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Universal Hand Planing Machine—A new abor-saving Tool, indispensable to every class of mechanics, working in iron or other metal, attached to any vise.

Small Steamboats and Steam Street Cars. S. E. Hartman, Worcester, Mass.

Welch's Water Engine, from 1 to 6 in. Cylinder. Water or Steam. W. B. Bartram, Danbury, Conn.

Wanted—Engagement by a thorough practical Machinist, Mechanical Engineer and Draftsman; large experience, home and abroad; to Superintend, Design, Construct, or Erect Engines, Tools or general Machinery.

One horse power Steam Engines and Boilers, complete or separate. Address E. Nicholson, 64 Center Street, Cleveland, Ohio.

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For Sale—Two Copper Still, 80 and 160 Gallons, Worms, Tubs, Steam Pipes, Traps, &c., complete. Can be seen working. Roosevelt & Son, 94 Maiden Lane, New York.

Wanted—A thorough going party to manufacture on royalty, or take an interest in Benster's Patent Barrel Heading Machine, a thoroughly radical and superior invention, estimated at least 50 per cent superior to the best of other machines for making barrel heading.

Wanted—To let three new patents on royalty. Machinery popular. Cyrus H. Kirkpatrick, Lafayette, Ind.

Wanted—Six Foot "Eagle Brake." Cash. Security Skylight Works, 428 East Tenth St., N. Y. City.

At the "Scientific American" Office, New York, they use the Miniature Telegraph. It greatly facilitates the transaction of business.

Buy for your boys, for Christmas, the Tom Thumb Telegraph, complete for practical use, with battery, wires, keys, and instructions, price \$3.

Iron Steam Boxes for Stave Bolts & Veneer Cutting Machines. T. R. Bailey & Vail, Lockport, N. Y.

We sell all Chemicals, Metallic Oxides, and Drugs; directions on Nickel. In pamphlet form, we mail on receipt of fifty cents; a Treatise on "Soluble Glass" we mail for \$1.

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Stationary and Portable Steam Engines and Boilers. Send for Circular. Clute Brothers & Co., Schenectady, N. Y.

Bacon's Hoisting Engines for Mines, Contractors, Blast Furnaces, &c., adapted to every possible duty. Earle C. Bacon, Gen. Ag't, 36 Cortland St., N. Y.

For Bolt Forging Machines, Bolt Holding Vises to upset by hand. J. R. Abbe, Manchester, N. H.

Diamond Carbon, of all sizes and shapes, for drilling rock, sawing stone, and turning emery wheels; also Glaziers' Diamonds. J. Dickinson, 64 Nassau St., N. Y.

Brass Gear Wheels, for models, &c., made to order, by D. Gilbert & Son, 212 Chester St., Phila., Pa.

Superior to all others—Limet & Co.'s French Files. They are cheaper than English files. They are heavier, better finished, and better tempered.

No inconvenience is ever felt in wearing the New Elastic Truss which retains the Rupture, night and day, till cured. Sold cheap by the Elastic Truss Co., 683 Broadway, New York.

Telegraph & Electrical Inst's—Cheap inst's for learners—Models and light Mach'y. G. W. Stockly, Sec., Cleveland, Ohio.

Brown's Coal Yard Quarry & Contractors' Apparatus for hoisting and conveying material by iron cable. W. D. Andrews & Bro. 414 Water St., N. Y.

Buy Gear's Improved Car Boring Machines Boston, Mass.

Belting—Best Philadelphia Oak Tanned. C. W. Arny, 301 and 303 Cherry Street, Philadelphia, Pa.

Mercurial Steam Blast & Hydraulic Gauges of all pressures, very accurate. T. Shaw, 913 Ridge Av., Phil.

Mining, Wrecking, Pumping, Drainage, or Irrigating Machinery, for sale or rent. See advertisement, Andrew's Patent, inside page.

Buy Improved Car Machinery of Gear, Boston, Mass.

Lathes, Planers, Drills, Milling and Index Machines. Geo. S. Lincoln & Co., Hartford, Conn.

For Solid Emery Wheels and Machinery, send to the Union Stone Co., Boston, Mass., for circular.

All Fruit-can Tools, Ferracite, Bridgeton, N. J.

For best Presses, Dies and Fruit Can Tools, Bliss & Williams, cor. of Plymouth & Jay, Brooklyn, N. Y.

Tool Chests, with best tools only. Send for circular. J. T. Pratt & Co., 53 Fulton St., New York.

Root's Wrought Iron Sectional Safety Boiler, 1,000 in use. Address Root Steam Engine Co. 3d Avenue and 28th Street, New York.

Five different sizes of Gatling Guns are now manufactured at Colt's Armory, Hartford, Conn. The larger sizes have a range of over two miles.

Hydraulic Presses and Jacks, new and second hand. E. Lyon, 470 Grand Street, New York.

Drawings, Models, Machines—All kinds made to order. Towle & Usner Mfg. Co., 30 Cortlandt St., N. Y.

2 to 8 H.P. Engines, Twiss Bros., N. Haven, Ct.

Damper Regulators and Gage Cocks—For the best, address Murrill & Keizer, Baltimore, Md.

Steam Fire Engines, R. J. Gould, Newark, N. J.

Peck's Patent Drop Press. For circulars, address Milo, Peck & Co., New Haven, Conn.



F. R. will find directions for repairing rubber boots on p. 155, vol. 26.—V. E. H. will find the theorem of the area of a circle on p. 202, vol. 28, a good one.

J. H. D. should read the directions for tempering drills on p. 186, vol. 26.—F. G. V. will find the description of a storm glass on pp. 123 and 234, vol. 29.—D. H. T. should use the directions for French putty on p. 53, vol. 27.—W. L. C. C.'s query as to a tug and sailing ship was answered on p. 96, vol. 29.—L. D. is right; D. N. is wrong.

G. W. B. will find a recipe for dyeing black on p. 161, vol. 27.—R. B. should use balloon varnish, as described on p. 136, vol. 28.—W. H. R. should see p. 368, vol. 26, for parchment paper recipe.—Mrs. J. B. K. should use Paris green according to the directions on p. 413, vol. 26.—G. J. B. D. and W. A. R. can blue small steel articles by the process described on p. 107, vol. 26.—B. can stop the creaking of his boots by following the directions given on p. 340, vol. 28.

See p. 332, vol. 23, for rat poison.—M. can make fusible metal by the recipe given on p. 281, vol. 26.—S. can use the cement described on p. 202, vol. 27, for meerschaum for repairing his broken coral.—G. C. will find the directions for tempering mill picks on p. 170, vol. 25.—W. B. R.'s proposed combined rocking chair and cradle is an old idea. See p. 70, vol. 29.—J. C. C. can coat gray iron castings with zinc by the process described on p. 59, vol. 24.—G. H. E. T. is informed that we published on p. 289, vol. 29, all the information that we possess concerning Abbé Fiehol's battery.

J. A. DeM. can temper springs by the process described on p. 314, vol. 28.

C. M. A. says: I have lately set up a German study lamp. The flame, instead of being a remarkably steady one, as I supposed it would be, flickers and sputters a good deal, except when turned down very low.

E. G. A. asks: 1. Can carbonic acid be liquefied; if so, how? 2. Can the carbon be separated from the oxygen by electricity? Answers: 1. Carbonic acid can be liquefied by applying a pressure of about 420 lbs. per square inch. It is decomposed by plants, but the manner in which this takes place is not known.

R. L. H. asks: 1. Is there such a material as nickel steel? If so, for what purpose is it used and where is it made? 2. Are not the nickel mines in Pennsylvania the only ones in the United States? 3. Is nickel employed in the manufacture of ware of any kind, except for the purpose of plating? Answers: 1. We think not. 2. We believe they are. 3. Its principal use, besides as a material for plating, is in the manufacture of German silver.

S. S. K.—At the equinoxes, the sun rises and sets at 6 o'clock. The sun requires 22 minutes and 23 seconds longer to return to the same star than he does to return to the same equinox.

M. G. C. says: In graduating a safety valve lever, the rule is that the length of the lever divided by the distance from the fulcrum to the weight, multiplied by the weight of the ball in pounds, gives the pressure at the valve that the ball will counterbalance.

H. T. asks: Can I make a boiler, for an engine of about 1/2 horse power, of cast iron, and would 1/2 inch be thick enough to stand 50 lbs. pressure? Answer: It would probably be better to make it at least 3/4 of an inch in thickness.

D. R. B.—You can probably carry out your plan by arranging proper connections and mouthpieces.

C. O. asks: Why is it that, of two locomotive engines, one having a small driver and the other a large one, the weight or traction being the same and the length of stroke the same in each, the one with a small driver will draw the most load? And will the same explanation apply to ascending heavy grades? Answer: It is on account of the difference in the throw of the crank and the radius of the driving wheel; so that the tractive force, other things being equal, is greater in the case of the small driver.

J. M. E. asks: 1. Are any of the processes of the New York Artificial Butter Company covered by patents? 2. Does the suet in the process of warming come in contact with the coiled tube in the tank? 3. Is the butter fit for the market as soon as manufactured? 4. Is it possible to get a detailed description of the machinery and the workings of the concern? 5. Would the company object to an examination of their factory, and the working in the different departments thereof? Answers: 1. We do not believe that there are any particular secrets connected with this manufacture, that ordinary skill in manipulation cannot overcome.

W. F. C. asks: How can I ascertain the horse power of a steam engine? Answer: Multiply the area of the piston in square inches by the mean effective pressure of steam per square inch during the stroke, also by twice the length of the stroke in feet, and by the number of revolutions per minute, and divide the product by 33,000.

C. F. S. asks: 1. How can I melt iron in quantities of not more than a pound? 2. What should I make a crucible of? 3. Would clay do for molds? Should I have a small bellows? 4. Would charcoal do for fuel? 5. At what temperature Fahrenheit does iron melt? 6. Also copper? Answers: 1. Probably you can do it in a common blacksmith's fire. 2. Plumbago crucibles will be the best. 3. Yes. For fine castings you may do better with plaster of Paris. 4. Yes, but blacksmith's coal would probably be better. 5, 6. Cast iron melts at about 2,800° Fah. copper at about 1,950°.

F. C. asks: 1. How can I make a white porcelain (or something resembling it) not over one sixteenth of an inch in thickness, capable of being molded in plaster of Paris molds? 2. The books on astronomy tell us that the tides, or rather the tidal wave, lags behind the moon. How is it that every time we have a full moon in the year 1873, the high tide (as the almanac informs us) comes between 11 and 12 o'clock? Answers: 1. Use hot cast porcelain, a glass made from Greenland cryolite. It may be had of any dealer in photographic materials, and may be pressed and annealed. 2. The highest point of the tide wave is usually 46°, or three hours east of the moon, and about 50 minutes later each day. In a landlocked estuary, as at the port of New York, it is not usually high tide until 8 or 9 hours after the moon has passed the meridian.

J. L. G. says: I have lately seen a new kind of wheat, imported from Africa, which, it is claimed, will produce a yield of more than one hundred thousand fold from the seed, or at least six hundred bushels per acre.

W. M. asks: How can a mechanic construct a cheap telescope powerful enough to show Jupiter's moons, Saturn's belts, etc.? Answer: The difficulty and expense of making a powerful telescope lies in the glasses, which must be perfectly ground and free from flaws.

G. M. R. asks for a rule for calculating the power required to lift 1,000 lbs. with a differential pulley, and for calculating the weight required to support 1,000 lbs. suspended from a horizontal cord running over a pulley.

O. asks: Is there no law in regard to incompetent engineers? We have a small pleasure boat which is managed by a boy about sixteen years of age.

M. C. says: 1. I had charge of a canal boat boat, of which the engine was an upright, with link motion, and connected directly to the main shaft.

F. E. H. asks: How can the perspiration stains be removed from light kid gloves? Answer: Where the coloring matter of dyed gloves has been affected, we know of no method of renewal except re-dyeing.

J. E. G. says: I have a door opening toward the east; twice a year the sun shines through the key-hole and strikes the wall on the opposite side of the room, making a spot about the size of a quarter of a dollar.

C. E. H. says: How can I construct a simple form of superheater to place in the furnace or the stack? Answer: Probably the cheapest mode of construction will be with short pieces of pipe and elbows.

A. C. asks: What is the meaning of the word *crith*, in chemistry? Answer: In referring the specific gravity of a solid body to hydrogen, its value is first reduced to the water standard and then multiplied by 0.0000896 grammes (if the volume of the body be in cubic centimeters), which is the specific gravity of hydrogen referred to water.

R. R. R. asks: Can you give me a convenient formula for finding the elevation of a place above the level of the sea by means of a barometer? Answer: For the convenient calculation of heights from barometrical observations, it is necessary to have tables, if great accuracy is required, as the reductions are quite tedious.

Reading of barometer at Gorham 29.272  
" " " " Mt. Washington 29.039  
" " of attached thermometer at Gorham 70.7  
" " " " " Mt. Washington 54.52  
" " detached " " Gorham 72.5  
" " " " " Mt. Washington 50.54

Difference of level = 60360 × [1.4664524 - 1.9807538 - 0.00004 × (70.7 - 54.52)] × [1 + (72.05 + 50.54 - 64) + 986] = 5434.15 feet. Calculated by Laplace's formula, the difference of level, as given by these observations, is 5465.89 feet.

H. J. L. says: I have about 1,000 tons coal piled up in a yard so as to be exposed both to heat and cold. About two weeks after it was put in yard, it commenced smoking in two places, some 10 feet apart.

J. R. R. asks: Will a glass journal and an iron shaft cut or wear to any great extent when run up to a speed of 800 revolutions per minute? Answer: We think not, if the bearing is properly lubricated.

G. E. W. asks: 1. How many feet per mile does the line marking the earth's periphery fall down? 2. Upon the ocean two ships are coursing, each toward the other. Fifty feet up in the rigging of each, a man is situated.

G. L. W. asks: 1. Would a steam cylinder of 8 inches diameter by 2 feet stroke, connected to an air pump, furnish motive power (the air to be worked in a cylinder of increased dimensions) equal to or superior to a steam cylinder supplying the air? 2. Would the power be increased if the compressed air were heated before entering the air engine? 3. Would such an arrangement be feasible, and has anything of the kind ever been used? Answers: 1. The power furnished by the air would generally be less than that required to compress it. 2. There would be a gain by heating the air.

J. H. asks: 1. How can I prevent a surveyor's transit from becoming wet when taken down in a mine, where the temperature is from 15° to 30° warmer than on the surface? It takes me a considerable time, wiping and drying the lenses, before I can see through them. Will it hurt them and the cross hairs to have them wet so often? 2. Is the diurnal variation of the needle the same underground as on the surface? Answers: 1. Perhaps if you dry the instrument thoroughly and warm it slightly, before taking it down, you will no longer experience the trouble. 2. We do not know of any observations on this subject. You could readily determine the matter by experiment.

N. S. says: I am constructing a glass speculum on the following plan: The curvatures of the concave and convex surfaces are unequal; so that the rays of light reflected from the concave surface (as no glass transmits all the rays of light) may come to a focus before those reflected from the convex surface come to a focus. The object in thus constructing the speculum is to destroy the secondary image formed by the rays of light reflected from the concave surface.

C. E. H. says: How can I construct a simple form of superheater to place in the furnace or the stack? Answer: Probably the cheapest mode of construction will be with short pieces of pipe and elbows. Secure it with rods in any desired position, and make a connection with the steam space of the boiler.

A. C. asks: What is the meaning of the word *crith*, in chemistry? Answer: In referring the specific gravity of a solid body to hydrogen, its value is first reduced to the water standard and then multiplied by 0.0000896 grammes (if the volume of the body be in cubic centimeters), which is the specific gravity of hydrogen referred to water.

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Can you give me a convenient formula for finding the elevation of a place above the level of the sea by means of a barometer? Answer: For the convenient calculation of heights from barometrical observations, it is necessary to have tables, if great accuracy is required, as the reductions are quite tedious.

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Will a glass journal and an iron shaft cut or wear to any great extent when run up to a speed of 800 revolutions per minute? Answer: We think not, if the bearing is properly lubricated.

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