G E$ must be equal. soalso the line
$G$ and $D E$ must be equal. Now select the point in the line $D$ F, so that it will be in range with $G$ and $A$ ground, they afford homologous tuasples, by a compar on which the desired distance from $A$ to $B$ may scertalned. For exsmple: The triangle
respective lines and angles in proportion. Therefore
F:EG::DF:DA; and from this, D $1-\frac{X F}{E F}$ or the ditance D F multiplited by the citance E G
and the product divided by the distance $E$ F, the quo lent will equal the distance $\mathbf{D} A$. Having thit, and de
uncting the distance $\mathbf{B} D$, the residue $\epsilon$ quala the distanc
 Bon tram let it be found that E F $=40$ feet; thet
por $0: 55:$ : $120: 165=A$ D, and $165-55=110=A$ C. Also, as th
rilangle A B B is proportinate to the triangle G E F herefore, 40: 55: : 80: 110=A C
Ts cheannexed rule correct for finding the radius whe
the chord and versed alne are given? Rule: Add the square of half the chord of the arc to the square of the No; there is an error in your statement of the rule ou must divide by toice the versed sine.
F. S. C. says: Sidney Whiting, describing
the royal carrlages in the sun. says: "In form, too, the arrlages were conchial, and were furnished with wheel .thout ty res; for by a pecular contrivance, each spok tculation with the nave, so that at every evolution a on ward motion was imparted, Independent of any pow er the driver himself might exert." Can such a thang
be arranged so as to be practicable? A. We cannot anWe are conflent thes place in the sun; but on the earth able power to be utlitzed without the expenditure of
and
 ter. I have been pumpting about as highas the pressure of the alr will ralse it, and bad no trouble untili itred another well by means of a steam jet pump. Now the barrel is placed in the old well, some two or three fee higher up than wheren pumped from before; but can
not make the suction pump ratse the water frome barrelto the engine roon. It seems as though to ougt
to pump better now, as the water is two or three feet higher up than it was before. The water from the new
well is not pure it is of a light color, and gets this from well is not pure it is of a light color, and gets this from
the blue clay in the wel!, and the water from the jet pump is warmed by the steam. What is the trouble
with the water or the pump? A. The warm water seema to be the cause of the trouble
S. H. C. asks : At what part of the stroke of
the piston should the steam be cut off, in a Corliss en gine, to be the most economical? A. Let your engine
do the required work, and then set the cut-off as near do beginuing of the stroke as possible.
the be med
E. asks: Is glass a conductor or a non-con
ductor of heat? A. Glass is one of the poorest of heat conductors.
J. S. asks: Is there a patent instrument by
which the correct distance of an object can be told without measuring? A. We know of no such machine.
J. G. H. says: I have been running an en the driving pulley, which I did by putting in wood from 2 innchesin diameter un to 47 inches. The engine 18 ratedat $4 / 7$ horse power, and works very well while atng alone it runs very frregularly, and sometimes wil works we governor seems to act freely, and the eng!n it not run as wellwhen doing nothing dut pumplig? A The trouble maybe efther with the governor or the
pump. We could not give a positive opinion, from your
H. asks: What are meant by the following, riz.: eng.ae lathe, Montor latie, Hicticn pulley, aL ing a face plate and generally a short bed, belng sultable tor chucked work. A Monitor lathe is one with a re-
volving rest, having several tools fastened in it at the same tume; it is generally used tor small work. A frictlon pulley is a pulley which drives or is driven by the
friction caused by its face beling forced agaling another ace. A blowing cylinder ts the alr compressor tin blast engine, used in Iron-smelting, etc.
T. H. W. asks: How can I best anneal iron Wher tubes, so as to make necessary flanges on the ends
when niserting them? $A$. Heat them to a red and allow them to cool in fineashes or slakedllme. 2. Would not
some method by which the tubes of locomotive bollers ome method by which the tubes or locomotive bollers
could be removed or replaced more readily than by the present system, be valusble? A. Yes.
Ity, be salely sent through the malls? A. It would be highlydaugerous and criminal to sendit by mall. 2. How sit made? A. See $\mu .90$, vol. 31
When small brass work is inished in a lathe or with A. With lacquer
J. B. says: I have no appetite, and am quite
weak, with cold sweats every uight. Whal, ehoulu 1 do? A. Tuke a 1 graln ctrate of fron and quinine plll ever ight before retiring.
C. R. asks: Can boiled starch be kept fresh
or some time, witnout getung sour? A. Des, trom $\underset{\text { dering woolen cloths impervious to water:' }}{\text { F. Cloth is }}$ rendered waterproof by almply paeslug $1 t$ through a hot olution of weak glue and alum. To apply it to the
cloth make upa weak solution of glue; and while it ts then brush it over the surface of the cloin while it is hot, and then dry it. Cloth in plecesmay be run through this solution and drled. By adalng a little soap, the
goods willfeel softer. Woolen goodsare prepared by goods willfeel softer. Woolen goodsare prepared by
orushing them firat on the inside, and then with the oruabing them first on the instide, and then with the
grain or nap of the cloth. It is beas to ory ints first in thuasp, and then in a store room at 10 w heat. Cloth
the is impervious to water, but pervious to
 dently due to carbonic acidgas; but what is the precess by which beer is charged with this gas? A The effer-
vescence you speak of is due to carbonic acld generated oy fermentation.
G. J. E. says: Conch and similar shells, that of the Gulf heard from a d'st snce. What is the
philosophy of this: A. It ts caused byirregular conN. A. W. asks : What is the resulting com.
pound from mixing an actd and an alkall. and lit known or probnole effict on the human system? A. A com.
plete answer to your queston would require too much
space. The compound resulting from the comblnation of an acld with a base is what is known as a galt, of
which there are mavy huydreds. Thetreffects on the
human syatem are as numerous and as warled fort stance, muriatic actd and sodacomblne to form common actd and potash forms one of the most deadly poleon
la 1 g ght bread, made by ustng an actd and an alliall susedfe? A. The uthity of yeast, basing powder, eve, tity of carbonicactd gas generated by tnem under certaln circumstances. That amount of gas taken into the alkaline the digestion of the food contalnting it
J. S. asks: What is the color of the pure
iutce of lovage? A. "Ligurticum levisticum (lovage) is an umbelitferous plant, gruwing wild to Southern Europe, and often cultrated in gardens. The whole plant has a strong, sweetish, a omaticodor, and a warm, Jalce, which concretes into a brownish, resinous subsrance, not unlike opoponax. The roots, stems, leaves,
and seeds have all been employed, but the last have the
aromaticpropertles of the plant romatic proper
$\underset{\text { E. F. B. asks: When will a balloon rise }}{\text { mase }}$ light? A. The ascending power of a balloon docs not depend upon the state of the atmosphert; for, as the
oaromster atnks, the gas expands or increases in vol-
ume in exactly the same ratlo as

