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See advertisement, Andrew's Patent, inside page
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ng and dovetalling Machine. Mañacturealy Batte Creek Machinery Company, Battle Creek, Mich
$\underset{\text { Wrugs sill all all Chemicals, Metallic, Oxides, and }}{\text { Din }}$

 $\underset{\text { Gear; Boston, Mass. }}{\text { Bu }}$ Planing Moulding Machines of Steam Boiler and Pipe Covering-Economy,
Satety apa Durabillty. saves from ten to twenty per eent. Chalmers Spence Company, foot East 9th St., N.Y Diamonäs and Carbon, turne and shaped
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boxed and sent to all parts of the worrd. F.C. Beach $\mathcal{E}$

For Solid Wrought-iron Beams, etc., see adBacon's Hoisting Engines for Mines, Con-
tractors, Blast Furnaces, ecc., adaptea to every possible duty. Earle C. Bacon, Gen. Agt, 36 Cortlana St., N. Y.
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rice-list. Homer Foot \& Co., Sole Agents, 20 Platt Strice.
Telegraph \& Electrical Inst's-Cheap inst's
for learners-Models and light Mach'y. G. W. Stockly, Brown's Coanyar Quarry \& Contractors' Ap-
paratus for hoisting and conveyingmaverial iny ron csiope. W.D.Andrews \& Bro. 414 Waterst.N. Y.
Belting-Best Philadelphia Oak Tanned
 Lathes, Planers, Drills, Milling and Index $\underset{\text { sena to the Union Emery Wheels and Machinery, }}{\text { Stone Co., Boston, Mass,.for circular }}$ All Fruit-can Tools,Ferracute, Bridgeton,N.J. For best Presses, Dies and Fruit Can Tools,
Bliss $\&$ williams, eor. of Ply
outh $\mathbb{E}$ Jay, Brooklyn,N.N. Fivedifferent sizes of Gatling Guns are now
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Steam Fire Engines,R.J.Gould,Newark,N.J. Peck's Patent Drop Press, For circulars, Parties wishing Patented articles manufac
tured on royalty or otherwise, address Box 810, Glovers

## 

G. W. L. can anneal his lamp chimneys by
the process deseribee on p. 42 , vol. 26.-C. F. R. will ind The directions for transerering picturesto glass on p. 23
vol. 26.-H. C. M. will tind a recipe for tireproof paint p. 331, vol. 29. -F. W. W. E. can stop the leak in his pipe by
the process described on p. 364, vol.29.-R. A. D. will and
 use a acecoction of logwood, to
chloride of tin has been added.
S. C. H. says: $I$ have a $\frac{z}{\text { inch }}$ pipe, 2 miles
in length ; and at one end there is an atmospheric press. ure of 10 liss on the square inch. What amount of time would be required, to produce a pressure of 5 lbs. a
the other end of pipe? A. A question of this kin the other end of pipe? A. A question of this kind
could only be determinea by experiment. Formulas
and have been estatilished for the velocity of discharge of
air through long tubes, but the constants have not been
 cussed in weishach's " Yechanics and thronineering",
 capable of raising? A. If you mean that the thread it
cut half aninch deep, the screw will lift about 60,0001 bs G. W. W. J. asks: 1 . How many revolutions
does the screw of an ocean propeller make in a min nute?
 between 50 and 65 . .2. By having sulfilient power in the
ning endency to change the speed.
F. J. S. asks: How can I prepare mustard tice of preparing mustard for the table with vinegar
or still more with bolling water, checks the developmen of the pecular principles on which its strength almost
entirely $d$ depends. Prepare as follo ws : Mustard (ground) 3\% Ibs., water suff clent to form a stifif paste. In haff an
hour, add common salt, rubbea very
tine, 1 lb. Then reduce to a proper consistency with vinegar, grape juice
lemon juice or white wine. A little soluble cayenn pepper, or essence of cayenne, may be adde
Leet \& \& $\mathrm{H}, \mathrm{H}$. say: We have a tubular boiler 12 feet long, 34 Inches diameter, with 30 three inch tubes.
We would like to know how to set 1 t so as to economize fuel. We find our shavings and wasteinsufflient to run it. It has been suggested to set the grates on a level
with the fioor, without a front, or at least with a door of full size, so that the furnace may be easily and quickly
fed ; with the ash pit connnecting with a passage leading outside of building to supply draft. A. We think
the ple the plan proposed win answer very weil. in regara to
grate bars, vou had beter oriet them from some manu-
facturer yho makes a specialty of building boilers for places where sawdust and shavings are to be used
a. Q. asks: 1 . How can $I$ find out when
and contains gola, and how is the goid separated from the sand? 2. What is whiting? 3. What are the propor.
tions of alcohol and chloride of lime used in making chloroform? 4. Is there such a thing as gold wash? If

 ten potatocs? If so, how? 9. What are cornices made
of? A. 1. You can see the fine glitering grains of ofo A. 1. You can see the ine giltering grains of
goid, if they exist in the sandi, and ou can separate
them by washing In a pan. This pan Is best made with sloping sides, and a circular depression in the center,
Into which the grains of goid settle, while the saud and earth are washea along on the edide. 2. Whiting is elu-
torated chalke
a. Chloroform can be prepared as
fol torated chalk. 3. Chloroform can be prepared as fol.
lows: Chloride of lime in powder 4 loss, water 12 lobs.
 rectitea spirit (strongalconol). Continuously distil the
mixture as long as a dense liquid, which sinks in the mixture as long as a dense liquid, which sinks in the
water which passes over with it, Is produced. Separate this dense liquid, , hich is chloroform, from the water,
agita te with a ittle sulphuric acid, and lastly rectify from carbonate of baryta. 4. A gold wash can be made byag itating ether with a solution of terchloride of gold for
some time. Allow it to repose and pour off the supernatant liquid. When this liquid dries, it leaves a coat-
ing of gold. 5. By using a carbonic acid gas generator and a bottling machine, with receptacles for sirup. Soda water is only put up conveniently in this way on thie large scale. . Grind up bisulphide of tin, or bronze
powder, with a little gum water. 8. Not from those portions of the potatoes which have undergone putre
factivefermentation. The sound portions left can be used.
Paris.
R.T. T. M. asks: Is there anything that will
remove the tattoo marks, made in the ifesh with common Indian Ink, without leaving a scar? I Ihave heard
that they could be made to dilsappear by first rubbing the marks with a alve of pure acetic acid and lard, then
with a strong solution of pote with a strong solution of potash, and finally with hydro-
chloric acid. Is this so? A. There is ittile doubt that tattoo marks could be made to disappear by the appli-
cation of the chemicals you name, but the entire cuticle and something more would undoubtedly be sacrificed in
the operation, and we therefore advise you byno means skin. The difficulty of removing the carbon which lies buried under the outer or scarf skin, withoul removing
the skin at the same time seems unsurmountable, but practical and painless method
A.K. says: I have two upright (external
tubes) boilers, connected atsteam and feed water. Eacl boiler is provided with a stop valve on steam pipe, so
that either or both can be shut off. I find that, when that either or both can be shut off. I find that, when
both valves are closed, the water will fall in the one the pressure on steam gages indicates the same foreach boiler, with no ftre under either of them. Can you ex-
plain this? 2 . Should the bottom of a circulating boiler. plain this? 2. Should the bottom of a circulating boiler,
such as 1 s used in connection with a cook stove orrange, uch as 18 used in connection with a cook stove orrange,
be set higher than the highest part of the water back exposed to heat of the fire; or is it only necessary to
have the pipe, that carries the hot water into boiler, higher where it enters boiler than highest part of water
back? A. 1. Youdo not send enough particulars to en back? A. 1. You do not send enough particulars to en-
able us to answer this question. 2. The boiler should
always be kept full of water; and provided there is suf.
acient pressure in the tank or main to secure this,
probably makesno difference at what point the conne prions are made
J W
J. W. asks: 1 . What are the relative strength
and freedom from vibration of two husk frames to carry machinery (especially the burr husks of fiouring mills), one built with timbers all standing perpendicular to the base, and the other with the sides vertical? 2. What is
the bets work for a millwright's guide? A. 1. From
your statement it geems to us the pour statement it seems to us that you desire to con
pare two identical arrangements. 2. "Machinery and
Mill Work," by Professor Rankine, and "Mills and Mill Work," by Sir Wrilliam Fairbairn, are both excellen
H. W. asks: 1. What is the philosophy of proft in manufacturing lemon extract on a small scale,
and how is it made? making an oll for light machinery? A. 1. There is an excess of ath, andformsmore Aoap. 2. You can radilly
on thector
try For an account of the method, see page 331, cur ry it. For an account of the method, see page 331, cur
rent volume. 2. It would probably be cheaper and mo eatisfactory for you to buy it.
L. R. asks: Can you explain the working ranged with fioats, so that when they become filled with
water to a certain hight, a valve is opened below th water line. Thus the water escapes, but the steam is not permitted to do so; and when the water level is
lowered to a given point, the float is not sustained, an
a. J. asks: How can I find the radius of Wheel to make any number of turns, when worked by a
worm or a cerew, the pitch being given? A. To find the radius of the wheel to make any desired number ofrev lutions in agiven time, kncwing the number of revolu
tions and the pitch of the screw: Multiply the number of revolutions of the screw by the pitch in inches, and
divide the product by 6.2832 times the number of revolutions made by the wheel. Example : Suppose a scre with one inch pitch makes 140 revolutions per minute make 2 revolutions per minute? Radius $=140 \times 1 \div 6 \cdot 2832$ $\times 2=11.141$ inches, nearly
J. J. P. asks: How is Pepper's ghost promagiclantern? A. The realfigure is situated below the

datorin front of the stage, as at S , the figure appeass
proceed from a point $\mathbf{G}$, behind the glass. Really, the figure would appear to be back of the glass as far as the
T. thinks that, in the manufacture of shot, tower. ought to assume an elongated form, and ask
what prevents, or what makes the shot so round. A The sphericalform is due to the addition to the lead causes it to assume through the strainer. The air chills the shot, which falls
O. A. F. asks: 1. How can photographs be
taken on another piece of paper without injury to the taken on another piece of paper without injury to the
originalphotograph? 2. I have a small engine, 1 inch originalphotograph? 2. I have a small engine, 1 inch
bore x 1\% inch stroke; it makes 400 or 500 revolutions per minnute with 60 lbs. steam when loaded. The fiy
wheel is 94 Inches diameter. What is the actual power ofit? A. 1. We have seen several recipes for this pur pose, but are not sure that they are reliable. 2. The en fourth of a horse power. In ans develepes aboum question: It would be possible to test them by such an apparatus as you describe, but great care would be re
quired in the experiments, andit would probably be nec essary to apply several corrections for differences of column of mercury having ine the bore of the tabes. hight of2.03759 inches, weighs one pound, at a temperawill affect the hight of this column, since mercury pands about $0 \cdot 00010085$ of its volume for each degree that
W. J. S. asks : 1. What degree of heat is for this purpose
Record for 1873 .
J. E. H. asks: How is lard oil made? A query, enquire for employment in a machine shop, and
study Bourne's works on the steam engine.
J. W. F.- Your general design of guide
pulleys is correct, except that, unless the connection is very long, it will not answer to have their shafts vertic-
al; but they must be placed at such an angle that the belt will not have a tendency to change its plane of a tion and thus run off
T. Y. S. asks: Can a fly wheel be too large
for an engine? have been using at only twelve or fifteen horse power. have been using at only twelve or fifteen horse power.
Since it has peen doing so little, it has broken the bed plate, loosened the foundation, and otherwise damaged
the engine. I use about 80 lbs . of steam. My idea is that the engine. I use about 80 lbs . of steam. My idea is that
the momentum of the wheel is so great that it wants to get ahead of ins work, thereby keeping the engine moving on the foundation. h. We have an idea that the trouble arisesfromimproper setting of the engine, or from the fact that you use
such a high grade of expansion as to strain the engine such a high
seriously.
P. S. asks: Is it dangerous to make oxygen
gas (for a stereopticon light) from chlorate of potash and black oxide of manganese? A. If the pipes from
the retort and washer are all of liberal dimensions, we the retort and washer are all of liberal dimensions, we
think there is little danger. We call to mind a few exthink there is little danger. We call to mind a few ex-
plosions, one of a very serious nature, due to clogging
M. D. asks: How is it possible that a grind thirteen corners are seen in it? A. There are probably
soft and hare places alternately In the stone from which was cut.
J. E. S. W. asks: 1 . How can I dissolve gum What ind on ofum shanl I use? 2 What will take ink
hots off paper? 3. How can $I$ make a blackboard blots of paper? 3. How can I make a blackboard? ${ }^{4}$.
What can I make a mold of, to mold a a eaden piece to set ype in, with a level surface and without fiaw? ou can dissolve India rubber in insulphuret of carbon,
nid use it in the way you suggest. 2 . Dip a canel's hal rush in dillute oxaic acir and paint the blots over with it. 5. See p. 299, vol. 28. 4. Lead is apt to form faws in
casting. Cast your plate on a amooth piece of ron, with a border of putty or clay.
A. A. B. asks: If a stove has no air to its
furnace except what is dellvered through an airtight pipe, the other end of which runs into water in a barre,
with a manler barrel turned with a smaller barrel turned bottom up on the water, in
the manner of a gas hoder: Will the fire in the stove draw air from the barrel and burn it, and thereby allow
the smalle barrel to fail down entirely tnside of the arger? A. If the air in the chimney is heated, it will be
 dre same.
C. R. asks: When and where did a race be(British) war vessels take place? A. We do not tind any Niagara and Agamemnon were engaged in laying the
 the Niagara at that
have the particulars.
J. A. E. asks: Can a steam engine give
more horse power than its nominal duty? some persons claim that a 10 horse engine can be geared up to 20
horserower. A. The engines of reputable builders wil senerally do the work at which they are rated, with a siven steam pressure and piston speed. Hence by in.
creasing one or both of these elements of the power de.

Minerals, etc.-Specimens have been reeived f̂rom the following correspondents, and examined with the results stated
R.R.R.-No. 1., barytes and fuor spar. No.2., celestine
No. 3 , analisime. No. 4 , limonite. No. 5 , magnesite. No. 6 , serpentine.
F. H- Your specimens are crystals of quartz. Quartz Is pure native silica, and is an mportant constituent of
grantite and other rocks, and of ordinary ord
trand . The transparent variety,
called rock crystal.
J. R. ©. asks: Can you give a simple prac.
tical rule for inding the exact position of the wrist in


## communications received.

The Editor of the Scientific American acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects:
On the Science of Iron and Steel. By C. C.
On the Currency. By J. W. H.
On Reconstructing the Navy. ByW. Y
Also enquiries from the following:

Correppondents in different parts of the country ask:
Who makes life boats from willow and cork? Whese is the best shingle machine? Who builds lime kilins? Where can I get stave machinery? Where is oil well
boring machinery solda? Whose Is the best cement for making corundum whe els? Who makes a hand willow
peeler? Who makes a good velocipeie, ora simplar ma peeler? Who makes a good velocipede, ora simullar ma
chine to be worked by the hands? Who makes platinum plates for Smee's batteries? Who makes steel runners for ice boats? Makers of the above articles will probably
promote their interests by advertising, in reply, in the Scientific American.
manufacturents who write to ask the address of certain manufacturers, or where specified articles are to be had,
also those having goods for sale, or who want to find partners, should send with their communications an amount sufficient to cover the cost of publication under the head of "Business and Personal " which is specially

## [OFFICIAL.]

## Index of Inventions

## for which

Letters Patens of the United States re granted in the week fndin November 18, 1873, and each bearing that date.


## Bridge, iron, P. Johnson

Brush, fiy, J. A. Lyle. .......
Can, measuring, Tice
Car brake, M. Karg...
Car coupling, W.A. Cochra
Car coupling, A. Langellier.
Car, dumptng, L. C. Brady
Car, stock, o. Severance.
Car safety platform, R . st
Carriage top, J. N. Gill.
Carriage top, H. Sayler...............
Cartridge holding vest, J. H. Black
Carving machtne, H. Cottrell...............
Case, numerical fling, G. W. Bettesworth Chair, tilting, J. Enger
Churn, J. P. Friest. ............
Clothes wringer, J. Seaman.....
Cock, lubricating, E. F. Broo
Cock, stop, Redier \& Bates
Coffee cooler, J. Burns, (r)
Cotin, sheet metal, Farrington, Jr., et al. Corn husking machine, L. A Corset clasp, J. P. MacLea
Cotton gin, N. W. Gaddy.
Cotton gin, R. McKenna,
Cultivator, R. s. Cavett.

Desk, etc., writing, D. Schater............
Door securer and key ring, J. P. Tuck..
Dough, machine for sheeting, O. B. Full Eaves trough, P. F. Kiblinger..... Embalming fuid, W. E. Chenow
Engine, compound, W. Wright.
Engine, rotary, P. Worrall.
Engines, frame for horrizontal, W. Wright Engine reversing mechanism, G. W. Bisho
Excavator, D. Judd.
Eyelet making machinery, W. R. Landfe
Fabrics, disintegrating, M. Marshall....
Feather duster, C L. W. Baker
Fence, portable, B. L. Taylor......
Fire arm, revolving, D. Willtamson.
Fire extinguisher, G. Boo
Fire pipe, T. Miller.
 Food, preserving, w. G. Barbee Furnace, cvaporating, M. L. Keen.
Furnace, blast for boiler, R. Gigod Game table, R. R. Crawford...
Garment, under, O. P. Flynt. Gas dip plpe, sealing. E. Jon Gate. G.W. \& G. S. Mackey....................
Generator, carbonic acid, F. W. Wiesebrock Glass blowers, tool for, J. G. Mustin Glove, T. G. Foster.
Grain बistributer, rotary, A. D. Foote
Grain dryer, A. Soper. Grain dryer, A. Soper.
Gums, etc., treating, D. M. Lam
Hammer, revolving, G. Stacy Harnt ss saddle, A. G1lliam.. Harvester, binder attachment, , ........... Porter
Harvester, binder attachment, T. Urdah Harvester, cotton, W. H. Pedrick.
Harvester rake, E:Lippoldt...... Heating apparatus, w.C. Baker Hinge for vault doors, H. Gross.
Horses, heel boot for, W. Mathis Hub boring machine, F. Jonas .........
Hydrocarbo s, burning, C. H. Cushin Ine house, A. Wilbur
Inking apparatus, I. Ha
Insulating compound, Reed \& Phillip Ironing machine, G. W.Cottingham Kneading board, H.
Knobs, attaching, S. A. Brackett. Liquids, drawing effervescent, T. Warker
Lithographic printing form, I. Reynolds Lock, permutation, H. Gross........... Loom, narrow ware, R. B. Fowler Loom, shutrow ware, N. D. Chapman.. Loom temple, Allen \& Stimpson Looms, take-up mechanism for, C. Gahren Margle, E. Gundlach.

## Match safe, J. \& A. Helm...............

 Meter, fluid, H. A. Desper Middllings bolt, A. G. \& H. W. Mowbra Min, guide for rolling, C. H. PerkinMill, pant, R. Byrne.......
Miner's pick, R. K. Walto
Mug, shaving, Furr \& Knaus
Mustache shteld, J. J.Greenoug
Met, mosquito, T. M. Prentiss..
Nippers, etc., cutting, P. Broadbook
Ore stamp feeder,J. Tullock.
-rgan sarating metals from. S. W.
Overshoe, G. Watkinson..........
Pantaloons stretcher, J. D. Ryan.................
Pantaloons, steamtng and drying, E. B. Viets.
Paper to fix marks, treating, H. M. Johnsto
Paper holder, shelf, G. F. Hawkin
Pavement, W. H. De Valin
Pavements, treating brick for, W. H. De Valin.
Picture frame, J.A. Burch.................
Picture frame and exhibtter, B. Anyan
Pipe joint, J. Demarest.
Planter, corn, L. Sipe..
Planter, corn, A.Springsteee
Plauter, cotton, C. H. Nixon
Planter, cotton seed, D.P. Fe
Planter, hand corn, E. Rogers.
Plow, J. S. Hall
Plow, J. S. Ha
Plow, Shipp, Peterson, \& McLurd...
Plow, draft attachment for
Plow, draft attachment for, N, West cott.
Plug and faucet oonnection, tap, J. F. Ka
Pocket attachment, safety, R.L. Rassell.
Polishing tool, H . Cottrell
Postal card, H. M. Johnston....
Prese, coton, T. D. Leoneard.


APPLICATIONS FOR EXTENSIONS.
Applications have been duly flled, and are now pending
for the extension of the following Letters Patent. Hearings upon the respective applica
the days hereinafter mentioned:
27,241.-Photograph Camera.-A, SemmendingerrFeb. 4 27,291.-SEED Planter.-J. S. Huggins. Feb. 11.

EXTENSIONS GRANTED 26,177.-Making Rubber Beiting.-D. C. Ga
26,178.-Rubber Belting.-D. C. Gately.

DESIGNS PATENTED.
6,996.-LOC:i CABE.-W.H.Andrews, New Haven, Conn. 6,997.-Wheri HUB8.-J R. Locke, Amesbury, Mass.
6,998 to 7,001.-C. T. \& V. E. Meyer, Bergen, N.J.

TRADE MARKS REGISTERED

1,529.-BAFING PowDER.-B. T. Babbitt, New York city.
1,530.-Compound Spice.-E. R. Durkee Co.,N. Y. city.
1,531. -MEDCINE.-W. H. Gregg \& Co., Elmira, N.' $\mathbf{I}$.
1,533.-CUTIERX.-I. T. Meyer \& Co, New York city.
1,534.-Gold AND Sulver Solutions.-A B. Morrison,
Portland, Me.
Louis, Mo
sChedule of patent fees.
On each Caveat....
On each Trade Mark
On issuing each original Patent...
On appeal to Examiners-In-Chief
On appeal to Commissione
On application for Reissue
On application for Reissue...................
On application for Extension of Patent... On filing a Disclaimer
On fling a Disclaimer.......................
On an application for Design (31/2 years). Ona pplioation for Design (7 years)
On applioation for Design (14 years)

## CANADIAN PATENTS.

List of Patents Ranted in Canada FROM
1873.
2,841.-J. M. Killin, Plttsburgh, Pa., U. S. Improvement on molder's gates or sprue
Gate." Dated Nov. 18, 187
2,842.-O. Sherwood, Jr., Brome township, P. Q. Ma chine for coupling railway cars, called "
Self Railway Car Coupler." Nov. 13, 1833.
843.-D.DeCastro, of Mortlake, Surrey county, Eng.,and
R. Burt.on, Camden town, Middlesex county, Eng. Im-
provement on gas meters, called "The I
pensating Wet Gas Meter." Nov. 13, 1873.
, 8 Mi4.-W. A. Telling and Samuel Johnson, Wood Green, Middlesex country, Eng. Improvement, on gas meters,
called "The Imperial Dry Gas Meter." Nov. 13,1372 . called "The Imperial Dry Gas Meter." Nov. 13, 1373.
2,845.-J. Brunet and L. Bellefeuille, Montreal, P.Q. Machine a presser la tourbe, called "Machine a Preeser La
Tourbe de Brunet et Belle fe uille." "Machine for pressing peat." Nov. 13, 1873.
provements on patterns for pipe elbows, describing the
swift to form miter joints of elbow pipes at various angles, called
Nov. $13,1873$.

on cultivators, called " Baker's Cultivator." Nov. 13 | on 1873. |
| :---: |

2,848.-D. C. Baker, Fulton, N. Y., U. S. Bolt holders
for railroad rails, called " Baker's Railroad Bolt Hold for ralroa, rans,
er." Nov. 13,1873 2,849.-S. Rue, Philadelphia, U.S. Improvements on in-
jectors for steam generators, called "Rue's Little Giant Injector." Nov. 13, 1873.
, $850 .-\mathrm{J}$. W. Stockwell, Portland, U. S. Machine for the
manufacture of cement pipe, called ". Stocle ment Pipe Machine." Nov. 13, 1873 .
2,851.-J. W. Stockwell, Portland, U. S. Improvements in mixingmachines, called "Stock well's Improved Mis ing Machine." Nov. $2,852 .-$ S. B. Munson, Jr., Chicago, U. S. Improvements on fireproof shutters, called "Munson's Fireproo
Shutter." Nov. 13, 1873. 2,853.-G. W. Cottingham, St. Mary's, Texas, U. S. Ma-
chine for ironing clothes, called " C Cottingham's Ironing Machine." Nov. 13, 1873.
on piano stools, Bruntford, Ontario. Improvements Piano Stool Back." Nov. 13, 1873 .
2,855.-H. Spear, Elizabeth, Cumberland county, Maine,
U. S. Improvements on pumps, called "Spear, Pump." Nov. 13, 1873.
on pressure regulators for steam or water, calle Locke's Pres
2,857.-M. Merrick, Oswego, U.S., assignee of H. Tilden,
Philadelphia, U. S. Improvements on gas machine, called "Tilden's Improved Gas Machine." Nov. 14, 187 Patent No. 411 , for improvements in brewing. Nov 2,859.-G. Borden, White Plains, N. Y., U. S., and J. G
Borden, South East, Putnsm county, N. T., U.S. Im provements on the manufacture or product of co duct of Condensed Milk." Nov. 14, 1873. 2,860.-G. Borden, White Plains, N. Y., U. S., and J. G.
Borden, South East, Putnam county, N. Y., U. S. Process of preserving and condensing milk, calle
"Borden's Process for Preserving and Condensing Milk." Nov. 14, 1873 .
2,861.-W. G. Dunn, Hamlton, Ontario. Movable self feed attachment for coal cooking stoves, calle
"Dunn's Removable Selffeeding Attachment for "Dunn's Removable Self-feedia
Cooking Stoves." Nov. 14, 1873.
2,862-T. O. Kemp, Clinton, Lincoln county, Ontario A boiler attachment for removing scum and other in purities from boilers of steam engines, and also fo
preventing scale attaching to boilers and their tubes

## called 1873. $2,863$.

2,863.-E. C. Flint, Belleville, Ontario, assignee of E. P.
Needham, New York city,
Needham, New York city, U.S. Keyfor musical in-
strument, called "Needham's Improved Key for Musical Instruments." Nov. 15, 1873. 2,864.-J. R. Ftnley, Delphi, Ind., U

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2,865.-C. Kendall, Beloit, Wis., U. S. Machine for reno Feather Drying feat hers, called "Kendall's Parago Feather Renovator." Nov. 15, 1873.
$2,866 .-$ R. Burdett, Erie City, Pa., U. S.
reed organs, called "Burdett'sImproved Reed Organ."
Nov. 15, 1873. ment on attachment forsecuringhorses, called "Ford's Adjustable Leg Halter." Nov. 15, 1873.
2,868.-A. Pelletier, Washington, U. S., Rev. J. B. A. Brouillet, Walla Walla, Washington Territory, U. S.
and H. Lafteur, Yamaska, P. Q. Composition of mat
ter for the manufactrie of artiftial stone and for oth ter for the manufacture of artificial stone and for other purposes, called "Pelletier's Artificial Stons and
Cement." Nov. $18,1878$. Montreal. Composition of matter for lighting fires called "Henry's Fire Kindler." Nov. 21, 1873.
2,870.-J. West, Matdstone, Kent county, Eng. Method of manufacturing gas and the apparatus to be employed herewith, called " West's Imp
ing Apparatus." Nov. 21,1873 .
Ing Apparatus." Nov. $21,1873$.
2,871.-C. Vandandange, dit Sabois, Baltic, Conn.
U.s. Improvement on washing machines, called " The Baltic Washing Machine." Nov. 21, 187
 $\xrightarrow[2,873 .- \text { E. } \text { B. } \sin ]{\text { Nov. } 21,173 .}$
2,873.-E. B. Sims, Antwerp, Jefferson county, N. Y.,
U. S. Improved door bells, called " Sims' Improved U. S. Improved door bell
Door Bell." Nov. 21, 1873 .

2,874.-W. Vincent, Arborfield, Berkshire, Eng Appara
tus for manufacturing gas, called " Vtncent's Gas Ap
paratus." Nov. $21,1873$.
$2,875 .-H$ H. Brewer, East Parsonfield, York county, U. s. Improvement on wagon brake,
Wagon Brake." Nov. 21, 1873.
Wagon Brake." Nov. 21, 1873.
2,876.-A. J. Sorenson, Erie, Pa., U. S. Improvement on
cases for cabinet organs, called "s cases for cabinet organs, called "Sore
Case and Sliding Fall." Nov. 21, 1873 .
2,877.-W. R. Peck, Chatham, Kent county, Ontario. Ma other material, called "Peck's Adjustable Frame Mold." Nov. 21, 1873 .
2,878.-C. B. Hunt, Springville, Susquehana countr, Pa.,
U. S. Improvement in drills, called "Hunt's Hammer Twist Drill." Nov. 24, 1873.
on elastio friction Rockland, Maine, U.S. Improvement "Gregory's Elastic Friction Band for vessels, called sels." Nov. 24, 1873.
280.
, 8 . H. Hinds, Ottawa, Ontario, assignee of H. son of same place. Improvement on drum heaters for stoves and pipes, called "Johnson's Improved Stove
Drum Heater." Nov. 24, 8873 . ,881.-J. Lewis, Manchester, Eng. Improvement on live." Nov. 24,1873 .
tive.
2,832.-C. Carpenter. Hamilton, Wentworth countr, Onta-
rio. Attachments for door knobs and spindles calle "Corpenter's Door Knob and Spindle Attachments."
Nov. 24, 1873.
 breading Ring," Thayer Breec Loading Rifie." Nov. 24, 187

## HOW TO OBTAIN <br> Patentis and Caveats IN CANADA.

PTENTS are now granted to inventors in Canada, without distinction as to the nation

 cate. It is also necessary for him to sign and mak affidavit to the originality of the invention.
The total expense, in ordinary coses The total expense, in ordinary cases, to apply for a
Canadian patent, is $\$ 75$, U. S. currency the government fees for the first five years, and also our Munn \& Co.'s) charges for preparing drawings, specif ations and papers,and attending to the entire business. he patent, each for five years, making fifteen year If the inventor assigns the patent, the assignee enjoy A small
A small working model must be furnished, made to
ny convenient scale. The dimensions of the model should not exceed twelve inches.
If the tnvention consists of a composition of matte If the invention consists of a composition of matter gredients, must be furnished.
Persons who desire to apply for patents in Canada ar equested to send to us (MUNN \& Co.). by express, a
model with a description, In their own language, show ng the merits and operation of the invention, remittin also the fees as above for such term for the patent a
theymay elect. We will then mmediately prepare the drawings and speciffiction, and send the latter to the applicant for his examination, signature, and afldavit. It requires from four to twelve weeks' time, after con dian Patent Office. Remit the fees by check, draft, o postal order. Do not send the money in the box with model. Glve us yourname in full, middle name tncluded Inventions that have already been patented in the
United States for not more than one year may also be United States for
On filing an application for a Canadian patent, the
Commissioner causes an examination as to the novelt nd utility of the invention. If found lacking in eithe of these particulars, the application will be rejected, in
which case no portion of the fees paid will be returned to the applicant.
Inventors may temporarily secure their improve
ments in Canada by flling caveats; expense thereof, \&35 ments in
in full.
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when the invention ts but a small one. Large ventions are found to pay con wow, Colt, Ericesson, Howe, McCormick, Ho tunes from the have amassed immense for And there are thousands of others who have More than Fifty Thousand inventors have availe themselves of the services of MUNN \& Co. during the WENTY-SIX years they have acted as solicitors an of assistants, mostly selected from the ranks of the Patent Offlce: men capable of rendering the best service thile examiners in the Patert ooe pacublubtaine Co. to do everything appertaining to patents

## $=\begin{gathered}\text { How fo } \\ \text { OBPAIN } \\ \text { RAIEITIS }\end{gathered}$

his is the (and. oflce. A positive answer can only be had by presenting eapplication for a patent to the Commission tngs, Petition, Oath, and full Specification. Vario offcialrules and formalities must also be observed. Th fforts of the inventor to do all this business himself ar delay, he is usually glad to seek the aid of persons expe rienced in patent business, and have all the work done
over again. The best plan is to solicit proper advice at the beginning. If the parties consulted are honorable nen, the Inventor may safely confide his ideas to then patentable, and will give him all the directions needful

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 This is an inquiry which one inventor naturally asks nts. His answer generally is as follows, and correct : Construct a neat model, not over a foot in any dimen addressed to MUNN \& Co., 37 Park Row, together with description of its operation and merits. On receiptthereot,they will examine the invention carefully, and advise you as to its patentability, free of charge. Or, if model, make as good a pen and ink sketch of the im provement as possible and send by mail. An answer as to the prospect of a patent will be received, usually, by
return of mail. It is sometimes best to have a search made at the Patent Offlce ; such a measure often save

