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P. C. G. asks: How can I take India ink

C. H. W. & Co. would like some one to give the process of churning butter from milk on a large scale, as is done in large butter dairies in New York.

G. C. R. asks: How can I make sheet iron soft and malleable? Are there any books on the sub-

A. L. T. asks: Can you give us a recipe for omething to mix in with putty, so as to prevent it from falling from the sashes?

D. B. W. asks: How fast ought the reels of a bolt, of the following dimensions, to run? 2 reels of 52 inches diameter, 20 feet long, with 5% inches fall to each reel. The cloths are as follows: 1streel, No. 11 Dutchanchorbrand. 2d reel, 9 feet No. 8, 6 feet No. A, and 5 feet No. 0. These reels run at 37 revolutions per minute. We make too much seconds flour, and it is very coarse. The shorts are very bad and very light. 2d. Ought reels to run faster or slower with little fall? I contend that the flatter the reels, the slower they ought to run, as the flour will not travel so fast as it does in reels with more fall, and consequently it will get more knocks on its route through the reels. [There is such difference in the practice of millers that we place ourselves, as we could only give you general figures. We think, however, that your reels are running rather



W. O. C. asks: 1. What is the difference in composition between white corn and yellow corn? 2. The common text books on physics say: A fallingbody will pass through $16\frac{1}{12}$ feet of space in one second. Is that space to be regarded as a vacuum, or as filled with air? 8. Where can I find a book giving the rate of fall of bodies of different specific gravities through water? 4. Is the upward motion through water of bodies spe cifically lighter than water a uniform or accelerated motion? If accelerated, what is the law? Answers: 1 There is no essential chemical difference. 2. In a vacu 3. There is no general law governing the rate of fall of different bodies through water. The rate will depend not only upon the specific gravity of the body, but upon its shape, whereby its resistance to the water in falling through it will be more or less modified. 4. The force with which a body specifically lighter than water is urged upward is equal to a weight which equals the difference between the weight of the body and the weight of an equal bulk of water. Themotion of bodies either falling or rising through water is at first accelerated, but becomes uniform when the resistance of the water equals the accelerating force. Consult Jamie son's " Mechanics of Fluids."

W. B. M. asks: Is there a cheaper, less dan gerous to handle, or more practicable, solvent for sili cate of soda than nitric acid? Would water dilute this mixture? If not, what will? What I want is a glaze for articles made of hydraulic cement. Answer: The proper solvent for silicate of soda (soluble glass) is bolling water. We do not know how nitric acid could be used without decomposing the silicate.

E. D. S. asks: Can silver be precipitated from the resulting solution of washed photograph paper (chloride of silver) by metallic or sulphate of iron; must it (the paper proper) be first reduced by sulphuric acid by iron. as we nowdo? The former, as recommended in your journal of August 23, is much easier, but I thought it an error. The chloride of silver is formed by floating a chloride paper on a nitrate of silver solution. Please give proportions of iron to the ounce of silver. Answer: The method of precipitating metallic silver, given in the answerreferred to, is one practiced in Germany on a large scale in treating certain ores of silver. In this process the chloride of silver, which is insoluble in water, is shaken up in contact with metallic fron and water. Water alone will not dissolve the chloride of silver from your photographic paper, but a solution of ammonia will. You can then add twice as much metallic iron or zinc as there is chloride of silver.

A. G. Jr. asks, in reference to the conversion of starch into glucose: Can it be accomplished in open vessels by the use of such a small proportion of acid as one tenth of 1 per cent? If not, what proportion of acid must be used to convert it with 5 or 6 hours boiling. Would the free acid, \$03, be detrimental to fermenta tion? Would bringing the rightly acidulated solution to the boiling point and then stirring in the starch diffused in tepid water do, or must the starch be gelatinized first and then boiled? How can I ε asily determine as to the time when the starch is mainly converted into glucose and not into dextrin? Answer: Glucose is manufactured on the large scale, especially in continental Europe, in the following way: A mixture of starch and water at a temperature of about 130° Fahr. is made to flow gradually into a vat containing water, acidulated with 1 per cent of sulphuric acid, kept at the boiling point. In about half an hour the starch is converted into sugar. The liquid is drawn off, and the sulphuric acid neutralized by the gradual addition of chalk, till there is no longer any effervescence. Sulphate of lime precipitates and the clear solution after concentration by evaporation, is set aside to crystallize. The molasses is drained off and the sugar dried at a gentle heat in a current of air.

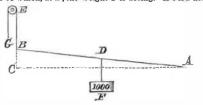
H. M. C. says: I am building a small boat. If I give the coat of shellac, would the water take it off? Would it be as good as paint? Could you not suggest some way to varnish a boat? Answer: You can make waterproof varnish as follows: Pale shellac 5 ozs., borax 1 oz., water 1 pint; digest at nearly the boiling point until dissolved; then strain. It would perhaps be better to give your boat a good coat of paint before applying the varnish.

P. R. asks: 1. Is slate a mineral or vegetable substance? 2. When was slate introduced into use for roofing purposes? 3. In what country was it first used for that purpose? Answers: 1. Slate is a mineral substance, consisting of silica and alumina, with varying proportions of iron and other metallic exides. 2 and 8. history of the use of slates for roofing purposes in dicate Europe as the place where they were first used but at what date is uncertain.

L. T. B. asks: How can I remove the bituminous substance from the Egyptian mummies? It ob scures the hieroglyphics underneath. Answer: If the substance you refer to is bitumen, trynaphtha as a solv ent. Rub with a sponge or cloth soakedin the naphtha.

G. W. S. asks: What is the best way to ex tract grease from pork cracklings, and what is done with the residuum? I understand that potash is made from it. Answers: Digest the pork cracklings in bisulphuret of carbon, covered closely to prevent evapora-tion and in the cold, until the fat is dissolved. The fat extracted by the bisulphuret of carbon can be recovered by careful distilation, and the fluid recovered by con densing it in a receiver surrounded by ice, while the fat remains behind. The residuum not dissolved is valuable in the manufacture of prussiate of potash (potassi um ferrocyanide), which is largely used in the manufacture of Prussian blue.

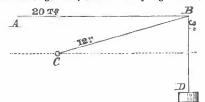
A. K. asks: 1. How can I calculate the loss of power caused by forces acting on levers under different degrees? AB is a lever supported at A, on the middle of which, at D, the weight F is acting. A C is a hori-



contal line 20 feet long, B C is 6 inches long, D F and EBC are vertical lines. How much powerwilla weight of 1,000 lbs. at F exert at D, and how much at Eor G, not counting friction? 2. What shape must I give the counting friction? 2. What snape must I give the spokes (or their substitutes) of a metal wheel, leaving it perfectly balanced as to center of gravity? I want it to be as strong and light as possible. Answers: 1. Thepressure at E or G is equal to the weight multiplied by its distance from A, measured in a horizontal direction, divided by the distance of E from A, measured in a direction perpendicular to the direction of the cord BE 2. If the wheel is for a carriage, observe the practice of the best builders, who have worked out the matterpretty thoroughly in light trotting wagons.

W. F. McK. asks: 1. Is there any cement or paint for shingle roofs that will stop the leaks? Why is it that, when glycerin is used in the manufacture of printers' inking rollers, less glue should be used? 1 would naturally suppose that more glue would be required. Answers: We would recommend you to apply Portland cement, mixed with water to the consistence of ordinary mortar, over the coating of ordinary sand andlime. This will set hard in a shorttime and is a good waterproof cement, as well as a comparatively cheap one. Do not mix more cement than you can conveni ently use at once, as it soon sets. 2. The object of using glycerin, which is a non-drying material, is to keep the rollers soft, and the greater the proportion of this, the less, of course, the proportion of glue in a given quantity of the compound.

O.S. says: The force exerted in the direction BAis 20 tuns. BCis a lever 12 inches long with a fulcrum at C. The point B is 3 inches above the center line. Required the weight at D necessary to hold the point B in equilibrium. Also required a rule to determine the weight of D, with C B at any angle. Answer:



Disregarding friction, the weight required at D. in the given case, will be about 5145 tuns. The weight for any position of the lever may be found by multiplying the 20 tuns by the distance of the point B above the center line, and dividing the product by the square root of the difference of the squares of the length of the lever and the distance of the point B above the center line.

B. C. asks: What cheap substance will pre vent lubricating oil from gumming and separating after being manufactured? It is composed of equal parts No. 1 whale oil, No. 1 lard oil, best imperted soaps, and exhaust water. Answer: The cause of oil gumming is owing to oxidation, the oxygen being absorbed from the air. You cannot prevent this unless you can use it whereit will not come in contact with the air. The uncombined water will always separate from the oil on account of its greater specific gravity. Thanks for the back numbers.

A. L. asks: Will muriate of tin evaporate or change its quality and lose its strength (so as to be unfit for use in dyeing) if left in a bottle or vessel open to the action of the air and exposed to the heat of the sun? Answer: Thecompound of tin to which you refer, being a volatile substance, of course is lost, if left open to the air. It should be kept in close vessels

A. B. asks: 1. Would it not require a cur rent of air blowing at the velocity of a storm to carry the big balloon to Europe in the short space of time that Mr. Wise has calculated on? 2. What is as bestos? 3. What shall I mix with English vermilion or Prussian blue to give them a consistency for marking like pencil leads? 4. How can I make a good permanent marking ink for marking dry goods? Would a solution of vinegar and iron shavings answer, or would it be injurious to the cloth? Answers: 1. No, although to an opposing force the velocity of the current of air which Mr Wise expected to neet would be decidedly felt. When once the balloon reaches such a current, there is no opposing force, the balloon being carried with the wind. This wind might blow a hurricane, and yet be unfelt by the occupants of the car. For a balloon to reach Europe in 50 hours, a velocity of from 30 to 40 miles would be sufficient. This velocity is not nearly so great as the wind sometimes attains, namely, 100 miles an hour. 2. Asbestos is a silicate of magnesia. From its property of with standing heat is derived its name, which signifies in Greek "unconsumable." It is found, among numerous other localities, on Staten Island. 3. Use fine clay 4. A good recipe for an indelible ink, to be used with a stencil plate, is: Dissolve asphaltum in amber varnish and add oil of turpentine until of proper consistence Color withlamp black.

W. W. E. asks: Is the following, intended for a fluid gas liquid, a dangerous com make one gallon: Add to one gallon gasoline, 1 table spoonful of salt, 1 tablespoonful of sal soda, half as much alum, 1 piece of alkanet root 1 inch long." What is gasoline? What is alkanet root? Answers: Gasoline is highly rectified naphtha obtained from petroleum very volatile and inflammable, explosive when mixed with air, and consequently very dangerous to handle. Alkanet root is the root of a deciduous plant which the botanists term lithospermum tinctorium. It contains fine blood red color, which it freely gives out to oils, fats, wax, spirits, etc., and is used by druggists, perfumers, varnish makers, etc. It grows in Asia Minor, Greece, and Hungary. The additions you propose to make to gasoline would not sufficiently destroy its inflammable properties, so as to render it safe to handle in open vessels.

P. G. G. asks: Is there any cheap preparation with which I can clean paint from the outside of iron gas pipe so that it will leave the pipe in good condition? The paint is thoroughly dry and the pipe is old. Answer: The most effective way, if the paint is hard and dry, is to first scrape as clean as possible, and afterwards nove the adhering particles withspirits of turpentine prussiate of potash. The latter will turn the ink blue

A. G. asks: What is the cause of the explosion of fulminates, if effected by a blow? Is it the amount of heat developed, or only the change or disturbance of the particles, independent of any tempera-ture? Answer: Both the causes that you have named may be considered as conjointly effecting the decom position and explosion of the fubninates. Friction and percussion, however, seem to be the chief causes, as fulminating mercury explodes violently by both friction and percussion, but burns with almost a noiseless flash when kindled in the open air; and fulminate of silver which can hardly be touched with safety, may, when mixed with oxide of copper, be burned in a tube to de termine its composition.

C. & Co. ask: What is iron pyrites used for, and where? Answer: Iron pyrites is used very extensively in England, and to some extent in this country, for the manufacture of oil of vitriol or sulphuric acid. Tobeof value for this purpose, however, it must be foundin large quantities, and be easily and cheaply mined, and near means of transportation. Means have been tried, after burning it for the sulphur, to make the residue available as an ore of iron, but so far as known without success. If this should be accomplished, how ever, iron pyrites would be a much more sought for mineral than it is at present.

B. asks: How can I prepare crude india rubber so as to make a small balloon? Dissolving it and allowing the liquid to evaporate would answer the purpose, as the sheets must be very thin; but by what process can it be dissolved? Answer: The best and cheapestsolvent for your use is carbon bisulphide, ordinarily called sulphuret of carbon. After the rubber is dissolved, pour it out thin upon a smooth, slightly greased surface, and leave until dry.

R. W. W. A. asks: How is the silver jewely, known as oxidized jewelry, made? Answer: There are two distinct shades which can be formed in oxidiz-One is produced by chlorine, which has a brownish tint; the other by sulphur, which has a bluish black tint. To produce the brownish shade, wash the article with a solution of sal ammoniac. A more beautiful tint may, however, be obtained by using a solution composed of equal parts of sulphates of copperand sal ammoniac dissolved in vinegar. A fine black tint may be produced by a slightly warm solution of sulphuret of potassium or of sodium.

S. L. C. says: I have a pair of cavalry boots ornamented with considerable stitching around tops and sides of legs. This is all hand work, done with waxed ends. The wax exudes upon the boot, and nothing will apparently stop it. I have scraped it off with a knife and washed with benzine, apparently removing already enough to make a dozen pairs of boots; but they are now worse than ever, after lying unused for several menths. Answer: We can only advise you to persevere with scraping and benzine; the wax must come to an

J. M. asks if there is anything that will soften buckhorn or bone so that it can be readily cut and carved, becoming solid after it is dried. Answer: Im merse the horn or bone in cool dilute hydrochloric acid, until the earthy matter is dissolved. The bone will thus be rendered transparent, flexible and elastic, and

J. W. B. asks: When is the sun on the meridian? Answer: When shadows are shortest. See Gillespie's "Land Surveying," pp. 190-192.

W. J. asks: In making artificial fibrin, do you separate the whitefrom the yolk of the eggs? Answer: Break the raweggs, one by one, into a dish containing cold water and let them remain for twelve hours. Then carefully remove them, one by one, and place in boiling water for two or three minutes, or longer, as desire d.

E. N. C. says: Suppose you have a small amount of power to drive a saw mill, the majority of the timber being rather small, but occasionally there is a large stick; which would be the best, a 52 inch or a 42 inchsaw.with 15 inch top saw? The 15 inch is to run onlywhen the 42 inch is not large enough. Answer: We should prefer the 42 inch saw.

W. L. M.—The pressure of the wind at 15 miles per houris 11b. 2 oz. per square foot. At 20 miles per hour, 2 lbs.

W. S. asks: 1. How do you determine the size of an air chamber, diameter of valves and amount of lift for a force pump? 2. How do you ob ain the length of lever and throw of eccentric for a rotary valve? How do you obtain the diameter of a steam chest? Answer: It would require too much space to answerthese inquiries in this column. Consult some standard work on the subject.

E. F. R. says: I have made brass lacquers according to various recipes which I have seen in your Answers to Correspondents," and applied them in the manner described; but the work has a daubed look, and the lacquer will not adhere evenly. I have tried it at all temperatures. Dipping gives no better success. Does it require great practice to do it nicely? Or does t depend on the manner in which the brass is finished? Should it be very smooth or slightly rough? Answer: Polishyour brass as smooth and bright as possible, and apply with a fine brush the following lacquer; Seed lac 30zs., turmeric 1 oz., dragon's blood ½ oz., rectified spirit 1 pint; digest for a week, frequently shaking then decant the clear portion.

W. W. P. says: 1. A ball is set in motion, and immediately thereafter everything is annihilated except the ball; will the ball stop or move on forever? 2. What is the best definition of inertia? Answers: 1. In the impossible case mentioned, the ball would continue to move with the velocity and direction (if these can be conceived of, in this connection) that it had at the time of the general annihilation. 2. Inertia is a oody's incapacity to change its state of rest or motion without the application of some external force.

E. W. asks: What will take grease out of sheep skins? Answer: Try bisulphide of carbon.

J. W. C. asks: 1. Is a vein or pocket of lignite (brown coal) any indication of coal below or in the coal formation? 2. What book is best for an amateur mineralogist to study? Answers: 1. We should say not. Lignite is usually found in alluvial earths, or connected with rocks of the more recent formations; while coal, strictly so called, appears to be of the same age as the older secondary rocks, or immediately to follow them. Anthracite coal most frequently occurs in primitive or transition rocks. 2 Dana's "Mineralogy"

s a standard work. S. C. C. asks: Is there any chemical solution which will renew the color of the ink in an old and faded manuscript? It should be colorless itself, lest it should stain the paper. Answer: Try the application of a solution of nut galls with a soft sponge or rag to the writing, or damp with a strong solution of yellow