Business and Personal.

One acre yearly of Derby Roofing laid in Manchester, during the last Five Years, without crack, leak, drip or repair, with temperature 20° below 0, to 150° above. Will bear red hot Anthracite Coal without injury. Rights by Stevens & McDerby, Inventors and Proprietors, Manchester, N. H.

Wanted—The Superintendency of a Foundry and Machine shop. Can extend the business in the line of Blast Furnace, Pumping, and heavy machinery in general. Address J. Simmel, Philadelphia, Pa.

Wanted—First or Second Hand Stave and Heading Machinery. Address C. E. Bohn, Lime Ridge Sauk Co., Wis.

Bar Lead-Machine made, of Extra Soft Lead, each bar exactly 6 oz., put up specially for the jobbing trade. Bailey, Farrel & Co., Pittsburgh, Pa.

One half of thoroughly tested patent Iron article for sale, or arrangements desired with some manufacturer of agricultural implements to manufacture the whole of same. Address J. W. Stamford Conn., Box 655.

Rapid writers—Try the Paragon Gold Quill Pen. C. M. Fisher & Co., 102 Fulton St., New York.

Every Manufacturer, Machinist, Mechanic, Builder, Engineer, and all others interested in the incus trial progress of the present age, should read the "Man ufacturer and Buikler," the cheapest mechanical jour nalin the world. Subscription price. \$1 for six months \$2 a year. Sample copies free. Address Austin Black 27 Park Row, New York.

Judson's Patent Lathe Chuck was awarded a Diploma by the American Institute Fair, at New York 1873. Dwight Roberts, Manufacturer, Wythe Avenuand Hewes Street, Brooklyn, E. D., N. Y.

2nd Hand Portable Engines, 8 to 20 H.P. thoroughly overhauled, good as new, less than Half Cost I. H. Shearman, 45 Cortlandt St., New York.

Wanted—A new or second hand Centering Machine. Address Trevor & Co., Lockport, N. Y.

Magic Lantern Slides for 50 cents! Choice views. Send for Catalogue. Wm.R. Brooks, Phelps, N.Y. Scale in Steam Boilers—how to remove it. Address Geo. W. Lord, Philadelphia, Pa.

Wanted—A good second hand Juckson Governor. Geo. S. Trevor, Mouroe, Mich.

Clay Grinding Mills and Drain Pipe Ma-ines. Improved and Best in use. Send for Circular, A. & E. H. Sedgwick, Po'keepsie, N. Y.

Automatic Wire Rope R. R. conveys Coal Ore, &c., without Trestle Work. No. 61 Broadway, N. Y A. F. Havens Lights Towns, Factories, Hotels, and Dwellings with Gas. 61 Broadway, New York

Protect your Buildings-Fire and Water One wat of Glines' slate roofing paint is equa o four of any other; it fills up all holes in shingle, felt tin or iron roofs-never cracks nor scales off: stops all lesks, and is only 80c. a gallon ready for use. Roofs examined, painted and warranted. Local Agents want Send for testimonials. N. Y. Slate Rooting Co., No. 6 Cedar St., N. Y.

Teleg. Inst's and Elect'l Mach'y—Cheap Outsits for Learners. The best and cheapest Electric Hotel Annunciator-Inst's for Private Lines-Gas Lighting Apparatus, &c. G. W. Stockly, Scy., Cleveland. Ohio.

Steam Traps and Boiler Scale Preventive A. G. Brooks, 42: Walnut St., Philadelphia, P.,

Johnson's Universal Lathe Chuck—Absorbely protected from dire and chips. Lambertville lutely protected from dirt and chips.

fron Works, Lambertville, N. J.

Beautiful, inlaid, Walnut Checker Boards,
16 inches square, made with special machinery. Sent on
receipt of \$2, H. W. Seaman, Millport, Chemung Co., N.Y.

Just Published—A Work on Management of Steam Engines and Steam Bollers. Geo. W. Lord. 232 Arch St., Philadelphia, Pa.

Machine Shops at Public Sale—On Tuesday, the 17th March. For particulars, address Wagoner & Matthews, Westminster, Md.

Waterproof Enameled Papers—all colors—forpacking Lard and other oily substances, Chloride of Lime, Soda and similar Chemicals, making Cartridges. Lining Shoes, Wrapping Soaps, Shelf Papers, and all applications where absorption is to be resisted. Samples on application. Crump's Label Press, 75 Fulton St., New York.

Pat. Double Eccentric Cornice Brake, m'f'd by Thomas & Robinson, Cinn., O. Send for Circular. Makers of Flying Horse Machines-Please address William Brunson, Perry, Ga.

Patent for Sale—Article can be made for 3 to 5 cts. each. Indispensable to Every Lady. This is no

humbug. Address Mrs. Mary J. Pitrat, Gallipolis, Ohio. Recently Published—Book and Documents explaining how to make money on Patents. Pisin directions and practical advice, showing Inventors how to sell their Patents by the bestmethods. Send stamp

for circular and synopsis of contents. S. S. Mann & Co., cor. Linden Avenue and Hoffman Street, Baltimore, Md. Treatises on "Soluble Glass," \$1 per copy on "Nickel," 50. per copy; on "Gems," \$1.24 per copy on "Fermented Liquors," \$3.12 per copy. Mailed free by L. & J. W. Feuchtwanger, 55 Cedar St., New York.

Wanted—Foreman in a first class Door and Sash Factory. A good opportunity for an experienced and well qualified man. None other need apply. Refer

ences required. Address Box 1,500, Columbus, Ohio. Rue's "Little Giant" Injectors, Cheapest and Best Boiler Feeder in the market. W. L. Chase &

o., 93, 95, 97 Liberty Street, New York.

A Superior Printing Telegraph Instrument (the Selden Patent), forprivate and short lines—awarded the First Premium (a Silver Medal) at Cincinnati Exposition, 1871, for "Best Telegraph Instrument for private use"-is offered for sale by the Mercht's M'f'g and Construction Co., 50 Broad St., New York. P. O. Box 496. Patent for Sale—The best burglar proof door lock in the world. F. Gyss, 196 Greene St., New York.

For the best Cockle Separator ever made with capacity from 40 to 70 bushels per hour, addres Baich & Giddings, Hingham, Wis.

What to Do in Case of Accident—Cuts, Bruises, Broken Bones, Burns, etc. A Book for Everybody. Free by mail for ten cents. Industrial Pub. Co., 176 Broadway, New York.

Mining, Wrecking, Pumping, Drainage, or Irrigating Machinery, for sale or rent. See advertisement. Andrew's Patent, inside page.

Woolen and Cotton Machinery of every d scription for Sale by Tully & Wilde, 20 Platt St., N.Y.

Steam Engines—Special Machinery, Shafting, Pulleys & Hangers. D. Frisbie & Co., N. Haven, Ct L. & J.W. Feuchtwanger, 55 Cedar St., N.Y. Manufacturers of Soluble Glass, Water Glass or Silicates of Soda and Potash in all forms and quantities.

Planer Wanted—About 12 ft. bed, to plane 60 inches wide and about 48 inches high. Address (stat-

gines, Boilers, Iron and Wood Working Machinery of all descriptions. W. L. Chase & Co., 93,95, 97 Liberty water in to a creamy paste. Street. New York.

"Superior to all others"—for all kinds of work—Limet & Co.'s French Files. They are better, forged, better cut, better tempered, and cheaper than English files. Send for Price-List. Homer Foot & Co. Sole agents, 20 Platt St., New York.

Price only three dollars—The Tom Thumb Electric Telegraph. A compactworking Telegraph apparatus, for sending messages, making magnets, the electric light, giving alarms, and various other purp Can be put in operation by any lad. Includes battery. key and wires. Neatly packed and sent to all parts of the world on receipt of price, F. C. Beach & Co., 260 Broadway, cor. Warren St., New York.

Brown's Coalyard Quarry & Contractors' Apparatus for hoisting and conveying material by from cable. W.D. Andrews & Bro. 414 Water st.N. Y.

Parties needing estimates for Machinery of any kind, call on, or address, W. L. Chase & Co., 93, 95 97 Liberty Street, New York.

Steam Fire Engines, R.J. Gould, Newark, N.J. For Solid Emery Wheels and Machinery, end to the Union Stone Co. Boston, Mass., for circular,

For best Presses, Dies and Fruit Can Tools iles & Williams, cor. of Plymouth & Jay, Brooklyn, N.Y Diamonds and Carbon turned and shaped for Scientific purposes ; also, Glaziers' Diamonds manufactured and reset by J. Dickinson, 64 Nassau St., N. Y

All Fruit-can Tools, Ferracute, Bridgeton, N.J. Lathes, Planers, Drills, Milling and Index achines. Geo. S. Lincoln & Co., Hartford, Conn.

For Solid Wrought-iron Beams, etc., see advertisement. Address Union Iron Mills, Pittsburgh, Pa., for lithograph, etc.

Temples and Oilcans, Draper, Hopedale, Mass. Hydraulic Presses and Jacks, new and sec d hand. E. Lyon, 470 Grand Street, New York.

Peck's Patent Drop Press. For circulars, didress Milo, Peck & Co.. New Haven, Conn.

Small Tools and Gear Wheels for Models. By touching different buttons on the desk of the manager, he can communicate with any person in the establishment without leaving his seat. The Miniature Electric Telegraph—Splendid for offices, factories shops, dwellings, etc. Price only \$5, with battery. etc., complete for working. Made by F. C. Beach & Co., 260 Broadway, corner Warren St., New York. The Scientific American establishment, New York, is fitted with these

To Rent, at low rates, a Room with Power. Address Box 679, Birmingham, Conn.

Estimates furnished for Machinery, Shaft-ng, Pulleys, &c. Tully & Wilde, 20 Platt St., New York.



- C. S. A. can improve his rancid butter by the process described on p. 368, vol. 26.—J. P. W.'s cor-rection to the problem on p. 11, vol. 30, has been anticipated.—W. W. will find directions for making earthen-ware and porcelain on p. 3, vol. 30.—C. H. C. will find recipes for yellow and blue lights on p. 58, vol. 30.—For answers to your other queries, consult the booksellers who advertise in our columns .- J. W. C. should addres who saver use in our columns.—J. W. C. should address the makers of emery wheels.—S. D. L.'s answer to the ship and cannon problem is correct.—C.P.B. Jr.'s query is incomprehensible.—L. G. G. will find directions for transferring engravings on p. 138, vol. 30.—G. M. H. will fluda description of the preparation of platinum sponge on p. 330, vol. 25.
- J. VV. H. asks: 1. Can a paper pulp be used instead of several layers of paper in making transges for the stage? A. Probablyit could. 2. How can I make the pulp? A. Old paper may be made into a pulp with a solution of lime and gum or starch, pressed into the form required. coated with linseed oil, and baked at high temperature.
- J. M. says: I have: a boiler 42 inch by 20 feet; it is two years old and there are two holes eaten in it by rust, right over the fire; they are eaten from the inside. What can I do to prevent rust doing any more damage? A. If the corrosion be caused by scale change the feed water, or use some substance that will prevent the formation of scale.

W. L. N. says: I find that all matter that makes scale ina boiler is at one time a floating scum on the water, till, by attracting more particles, it becomes heavy and precipitates to the bottom. I propose to take that scum from the boiler while in the fluid state. Is the idea a good one? A. It is not a fact that the prin cipalincrustations in a boiler are caused by substances that float on the water as a scum.

D. C. asks: I. What will be the approximate velocity of steam at 200 lbs., flowing into another body of steam at a pressure of 100 lbs. through a pipe 3 square inchesin area and 3 inchesin length? What would t be under the same conditions if discharged intosteam of 561bs.? Would not the work performed by the steam on entering the respective pressures be about equal: Will Professor Rankine's formulas, given on p. 113 of your volume 29, apply to these cases? A. The rules given in the article referred to are as accurate asany that have been deduced. 2. Would a polished plate with no uneven surfaces encounter much loss of power if revolving rapidly in steam at a high pressure? A. No. 3. How is it that steam will expand to twice its volume and half its pressure when the heat of one volume with a pressure of 2 is not equal to that of 2 volumes with a pressure of 12 A. The law that the volume is inversely as the pressure is only true of a perfect gas whose temperature is maintained constant during the

A.B. says: 1. It is stated that daguerreo ypes may be made by the electrotype process. Can s printed page of a book be made in a similar way? A Electrotype copies of daguerreotypes can be made 2. It is said that a sheet of paper folded into two leaves is called a folio, into four leaves a quarto, etc. What isthesize of the sheet so folded? A. It differs greatly, being elephant folio, demy folio, etc. 3. Is magnetoelectricity the same in kind as the electricity produced by any of the numerous forms of the galvanic battery. such as Grove's or Bunsen's? A. The electricities ob tained fro . Tagneto-electric machines and batteries have simil rneating, lighting, and electrolytic powers but differ greatly in quantity and intensity.

H. J. B. asks for a recipe for plating small articles of silver without a battery. A. The metallic ing maker's name, and lowest cash price) L., P.O. Box surface intended to be silvered, having been well cleaned, is rubbed, by means of a smooth cork, with a Dean's Steam Pumps, for all purposes; En with a mixture of 1 oz. chloride of silver, 1 oz. common

> R. J. asks: 1. What are the proper proportions of salt and ice to freeze ice cream? A. Twice as much pounded icc as rock salt, but the proportions may be changed somewhat without destroying the efficiency of the mixture. 2. Forkeeping ice, which is best, dry or wet sawdust? A. Dry saw dust. 3. I have a large amount of charcoal and ashes, being the debris from a furnace. Will it be of more value as a fertilizer, or as an underlying bed for an ice house? A. It depends up on circumstances; but ordinary coal ashes and charcoal not being remarkable fertilizers, you might better use in the way indicated.

> A. B. C. asks: 1. What is shown by chemical analysis to be the composition of coal? A. The Pernaylyania anthracites consist of 1:34 per cent water. 3.84 per cent hydrocarbons, 87.45 per cent carbon, 7.37 The percentages of these constituents vary greatly, the bituminous coals having more hydrocarbons and volatile combustible matter with less axed carbon. 2. Is fire or flame a material thing? A. The flame of a candle or gas burner is composed of gaseous matter in a state of ignition. This gaseous matter, generally speaking, consists of various compounds of carbon and hydrogen. By carefully looking at a flame, it will be found to consist of three parts: the lowest of a bluish color, where the hydrogen is uniting with the oxygen of the air. The heat given out by their chemical union is very great, and raises the particles of carbon to white heat. These white hot particles give out the light Around these is a thin shell of carbonic acid, and the spent gases arising from the combustion.

> $C.\ M.\ F.$ asks: 1. Has the use of the microscope any injurious effect on the eye? If so, how can I avoid it? A. It has when frequent intervals of rest are not permitted to the eyes, or when the observations are prolonged for several hours at a time. A little practice willenable the observer to keep both eyes open, while looking through the eye piece with one eye, and at the same time see as distinctly as if the other eve were closed with the hand. This, and using the left and right eyealternately, afford great relief. 2. Is there any way of throwing the light upon an opaque object under the microscope, other than the lens? A. By means of a Lieberkuhn, which is a highly polished speculum of sil ver, and reflects the light down upon the surface of the opaque object. 3. Will the use of the lens injure the eye, and why? Will the use of the mirror by lamp light injure the eye? A. Used properly, with a lamp which does not licker, in such a way as to get a good illumination without either blinding the eye with its intensity, or taxing it by too long an observation: both the lens and mirror can be used without any injury. 4. If should replace the three smallest lenses of a microscope by three others of higher powers, would it answer the same as a higher priced instrument, without altering the other parts? A. It would answer the same purpose, provided the other parts would give a corresponding delicacy of adjustment of the focus and of the

C. R.M. asks: 1. Where is carbon black diamond found? A. In Brazil. 2. Could arsenic be substituted for Paris green in the poisoning of potato bugs? A. Arcenic is equally or more poisonous, but experiment would tell whether the bug would as readily eat a white powder as one which is of the same color as the leaf

C. F. D. asks: Is there anything which will cement broken coral? A. Apply powdered sandaracor mastic with a small brush, heat until it melte, and press the broken pieces together. Or mix boiled lineed oil and red lead; and lafter applying, let it harden quietly for some weeks.

J. D. W. asks: 1. Is there an easy method of extracting pure hydrogen from house gas? A. Large quantities of pure hydrogen can be easily and simply made from other materials, but from house gas its extraction is difficult. 2. How can I get more pressure on house gas as it comes from the burner? A. The plan usually followed is to receive the gas from the mains in a small gas holder, and connect this with the burners 3. What causes it to explode? Is it dangerous to handle to rigidition at a time? A. Mixture with air. When the air is prevented from mixing with the gas there is no more danger than in handling gun powder or other ex-

H. J. B. says: I have made an explosive powder composed of 2 ozs. chlorate of potash, 1 oz. prussiate of potash, and 1 oz. white sugar, which has 3 times the force of common gunpowder. Is it dangerous? A. Thispowder has been known since 1849. It has the fol lowing advantages. It can always be obtained of uni form strength and quality, by weighing out the proper quantities of each ingredient. It does not attract moisture and is not acted upon by exposure to the air. The manufacture requires but a short time, the projec tile force is far greater, and the powder need not be granulated. Its disadvantages are that it is more read ily fired than ordinary gunpowder, therefore more dan gerous, that its manufacture is very expensive, and that during its ignition it acts so very and steel that it can only be used in bronze ordnance and in the filling of shells, etc.

B. F. C. says: In your pamphlet containing ne United States patent law and other information, you give a recipe for making liquid glue which is as follows: "Dissolve gum shellac3 parts, and caoutchouc 1 part, in separate vessels, in ether free from alcohol, ap plying a gentle heat. When thoroughly dissolved, mix the two solutions." I have tried to make some of this glue, and could not make the rubber dissolve. I had no trouble with the gum. Do you think the fault was in the ether? What kind of rubber is required? Will an old car spring do? A. Use rectified sulphuric ether that has been washed to remove alcohol and acidity, and in dia rubber that has not been vulcanized. When the caoutchouc has become well softened by the ether breakit up into small pieces and stirwell until ahomo geneous softmass is obtained. It will be as well to cut the rubber into smallpieces before pouring the ether or them, but the mass must be frequently and well stirred Pourthe solution of shellacinto that of the rubber, and incorporate them thoroughly by stirring.

D. E. asks: In your issue of January 10, 1874, a correspondent gives a problem with a diagram. From his statement I infer that the annular space, 4.4 is airtight. This being the case, how is it possible for either piston to fall, even though the balance of the cylinder 5 contains only air and not a denser fluid? A. Under this supposition, it is impossible for motion to take place.

S. asks: Is there a simple and easy method of extracting perfume from flowers, etc.? A. Yes. The fresh flowers are placed between layers of cotton wool, saturated with sweet olive oil; in some cases, pure lard is employed. The essential oil thus obtained is separated from the sweet oil by agitation with strong and highly rectified alcohol. The essential oils of jasmin, sweet violets, hyacinths, etc., are obtained in this manner The perfumed extract is then prepared from the essential oil by dissolving it in very pure alcohol; and in or der to blend the mixture and render it mellow, it is kept several months in a bottle before being sold. This also answers A.

M. B. C. says: I have a building of frame, 70 feetlong, 33 feet wide, 2 stories high: the second story is used for drying stock. It is lined and celled with hemlockfloor boards, and heated by steam, with 8 rows of 1 inch pipe extending across one end and 48 feet along each side, making about 1,000 feet of pipe. I desire to have my stock dry faster; can I accomplish this by making an opening in the floor of about 144 square inches, connecting with a wooden chimney at end of building 12inchessquare and extending 3 feet above the roof? Wouldit be practicable to box in about 48 feet in length of the pipe along one side for heating the air as it comes in? And would there be any draft inwards by admitting airfrom outside, by an opening at one end? Or must I run a tube down to the bottom of next room to secure a draft? Will such an arrangement supply the room with sufficient warm dry air, and also relieve it of the damp air by the first named arrangement in the floor connecting with the wooden chimney? A. There is a popularfallacy in connection with this subject of drying by heated air, that needs correction. It is supposed generally that to dry anything we have only to confine air in a close room and then heat it to a certain temperature, and keep it so for an indefinite length of time. The true theory is as follows, and the best success is assuredwhenour practice accords with it: Air has the greatest capacity for absorbing water when expanded by heat of the sun or otherwise; but when saturated, is incapable of further absorption. When it has the appearance of being the most dry, it is then much charged with water, and is still absorbing water from everything it touches; when it has, on the contrary, the appearance of being very wet and humid, it is not much charged with water and is giving off that which it has. In regard to this case, it is evident that by charging the air in the room with caloric, we prepare it for the absorption of water and so cause it to have a drying power upon the stock; but when it is fully saturated with the water it has taken up, its dring power is overcome and its action is passive. It, however, we drive this air cut o. the room and take in fresh air, we can again expand it with heat, and againgive it a drying power equal to its capacity for the absorption of water; and thus proceed more rapidly with the operation of drying the stock. Instead, however, of having a continuous current passing through the drying room, it will answer as well to periodically open all the windows for a short time, and let the airbetotally changed in the room; then close them, heat up again, and keep them closed for a period sufficient to fully saturate the air with water. This might bedetermined by the feeling of dryncss or humidity which the airpresents, not opening the windows until the air appears very damp; and a few trials would soon determine the length of time best to work with ne volume of air.

D. C. B. asks: 1. Can you give me recipes formaking transparent colors? A. It will be cheaper and more satisfactory for you to buy them. 2. How can I make a good transparent varnish for brasswork? A. With copal and alcohol.

W. D. asks: Where is the deepest artesian well in the world? What is its depth? A. The deepest artesian well of which we have seen an account is at Louisville, Kentucky. Its depth is 2,086 feet.

G. asks: 1. How shall I construct a fire escape, suitable for a lady traveling? A. Try your inventive skill. 2. How shall I draw an oval? A. See p. 299

T. & H. ask: How can we make a joint in a brass pipe, so that it can be bent in any direction? We have been told of a knuckle joint, but no oneknows what it is. A. The joint consists of a ball and socket. he latter being something more than a hemisphere.

G. L. H. asks: How can I construct a rain gage? Howcan I tell the amount of evaporation? A. The rain gage ordinarily used consists of a cylindrical vessel having a funnel-shaped cover, in which there is a very small hole. A glass tube connected to the bottom of the vessel shows the hight of water. In accuate operations, it is customary to ascertain the evaporation daily, usually in a separate vessel.

J. McJ. asks: Is a house properly rodded for conducting of lightning, where the rod is fastened to the inials of the roof by means of copper wire not insulated? A. It is correct to attach the rod arrectly to the roof or building without insulators. But no building can be said to be properly rodded or protected against lightning, unless the lower part of the roa or terminal under the ground is made quite extensive. The extremity of the rod should connect with masses of old iron, or iron ore, or coke, or charcoal, laid in trenches, or the rod itself should be elongated and car ried off one hundred or morefeet from the building, and put inconnection with water, if possible. The particu-lar method of attaching the rod to the building, whether withor without insulators, is of far less importance than the terminal arrangements of the rod. The golden rule for safety is: "Provide the largest possible area of conducting surface for the terminal of the rod.'

C. W. C. asks: 1. How can I make the best black writing ink? A. What is the best black ink is orobably a matter of opinion; but you will find a good recipe on n. 203, vol. 29. 2. How can I make red ink? A. Dissolve pure carmine in caustic ammonia. 3. How can Iestimate the horse power of a boiler? A. The term" horse power of a boiler" is so ludefinite that we cannot give you any good rule.

G.H. B. asks: Is rolled sheet zinc pure metal? If composition, what are the proportions and ingredients? A. It ordinarily contains small quantities of lead and iron, a little tin and casmium, and sometimestraces of arsenic, copper, carbon, and sul

J. L. H. asks: 1. How can I readily tin iron rods kinch square and from 12 to 18 inches long? A. Cover the rods with muriate of zinc, and put them into a tin bath. 2. What is the process of electroplating, access being had to a telegraph battery? A. You should consult some standard work on the subject, as , we have not space for the details in these columns.

M. W. B. asks: What causes the light and dark stripes on a ceiling, the light stripes corresponding with the laths and joists, and the dark stripes with the space between? A. The moisture in the wood.

- F. M. S. asks: In the manufacture of gun cotton, is the use of chemically pure acids impe tive? A. No. The commercial acids are frequent! used. 2. What proportion and strength of acids should be used? A. 103 parts by weight of sulphuric acid at \$60 B., to 50 parts of nitric acid at \$60 B. 3. Is gun cutton an article of manufacture or commerce to any exte and has it been put to any practical use? A. It is used for projectiles, in the art of photography, and in such gery. 4. Is there anymechanical arrangement by which the electric current of high tension can be reduced to a more voluminous one of lower tension? A. Yes.
- G. A. P. says: I am running a grist mill with two sets of bevel gears, using about 30horse power. I wish to throw the gears out and use a belt. Will a 20 inch belt be sufficient, if it be driven from a four foot to an eight foot pulley? The belt will run 720 feet per minute, on upright shifts. A. We think the belt will be large enough. We have already given rules by which the proper width of belt can be determined approximately.
- D. N. C. R. asks: About what size would a botter require to be to run an engine 300 revolutions per minute, the size of the cylinder being 5 inches stroke and 3 inches diameter? A. It would probably require from 35 to 40 square feet of efficient heating surface.
- J. F. D. asks: How can I make small articles of indiarubber? Is there a book on the subject?
 A. Hancock's "Manufacture of India Rubber" will give you considerable information on the subject : but probably you would best acquire the art by practical experience at a manufactory.
- A. S. S. asks: Is this the correct way of find ing the actual horse power of a high pressure steam engine? Diameter of cylinder 7 inches, length of stroke 1_3^2 feet, revolutions per minute 80, with steam power on pistonat 60 lbs. per square inch, and allowing $1\frac{1}{2}$ lbs. per square inch for friction: $7\times7=49\times58\frac{1}{2}=2866\frac{1}{2}$. The length of double stroke is 3_3 feet $\times 80 = 266_3 \times 2866_2 = 764400 \div 42017$
- = 18 $\frac{8091}{42017}$ horsepower. A. The solution is correct for the assumed data.
- S. asks: 1. How thick would iron have to be to withstand a pressure of 30 lbs. to the square inch?

 A. It would depend upon the form of the vessel, 2. I have a small steam engine. Bed plate is 15½ long by 3 inches wide, with a 10inch wheel. Cylinder is 1½ inches diameter by 3 inches stroke. What would be the horse power, with 30 lbs. of steam to the square inch and run ning as first as possible without injury to the engine A. Multiply the pressure on piston in pounds, by speed of piston in feet per minute, and divide by 33,000. 3. How can I calculate where to drill the hole where the shaft goes through in the eccentric, so as to give the right travel to the slide valve? A. Make the distance, from center of eccentric to center of hole, half the travel of the valve. 4. What is the best way to seat or grind the slide valve so as to make it fit steam tight to the cylinder? A. Use a scraper to face off the valve and seat. 5. What is the best polish for iron castings which are tolerably smooth? A. Fine emery will an-
- W. L. P. asks: 1. Who was the engineer of the Suez canul? A. Ferdinand de Lesseps. 2. What is its length, breadth, and depth? A. About 100 miles long, 300 feet wide at the top. 100 to 150 feet wide at the bottom; average depth 24 feet. 3. In what years was it commenced and completed? A. Commenced in 1854, and completed in 1869. 4. What was its cost? A. About ninety million dollars. 5. Does it pay? A. It pays its expenses, but has not yet yielded anything to its original shareholders. See p. 119, vol. 20.
- C. W. A. asks: 1. How many grains of chloride of gold will a given number of grains of metallic gold make? A. This is found by first adding together the combining weights of chlorine and gold, and dividing the result by the combining weight of gold alone. Thus Cl=85.5, Au=196, Au Cl=231.15. $\frac{231.5}{196} =$
- 1.18+. Therefore one grain of metallic gold will make 1.18+grains of chloride of gold, 2. Are iodide and bromide of potassium soluble in a mixture of equal por-tions of absolute alcohol and ether. sulph. com. to the extent of 6 or 10 grains to the oz. of the mixture? What is the process? A. This is a question which you can determine by experiment. Agitate the powdered bromide or iodide in the mixture of alcohol and ether, carefully applying heat if necessary,
- E. R. W. asks: What two substances, elements or compounds (ice and snow excepted) possess the least amount of friction when brought into contact withhard substances? A. It is not possible to answer this question in its present very general form, because it is necessary in the first place to know how the substances are to be brought in contact, and secondly, what the hard substances are, for much depends upon the adaptation of lubricating materials to the circumstances under which they are to be used. The softer greases, as oil, hog's lard, etc., diminish the resistance under small pressures more than under high pressures The harder greases, as tallow, soft soap, and mixtures of grease and plumbago, produce less effect with small pressures than with large ones.
- J. H. S. asks: What do the words sin., cos., and tang., and the sign \sum_i in algebra mean? A. Sin. = sine of an arcor angle. Cos. = cosine. Tan. = tangent. Z=the sign of the summative, and means that terms of a series are to be added together. Thus $\sum (x) = \text{sum of all}$ the terms of the series of this general form: x+x'+x"+ x'''+ etc. 2. Would it be profitable to construct a winged violently agitating the wine for some time with a little steam valve, so as to give the engine power from the coarsely powdered charcoal, freshly burnt, or even some valve instead of requiring power from the engine to .. As we understand this question, it would be very profitable, if it could bedone.
- L. P. C.—For replies concerning the assignments you mention send your address to Munn & Co., and send ten dollars.
- S. M. M. asks: Is there an instrument by which any mineral of value in or under the ground may be found? If there is anything of the kind that you know of, please inform me. A. The presence of iron ores below the surface of the ground can in many cases be delermined by a magnetic needle; but there is no in strument for indicating other metals.
- G. S. D. asks: Is a process by which milk can be preserved for several weeks, the cream separat ed and churned at convenience into an extra quality of butter free from incipient raneidity, therefore little prone to deterioration, patentable? A. Probably it is
- E. L. asks: How or where are the wires concealed or put out of sight inconnecting an electric burglar alarm with the doors and windows of a dwell ing house? A. In new houses, the wires are frequently placed behind the plastering. But ordinarily they run long the base boards of the apartments.

- F. H. B. asks: What will remove ink and fruit stains from paper, linen, etc., without injuring the fabric? A. For ink, rub the spot with a weak solution of oxalic acid. For fruit stains, make a mixture of % lb. chloride of lime and 3 pints water, add 7 ozs. crystallized carbonate of soda dissolved in 1 pint of water. Mix thoroughly, allow to settle, and pour off the clear liquid. This will removefruit stains from linen.
- J. F. asks: What is the correct theory about the formation of ice? Doesit form from the bottom of the water or from vapor escaping and congealing on the top? A. It forms at the top, by the production, at the freezing temperature, of innumerable cry_8 tals, which interlace one with another until at last there results a solid mass.
- W. H. W. M. asks: 1. Can sugar and sirup be made from rags and sawdust by the aid of sulphuric acid? A. Yes. 2. By pouring sirup into the tea, the tea turns a black color; does it denote that the sirup is made from rags.etc.? Would the action of the acid in the sirur operate on the tannin in the tea, and produce the black color? Will not good sirup without acid affect the tea in the same manner? A. It is more likely that there was a trace of iron present, which formed a tannate of iron and caused the inky appearance. Sirup manufactured in a proper manner will not blacken tea. 3. The following is another test: Mix the sirup with a solution of muriate of baryta. If there be any acidin the sirup, its presence would be denoted by a white precipitate. This is reputed to be a sure test. I have tried the tea test myself, and it became of such a black color that I could not see the bottom of the saucer. A. It is true that a solution of muriate of baryta will detect the slightest trace of sulphuric acid, and form with it an insoluble
- C.O. E. asks: 1. How can I silver plate tron? How can I make the best silver solution for iron? A. Wash in weak lye to remove grease. Dip into weak aquafortis to remove rust. Scour with a hard brush andfine sand. Then, having fastened to a wire, dip in thrown down. The liquid is poured off, fresh water sdded and poured off several times until the cyanide of silveris well washedfrom the seid, and then solution of cyanide of potassium is added until it is all dissolved again. A silver plate is used for the other pole of the hattery. 2. How can I get different colors of gold by galvanic plating? A. The process is too complicated to be published in these columns. Consult a good book on electroplating. 3. How can I plate iron with nickel? A. Make a bath of % lb. of the double sulphate of nickel and ammonia to agallonof hot water. Use a Smee battery. The articles to be plated require, according to the power of the battery, from six to ten hours, but the average will be eighhours. Afterbeing plated, they are washed with hot waterand polished on a cloth buil with crocus, rouge, Vienna lime, or other polishing powder, and oil. Two points must be attended to: 1. To have the solution always kept neutral; 2. to clean the iron perfectly, which may be done with muriatic acid.
- A. B. C. asks: How can I make a cheap and efficient induction battery for medical use? A. By wrapping a coil of stout insulated wire around a core of softiron, and connecting the ends of this wire with a galvanic battery. Around this coil another coil consisting of fine insulated wire is wrapped, and of much greaterlength. The ends of this wire are the poles to be used. An arrangement like a toothed wheel must be introduced somewhere in the circuit for making and breaking the connection.
- D. B. W. says: In the SCIENTIFIC AMERICAN, December 3,1873, I find a recipe for making a rubber cement by dissolving rubber in benzine, which falls to work; the rubber does not dissolve. Can you tell what the difficulty is? A. Try pure unvulcanized ruober and stirthe ingredients well together frequently, with a stick or knife. The benzine must be highly rectified and pure. Sulphide of carbonis also a solvent of rubber.
- E. B. asks: Is there a sure and simple test for listinguishing between genuine and artificial but ter? A. There are sure tests, but they are too complicated for any one but a practical chemist to apply. For answers to your other questions, consult a stationer.
- H. W. J. says: 1. I wish to make a telescope with a four inch lens, 72 inches focus. What must be the size of my eyeplece? What can I see with such s telescope? A. You can apply an eyepiece of one inch focus; but unless the object glass be achromatic you cannot employ the full aperture, nor in any case have a very satisfactory field of view. 2. How can I polish articles that I have silver plated, and how many Callaud cells will be necessary? A. You can polish silver with fine chalk, applied with chamois leather or a soft wool enrag. For plating a few small objects, one or two celis are sufficient.
- P. H. M. asks: Is the cause of the existence of the Gulf stream known? If so, what is it? title caused by the heating of the waters of the Atlantic ocean under the equator, which makes them lighter, and causes them to flow over the top of the water lying to the northward, this water flowing in below towards the
- F. C. B. asks: Is there any process to restore blackberry wine or any other liquid that has become musty by putting it in a musty barrel? A. Mustiness in wine, it is said, may frequently be removed by slices of bread toasted black. A little bruised mustard seed is occasionally used for the same purpose.
- E. S. M. says: I am about to construct a electing telescope, the mirror being formed by silver chemically deposited upon glass. Can you give me some recipe for a solution to deposit the silver in a proper form? A. There are various methods of depositing silver upon glass. Here is one which you may make available by practice: A solution of gun cotton in caustic potash is added to a solution of nitrate of silver, followed by sufficient strong liquor of ammonia to redissolve the precipitate. The resulting argentiferous liquid is applied to the glass which is then slowly heated over a water bath until effervescence ensues and the deposit of silver is complete. Let a chemist prepare the solution of gun cotton, which requires care in hand ling.
- G. E. R. asks: What substances are used with extract of logwood to make a cheap red color:
 A. In a decoction of three pounds sumac, the goods are steeped over night, and then spirited at 2º Twaddle wash and work through a decoction of three pounds Lima wood andone pound logwood for thirty minutes, then raise with a gill of red spirits; work for fifteen minutes more; wash out and finish.

- S. asks: What colored light is best for per sons to read by, and how can I impart that color to lamp chimneys? A. Blue. It can be painted over with thin coat of Prussian blue.
- H. R. R. asks: 1. How can a handsome purple color be made for druggists' show bottles? A. Make a solution of permanganate of potash in distilled water. 2. Can I make two different colors in the same bottle, that is, two colors that will not mix, as, for instance, red and green? A. Aqueous solutions alone will not answer. Dissolve some sulphate of nickel for the green, and upon this pour some oil colored with co. chineal.
- F. P. C. asks: Isthere any satisfactory way of testing adulteration of linseed oil with cotton seed oil? If so, what? A. We are not aware of any reliable experiments on this point. Consult some good practical chemist.
- W. says: I have bought 100 square inches of water, to be taken from the raceway under a 2 feet head. When the water is used, the surface in the pond and raceway lowers about 4 inches. If I draw my waterthrough a 10 inch square hole, how deep must I put myflume, sothat I can get my 100 inches of water and nomore? A. See article on "Friction of Water in Pipes,"p.48, vol. 29.
- V. T. asks: How can I make a fuse that will burn at the rate of about 200 feet per milmite, and that will take fire at a temperature of about 150° or 200° Fah.? A. Consult the specifications of the recently patented fire alarms.
- J. B. asks: How is a person affected by laughing gas? Is it injurious? How is it administered? A. Taken in moderate quantities, it exercises a strong influence upon the muscles which are brought into play when there is laughter: but in larger doses, of five gallons and upwards, it produces unconsciousness and in-sensibility to pain. When manufactured from pure ni-trate of ammonia, and washed by passage through water, solution of green vitriol, and solution of potash, it may be taken without danger by persons in good health, if administered in a proper manner. It is breathed through a stopcock which admits the gas from the bag to the lungs, but sends the gas issuing from the lungs out into the atmosphere.
- N. S. asks: 1, How can I seal the ends of small glass tubes? A. Use a blowpipe. 2. What is the process of silver plating? A. See pp. 299, 315,, vol. 29.
- E.C. M. as's: 1. Are the Cornwall (England) tin mines the only ones in the world? A. No. 2. Is ft true that one has been discovered in California? A. Yes. For answers to your other questions see books on metallurgy, frequently advertised in our columns.
- W. R. asks: 1. How many figures denote a billion, and how many a trillion? A. A billion is 1,000,000,000.000. A trillion is 1,000,000,000,000,000.000. 2. Has the earth two revolutions, one on its axis, the other round the sun? A. The earth rotates on its axis, and revolves round the sun. 3. Is the sun the center of the solar system? A. Yes. 4. Are the stars inhabited? A. Nobody knows. The approximate constitution and con dition of many of the stars has been determined by the spectroscope, and the results show that none that have yet been examined present the conditions necessary to surporthuman life. For example, our moon is found to be without wateror air and intensely cold. Saturn and Jupiter are red hot. It is thought some of the moons of this planet may possibly be inhabited.
- F. H. S. says: 1. I want to cast a small steam engine of brass: what is the composition that the founderies use to put in their flasks? Can I melt brass in a common stove? A. A good composition is 7 lbs. copper, 3 lbs. zinc, 2 lbs. tin. Probably you will find a forge better for the purpose. 2. How much power would an engine cylinder 1½x4 inches, with 10 lbs. of steam have, and also with 80 lbs.? A. See article on "Indicating Steam Engines," page 64, vol. 30. 3. Would a crank do instead of an eccentric for the slide valve? A. Yes. 4. Can you recommend me a good book on molding brass, and one on the steam engine? A. Byrne's Practical Metal Worker's Assistant," and Bourne' "Catechism of Steamthe Engine." 5. How thick should a small boiler (about 2 feet x 1 foo!) be to withstand a pressure of 10 lbs. and also one of 30 lbs.? How thick wouldbrass have to be? A. Sufficient data not sent. 6. How does a steam gage tell the pressure in a boiler? Mustthepipe leading to the gage be one inch? A. The gage is so graduated that a pressure of 1 lb. per square inch gives a corresponding indication. The size of the connectingpipe makes no difference.
- G. N. K. says: We wish to heat a factory (30x80 feet and four stories high) with exhaust steam and are advised to put in 4 inch tin pipes, one tier in each room, painting those where the most heat is wanted somelight color, and where less heat is wanted, a dark color. Will this answer as well as iron pipes? Why will the tin pipe radiate heat when painted? A. A tin oriron surface covered with lampblack radiates more heat than the plain metal. When coated with white lead, it radiates about the same amount of heat. Tin is a fairconductor of heat, having about one third of the conducting power of gold.
- C. V. asks: If an engine crank pin suddenly breaks, thereby destroying the connection between pistonand crankshaft, what will follow? A. The piston would strike against the cylinder head; and if the latter be not strong enough to resist the blow, it would
- A. O. B. says: In answer to a correspondent, but would like to know why they move about when placed in strong vinegar. A. We suppose it is on account of the generation of carbonic acid. For answers to your other questions, see "Friction of Water in Pipes," p. 48, vol. 29.
- E. savs: I have a double acting engine of one nominal horse power, speed 300 revolutious ute. What would be the proper width of beit to connect engine to line shaft? A. Probably about an inch.
- W. H. G. asks: Why is it that oxygen and hydrogen, when mixed in certain proportions and ignited, explode? The product is water, but does not an expansion take place? A. When thesegasesunite, the volume of the combination is much less than the original volume of the gases; so that a vacuum is produced, into which air rushes with great rapidity.
- P. O. T. asks: Will a leaden ball, if thrown into the sea, sink to the bottom? If not, why not? Yes. 2. What is the depth of the deepest sea sound ings? A. About 30,000 feet.
- H. T. L. asks: Is there any chemical compound that will unite with or dissolve the album albumenized paper? A. If the albumen is that of the white of eggs, it may be dissolved in alcohol containing a little alkali in solution,

- "Erfinder," St. Louis, Mo.—Please send your
- P. W. L. says, in reply to the query: "Can the four roots of the following equations be obtained: $x^2+y=7$, and $y^2+x=11$?" Certainly they can, and are as follows: x=2 and y=3, or x=3.131312+, and y=-2.805-118 +
- H. D. M. says, in answer to N. F. T., p. 123, vol. 30: It is the soot on the bottom of the kettle that prevents itfromburningthe hand. It will prevent it onlyfor a shorttime, probably until N. L. T. thinks it quits boiling. A bright bottomed kettle will burn the instant it touches the hand.
- E. says, in reply to M. who asked for a good etal for models: Melt 6 lbs. tea lead, ½ lb. tin, and % netal for models : lb. antimony. This will be a good stiffmetal.
- E. S. says, in further explanation of the board question, propounded by D. M. A. (see p. 91, vol. 30): Let W and w equal the two widths. Then will $\left(\frac{W^2 \cdot w^2}{2}\right)^{\frac{1}{2}}$ = the width of the board at the dividing point. Application to your question: $(\frac{12^2+4^2}{2})^{\frac{1}{3}} = (80)^{\frac{1}{3}} = 8.9442$

+. This formula is simple, and applies to all cases.

MINERALS, ETC.—Specimens have been received from the following correspondents, and examined with the results stated:

- J. A. S.-Rounded fragments of quartz, the one of a yellow color being ferruginous quartz.
- J. C.-This product appears to be a fair specimen of lard. To determine whether it is adulterated or not will require a chemical analysis. Lard oil is a commercial product and burns well in lamps if the wick tube be kept cool. It is chiefly obtained as a secondary product in the manufacture of stearin.
- S. B.-The shining particles are mica and are mixed with rounded fragments of quartz.
- M.McK.-It is white sand of superior quality, and is

COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN acknowledges, with much pleasure, the re ceipt of original papers and contributions upon the following subjects:

- On Healing Wounds by Charcoal, etc. By P.
- On American Inventions in Europe. By
- On Pavements. By S. S.
- On Detecting Gold and Silver in the Earth.
- On the Curvature of the Earth. By G.E.W: On the Thousand Feet Tower. By E. C. M. On American Silk Manufacture. By H.C.F.

Correspondents in different parts of the country ask: Where are cotton seed linters sold? Where can the seed and cuttings of sumac be obtained? Who sells seed and cuttings of sumac be obtained? Who makes the machines for making broom handles? Who makes the best clothes wringer? Who makes waterproof gloves, for use in handling strong lyes, etc.? Who makes a cider press that will get four gallons of cider from a bushel of apples? Makers of the above articles will probably promote their interests by advertising, in reply, lathe Scientific American.

Correspondents who write to ask the address of certain nanufacturers, or where specified articles are to be had, also those having goods for sale, or who want to find partners, should send with their communications an amount sufficient to cover the cost of publication under the head of "Business and Personal," which is specially devoted to such enquiries.

[OFFICIA L.]

Index of Inventions

FOR WHICH

Letters Patent of the United States WERE GRANTED IN THE WEEK ENDING February 10, 1874,

AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents.]

Abdominal supporter, M. S. Larned	147,275
Air, navigating the, S. Francis	147,252
Air, cooling, J. Parisette	147,281
Axle clip, J. Ives	
Bail ear, P. Miles	1-17,349
Bale tie, J. W. Hedenberg	
Bale tie, cotton, H. Estes	
Bale tie, cotton, H. Estes	
Bale tie, cotton, J. E. Lea	
Barrel hoop, L. Reed	147,284
Basket, H. C. Jones	
Basket former, A. F. Scow, (r)	5.757
Bed bottom, T. S. Jadd	147,880
Bed bottom stretcher, H. D. Goldsmith	147,319
Bcd, sofa, J. F. Birchard	147.35
Bell, sleigh, A. Harrison	147,259
Belt clamp, Minnich & Lohnes	147,-119
Blackboard, F. G. Huut	147,20
Blasting, G. Frisbee	147,25
Blasting plug. G. Frisbee	147.253
Boiler flue, steam, C. B. Stilwell	. 47,440
Boiler, sectional steam, J. Harrison, Jr	1-17,:391
Boiler, sectional steam, E. B. Jucket	147,405
Boiler, steam, M. W. Shapley	
Boiler safety valve, E. F. Steele	147,299
Bolt threading machine, A. Wood	147,462
Book binding, C. S. Murphy	147,423
Boot heels, molding, Simonds & Emery	147,288
Boring machine, G. W. McCready	
Bosom pad and protector, J. E. Hodgkins	
Box for transporting eggs, etc., H. A. Knight	
Box, letter, J. D. Stewart	
Brush and mop holder, M. J. A. Keane	
Brush, hat, F. Hickman	
Brush, marking, E. W. Hitchings	
Brush, tooth, J. G. La Fonte	
Buckle, harness, B. D. Jessup	
Buckle, suspender, H. A. House	
Burial casket, M. M. & S. G. Hereman	
Burner, gas, C. C. Bingham	
Butter package, F. A. Lane	
Can, oil. K. Kittoe	147,2
Car axle. G. W e timore	