

F. L. G. asks: What should be the dimensions of a pleasure boat, to use an engine and boiler of horse power? What size and pitch should the wheel be? Answer: About 25 feet long by 5 feet beam; diameter of propeller 20 inches, pitch 2 feet.

V. G. says: A friend says that he has a common suction pump that on some days draws water feet and upwards, perpendicularly. I say that no such pump ever did or will do it. Answer: You are right.

W. E. says: I have a wash pipe 1 inch in meter leading from a wash basin, having a common g, and protected by the usual cross bars. The pipe end, and has become stopped by some object, I think wood. How can I clear it out without taking it down? Use oil of vitriol to do it, without destroying the pipes? Answer: Use a solution of caustic potash.

W. B. G. asks: Are not conical bullets for rifle and other rifles made by punching, and how fast they are made by the machines now in use? Answer: Machine in use at our arsenals was invented by a man named Snyder, in the arsenal at Watervliet, N. Y. We think it makes about 40 bullets a minute, but not quite certain. Some of our readers will doubt correct us, if we are in error.

L. O. says: I have a 2 horse power engine working under 15 lbs. steam. The water in our by-tube indicates 20 lbs. pressure; the engine is used for 2 hours per day. Could I use the hydrant water and of steam in my engine? I think the amount of steam is cheaper than coal. Answer: Probably you do not make the change, with the present arrangement of valves.

L. C. asks: What will produce a very permanent red color on leather, to be polished a hot iron? Answer: Scarlet moroccos and roans yeast with cochineal.

B. G. asks: 1. How can I give a fine blue brown color to small articles made from sheet brass? 2. How, also, can articles made from sheet brass be polished? Answer: 1. After the articles are tempered, polish them, and heat to color, over a spirit lamp, charcoal fire, or a lead bath. 2. See p. 331, current issue.

F. B. asks: What is the lifting power of the shape of which is an inverted isosceles triangle 10 feet perpendicular, surmounted by half a circle of diameter? Answer: We published on p. 331, in volume, a table of the force of the wind, at different velocities. Knowing the weight of the kite, and the action which the wind has, you can calculate the power.

F. asks: How can I make Babbitt metal? Answer: Melt 4 lbs. copper, add by degrees 12 lbs. best red regulus of antimony, and then 12 lbs. more tin. or 5 lbs. of the last quantity of tin have been reduce the heat to a dull red and add the rest.

A. A. asks: 1. How much power will it cut a plate of iron 1/2 inches thick? 2. What the effect of expansion and contraction on the at St. Louis, Mo.? Answer: 1. The resistance against iron to shearing is about 45,000 pounds per inch, on an average. 2. The effect will probably increase lower the crown of the arch a little, if the structure is rigid.

I. asks: What is the difference in cotton between ordinary and mangle, for instance, and detected? Answer: The classification of different grades of cotton is made according to length and of fiber, and is expert work.

D. T. asks: Why is it that the sun and when first appearing over the horizon, seem to be in the zenith? Is it owing to the condition of the atmosphere near the earth? Answer: Yes.

Chemistry teaches that, when a mixture of hydrogen and oxygen contains common air (nitrogen) it will explode when ignited. There is water for charging boilers were drawn from bottom of a deep tank, the superincumbent column would weigh more than the air (or more than 15 to the square inch) and all air would be expelled. I think that all surface ground water condenses in solution. In the tank containing ore should be arranged some flat vessels column or the like incombustible substance; explosives would be neutralized, the water freed for that purpose. Answer: We believe committee of the Franklin Institute made experiments in 1837, and determined that experiments, other than steam, were not formed boilers.

R. asks: What is oil of citronella? Citronella is an oil procured by distilling the anaphalogon schenanthus, which grows wild abundantly in Ceylon, whence this oil is chiefly

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D. B. P. says: I wish to run a woven iron wire cylinder in water, and to protect it from corrosion. Tinning does not answer the purpose, and galvanizing fills up the meshes. Can you suggest a remedy? The cylinder will be subjected to some wear. Answer: You might overcome the difficulty by constructing the cylinder of wire cloth with a larger mesh than you require, so that, when it is galvanized, it will be of the proper size. Or you might have the cloth made of galvanized wire in the first place.

B. and P. say: We have to use swamp water for our boiler; it forms a soft muddy scale, easily scraped off, but it has to be done often. What is the best thing to hold it in solution that it may be blown off? 2. Water collects in our steam heating pipe and, freezing, bursts, or cracks it. What is a good cement for the cracks? Answer: 1. Probably your best plan will be to filter the water, before it enters the boiler. There are feed water heaters in the market that are said to remove all impurities which are held in solution. 2. We expect the best plan will be to renew the pipe. But you might try a cement made of red and white lead and fine iron borings. Put this over the crack, cover with a piece of tin, and wrap strongly.

F. N. says, in reply to A. R.'s query in regard to the locomotive, that air can be pumped in the boiler to almost any pressure where there is power sufficient to draw the engine; of course the engine is reversed. I have frequently seen engineers oil their throttle valves by reversing their engines for a few seconds while rolling down hill just after tallowing the cylinders, when there was, perhaps, a pressure of 140 pounds of steam on the boiler. A. R. seems to think that the air would escape by the way it entered. The throttle valve prevents this by acting as a check.

T. B. J. says, in reply to L. W.: Brass can be stained a permanent dark brown by placing it in a mixture of iron scales 1 lb., arsenic 1 oz., muriatic acid 1 lb., and holding a piece of sheet zinc near it in the solution.

G. M. says, in reply to A. D., who asked for a remedy for snails other than salt: Put ashes with the seeds into the ground, or outside of them, wherever the snails may be found.

F. V. F. says, in reply to G. W. C.'s question as to two locomotives: If the wheels were of the same size on the two locomotives, it is evident that they would both reach the foot of the incline at exactly the same instant; but the wheels being of different diameters, it is equally evident that nothing can influence the relative motions of the locomotives on the incline except the friction of the two sets of wheels, which friction is found by experiment to be inversely proportional to their radii. Hence, since the radii of the two sets of wheels are to each other as 2/3 is to 1, the friction being inversely proportional to the radii, we have S : L :: 1 : 2/3, in which L and S indicate the large and small wheels respectively. Also, in the case of the smaller wheels, in consequence of their making a greater number of revolutions during the descent than the larger wheels, the rods, shafts, links, etc., attached to them would move faster, and hence increase the friction. I conclude from these facts that, since the locomotive with the four foot wheels has a little more than 1/3 as much friction as the other locomotive, the last mentioned locomotive will arrive at the foot of the incline in a little less than 2/3 of the time that it takes the other to arrive there.

A. G. Jr. says, in reply to J. N.'s query as to coloring photographs: An exact representation of any transparent leaf or plant of any color or shade can easily be made by obtaining direct from the leaf a carbon negative, then using tissue, of the color desired, for positives. You can obtain, from the following solutions and their admixtures, almost any shade of blue, green, yellow, and brown. Solution No. 1, to be used as a bath: Dissolve 2 ozs. lead in nitric acid, and evaporate to dryness. Then dissolve 2 ozs. of the resulting nitrate of lead in rain or distilled water, in a glass or porcelain vessel. In another, dissolve 2 ozs. of the ferricyanide of potassium (red prussiate of potash), mix the solutions, and filter into a suitable bath. Then float, upon this, either plain or albumen paper, and dry in the dark. Then use a paper, or carbon, or ordinary photographic negatives as J. N. Q. describes. After finding the proper time to expose (and a few experimental failures will soon do it), immerse in the following solution to make a dark green leaf: bichromate of potash 1/2 oz., perchloride of iron 1/2 oz., water about one pint. For red: sulphate of iron 1 oz., water 1 pint. For brown: weak solution perchloride of iron and a little sulphate of copper. For dark brown, more iron and less copper.

E. J. O. says, in reply to J. N.'s query as to a common house fly, surrounded by a kind of opaque vapor, after death: It is a mold or fungus, and is caused by the bite or sting of the mosquito. I have watched the combat, and the mold or fungus is deposited during and immediately following the death struggles of the fly.

W. E. H. says, in answer to W.'s question as to mensuration of circles: I use rules that are not given in school arithmetic books: To find the circumference of any circle: Multiply the diameter by 3 1/7 and divide by 3. To find the area of the same circle: Take 1/2 of the square of the diameter. Having the circumference, to find the diameter: Divide the circumference by 3 1/7 and multiply the quotient by 6.

J. C. S. says: "When our belts slip, we pour castor oil on them just in front of the pulley, and the effect is always satisfactory; we also use tanner's or neat's foot oil on the outside of the belts." We run the grain side of our belts next the pulley, preferring always to use, for our own purposes, large pulleys and long belts, keeping them soft and pliable, and having them loose as possible.

C. H. R. says, in reply to C. C.'s question on page 250, current volume: The answer is: 72,533 lbs. less friction, which in this case would be over 1/2, and also less an amount in proportion to the distance the pin for the sheaves is placed from the ends of the lines.

C. M. N. says that A. M. can solder brass to brass by taking a piece of the brass to be soldered and adding a little silver while melted in a crucible. One eighth part of silver will do, and it will melt just as the piece to be soldered begins to flow. Two parts brass and one of silver is a good solder for brass, iron or steel.

J. E. E. says, in reply to C. C.'s question on page 250, current volume: Regarding friction (which will be about 1/2), the pressure on W will be 72,533 lbs., four times the power (less friction) given by the use of the four pulleys.

MINERALS, ETC.—Specimens have been received from the following correspondents, and examined with the results stated:

R. W. H.—Your specimen is tripoli, of value as a polishing material.

H. S.—The black material is carbonate of iron. J. J. T.—Galena or sulphide of lead, a valuable ore of lead, consisting of lead 85 and sulphur 15 parts, the remainder being oxide of iron or other impurity, with sometimes a little silver. Lead is obtained from it by roasting in a reverberatory furnace, and smelting the residue with coal and lime. M. E. B.—Nos. 1 and 3 are trap rock, of no value. No. 2 is trap with spangles of plumbago, and perhaps some galena, disseminated through it. J. T. C.—No. 1 is a vein of trap, of igneous or eruptive origin. No. 2, hornblende. No. 3. This is possibly metalliciferous at some depth.

COMMUNICATIONS RECEIVED. The Editor of the SCIENTIFIC AMERICAN acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects: On River Navigation. By G. W. I. On Sexadigitism. By W. T. R. On Ecclesiastical Bickerings. By J. R. P. On Insect Nests. By A. B. On Snake Poisons. By T. J. On Flying Spiders. By E. F. On Water Gas. By A. A. H. On the Proposed Great Telescope. By W. M.

Also enquires from the following: W. A. B.—S. E. N.—S. B. H.—J. P.—B. W. W.—J. C.—T. C. C.—G. S.—C. E. B.—J. W. P.—S. N.—A. L. B.—P. L.—J. M.—F. C.—J. A. V.—F. D. B.—J. P. L.—C. W.—M. F.—H. Z. T.—T. T.—J. M. S. J. Correspondents who write to ask the address of certain manufacturers, or where specified articles are to be had, also those having goods for sale, or who want to find partners, should send with their communications an amount sufficient to cover the cost of publication under the head of "Business and Personal" which is specially devoted to such enquiries.

[OFFICIAL.] Index of Inventions FOR WHICH Letters Patent of the United States WERE GRANTED FOR THE WEEK ENDING November 4, 1873, AND EACH BEARING THAT DATE. [Those marked (r) are reissued patents.]

Table listing inventions and their patent numbers. Includes items like Axle, vehicle, L. Martin; Axles, sand bar for, Winchell et al.; Bags, manufacture of traveling, J. W. Lieb; Balance, E. C. Pickering; Bed bottom, spring, J. S. Judson; Beef, machine for slicing, A. Iske; Beefsteak tenderer, J. S. Morris; Billiard cue tip, G. W. Dickinson; Blackboard, J. Reber; Blackboard, revolving, C. B. Lyon; Boiler, steam, Worswick & Lewis; Boiler, wash, R. J. Harrison; Boiler incrustation, preventing, C. Burritt; Bolt, seal, J. E. Thomson; Bolt for prison doors, T. Lalor; Boot tree, T. Branigan; Bosom and collar, combined over, I. T. Dyer; Box, match, M. L. Orum; Caps, shearing, Cooke et al. (r); Car axle, G. W. Millmore; Car brake, W. Naylor; Car brake, Warwick & Duggan; Car coupling, W. R. Coovet; Car coupling, W. B. Sneedaker; Car coupling, J. M. Wells; Car coupling link guide, Warriner et al.; Car heater, Berghausen & Kiesling; Car propeller, Steel & Austin; Car replacer, J. G. Burkhardt; Car spring, volute, P. G. Gardiner; Car starter, A. H. Crozier; Car wheel, G. Elmalle; Carriage cover, E. H. Elliott; Carriage offsets die, D. Wilcox; Carriage step cover, etc., J. W. Gosling (r); Cattle stanchion, C. W. Sawdey; Chair, Morrison & Hutchinson; Churn dasher, G. Rieder; Clock escapement, A. Phlatt; Comb holder, E. E. Wheeler; Compound for cleaning metals, etc., W. Z. Moore; Condenser, etc., feed water, J. S. Gibson; Cooler, milk, E. Martin; Cornice and gutter, J. B. Cornell; Cotton chopper, etc., M. L. Nearn; Cultivator, S. Crutcher; Cultivator, A. S. McDonell; Curtain fixture, H. Marchand; Cushion, etc., spring, N. Selleg; Dolls, manufacture of, I. F. Walker; Door check, J. Baer; Door check, M. R. Perkins; Door securer, W. H. Phipps; Drop light and hanger, Blaise & Crites; Eaves trough hanger, T. G. Williams; Elevator for buildings, etc., G. Müller; Engine governor, steam, J. E. Hugou; Engine, hoisting, F. Murgatroyd; Engine, condenser, J. Houpt; Eraser, rubber, G. Stackpole; Fats, deodorizing and rendering, H. S. Firman (r); Faucet, A. D. & G. W. King; Faucet, J. A., & T. McKenna; Fence picket heads, cutting, A. Burnham; Fence, portable, G. Robinson; Fender, G. F. Filley; Fire arm, breech-loading, H. A. Castle; Fire escape, Scott & Hiltz; Fruit basket, W. R. Wilcox; Furnace for reducing ores, J. H. Boyd; Furnace for reducing ores, J. H. Boyd; Furnace, hot air, A. Pfund; Furnace, steam boiler, U. B. Stribling; Furnace, feeding fuel to, J. H. Boyd; Furnace, hot air draft, E. Boughton; Furnace, C. Schemloth; Gage, carpenter's, E. Sahn; Gas fittings, etc., tapping, C. C. Walworth.

Table listing inventions and their patent numbers. Includes items like Gas purifying, S. F. Parham; Gate, farm, J. C. Rohrer; Glove fastener, L. Ferris; Governor, J. E. Hogou; Grate bar, P. Umholtz; Grave covering, J. R. Abrams; Guano and seed distributor, J. H. Boyd; Halter, hitching, J. C. Ford; Hame, Thornton & Latta; Hammock support, F. Park; Harness, weaver's, J. H. Crowell; Harrow, A. J. Stewart; Harrow, sulky, P. Speelmon; Harvester, H. A. Adams; Harvester, S. D. Carpenter; Harvester, C. S. Stone; Harvester, dropping platform, P. Warner; Hats, die for pressing, J. Deesper; Heater, flat iron, J. F. Hall; Hemp brake, J. F. Brake; Hook, snap, C. B. Bristol (r); Horses, portable stall for, J. W. Adams; Horseshoe nail machine, S. S. Putnam; Land roller, Grow & Sloan; Lantern, E. K. Hayes; Lantern, magic, A. G. Zubzy; Last block fastener, N. R. Streeter; Latch, door, O. B. Rand; Lathe, gear-cutting, T. O. Mills; Leather, shaving, D. Y. Haas; Leather, removing acids from, M. W. Fry; Locomotive, J. S. French; Loom shuttle mechanism, J. R. Norfolk; Lozenge cutting machine, G. H. Copping; Measuring rod and dividers, G. H. Discher; Metallic seam, J. Keith (r); Milk, condensed, G. & J. G. Borden; Milk, etc., preserving, G. & J. G. Borden; Nail machine, cut, J. Russell; Nuts, dressing, I. Doeg; Ore pulverizer, S. Gardner; Pad or belt, medicated, A. F. Cooper; Pails, etc., filling for, O. M. Spiller; Painting trestle, coach, W. M. Knapp; Pantaloon fastener, etc., J. A. Haarvig; Paper bag, O. W. Stow; Paper from grain, Stehlin et al.; Paper pulp wood grinder, M. S. & M. E. Otis; Pencil and rubber eraser, J. Ilfelder; Pin, tie, G. Doollittle; Pipe, blow, McClure & Ainsworth; Pipe tongs, J. R. Brown; Planing machine, L. Gould; Planter, corn, J. Stutz; Plow, Anschutz, Seidel, & Weber; Plow, E. Cartwright; Plow, cultivating, W. Bagnall; Press, baling, G. Winship; Press, meat, J. I. Danforth; Printer, number, R. M. Evans; Propelling canal boats, etc., L. Bastel; Pump, steam vacuum, W. Burdon (r); Pump, steam vacuum, W. Burdon (r); Purifier, middlings, C. S. Fuller; Railroad chair, D. M. Graham; Railroad rail, M. R. Perkins; Railroad snow plow, C. L. Wood; Railroad switch, G. Keech; Railroad switch, H. H. Potter; Rake, horse hay, A. Amos; Rake, horse hay, A. Amos; Sash molding, R. L. Anderson; Saw, E. Marx; Saw, scroll, J. Atkinson; Saw gage, G. W. Kirby; Saw hanging, Morrison & Harms; Saw hanging, Morrison & Harms (r); Sawing machine, stone, H. Cottrell; Scaffold, adjustable, J. Dillon; Scissors, H. S. Breeden; Scraper, S. Horney; Seed dropper, J. M. Forsten; Separator, grain, S. Lessig, Sr.; Separator and scourer, grain, Andrews et al.; Sewing machine hemmer, J. M. Griest; Sewing machine thread cutter, N. Evinger; Sewing machine treadle, W. H. Stewart; Shaft hanger, Orton & Cavert; Shingles, riving, C. Shelmanline; Shoe patterns, cutting, G. Leinroth; Sifter, flour, G. Purple; Slate washer, J. G. Murphy; Soda fountain attachment, O. F. Steadman; Spark arrester, J. Hughes; Spinning and twisting machine, H. A. Chapin; Spring, door, H. Coody; Steering apparatus, M. R. Perkins; Stocking supporter, A. C. Adams; Stocking supporter, A. C. Adams; Stone cutting tool, H. Cottrell; Stone, cutting and working, H. Cottrell; Stone sawing machine, H. Cottrell; Stove, cooking, J. McMaster; Stove door, A. S. Shontz; Stove pipe damper, E. C. Chapman; Stoves, retaining fire in, E. Y. Robbins; Sugar centrifugal machine, P. Cramer; Sugar from molasses, J. B. Thoms; Sugar, etc., vacuum pan, J. B. Root; Syringes, canula point for, E. B. Nimmo; Table slide, extension, J. King; Teeth, artificial crown for, J. B. Beers; Telegraph key, self-closing, W. Hockhausen; Telegraph, printing, G. M. Phelps; Tobacco drying house, E. W. Ellsworth; Trap, cement pipe, A. A. Lovell; Valve, balanced slide, J. Evered; Valve for water pipes, D. G. Phipps; Valve, slide, A. S. Nelson; Valve, slide, W. Stephens; Vehicles, king bolt for, J. Deeble; Vessel, construction of steam, T. Winans et al.; Walk edger, Brower & Higgins; Washing machine, M. W. Staples; Washing machine, J. C. Stewart; Watch, A. Frankfeld; Watch gear cutting machine, A. Durini; Water pipes, valve for, D. G. Phipps; Water wheel, G. Curtis; Water wheel, turbine, I. Sherck; Windlass, ship's, Remington et al.; Wood grinder, J. Bridge; Wood cards, evener for, C. F. Morrison.

APPLICATIONS FOR EXTENSIONS. Applications have been duly filed, and are now pending for the extension of the following Letters Patent. Hearings upon the respective applications are appointed for the days hereinafter mentioned: 27, 043.—LOCK FOR UMBRELLA STAND.—A. M. Foote. Jan. 21 27, 185.—SOLDERING IRON.—A. Burbank. Jan. 28.