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The Editor is always glad to receive for examination illustrated articles on subjects of timely interest. If the photographs are sharp, the articles short, and the facts authentic, the contributions will receive special at-

LESSONS OF THE RHEIMS AVIATION CONTESTS.

tention. Accepted articles will be paid for at regular space rates.

The series of aviation contests held last week at Rheims must ever stand out conspicuously in the history of man's age-long attempt to achieve the "conquest of the air." In speed, duration of flight, and stability under unfavorable atmospheric conditions, the achievements have shown a wonderful advance in the art of aviation. It is safe to say that the most significant feature of the contest-the one which is most prophetic of the future serviceableness of the aeroplane—is the way in which the various aviators dared the elements by bringing out their machines and making some of their best flights when the wind was of a strength which hitherto has been considered prohibitive. It was the unfavorable weather conditions, rather than the distance which he covered, that constituted Latham's spectacular flight of 96 miles at a speed of over 411/2 miles an hour, the most remarkable performance since the Wright brothers made that first memorable half-mile flight in North Carolina with a power-driven aeroplane.

For it cannot be denied that the reluctance of the aviator to bring his machine from the shelter of its shed, except in the lightest airs, had shaken the faith of the public in the immediate, if not the ultimate, practicability of the aeroplane. That reckless daring of the Gallic character, which did so much to bring out the inherent high speed of the automobile, seems destined to work a similar result in the even more dangerous field of aeronautics. If the cabled accounts of Latham's flight are not over-seasoned with the inevitable enthusiasm of the moment, the behavior of his machine during the progress of a storm of wind and rain was indeed phenomenal. "For an hour," says the dispatch, "with fluttering wings it fought its way against the storm of rain and wind at an average height of 150 feet, mounting higher as the wind rose, until during the worst of the storm it was fully 300 feet above the spectators." But it was reserved for Farman, driving a biplane of his own design, to establish beyond all question the staying qualities of this type. His official record of 111.78 miles in 3 hours 4 minutes 56 seconds and his total flight of 118 miles in 3 hours 15 minutes has carried the long-distance record beyond the expectations even of the most sanguine.

At the present writing the results at Rheims seem to have established the superiority of the monoplane in speed and of the biplane in endurance. Bleriot with a monoplane holds the record for speed with a time of 7 minutes 47 4/5 seconds for a lap of 6.21 miles, although Curtiss in his beautifully designed and built biplane is a good second, with a record of 7 minutes $48\ 2/5$ seconds. The compact little biplane of Curtiss, weighing less than half as much as those of his competitors, won the international cup, over a 12.42-mile course, in 15 minutes 50 3/5 seconds. Summing up the results, it may be said that the brilliant tournament at Rheims has established three facts: First, that the problem of stability has been solved; secondly, that an aeroplane motor has been produced which will run until the gasoline tanks are empty; and thirdly, that the problem of alighting without injury to man or machine is yet a long way from solution. Regarding this last feature, we offer the suggestion that, since the accidents are due largely to the widely extended and delicate wings or planes coming in contact with the ground, a great step toward the perfection of the aeroplane will have been achieved, if some method can be devised by which, at the moment of alighting, the planes can be thrown upward and backward, so as to imitate in

some degree the folding of the wings when a bird alights. That the problem would present great mechanical and constructional difficulties, we admit. In a biplane, because of the rigid trussing, it would seem to be impracticable; but it is conceivable that the problem might be worked out in the monoplane.

A SANITARY DRAINAGE CANAL FOR BUFFALO.

The Chicago sanitary and ship canal, 22 feet deep, 160 feet wide, and 32 miles in length, which was cut through for the purpose of carrying the sewage of Chicago clear of Lake Michigan, and so preserving the purity of Chicago's drinking water, has proved to be a notable success. The city of Buffalo is now seeking permission to cut a similar drainage canal, to divert its sewage from the Niagara River, and thereby get rid of what is recognized to be a great menace to the inhabitants of the Niagara frontier. This good work is to be accomplished by the creation of certain artificial channels, into which the effluents from all the sewers can be discharged; and it is a fortunate fact that the geographical location of the city makes it possible to do this, by the construction of what is called the Erie and Ontario sanitary canal. It is proposed to draw 6,000 cubic feet of water per second from Lake Erie: reverse the flow in Buffalo River and Smokes Creek, and carry the diverted water to Lake Ontario through an entirely new canal, at a total estimated cost of \$30,000,000.

The mean elevations shown on the United States topographic maps for Lakes Erie and Ontario are respectively 573 and 246 feet. Hence the total difference in level between the two lakes is 327 feet. The channel will be so located and constructed as to make the entire head of 327 feet, less a small loss in the necessary slope for flow, available for the development of power. This means that there will be an absolute conservation of the entire natural energy of the water: whereas most of the powers now existing along the Niagara River use less than one-half of the total head between the two lakes. That portion of the work which lies within the city limits will be built by the city itself. The rest of the canal will be built by private capital; and the residents on the Niagara frontier will be given the perpetual right to drain their sewage into the artificial channels thus created. Relief will thus be afforded to the people who live along the Niagara River, and are dependent upon that stream for their drinking water.

The excavation of the canal will commence at the point where Buffalo River crosses the city line on the east, and it will be excavated of sufficient depth and width to stop the crest of the south Buffalo floods by carrying off the waters of the Buffalo, Cayuga, Cazenovia, and Smokes creeks. The canal will be constructed below all the railroads that enter Buffalo from the east, and will pass through the divide at Williamsville through a tunnel four miles in length. After emerging from the tunnel it will be continued in open cutting as far as the State barge canal, below which it will be carried by a siphon. Here the two canals will be connected by a lock, through which the traffic of the barge canal can be floated to the freight yard at Gardenville and on to Lake Erie, thus providing a barge canal terminal at Buffalo in addition to that at Tonawanda.

If this ambitious scheme were being promoted simply for the development of the 150,000 horse-power for industrial purposes which is the estimated capacity of the canal, the chances of securing government consent to the withdrawal of additional water from the Niagara River would be very small indeed; for there is no question that the governments of the United States and Canada, and the people of both countries are strongly opposed to any further diminution of the flow at Niagara Falls. The hope of the scheme lies in the fact that it will effectually purify the supply of drinking water, not only of the second largest city of the State, but also of the country and towns adjacent to the Niagara River. It is estimated that the construction of the Chicago drainage canal has reduced the high rate of mortality in that city by 51.4 per cent, and similar results may be looked for in Buffalo. Though the Scientific American has always strongly opposed any further withdrawal of water from the upper Niagara River, we think that the withdrawal of 6,000 cubic feet per second to provide this important city with a pure water supply is a proposition which demands the separate and careful consideration of the Federal government.

WHY DO WATCH MAINSPRINGS BREAK?

Your watch has stopped without apparent cause, and you at once attempt to wind it. The crown turns with a new sense of ease; but the operation is endiess. Then you learn that a fickle mainspring concluded to resign its task and, well—simply broke. Why? Here is a query that may stand in the company of "Who wrote the letters of Junius?" "Who was the Man with the Iron Mask?" and other unanswered questions of history. The best mainsprings have maintained their right to break ever since modern watches

were invented, and they will do so until some secret of Nature, for which watchmakers are still searching, is revealed. Sudden electrical disturbance of the atmosphere, extreme changes of temperature, or contact with a cold substance, will occasionally result in a broken mainspring. Such contingencies are well understood by watchmakers. What is not so well understood is why a spring will sometimes snap in twain or in twenty pieces, despite the best of care. You may ascribe it to a fit of temper or to the dog days, or give any other reason that is neither logical nor horological. The fact and the mystery remain. This spring is a piece of tempered steel, usually about twenty inches long, coiled in a barrel between the upper and lower plates of the movement. It is the motive power of the watch. It is made in degrees of strengths, widths, and thicknesses suitable to the watch. As a mainspring is subjected to varying conditions, from that of highest tension when fully wound to that of comparative rest when the watch is run down, and as it is constantly undergoing a change in resistance as its coils unfold, it seems to be the only part of the watch, subject to casualties, against which even careful use cannot always provide.

It may be well to state, just here, that all watches of a given make and size do not properly take the same strength of spring. A variation in thickness of only two one-thousandths of an inch may be the measure of the difference between the right and the wrong mainspring for your watch. Here is the field of the qualified watch repairer. To fit a mainspring requires some deftness; but to fit the proper one demands practical experience and judgment. If your watch is worthy of a spring at all, pay a competent watchmaker a proper charge for a good one.

But the question, "Why do watch springs break?" remains unanswered, and the puzzle is still further complicated when we are informed by one of the largest manufacturers of watches in the world, that a sudden spell of hot weather is invariably succeeded by a noticeable increase in the number of complaints of broken watch springs. At first thought this information is puzzling. A sudden drop rather than a sudden rise in temperature would seem to be the natural predisposing cause. Cast metals show greater brittleness at low temperatures under all kinds of stress, and steel and iron, though at low temperatures they show but little loss of strength under static or under gradually applied stresses, show a marked loss under impact or sudden stress.

We can understand the breakage of a mainspring when, in very hot weather, the watch is taken from a heated trousers or vest pocket and laid suddenly on a cold marble or iron slab; but how shall we explain the sudden breaking of the spring while the watch is running undisturbed in the pocket? Here is a question which we commend to consideration and discussion by our readers.

THE FIRST VOYAGE OF THE "ZEPPELIN III."

The new "Zeppelin III." dirigible, after a trial flight of over two hours on August 26th, started on a trip from Friedrichshafen to Berlin at 4 A. M. August 27th. The journey was to be made via Nuremberg, Leipsic, and Bitterfeld, the total distance in an air line being about 400 miles. After covering 280 miles, the airship descended at Nuremberg, at 4:45 P. M., to effect repairs to one of the motors and also to one of the propellers. The first descent was made at Ostheim shortly before noon, for the purpose of taking on water ballast. The airship reascended at 2:30, and reached Nuremberg, 80 miles distant, in two and a quarter hours, an average of 35 miles an hour. From Friedrichshafen to Ostheim it averaged 25 miles an hour. Count Zeppelin awaited his new craft at Bitterfeld, which point it was expected to reach without a stop. It was his intention to pilot the airship himself from that place to Berlin, where the Emperor was awaiting

This new airship has two 150-horse-power motors, and is the most powerful air craft thus far produced.

In a new English gas works it was observed that incandescent gas mantles rapidly diminished in brightness and acquired a brown incrustation, which was found to consist of ferric oxide. By examining the gas at various stages of manufacture it was ascertained that the finished product contained the compound carbonyl of iron, formed by the action of the carbon monoxide of the gas upon the iron pipes through which the gas passed at comparatively low temperatures in the later stages of the process. No iron compound was found in the gas discharged by the retorts and the hottest pipes. Carbonyl of iron is not affected by dilute hydrochloric acid. When the gas is burned the carbonyl of iron is decomposed into iron and carbon monoxide. A few weeks later, the production of carbonyl of iron was found to have diminished considerably. Hence the conclusion was drawn that the interior of the pipes had become coated with tar and nanhthalene which protected the iron from the action of carbon monoxide.

ENGINEERING.

The ferry bridge continues to find favor in Europe. One of this type, with a span of 910 feet, is planned for erection across the Rhine at Koblenz, Germany. The floor with its double tracks will be carried by a steel arch. Another ferry bridge of even greater length is to be built at Bordeaux, France, over the Garonne, which at the point of crossing has a width of over 1,500 feet.

The submarine is advancing steadily in size and capacity. France has recently launched the "Archimedes," whose displacement of 800 tons constitutes her the largest submersible boat afloat. She is 229 feet 8 inches in length, and is driven by twin-screw engines at a speed of 15 knots on the surface, and 10 submerged. Her steaming radius is 2,500 miles.

In view of the sudden rapid decrease in the freightcar surplus during the latter part of July and the first half of August, the American Railway Association considers that within a few weeks there may be a shortage of cars. In the second week of August there was a surplus of 207,173 cars, which represented a decrease of about 36,000 cars during the preceding two weeks.

During the year 1908, there were 470 boiler explosions in the United States, as compared with 471, 431, and 450 respectively in 1907, 1906, and 1905. The number of persons killed by boiler explosions in 1908 was 281; in 1907, 300; in 1906, 235; and 383 in 1905. During the intervening period since October 1st, 1867, the total number of boiler explosions was 10,051, in which 15,634 people were injured, and 10,884 were killed.

One of the most severely used portions of a city street is the row of headers which line the inside edge of car rails, for they are continually exposed to a particularly severe grinding effect from the wheels of drays and other heavy horse-drawn traffic. A test of iron-slag block paving is being made in the Borough of Richmond, New York, where a line of such blocks has been laid along the inside of the rails of streets paved with asphalt blocks. They are reported as showing excellent wearing qualities.

We have recently referred to the plan by which the United States government is now purchasing its coal on the basis of its heating value, which is ascertained by analyses of samples. The new system of purchase applies to forty buildings in Washington, over three hundred public buildings throughout the United States, the navy yards and arsenals, and the Panama Canal. Already the government has effected a saving of \$200,000 on its annual fuel bill of \$10,000,000.

Improvements in rolling-mill plants make it possible to roll in one section I-beams of a weight and size which were beyond the capacity of the mills of the last decade. Formerly, when an I-beam or other rectangular shape exceeded a certain size, it had to be built up of plate and angles riveted together. The Bethlehem Steel Works, which has been rolling unusually large shapes, has met with such success that Mr. Schwab is about to expend \$5,000,000 in the erection of new furnaces and mills.

At last those two famous single-screw liners, the "Umbria" and "Etruria," holders of the transatlantic record in the 80's of the last century, have been withdrawn from service; not because they are by any means worn out, but because they cannot compete in economy with twin, triple, and quadruple screw engines of multiple-expansion and turbine type. These two vessels contain the largest single-screw marine engines ever built; they marked the close of what might be called the single-screw, compound engine period in the history of transatlantic travel.

Work is actively in progress on the construction of another mountain railroad across the Andes, this time from La Paz, Bolivia, to Aricas, Chili. The railroad, which is about 33 miles long, reaches an extreme height of 13,000 feet above the sea, and it will serve the important purpose of giving the commerce of Bolivia a port of exit. Sir John Jackson, of London, who has contracted to build the road for \$15,000,000, on his way home from Chili, by way of New York, made a private inspection of the Panama Canal. He expressed his conviction that the work would be completed in six and possibly in five years from the present time.

The new Pennsylvania terminal station in New York is rapidly approaching completion, and the last piece of stone in the exterior finish of the station was recently put in place. The dimensions of this work are unusually large. The exterior walls are nearly half a mile in length, and they contain 490,000 cubic feet of granite. Adding to this 60,000 cubic feet of stone used inside the concourse, we get a total of 550,000 cubic feet of granite, weighing 47,000 tons, which required 1,140 freight cars to transport it from the quarries at Milford, Mass. Into the construction of the building there have also entered 27,000 tons of steel and 15,000,000 bricks, weighing 48,000 tons.

ELECTRICITY.

The British government is about to lay a telephone cable under the English Channel, to be connected with the present land lines at Dover and Calais. It will be equipped with Pupin coils, and is expected to materially improve communication between London and Paris.

The entire machine shop of the International Harvester Company at Sterling, Ill., is to be operated by electricity, for the generation of which turbines are now being installed. The substitution of motors at all the individual machines for shafting and belting is expected to reduce the power cost by one-half.

Many of the railways are arranging to employ telephones for train dispatching, the Northern Pacific having already 470 miles of telephone in service and 250 more projected, while the New York Central will have its whole route to Chicago under telephone control when 200 miles of equipment, in addition to the present 250 upon the Michigan Central, is complete.

A dressmaking establishment in Boston almost entirely operated by electricity has an electric cutter capable of cutting out 250 thicknesses of cloth at once, a button-sewing machine which puts on 3,000 buttons a day, a buttonhole machine making 400 per hour, sleeve sewers, tucking machines, waist and skirt machines making 1,800 to 3,500 stitches a minute.

A new hydro-electric power station has been completed on the Reedy River in South Carolina. It uses the entire flow of the river of 110 cubic feet per second, but has a storage reservoir of 1,600,000 cubic feet capacity retained by a masonry dam. Three turbines drive direct-connected generators, one of 300 and two of 600-kilowatt capacity, delivering 60-cycle three-phase alternating current at 2,300 volts pressure.

Prof. Gale of the University of Chicago is slowly recovering from his accident last March at the solar observatory at Pasadena, Cal., when he received a shock of 15,000 volts. He appears to have suffered less from the actual shock than from burns from a hot rheostat, upon which he was thrown by the shock and lay for a long time unconscious, but his recovery at all is remarkable and cause for congratulation.

The valuable work of the United States Forest Service has called attention, among many other matters, to the fact that damage to wooden telegraph, telephone, and electric-light poles by woodpeckers and similar birds may be prevented by creosoting. The value of this process for the preservation of wood both from decay and from fungous growth and wood-boring insects is well known. It has now been found that of poles of identical wood those which have been impregnated with creosote are immune from attack by birds of the woodpecker family in districts where untreated poles are severely injured.

The American Mono-rail Company announces that it will commence the construction of a mono-rail road through Pelham Park to City Island early this autumn. Engineers of the Public Service Commission, who saw the system in operation at the Jamestown Exhibition, say that a speed of 135 miles an hour may be expected over parts of the route where right of way has been granted away from highways, so that the train headway may be unrestricted. If this line meets with the approval of the public, application will be made for permission to operate mono-rail express trains on an upper deck over the present elevated railways in New York.

The destruction by fire of the long-distance wireless telegraph station at Glace Bay, Nova Scotia, just as it was completed and ready for service, is not merely a serious blow to the Marconi Company, but very much to be regretted by all interested in the advancement of radio-telegraphy. The towers and aerials were not damaged, fortunately, and the boiler room and manager's house also escaped; but all the valuable machines had been specially made and cannot be duplicated, while quantities of spare parts for them, stored in the burnt-out condenser room, were ruined. The loss amounts to thousands of dollars, apart from the loss of business due to the station having to stand idle until new machines can be sent from Europe.

The latest machine in which electricity has been substituted for steam power is the steam shovel, which from its cumbrous parts, rough usage, and irregular loads did not seem a likely appliance to be electrically driven. Two 110-ton machines are used in limestone quarrying by the Dolese & Shepard Company of Chicago, in which the hoisting and the digging movement are controlled by separate motors of 200 and 80 horsepower respectively. Each motor is separately controlled by an automatic magnetic switch controller, securing the greatest nicety of operation and protecting the motor from overload due to rock encountered while digging. A feed cable is carried on a reel in the cab connecting at a convenient point with fixed conductor, and the shovel moves under its own power. It has been found very simple and economical in operation, requiring fewer operators than a steam shovel and eliminating the carrying of coal and water.

SCIENCE.

The seventy-fifth meeting of the British Association for the Advancement of Science was opened on August 25th in Winnipeg with six hundred delegates present from the United Kingdom, the United States, and Canada. The twelve sections of the Association remained in session for a week. One of the principal addresses was delivered by Sir J. J. Thomson, the president of the Association, and is published in the Scientific American Supplement.

Capt. Rowland V. Webster F.R.G.S., is to head an expedition of the Royal Geographic Society to the South Pole. He expects to employ an aeroplane or some form of flying machine in making the final dash, and to follow the route taken by the German expedition a few years ago.

An effort is to be made to stock the Hudson River as well as other northern rivers of the United States with sturgeon, a fish that once swarmed in their waters, but which has since been exterminated. The proposal comes from Mr. Horace G. Knowles, formerly American Minister to the Balkan States. Through Mr. Knowles's efforts the Roumanian government has promised a carload of sturgeon fry, some cans of young sterlet, and smaller food fish to populate our waters. The first consignment of several hundred thousand fry will probably be planted in the Delaware River. The native sturgeon have been all but exterminated by wastefulness.

The ancient Romans excelled in making pottery. They possessed regular muffle ovens and even a sort of producer-gas oven. Attempts to produce the beautiful soft gloss peculiar to old Roman pottery have not yet attained complete success. The best result is obtained by Fischer's mechanical process, in which the ware, before it is fired, is coated with a paste of clay and pigment, and is then polished. Fine imitations of ancient pottery are thus produced, but the study of defective portions of the genuine terra sigillata ware shows that it was made by a different process, the gloss having evidently been produced by the application of a superficial glaze, without mechanical polishing.

Stoklaga has published the results of experiments in inoculating soil with nitrogen-fixing bacteria, which possess great power of assimilating free nitrogen and are retarded in development by nitrates in the soil. The radio-bacteria, on the other hand, decompose nitrates, and liberate nitrogen, which is voraciously consumed by the azotobacteria. The results of the experiments show that inoculation with nitrogen-fixing bacteria increases the crop and improves its quality, provided that care is taken to supply the carbohydrates, potash, and phosphoric acid which these bacteria require for their growth, and to neutralize the free acids of the soil by applying lime in liberal quantities.

Ozone is the best agent for purifying water, because it adds nothing except oxygen, which assists in aeration. An ozonizing plant has recently been installed at Saint Maur, near Paris, where the water of the Marne River was found to contain many disease germs, even after it had passed through sedimentation basins and sand filters. The ozone generators are of the Siemens type and are operated by a high-tension alternating circuit obtained by transforming the current of a 110-volt alternator, which is driven by a 44-horse-power steam engine. The total consumption of energy is 1 kilowatt hour for each 1,200 cubic feet of water, and more than half of the energy is employed in working the compressing pumps. The cost of sterilization is less than 5 cents per thousand cubic feet. The temperature of the water is lowered by the operation, and not a trace of nitrous oxide, chlorine compounds, hydrogen dioxide, or metallic salts due to corrosion of the apparatus can be detected in the sterilized water. Of the ozone absorbed, 73 per cent is consumed immediately in sterilization, 7 per cent remains diffused through the water and exerts a subsequent sterilizing effect, and 20 per cent escapes into the atmosphere.

Walter Wellman's second attempt to sail over the North Pole in a dirigible airship was made on August 15th, and proved a failure. The airship met with a mishap about thirty-two miles from the starting point. The leather guide rope, to which was attached a thousand pounds of provisions and stores, broke away. Relieved of this great weight, the airship shot up to a great height, but the pilot succeeded in bringing it down to earth, and in turning it homeward against a strong wind. No one was injured. The airship has been described in these columns in detail, for which reason it is hardly necessary to discuss its construction at length. Although the attempt was a failure, it must be admitted that while aloft the craft was maneuvered with ease. That it was brought to earth after its swift upward rush, and safely landed, speaks well for the power of its engines. Mr. Wellman has been working for four years to carry out his idea of reaching the North Pole by an airship. His aeronautical idea is the result of two expeditions by sledge and boat into the polar regions.

A NEW SPEED INDICATOR FOR MARINE PROPELLERS.

When the steamship "Perry G. Walker" collided with the lock gates at Sault Sainte Marie, causing the wreck of two other steamers and doing damage to the locks which required weeks for repair, the captain stated under examination that he had signaled to his engineer to go astern, but that his signal had somehow been misunderstood, and the engines had started

full-speed ahead. Such an accident is conclusive and incontrovertible evidence of the need of a reliable system of indicating the direction and speed of rotation of the propellers of vessels. It is but one instance of a chapter of marine accidents occurring annually from either the incorrect interpretation of signals given to the engine room from the bridge or the execution of signals given by the bridge which, owing to mental stress from impending accident, are incorrectly given. It is always extremely difficult for a board of inquiry to determine just with whom the error lies.

In the above instance, it is claimed by the captain that the correct signals were given, but instead of the engines being reversed at the critical moment, they were sent ahead; and before the error was discovered, such headway had been gathered by the vessel as to preclude all hope of stopping her within the limited lock space.

There is no question of the importance of enabling the captain and pilot to be at all times familiar with the interpretation and execution of signals. Errors are thereby immediately discernible, and correspondingly corrected before damage is done.

In the absence of a tachometer to show at a glance the rate in revolutions per minute at which the propeller shaft is turning, signals are executed by the engineer according to his best judgment. For instance, the execution of "half speed astern" may vary eight or ten revolutions per minute, and the pilot, depending upon a speed-checking effect, may be thrown off in his calculations by too slow a rate of turning of the engines.

When equipped with a tachometer system, however, the signals can be obeyed at an exact predetermined propeller-shaft speed, with corresponding increased accu-

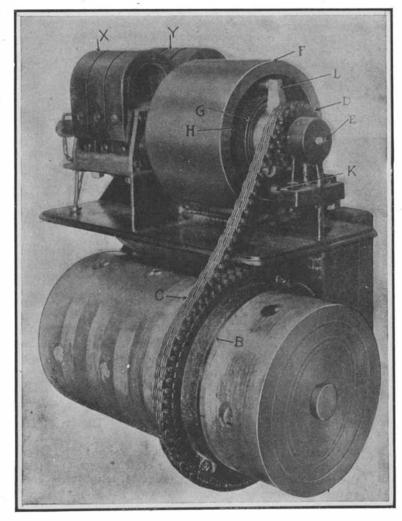
racy and efficiency of handling the vessel. Warships in line or column formation must correctly execute the orders of the flagship, setting their speed to conform to the desired headway between ships, quickly and accurately. Otherwise a collision is probable.

The absence of an accurate and dependable tachometer up to the present, has made it necessary to arrive at the revolutions per minute by noting the turns successively by the revolution counter for preferably at least a half minute. If the speed of the shaft is too high, a rough guess must be made as to how much the throttle is to be closed, and another counting gone through. All this takes time, and is on too much of a cut-and-try system. With a tachometer to guide him, the man at the throttle has but to operate the throttle until the pointer of the tachometer rests on the desired R. P. M.

Range finding, for the accurate sighting of the guns, includes the determination of the distance of the object to be fired at, angle at which the warship is

approaching or receding from the target, and the speed at which the vessel is traveling.

The first two factors are quickly and accurately determined by means of the modern range finder in the hands of skilled men, located on the masts or range towers of the warship. This is telephoned to the fire control sub-station. It then becomes imperative that the rate at which the engines are turning over at that instant be immediately determined, in order that the



A NEW SPEED INDICATOR FOR MARINE PROPELLERS.

proper instructions may be telephoned at once to the turrets. The sooner the discharge of the projectile is effected after the range has been determined, the more accurate is the aim, and the greater the execution done.

In these calculations, the effect on ship speed by propeller speed, taking into consideration the extent and direction of wind and tide, is quickly and accurately calculated.

Relation between ship speed and propeller speed is frequently calibrated with due reference to increased fouling of the ship's bottom from marine growth, and is immediately available. Even when the engine-room forces are endeavoring to maintain an exact prearranged speed of rotation, this speed often varies, owing to the absence of accurate deadbeat tachometers for indicating at all times the rate of revolution.

Aside from the strategic advantages of a tachometer for indicating engine speed of rotation, the economic (Continued on page 167.)

POWERFUL HOISTING AND CONVEYING MACHINE.

Nowhere in the field of mechanical engineering has American ingenuity in the design of labor-saving plants been shown to more striking effect than those great hoisting and conveying plants, which are such a prominent factor in our modern constructive and industrial operations. The rapid and cheap raising, removal, distribution and deposit of materials in large bulk is one of the most serious problems of the day;

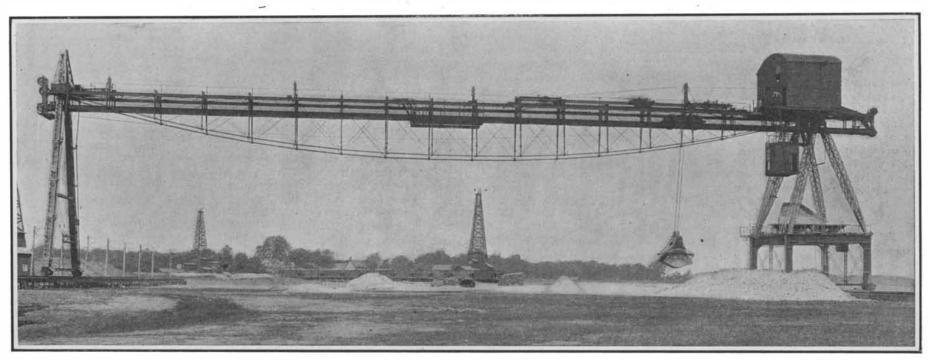
and it is the ingenious solution offered by American hoisting and conveying apparatus that has enabled our engineers to dig canals, build embankments, handle enormous loads of coal, iron ore, wheat, and corn with an economy undreamed of in an earlier day. We present illustrations of a powerful electric bridge tramway, designed and erected by the Brown Hoisting and Machinery Company for the Michigan Alkali Company, which is an excellent sample of the type of machinery above referred to.

The bridge, which is designed to handle the limestone in the stock yard of the company, has a span of 256 feet from center of pier to center of shear, with the center depth of 17 feet, and the total over-all of the structure is 286 feet 4½ inches. The height from top of rail to top of bridge at the shear is 59 feet 9 inches, and at the pier 61 feet 9 inches, the bridge being level. To the bridge span and its projection is attached a runway carrying a special trolley, arranged to handle either a two-rope grab bucket or a scraper bucket.

The pier consists of two specially designed shear legs mounted on a portal structure, arranged to straddle over two lines of railway track. The two shears are joined together at the top by a yoke connection, designed to carry the bridge structure. By this arrangement a free opening is allowed for the passage of the buckets through the pier support. The structure of the pier throughout is of medium open-hearth steel. The portal or lower portion of the pier consists of two pairs of legs joined together by girders and braces, and arranged to carry a bin for the reception and distribution of the limestone. The lower portion of the portal is mounted on four two-wheel equalizing trucks. These wheels are con-

nected by bevel and spur gears to the driving machinery in the house on the bridge. The shear-leg support is of A-frame construction, mounted on two-wheel equalizing trucks, arranged to run on a single line of rail. At the top of the shear is a ball casting, upon which the main bridge is hung. The track wheels are connected with the moving gear in the engine by bevel and spur gears.

The bridge span consists of two parabolic pin-connected trusses, supporting the cross beams, from which the track stringers are suspended. The bridge span is supported on the pier support by roller bearings, and held in place by a vertical center pin. At the shear support it is hung from a ball-and-socket connection, in such a manner that the bridge may be skewed in either direction from its normal axis, so as to give an angle of one foot crosswise to nine feet lengthwise of the bridge span. The moving gear is operated from the main operating mechanism located (Continued on page 169.)



Length over all, 286 feet 4½ inches; depth of trusses, 17 feet; height of bridge above ground, 61 feet 9 inches.

Hoisting and conveying machine; capacity 200 tons per hour.

POWERFUL ELECTRIC HOISTING AND CONVEYING MACHINERY.

HIEROGLYPHS OF THE HEAVENS.

BY ESTHER SINGLETON.

The amateur astronomer, who takes delight in contemplating the starry skies, is as familiar with the constellations as he is with the continents and islands of the terrestrial globe. He rarely thinks of them, however, with regard to the images they are supposed to represent; but finds them by means of the quadrangles, triangles, circles, etc., by which they are distinguished, and by means of their relative positions. Rarely does he realize how long it took for the stars to become systematically classified and the constellations mapped out as they are to-day. The skies as we know them owe their arrangement to the Greeks and the Arabians.

The first reliable information regarding the Greek sky is obtained from Eudoxus of Cnidus, an astrono-

the kneeling Bull with the Hyades and the Pleiades; the Eagle; Dolphin; Wolf; Centaur; the Water Serpent winding across the sky with his head under the Crab and his wreathed body under the Lion, and bearing on his body a cup out of which a crow seems to drink; and Orion with his dog Sirius, here not a star but representing the whole constellation of Canes Major. "His body is dark," says Aratus, "but a star on his jaw sparkles with more life than any other star."

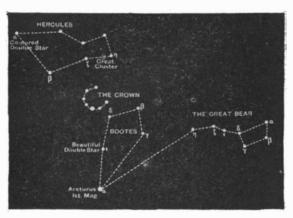
Beneath Orion is the Hare, which he is hunting, and behind the Dog the Ship "Argo" sails. The Tortoise, found by Mercury and converted by him into a lyre, here appears with the Lyre on his head; and the Swan is described as "spreading its pinions in gentlé flight and sinking down perpendicularly into the western horizon, with its right wing turned toward Ceph-

particulars; the Centaur he calls Chiron; gives the Wild Goat and Altar other names; introduces Berenice's Hair; and speaks of Aquarius's stream of water and the Thyrsus wand of the Centaur.

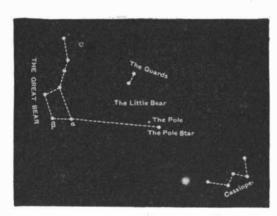
Equuleus, the Little Foal, of the southern hemisphere seems to have been introduced by Hipparchus (160-125 B. C.), who compiled a catalogue of a thousand stars with their latitudes and longitudes.

Ptolemy (130-150 A. D.), who extended many of the theories of Hipparchus in his great work, to which the Arabs gave the name of "Almagest," gave forty-eight constellations. The figures were the same as the old constellations of Aratus with a few additions. The stars, however, were marked in their proper places and defined as to latitude, longitude, and magnitude.

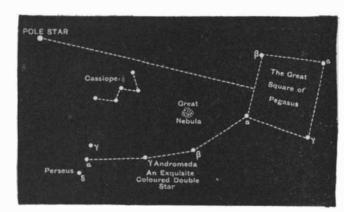
After Ptolemy a long period ensued during which the astronomical charts were unchanged. It is to the



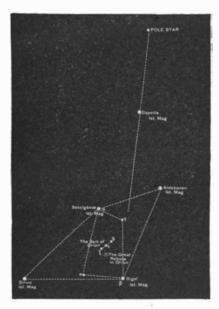
Boötes and the Crown.



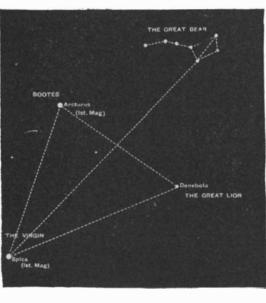
The Great Bear and Cassiopeia.



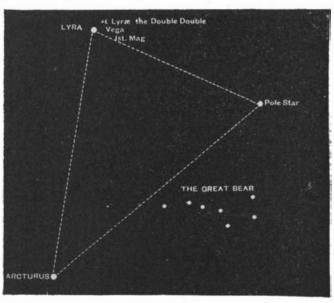
The Great Square of Pegasus.



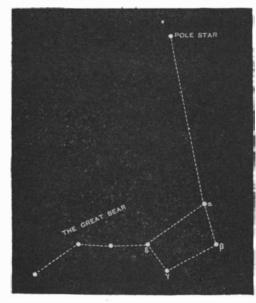
Orion, Sirius, and neighboring stars.



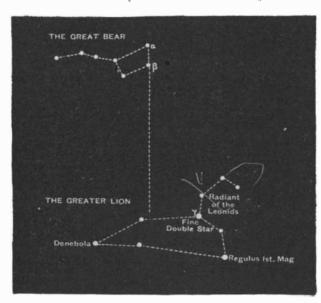
Virgo and the neighboring constellations.



The constellation of Lyra.



The Great Bear and Pole Star.



The Great Bear and the Lion.



Perseus and its neighboring stars.

mer who lived about 370 B. C. His work furnished Aratus, who lived a hundred years later, with material for his great astronomical poem. The Romans read this in many translations, one of which was by Cicero. Instead of Hercules, Aratus gives the figure of a kneeling man with outstretched arms, called the Kneeling One. Above him stand Ophiuchus holding the Serpent, under whose coils Boötes, the Ox-Drover, is seen with the brilliant Arcturus under his girdle. The other constellations of Aratus are Auriga, the Wagoner, carrying on his left shoulder the goat that nourished Jupiter, and on his wrist a kid; half the body of Pegasus with his wings; the chained Andromeda menaced by the sea monster Cetus (now the Whale); the King Cepheus; Cassiopeia in her chair;

HIEROGLYPHS OF THE HEAVENS

eus's right hand and its left to the Horse's foot."

The Manger and the Asses are also mentioned, and all the signs of the Zodiac.

"In great numbers," says Aratus, "and in various courses the stars incessantly move around the motionless skies. The axle stands immovable. In the midst the earth is suspended in equilibrium, while the heavens swing around it. The poles bound the axle on both sides. These are encircled by the Bears, that revolve around back to back separated by the Dragon's manifold coils."

Eratosthenes (about 70 B. C.) enumerates these constellations and not only tells the mythological stories but indicates the positions and numbers of stars in every figure. He differs from Aratus only in a few

Arabs in the eighth century that the next advance is due. The Caliphs of this period, among whom was Haroun al Raschid of "Arabian Nights" fame, were friends to science, and gathered around them men of learning, such as the famous astronomers Ulug Bekh, Fergani, El-Batan, and Abdelrahman Sufi. To a great extent they were satisfied with Ptolemy's work, to which they gave the name "Almagest"; and, although they retained a great many of the Greek star names, they added a number derived by tradition from the ancient Arab names. Abdelrahman Sufi wrote a detailed and exhaustive account of the Greek constellations, carefully following Ptolemy, and at the same time he treated of the ancient Arabian heavens.

This great mass of uncharted Arabian folk lore is

extremely picturesque. The stars in the vicinity of the North Pole are supposed to represent a shepherd, who with his dog is pasturing a herd of sheep. To this group belong also two calves, three goats, four camels, and a foal. These animals are all in the neighborhood of Cepheus. A single camel (one star in Draco) has strayed away to pasture alone. Two jackals and several hyenas are prowling around the herd with wicked intentions. The small stars in the region occupied by Hercules indicate another meadow, where another shepherd pastures his flock; and the long row of stars (in Hercules and Serpens) are fences protecting the sheep from the hyenas and jackals. The other side of the meadow is protected by the shepherd's two dogs. Many other shepherds with flocks of sheep and camels are scattered through the heavens; and amid these meadows runs a River (the Milky Way), which affords refreshment to various camels, sheep, and ostriches, some of which are in the act of drinking, or going to, or returning from the River, each represented by stars more or less close to the broad luminous band. The oval ring which we know as the Southern Crown is the Ostrich Nest, near which two pairs of Ostriches are supposed to stand. Another Ostrich Nest is situated in Eridanus, near which a number of small stars indicate male and female ostriches, young birds, eggs, and broken egg shells. Five yelping dogs are marked by five stars in Virgo; a pair of birds by two stars in Sagittarius; two frogs by a star in Pisces Australis and one in Cetus; four monkeys by four stars in Ursa Major; and two ravens by two stars in Columba. Near Ursa Major and Ursa Minor are a gazelle and its young. Three pairs of stars (below the feet of the Great Bear) are the footprints of several gazelles, which, according to the story, sprang from that spot when the Lion, also in the vicinity, lashed the sky with his tail, and which is now pursuing these gazelles, some of which have jumped for safety into the great Pond (a group of stars in Ursa Major).

We also find in the Arabian Heavens a Tent (three stars near Auriga); a Traveling Tent (near the Southern Crown); a Pot (a ring of stars in Cepheus and Cygnus); a Beggar's Dish with nicked rim (the broken circle which forms the Northern Crown); a Boat (in the Phœnix); a Manger (in Crater); a Dyed Hand (in Cassiopeia); a Mutilated Hand (in the head of Cetus); and Pearl Necklaces, Brooches, and Crosses are scattered in various parts of the sky. The quadrangle of the Great Bear forms the Bier, followed by three mourning women poetically called the "Daughters of the Bier." These three stars are what we call the tail of the Bear.

In many instances, as will have been noticed, the imaginary figures are not composed of a group of stars, but of a single star. Some individual stars, too, are of great importance; the three bright ones that form Orion's belt are the Three Kings; one in Andromeda is the Red Speckled Magpie; one in the Great Bear, the Black Horse, belonging, perhaps, to the neighboring Emir, and around the North Pole circle the Dancers. Besides these, the Arabs have a great many stars with such vague names as the Forgotten, the Touchstone, the Isolated, the Dim-eyed, etc.

So strong was their objection to the personal element, that when the Greek Zodiac was incorporated by the Arabian astronomers they indicated the names

of the objects carried by the characters instead of the characters themselves. Thus Virgo was called the Ears, on account of the wheat she held in her hand; Sagittarius was not the Archer, but the Bow; and Aquarius, not the Water-Bearer, but the Well Bucket.

When the great mixture of Arabian folk lore was combined with the Greek sky, many of the star names were retained; but

occasionally the Greek names were changed, for instance, the beautiful red Antares in Scorpio was appropriately called the Scorpion's Heart.

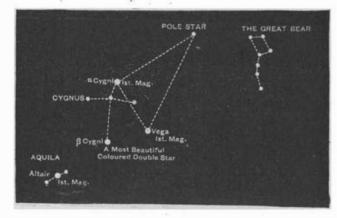
The Pleiades.

In 1433 Ulug Bekh made at his observatory in Samarkand the most correct catalogue of stars up to that period. The famous astronomical tables compiled under Alphonso X. of Castile date from 1252, and next in importance was the great catalogue of Tycho Brahé (1546-1601). In this occur two new constellations, Berenice's Hair and Antinous, which Ptolemy mentioned in speaking of the "informæ" of the Lion and the Eagle. Berenice's Hair was erased by Bayer, who depicted in his "Uranometrie" (1603), an authority for many years, a Sheaf in its place. Subsequently Berenice's Hair was replaced.

Two new figures occur in Jakob Bartsch's "Planispherum" (1624), the Tigris and the Jordan, which were repeated for many years on the French maps and globes, and are mentioned in a book by A. Royer

(1679) in which a constellation in honor of Louis XIV. was introduced. This was the Scepter and the Hand of Justice, and was placed immediately over Sagittarius in the Milky Way. After the death of the grand monarch, it suddenly disappeared from the globes, its place being taken by the Lizard which originated with Helvetius. In Royer's book the Lily from the old French coat-of-arms occurs in the spot occupied by the Fly. A similar liberty was taken by Thomas, in his "Firmamentum Firmianum" (Augsburg, 1731), where he changed the Northern Crown to "Corona Firmiana," a device ornamented with two stag-antlers from the German coat-of-arms.

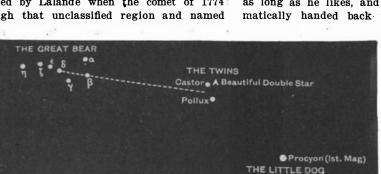
The southern hemisphere, which was uncharted by the ancients, is of far less interest than the northern, partly because the changes have been frequent and unimportant, and partly because the only constellation



Vega, the Swan, and the Eagle.

visible to us is the Dove, introduced early in the sixteenth century. In the old books it is called Columba Noæ because it is near the ship, represented sometimes at that period as Noah's Ark. The regions around the Ship and the North Pole have been subject to the most frequent changes since the seventeenth century. For a time the Cock was formed at the expense of the Ship, which, however, was soon restored. Halley introduced in his "Catalogus" (London, 1678) the figure of an Oak between the Ship and the Centaur, to represent the tree in which the King of England was hidden for twenty-four hours after Cromwell won the battle of Worcester (September 3rd, 1651). Helvetius and Flamsteed accepted this new constellation: but La Caille complained that Charles's Oak was formed out of some of the finest stars in the Ship and ruined this constellation. Therefore he left it out of his charts. Bode, however, used it. Halley also introduced ancther figure—the Heart of Charles the Second—which was finally adopted on all the modern charts and globes. It consists of a single star of the third magnitude on the collar of the Southern Hunting Dog.

Camelopardus is a young constellation, and was placed in the space between the Pole Star and Auriga about 1624. This is the only figure that remains of the many that were here, among which were the Reindeer introduced by Le Monnier when he returned from Lapland, between the Pole Star and Cassiopeia; a Harvest Keeper, between Cepheus, Cassiopeia, and Camelopardus, formed by Lalance when the comet of 1774 passed through that unclassified region and named



Castor and Pollux.

HIEROGLYPHS OF THE HEAVENS.

by him for the astronomer Le Messier, who put it on his globe of 1780; and a third figure, formed by Bode as a memorial to King Frederick II., called Friedrichs-Ehre, consisting of seventy-six stars between Cassiopeia, Cepheus, Andromeda, and Cygnus. The figure includes sword, pen, and olive branch laurel-wreathed.

In 1624 the Fly was made out of the "informæ" of the Ram; and the Unicorn was placed between the Great and Little Dogs.

Helvetius is responsible for the Hunting Dogs (Canes Venatice) which run before Boötes; Monnat Mænalus, below Boötes; Cerberus in the left outstretched hand of Hercules; the Fox and Goose in the Milky Way, near Sagittarius; the Lizard, near Andromeda; the Sobieski coat of arms, above Sagittarius; the Lynx, between the Great Bear and Hercules; the Little Lion near the Great Lion; and a small Triangle and Sextant. These were published in 1690 after his death and were accepted.

Early in the seventeenth century an attempt was made to substitute Biblical names and characters for those of classic myth and legend. Julius Schiller, for example, published in 1627 a star map in which saints, popes, martyrs, and persons from the Old and New Testaments were figured in rich colors and gilded in the style of the illuminated manuscripts of the Middle Ages. Christ was represented as the sun and the planets revolving around him were called Adam instead of Saturn; Moses, Jupiter; Joshua, Mars; John the Baptist, Venus; Elijah, Mercury; and the Virgin Mary was substituted for the moon. David with Goliath's head was placed on the map instead of Perseus with the head of Medusa: Samson holding the jawbone of an ass, instead of Hercules; the ass on which Christ rode to Jerusalem instead of Pegasus: Noah's Ark for the Ship Argo: the Cross for the Swan: the

dog of Tobias instead of the Great Dog, etc. The signs of the Zodiac were named for the twelve Apostles; the Ram became St. Peter; the Bull, St. Andrew; the Twins, St. John; the Crab, St. John the Evangelist; the Lion, St. Thomas; the Virgin, St. James the Less; the Scales, St. Philip; the Scorpion, St. Bartholomew; the Archer, St. Matthew; the Goat, St. Simon; Aquarius, St. Thaddeus; and the Fishes, St. Mathias.

In the latter part of the same century a second attempt was made by Weigel, who substituted the coats of arms of various families of Europe and other devices in his "Cœlum Haraldicum" (Jena, 1688), where we find the Brandenburg Eagle in place of the Eagle; the Elephant of Denmark in place of the Great Bear; a Cardinal's Hat instead of the Scorpion; the double-headed Roman Eagle for Orion, etc. Flamsteed's "Sky Atlas," corrected by

Bode (Berlin, 1782), gives two new constellations: the Brandenburg Scepter near Eridanus and the Poniatowski Bull, named in honor of the King of Poland, near the Eagle including the Hyades. The youngest of all the constellations is the Cat, introduced by Lalande between the Cup and the Ship in the eighteenth century. After Napoleon's death some enthusiasts tried to place him in the heavens in place of Orion; but his figure appears in no map of the starry skies.

The accompanying illustrations are reproduced from Sir Robert Ball's "Story of the Heavens."

The Current Supplement.

The opening article of the current Supplement, No. 1757, deals with the railway-car ferries between Germany and Sweden, and describes in particular the vessel called the "Drottning Victoria." Mr. A. Roze's excellent article on imitation arms and armor is concluded. In 1911 Rome is to be the center of a celebration of the fiftieth anniversary of the proclamation of the Italian kingdom. For that reason an article on Old and New Rome seems peculiarly appropriate. The paper read by Prof. Harold A. Wilson before the Royal Institution on the Electrical Properties of Flames is summarized. Mr. Percy Collins contributes an article on Ants and Bees as Pets. Mr. Snowden B. Redfield prophesies that in a few years a person who desires to call another over the telephone will not only make all the electrical connections for talking, but will deposit his money in an automatic meter, talk as long as he likes, and then have his change automatically handed back to him. This prophecy he

> bases upon the wonderful performances of an automatic telephone central, which is described at length. Mr. Arthur Watson contributes an entertaining article on Some Old Conjurers' Formulæ and Utterances. One of the most brilliant papers read before the British Association for the Advancement of Science at its Winnipeg meeting was that of Sir J. J. Thomson. In the current Supplement

will be found an abstract of that paper, entitled "Studies of Electricity and Matter."

Swarms of bees are sometimes compelled to take refuge in very remarkable shelters. A peculiar and instructive instance was observed by the writer in the spring of 1908. The swarm flew over a large vineyard which contained few buildings. One of these buildings was constructed of hollow concrete blocks. The swarm flew directly toward a small hole in one of the blocks and disappeared in the interior. No doubt the swarm had rested on a tree or shrub on the preceding day and had sent out scouts to seek a home. The scouts found the little hole leading into the great cavity of the concrete block, and reported their discovery to their comrades. This case furnishes indisputable proof that swarming bees really send out scouts, as they are believed to do, for the little hole could not have been discovered in the rapid and lofty flight of the swarm.

THE AVIATION MEETING AT RHEIMS.

The first real aviation meeting held anywhere in the world took place last week near the city of Rheims, France. The Betheny plain, which is several miles in length and a mile or more in width, was the scene of a triumph of aeroplanes such as even the most enthusiastic aeronauts did not believe possible. Not only were all records broken, but new ones were set up which are far in advance of the supposed state of the art at the present time.

Altogether there were thirty-eight aeroplanes entered in the various contests and races, for which \$40,000 in cash prizes were offered. The machines which made flights were divided about equally between the monoplane and the biplane types, although the latter type was rather more in favor. Of the machines of this type, five were Wright biplanes, five biplanes of the Voisin cellular type with a tail, and three of the Farman type with a tail but without vertical partitions between the main planes. The Curtiss biplane represented America.

The monoplane type of flying machine was represented by three Antoinette machines, two Bleriot, and three Pelterie.

The course over which all the contests took place was a rectangular one, the total distance around it being 10 kilometers (6.21 miles). The judges' and timekeepers' stand was in the middle of one of the short sides, just opposite the grand stand. A row of aeroplane sheds was placed at one end of the grand stand.

The first day of the meeting, Sunday, August 22nd, was given up to trials of the machines entered in the International Cup Race for the Bennett trophy. On account of the seventeen entries, elimination trials were required in order to select three contestants to represent France in the race.

As there had been rain the preceding day and also early Sunday morning, and as the wind still continued to blow at the rate of about 12 miles an hour, the weather conditions were not propitious for the first flights. Soon after 10 A. M. Monsieur Maurice Guffroy attempted to get off the ground with his red-winged "R.E.P." (Pelterie) monoplane, but on account of the sodden condition of the earth, he was unable to rise in the air. M. Paul Tissandier was the next to make an attempt. He had a Wright biplane, and as this starts from a rail, he had a distinct advantage over M. Guffroy. It was with considerable difficulty, however, that everything was put in readiness about the starting apparatus in the fifteen minutes allowed for making a start. Then, too, he had trouble with his motor. Finally, however, he got away just as the time was up. The machine rose and made a twominute flight, during which all the skill of the aviator was required to keep it right side up. At length it was caught by a stronger gust than usual, which caused it to make a dive. M. Tissandier stopped the engine and glided to earth. Thus was eliminated the second entrant for the International Cup Race.

M. Hubert Latham was the next one to attempt a flight with his powerful Antoinette monoplane. He rose in the air readily, but when once aloft the strong wind gusts caused his machine to pitch and roll in an alarming manner. After covering about a kilometer he quickly descended, landing safely. In a second trial later on, M. Latham qualified by making two rounds of the course (20 kilometers or 12.4 miles) in 18 minutes and 33 seconds. No sooner had M. Latham descended than M. Louis Bleriot rose in the air in his No. 22 monoplane fitted with a 45-horse-power Anzani motor. But even this skillful aviator had difficulty in keeping his monoplane on an even keel in the wind which was blowing. He covered the course once, and was making his second round when a sudden gust drove his machine earthward and damaged the tail in alighting. He had covered sufficient distance to be appointed one of France's representatives in the International Race.

Capt. Ferber, who flies under the pseudonym of De Rue, made a short flight with his Voisin biplane. He came very near running into a barricade opposite the grand stand. M. Lefebvre, with a Wright machine, succeeded in starting during a calm moment. made a round of the course in 8 minutes and 81-5 seconds; and although he was obliged to descend during the second round, and after covering but 16 kilometers (10 miles) on account of the wind, he was appointed as the third representative in the cup race. M. Tissandier afterward made two rounds in 19 minutes and 26 seconds, and was appointed as a reserve pilot. M. Latham, on the "Antoinette II.," made two rounds in 19 minutes and 44 1-5 seconds. M. Paulhan made two rounds with his Voisin biplane in 21 minutes and 4-5 second, and M. Sommer in 23:32. Thus, although six reserve pilots were allowed, only three-Tissandier, Paulhan, and Sommer-were appointed.

As the weather cleared in the afternoon, and the wind ceased entirely, ideal conditions prevailed toward the end of the day, with the result that almost all the aviators brought out their machines and made flights toward evening. At 6 o'clock no less than five aeroplanes were flying simultaneously around the course,

and the sight was one never to be forgotten. M. Lefebvre on his Wright machine performed the most daring feats; besides describing circles and figure eights, he would rush at the grand stand, and then quickly turn to the left and avoid it. M. Paul Tissandier and Count de Lambert made excellent exhibition flights upon their Wright aeroplanes. The latter at one time flew past M. Bunau-Varilla on his Voisin biplane, going below him and thus reversing Mr. Curtiss's maneuver of the day before, when he passed above M. Latham when flying at right angles to him.

The results of the first day's attempt to cover one and three circuits of the course (10 and 30 kilometers, or 6.21 and 18.63 miles) in the speed tests, were as follows:

	3 Rounds.	1 Round.
Tissandier (Wright biplane)	28:59 1/5	$9:26\ 1/5$
Count de Lambert (Wright biplane)	29:02	$9:33\ 2/5$
Lefebvre (Wright biplane)	29:02 1/5	8:58 1/5
Latham (Antoinette monoplane)		9:47 4/5
Paulhan (Voisin biplane)		10:50
Bunau-Varilla (Voisin biplane)		13:30 1/5
Sommer (Farman biplane)	:	11:24 2/5
Cockburn (Farman biplane)		11:44

The following day, Monday, Mr. Glenn H. Curtiss covered one round of the course in 8 minutes and 35 3/5 seconds. He succeeded in lowering this to 8 minutes and 113/5 seconds on Wednesday, although he was not able to equal M. Bleriot's record of 8 minutes and 42/5 seconds (46.15 miles an hour), made Tuesday by this aviator with a new monoplane fitted with an 80-horse-power motor. The third day of the meeting was notable on account of a visit paid by the French president, M. Fallieres, who inspected all the machines and showed great interest. The first flight this day was made by Bunau-Varilla, who flew in a breeze of 15 miles an hour, which caused his Voisin biplane to rock dangerously. He made one circuit of the course. Next M. Paulhan made a flight, rising first to a height of about 100 feet and afterward to between 300 and 500 feet. On the back stretch he raced a train for some distance, overtaking and passing it. Despite the strong wind, which caused the machine to pitch and lurch, he made the first round in 12 minutes and 13 seconds. After completing three rounds of the course, he made a sudden descent and a wide curve, but righted his machine when near the ground, and passed the grand stand on a level keel, making a couple of wide circles in front of it before he alighted. As an exhibition of daring his flight in the 15-mile wind at such a great height stands unprecedented. The time of his three rounds was 38 minutes and 12 2/5 seconds. M. Paulhan's performance indicated that he might yet do greater things, and it was only the next day that he succeeded in breaking all endurance records. On Wednesday, August 25th, he remained in the air 2 hours, 43 minutes, 24 4/5 seconds. He covered a distance of 134 kilometers (831/4 miles). After several other aviators had made short flights, M. Paulhan started about 4 P. M. in a wind of about 6 miles an hour, and circled the course continuously, notwithstanding that the wind blew at times as high as 24 miles an hour. While the speed of the machine was only about 30 miles an hour, it was remarkable for the ease with which it flew in the wind and for the steady running of the motor. This motor is the Gnome revolving-cylinder 50-horse-power engine, consisting of seven cylinders which spin around a fixed crank. The propeller is attached to the cylinders, which revolve in a vertical plane, the motor being placed in the rear of the lower plane.

M. Paulhan had already made several lengthy and excellent flights with his biplane, but that on the 25th ultimo is by far the longest, exceeding Wilbur Wright's 2-hour and 20-minute record by 23 minutes. The first round of the course was made in 12 minutes and 16 seconds. During the sixth round the wind increased to such an extent that M. Paulhan was blown inside the course, and in order to turn the pole at one corner, he was obliged to describe a complete circle. After alighting, when his gasoline gave out, at 7:30, he had the tank refilled, and then flew from the point where he came to earth across to the grand stand. He received an ovation from the spectators. M. Paulhan's flight was for the Grand Prix de la Champagne, the prize for which is \$10,000 to the winner.

Another aviator to make his appearance on Wednesday was M. Rougier, who had a Voisin biplane. He made the first flight of the day, but his motor gave out, and he came to earth shortly after crossing the starting line. After two unsuccessful attempts, M. Latham flew once around the course at a great height with his "Antoinette XIII." at the same time that M. Paulhan was flying. He only succeeded in making one round, owing to motor troubles, and the wind at a high elevation appeared to bother him as much as it did Paulhan, who was flying lower down. M. Henri Fournier, in a Voisin machine, was another novice to attempt a flight. After getting three-quarters around the course, he was dashed to the ground by the strong wind, and escaped with a broken nose, although his machine was demolished. M. Latham also made a round at a great height with his No. 29 Antoinette

monoplane. M. Lefebvre was the only Wright pilot to attempt a flight. He soon came to earth, owing to the breaking of the gasoline feed pipe. M. Delagrange made a short flight on a small Bleriot monoplane, and M. Bunau-Varilla made a good flight on his Voisin biplane. M. Latham's best performance this day was three rounds of the course. Between 6:30 and 7 P.M. eight or nine machines were quickly brought out, and attempts were made to better the 10-kilometer speed record. The Curtiss biplane was the last to start, which it did when no less than five aeroplanes were traveling around the course. The aviator took the first turn rather wide. He was obliged to fly above one machine, and he ran out of his course somewhat in order to avoid a collision with M. Sommer on his Farman biplane. He reduced his time to 8 minutes and 11 3/5 seconds in this flight. Short flights were made by M. Legagneux on Capt. Ferber's biplane, M. Rougier and Bunau-Varilla on their Voisin biplanes; M. Sommer on a Farman biplane, and M. Delagrange on the Bleriot monoplane. M. Bunau-Varilla rose to a height of more than 300 feet.

The record for speed and distance was made on August 26th by M. Latham with his No. 29 Antoinette monoplane. The weather conditions were favorable at the start, but during the course of the flight M. Latham encountered heavy wind and a rain storm. He nevertheless kept the machine flying until the fuel gave out. He succeeded in making over fifteen rounds of the course in 2 hours, 18 minutes, and 93/5 seconds. The total distance covered was 154.375 kilometers (95.88 miles). The average speed was therefore 41.63 miles per hour. The fastest round was made in 8 minutes and 20 3/5 seconds, at an average speed of 44.65 miles an hour. This record surpassed that made the day before by M. Paulhan, since the machine flew a considerably greater distance in less time, while it also demonstrated its stability in a wind of about 24 miles an hour, and its capability of traveling through rain. The flight was a complete vindication of the Antoinette motor which, it will be remembered, failed Latham twice when he attempted to cross the English Channel. This motor is of the V-type, having eight water-cooled cylinders. It is one of the lightest motors ever constructed per horse-power. Besides making this record flight in the P. M. Latham flew 70 kilometers (43.5 miles) in the A. M. with the "Antoinette XIII." Count de Lambert flew 116 kilometers (72 miles) late in the P. M. also, so that the long flights on Thursday totaled over 212 miles. M. Bleriot met with an accident on Thursday. In order to avoid alighting upon some dragoons who were traveling across the field on horseback, he steered his machine into a fence, breaking the propeller and damaging the monoplane considerably. He was making a flight with M. Delagrange as passenger when the accident occurred. M. Rougier also alighted upon some spectators, but fortunately they were not seriously injured.

Latham's distance record of Thursday was a record of only a day, for on Friday, August 27th, Henri Farman surpassed it decidedly with his modified Voisintype biplane now known as the Farman machine. The sixth day of the meeting was the last one in which the Prix de la Champagne could be competed for, and everyone took it for granted that Latham's record of 95 miles in 2:18 would remain unbeaten. About 4:30 P. M. Latham brought out the "Antoinette XIII." monoplane and started on another long flight. Some ten minutes later MM. Farman and Sommer started out quite unexpectedly upon Farman biplanes, and a real race at once began. At the end of Latham's second round, he passed high above Sommer and Farman, who were flying close to the ground at about the same level and only 50 feet apart, Sommer leading. The two biplanes made the last turn of the course only a second apart, and then Farman passed Sommer in front of the grand stand, while the latter's machine dropped and touched the ground just as it crossed the line. Sommer accordingly circled around the timer's box and crossed the line once more, according to the rules, which maneuver placed him far in the rear. Both biplanes flew at an average height of from 6 to 12 feet only, while Latham maintained an elevation of from 250 to 300 feet. His machine was considerably faster than the other two, and he lapped both of them several times. Latham covered 50 kilometers (31.05 miles) in 44:23 against Farman's 51:21. Eighty and 100 kilometers (49.71 and 62.14 miles) were covered by Latham in 1:11:20 1/5 and 1:29:20 2/5 respectively; but finally, after making 110 kilometers (68.35 miles) in 1:38:51/5, his fuel gave out and the monoplane glided to earth. After Latham ceased flying, Farman kept steadily on. Sommer stopped after making three rounds because of motor trouble. He afterward started again, but too late to make a record before the closing of the lists at 7:30. Shortly before 5 P. M. M. Tissandier started on his No. 4 Wright machine and made 11 circuits in 1:46:52 2/5. At about the same time, Bunau-Varilla made several circuits on his Voisin biplane, and Delagrange and Bleriot came out (Concluded on page 171.)

MEASURING A RIVER'S FLOW. BY S. MAYS BALL.

The increasing attention which is being given to the conservation of natural resources, particularly to water power and the irrigation projects of the United States Reclamation Service, renders timely some description of the manner in which the water supply is



Gaging the flow of a mountain stream with hand instrument.

measured and recorded. Through the kindness of Mr. H. C. Rizer, Chief Clerk of the United States Geological Survey at Washington, the writer has been given facilities for a study of the system generally adopted, which is as follows:

The quantity of water flowing in a stream is ex-

pressed in various terms according as it represents the drainage from a watershed of given area, the rate of continuous flow as for power purposes, or simply volume, and it may be as well to commence with a definition of these terms.

"Second-foot," an abbreviation for one cubic foot per second, is the quantity of water flowing in a stream one foot wide, one foot deep, at a rate of one foot per second. It is generally used as a fundamental unit, from which others are computed.

In connection with pumping and a city's water supply, the water is generally measured in "gallons per minute."

The "miner's inch" is the quantity of water that passes through an orifice one inch square under a head which varies locally. It has been commonly used by miners and irrigators throughout the West and is defined by statute in each State in which it is used.

The average number of cubic feet of water flowing per second from each square mile of area drained, on the assumption that the run-off is distributed uniformly both as regards time and area, is given as "second-feet per square mile."

"Run-off in inches" is the depth to which the drain-

age area would be covered if all the water flowing from it in a given period were conserved and uniformly distributed on the surface. It is used for comparing run-off with rainfall, which is usually expressed in depth in inches.

An "acrefoot" is equivalent to 43,560
cubic feet and
is the quantity
required to
cover an acre
to the depth

of one foot. It is commonly used in connection with storage for irrigation work. There is a convenient relation between the second-foot and the acre-foot. One second-foot flowing for twenty-four hours will deliver 86,400 cubic feet or approximately two acre-feet.

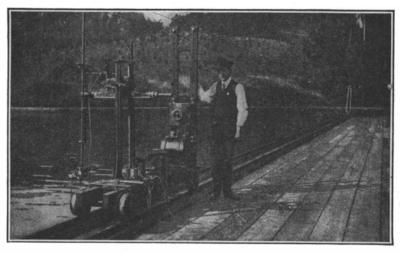
Gaging stations are located upon streams as far as possible at points above and below which the channel is straight, where there are no cross currents or backwaters and where the bed of the stream is smooth and its banks high. Their equipment consists of fixed gages graduated to show the vertical fluctuations of the water surface and permanent bench marks indicating the points of measurement up and down stream: when the channel conditions are satisfactory bridges are used, as from them observations may more readily be made and the cost of equipment is small.

Current velocity is measured sometimes by floats and sometimes by means of the meters illustrated herewith. In measuring by floats, of which there are several kinds, the simplest being a corked bottle weighted at the bottom and carrying a flag at the top, little affected by wind, observation is made of the time taken by the float to pass over a selected "run" of the stream 30 to 200 feet long. A number of velocity determinations are so made at different points across the stream and the mean velocity of the whole section estimated.

The discharge is the product of that mean and the mean sectional

area of the run, which is determined by measurements and soundings of the two ends of the run and at intermediate points.

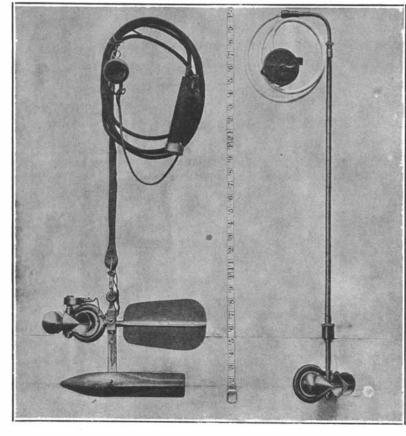
When meters are used they are held stationary in the current at a number of points across the width



A meter calibrating station: the meters are drawn through still water at a known speed, and the revolutions they make recorded.

of the stream and at different depths, and the velocities recorded are averaged as before. A typical meter much used in the government service is shown in the illustrations, designed by Mr. W. G. Price. Its submerged portion consists of a small wheel carrying five

conical buckets similar to that of the smaller instruments; these are rotated by their offering more resistance to the current at their large than at their small ends, the axis of the wheel carrying an eccentric by means of which electrical contacts are made



On the left a small Price electric meter, sounds received at the earpiece being transmitted by current from the small battery shown; on the right a Price acoustic meter.

and broken in a suitably-protected water-tight compartment. The number of revolutions made by the wheel are thus electrically recorded by the current of a battery operating the clockwork of the indicator dials. Two of the small portable meters are also

shown: in one the revolutions are recorded by the striking of a small hammer on a diaphragm, the sound being conveyed by a tube to the ear of the observer who counts the revolutions, and in the other an electric current from the small battery shown operates a buzzer when the contact is made and broken as has been described for the larger machine.

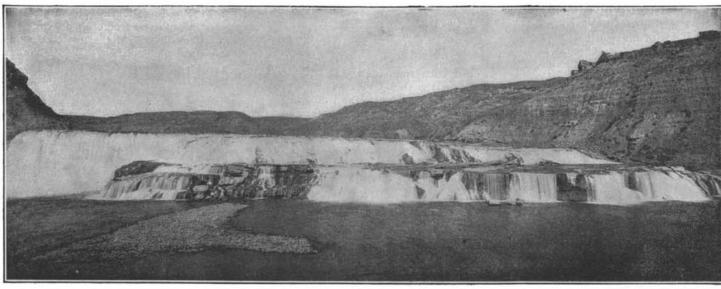
In each case the meter is supported above a pointed weight, provided with fins which keep it pointing straight upstream both in the vertical and horizontal plane.

To insure the coincidence of readings by different meters each individual instrument has to be separately "rated," to determine the exact number of revolutions it will make in a current of a certain speed. This is done by drawing the meter through a measured space of still water at a number of different speeds and noting the number of revolutions made, from which a rating table is prepared giving the velocity per

second corresponding to any number of revolutions. Current-meter measurements may be made by an observer on a bridge, suspended from a cable, in a boat or wading, and gaging stations are classified in accordance with the method used. A wading station is shown

in one of our

illustrations. The velocities indicated by the meters at different points in the stream are averaged by a variety of methods known as "m u ltip l e point," "vertic a l integration," etc. In the various multiple point methods the stream is divided theoretically into strips in the direction of its flow and (Concluded on page 171.)



Great Falls of the Missouri River in Montana: A hitherto undeveloped water power.

MEASURING A RIVER'S FLOW.

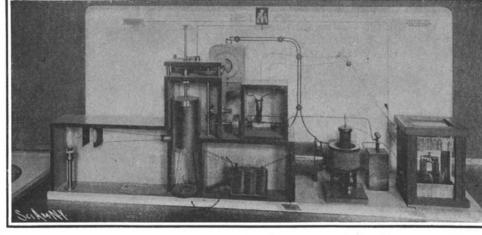
GERMAN MUSEUM OF MASTER-PIECES OF SCIENCE AND INDUSTRY.

BY OUR BERLIN CORRESPONDENT.

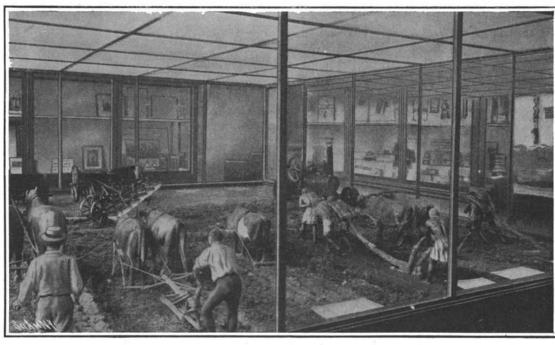
Both England and France have long been in possession of a museum illustrating the evolution of science and industry and the mutual influences between engineering, scientific research work, and commerce and trade. The Conservatoire des Arts et Métiers of Paris (founded at the end of the eighteenth century), besides representing the significance of technical achievements in their relation to the factors above mentioned, is intended to propagate technical knowledge by the aid of popular

lectures. The collections of the Kensington Museum (established toward the middle of the nineteenth century) on the other hand afford a comprehensive idea of the gigantic strides made by England in the field of mechanical engineering, without there being any more intimate connection between this part of the museum and its mathematical and scientific departments.

The German Museum of Masterpieces of Science and Industry, which was inaugurated a short time ago, is intended to become a national German institution of a similar kind, a special point, however, being made of the mutual influences of science and engineering. Apart from retrospective exhibits, the very latest achievements in the field of



Apparatus used in Korn's picture telegraphy.



Successive stages in the evolution of the plow.

the German Emperor. The museum comprises:

1. Collection of scientific instruments and apparatus as well as of remarkable technical products (both originals and models), which collections are well classified and provided with necessary information for the benefit of the visiting public.

2. An archive containing important documents, both scientific and technical.

3. A technical and scientific library, containing manuscripts, diagrams, pamphlets, and books.

In order to preserve the memory of prominent workers in the field of engineering science, portraits

and biographies of those Germans whose labor has been especially noteworthy in furthering the evolution of industry will likewise be incorporated with the museum.

In carrying out the task laid before the museum, viz., to illustrate the evolution of any fundamental ideas and the influence of such ideas on the various economical factors, as well as to represent the ideal success of acquired knowledge and the importance of past experience, the most varied methods and means had to be resorted to. In fact, many fields, which apparently are strictly separated from each other, had to be classified and combined together, in order to afford an adequate picture of civilization as an offspring of science and engineering. The historical aims of the

museum are mainly realized by original machines and apparatus, in addition to records of the very first experiments in a given direction, and the earliest sketches and designs. These collections, in order to illustrate the achievements of science and industry in a really comprehensive manner, necessarily had to be international.

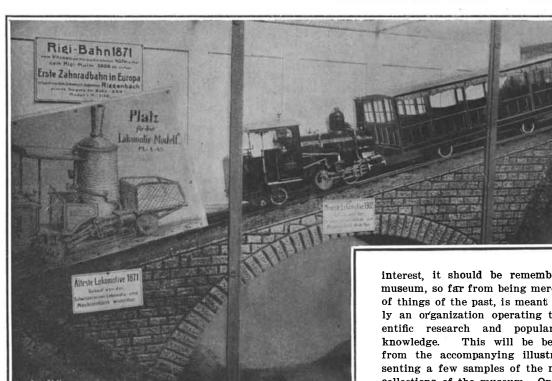
The central library above referred to, and which is intended for serving the scientific purposes of the museum, contains both ancient and modern works, pamphlets, periodical publications, etc., on subjects of engineering, mathematics, and science. While furthering historical investigation, this library is intended to make accessible to both specialists and lay people the very latest scientific and industrial achievements. An archive of maps and diagrams of unsurpassed dimensions is connected with the library, and will allow both the engineer and workman to obtain useful information on subjects otherwise inaccessible. While the collection of documents and manuscripts is of mainly historical



Evolution of the automobile.

technical and scientific investigations were to be represented. Besides serving as a Pantheon to those men whose thought and work have been operative in fashioning modern civilization, this museum was thus to become a source of historical knowledge to the scientist, and a place to which both engineers and laymen could refer for fertile ideas and models.

As the Bavarian Academy of Sciences as far back as twenty years ago had made plans for extending its mathematical and physical collections on strictly historical lines, many useful instruments and apparatus of historical importance were already at the disposal of the founders of the new museum. The latter was inaugurated a few years ago (on June 28th, 1903) in provisional headquarters, the state having placed at its disposal the rooms of the old National Museum in Maximilianstrasse. As, however, these in the following years proved inadequate, an extension was granted by the Department of War, which at the beginning of 1905 authorized some collections of the museum to be installed in the Isar Barracks. The foundation stone of the definite building was finally laid a few months ago by



Example of evolution on the Rigi railroad.

GERMAN MUSEUM OF MASTERPIECES OF SCIENCE AND INDUSTRY.

interest, it should be remembered that the museum, so far from being merely an archive of things of the past, is meant to be primarily an organization operating to further scientific research and popularize technical knowledge. This will be best understood from the accompanying illustrations, representing a few samples of the most extensive collections of the museum. One of the illustrations shows a model of the "Santa Maria," in which Columbus discovered America. The interior of the alchemistic laboratory forms part of the exhibit and will be found espe-

cially instructive, as compared with the examples of chemical laboratories in the eighteenth, nineteenth, and twentieth centuries. While on one hand a most striking progress from the primitive apparatus of alchemists to the improved instruments of modern chemists will be noted, it is interesting to observe that certain apparatus still rețain their original, traditional form, in which they have been used by the predecessors of present-day chemists. The evolution of plows is figured from the most primitive implement, viz., roughly shaped trees drawn first by men and afterward by oxen, to the present-day steam plows, passing through many stages which had to be traversed in various ages and centuries. Another feature in evolution pertains to the development of automobiles, from the first motor-car constructed, by Daimler in 1885, to the most improved modern types. In the same hall will be found a similar retrospective exhibition, relating to the various stages in the evolution of cycles. The strides made in a special branch of railway engineering, viz., the construction of mountain railway locomotives, are graphically rendered. Side by side with the latest type of locomotive used on the Rigi railway is a model of the earliest type used on the same railway line, the latter having been constructed in **1**871.

In the exhibit representing the achievements in the field of electricity is shown the outfit used in the Korn picture telegraphy, of which a description was given some time ago in the columns of this journal. To the left in the illustration will be noted the sending apparatus with an electric lamp and the cylinder on which the photographic film is wound up, while the

receiving apparatus is shown at the right. Diagrammatic views and descriptions, in addition to some samples of telephotographs, further facilitate the understanding of this apparatus, the importance of which will be fully gaged only after its introduction into general practice.

Black Diamonds. BY GEORGE E. WALSH.

The term "black diamonds" is sometimes jokingly applied to ordinary coal which we burn in our furnaces, but the real "black diamonds" of commerce are among the most unique mineral products of the world, and they serve a purpose in the industrial world that makes them of great value. The black diamonds are pure carbon, and yet in no outward appearance resemble the diamonds which we are accustomed to wear as ornaments. They are slightly harder than the crystal or gem diamonds, and in fact about the hardest substance known.

Black diamonds or carbons are among the greatest curiosities of the mineral kingdom. They are without crystalline form, and are found in irregular pieces ranging in size from half a karat up to

three, four, and five hundred karats. They are dark gray, black, or brownish in color, and opaque. The real diamond of the jewelry trade is also pure carbon, but translucent and crystalline in form. Two objects so alike in composition could not be found so opposite in appearance as these two forms of carbon.

Another peculiar thing about the black diamonds is that they are found only in one locality in the world. They come from a very small section in Brazil, not more than 225 miles square in area. Outside of this limited territory, no pure black diamonds have ever been found. In the Brazilian black diamond fields the natives dive in the river beds for them, and recover them from the gravel and washings of the rivers.

What peculiar freak of nature caused the deposition of the black diamonds in this section of the world and nowhere else, is one of the mysteries which science has failed to explain. None of them has been found in the great Kimberly diamond regions, where the crystal form of diamonds have for so long been mined, and likewise no fine specimens of the gem diamond have been found in the Brazilian black-diamond fields.

The whole origin of the black diamonds is therefore a scientific enigma. Naturally, the question is raised, "Of what use is a black diamond?" No one would care to wear one of these diamonds, which resembles a piece of coal more than a real diamond, and so far no one has popularized the black gems as the black pearl has been. Nevertheless, the black diamonds serve a most important and useful function in the industrial world.

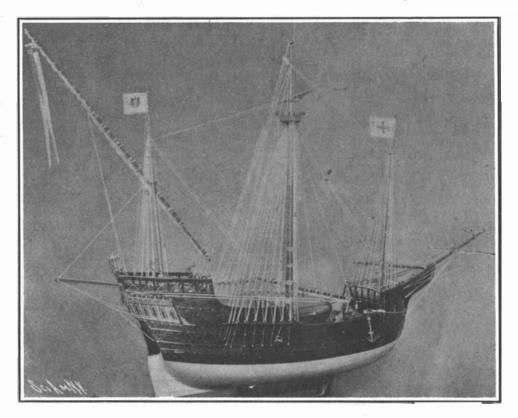
This pure black carbon is not only harder than the real diamond, but tougher and not so brittle as the gem. Consequently, it is of great value for many

mechanical purposes, and particularly for boring with diamond drills. In diamond drilling, the tips of the drills are studded with carbon or black diamonds, and when the bores are deep, the pressure is so great that the gem diamonds would be crushed in the process. But the carbon resists this continued pressure, and slowly eats down into the rocks.

In diamond drill work, the carbon is set in circular pieces of soft steel or iron, called bits, and these bits are attached to tubing. Armed with these black-diamond teeth, the drills push their way down under severe pressure to a depth of five and six thousand feet, cutting through the hardest kind of rock. Some black diamonds are much harder than others, and there is no way to determine by the color the difference in the degree of toughness.

Black diamonds or pure carbon are not by any means cheap, and the owners of the mines in Brazil where they are gathered are making a good thing out of their monopoly. In the last thirty years the prices of black diamonds have advanced from \$5 to nearly \$85 a karat, and the tendency is still upward. The arming of a drill with diamond points is thus a rather expensive matter. Usually a set of eight stones are placed in the head of a single drill. If each diamond weighs only three and a half karats, the total cost at \$85 per karat would be about \$2,380 for a single bit.

Great as this expense is, however, it pays, for the black diamonds are so tough that they last a long time, and they achieve results which could not be obtained in any other way. There is no known substance that can take the place of carbon in drills in boring for gold, silver, copper, and other mineral deposits.



The "Santa Maria," which carried Columbus to a new world.
GERMAN MUSEUM OF MASTERPIECES OF SCIENCE AND INDUSTRY.

Before the black diamonds of Brazil were discovered, it was impossible to make deep borings.

When the carbon was first introduced in our industries, it was used in diamond saws for cutting stones, marble, and similar substances. Then the price advanced so that the carbon was found too costly for such use, and bort was substituted for stone cutting. Bort is really an imperfect crystal or gem diamond, but it is too brittle for use in drills. Consequently, bort has taken the place of black diamonds for stone cutting, and the latter have been restricted almost entirely to diamond-drilling purposes.

The average size of black diamonds used in the drills ranges from two to five karats, but the larger specimens give much better results. They cost more, but they last longer. Consequently, there is a greater demand for the larger pieces of pure carbon, and the price is sometimes run up to premium figures for unusual specimens.

The fear that the supply of black diamonds may some day give out and paralyze the diamond-drilling industry has stimulated prospectors to systematic search for new deposits; but so far they have not been successful. On the other hand, scientists have been making a close study of the chemical conditions which have produced the black diamonds; but their manufacture is apparently about as difficult as the making of the gem diamonds. It is possible under certain conditions to make either, but not in sizes sufficient to be of any commercial value. Nature in some peculiar way has made these rare products, and then thrown the secret of the process away. If any man can ever unlock or find that secret, he may cause a panic in the diamond trade:

The Real Value of Steam Coal.

SEPTEMBER 4, 1909.

In general, it may be said that a furnace may be designed to burn almost any kind of coal with good efficiency, and that the real value of a coal depends very largely upon the number of British thermal units which it contains. So states Mr. D. T. Randall, engineer in charge of fuel engineering department of the Arthur D. Little, Inc., laboratory of engineering chemistry, Boston, Mass., in a recent paper. He points out that tests which have been made at the government fuel-testing plant seem to indicate that the most important thing to be considered in a coal is its heating value. Following this, the size of the coal may be considered next in importance, and when the moisture, volatile matter and ash are widely different they must also be considered. The results of more than 400 boiler tests at the government testing plant show that the average drop in efficiency for a range of coals between 14,000 B. T. U. and 10,000 B. T. U. is only about 6 per cent. This difference is due to the combined influence of the size of the coal and the moisture, volatile matter, and ash in the coal. It will be seen from these figures that the probable influence of any of these constituents is not as great for hand-fired furnaces as it is often thought to be. With certain boiler equipments in which a considerable overload is necessary at times, the effects of these constituents may be much more important, owing to the reduction in capacity which may be obtained, and it is for this reason that when coal is selected for a given plant it is important that the coal supplied should not vary greatly from time to time; otherwise, the fireman may have serious difficulty in maintaining the capacity required, and in

burning coal with good efficiency.

With a furnace which is well designed, there should be a close correspondence between the heating value of the coal and the water evaporated. Small variations in moisture, volatile matter, and ash should make little if any difference in the efficiencies obtained.

The size of the coal may influence the results to a serious extent. Small sizes of anthracite coal pack together closely, and strong drafts are required to burn them. This results in holes in the fire and a leakage of air in the boiler settings. The loss is often estimated to be at least 10 per cent. This is also true of many of the bituminous coals. Other coals which coke readily, forming a loose bed of fuel. do not show much loss, due to the presence of fine coal, except such as is so small as to be carried off from the grate by the draft. With any character of coal there may be a loss of fine coal, due to sifting through the grates. That this loss may be large is well known. The carbon in the ash is an important item in determining the losses in a boiler room. In many plants care on the part of the firemen has reduced this loss to the equivalent of 2 and 3 per cent of the fuel fired.

Occasionally, owners of power plants have purchased for testing purposes a coal of higher grade than they usually furnish for the boiler furnaces. The results obtained have often been disappointing, and without further investigation they have declared that the plan of purchasing coal on the basis of its heating value is at fault, and that corresponding results cannot be obtained from the higher grade coals. On the other hand, it has happened that others have tried coals of lower heating value than the coal regularly burned in their plants, and they often find a greater drop in the evaporation than they expected. This has led many people to believe that there is a great difference in the value of coals for only slight variations in the composition.

Boiler tests are a rather crude method of comparing coals, especially if the fireman is not accustomed to burning the coal to be tested.

A chemical laboratory test is conducted under conditions which may readily be duplicated, and the results are therefore more reliable than boiler tests.

The averages of a number of boiler tests on each coal on which the combustion is fairly good in all cases should show results which agree quite closely with the chemical results on the coals, provided they are of the same general character. If they vary in composition, a slight reduction in efficiency may be expected for the coals high in moisture, volatile matter, and ash.

The Mexican Central plant at Aguascalientes for preserving railroad sleepers with oil, which was started some years ago as an experimental plant to develop and perfect the Ebano oil process, is now treating about a carload, of 3,500 sleepers, daily. Each sleeper takes up about three gallons of •il.



HOW TO MAKE CONCRETE POTTERY .- VI.

BY RALPH C. DAVISON.

(Concluded from the issue of August 14th.)

In the previous articles nothing much has been said in detail in regard to the numerous and various materials which can be used in making concrete, such as the different kinds of stones, pebbles, etc. Nor has anything been said about the quantity of each ingredient necessary to make a fixed amount of finished material.

Concrete is made by mixing together with water various proportions of Portland cement, sand, and stone. The sand and stone which go to make part of the mixture are commonly known as aggregates. It is by the careful selection of these aggregates that we are able to produce numerous pleasing and artistic results.

In many cases, if the proper aggregates are used in the right proportion, natural stones such as limestone, granite of all colors, brownstone, and French Caen stone, etc., can be so closely simulated that it takes an expert to tell it from the real material.

The ordinary concrete or cement surface as usually seen is most uninteresting in appearance. As a general thing, it is smooth and lifeless and of a dull gray color. The same general appearance as just described for ordinary concrete will prevail in almost any concrete surface, no matter what the aggregate used, unless the surface is treated so as to expose or bring out the aggregates used. If, however, the surfaces of the concrete in which selected aggregates have been used are property treated, a marked difference between these surfaces and those obtained with ordinary mixtures will be noted. By varying the kind, size, and proportions of the aggregate used, surface finishes of practically any desired color and texture can be obtained, the possibilities being limited only by the number of different kinds of aggregates available and the combinations of the same.

In small work, that is, where the thickness of the finished product is to be ½ inch or less, never use any aggregate exceeding ½ inch in size, especially so if the mixture is to be made thin enough to pour. In larger work having a thickness of 1 inch or more, aggregates up to ¼ of an inch can be used with good results.

Some interesting textures for pottery work can be obtained from the following mixtures:

A mixture composed of 1 part white marble chips not exceeding ¼ inch in size, and 1 part of trap rock or other dark stone of the same size mixed with 1 part of Portland cement and 1 part of marble dust will produce a surface similar in appearance to a light granite. This mixture should be allowed to set for twelve hours after pouring, then the molds should be carefully removed, as the concrete is still green, and the surface of the concrete should be lightly brushed with a stiff brush.

As the concrete is not thoroughly set or hardened yet, this operation will remove the surface cement, and thus expose the aggregates of marble and trap rock. After having performed the above operation, allow the piece to harden a few days, and then treat the surface with a solution composed of 1 part of commercial muriatic or hydrochloric acid to 3 parts of water. Dash this solution onto the face of the concrete surface with a brush, and allow it to remain for at least fifteen minutes. Then thoroughly scrub it of i with a good stiff brush and plenty of clean water. This operation will remove all of the surplus cement, and will leave a good clean surface full of life and sparkle. Instead of using white marble chips and granite, as above, one can vary the results by using white marble chips and crushed-up red brick; or various colored marbles crushed to the proper size can be used, and then by treating the surfaces as explained, the colors in the various aggregates will be exposed, thus producing some very interesting surfaces.

A good light-colored surface somewhat simulating limestone can be procured by using 1 part Portland cement to 2 or 3 parts of white marble dust. After this has become thoroughly hard, treat it with acid as described above. The acid will eat off any surface cement, and thus the marble dust will be exposed, producing a pleasing sparkle throughout the entire surface. To simulate white marble, use 1 part white Portland cement to 2 parts of marble dust, and treat surface with acid as described.

By incorporating in the above mixture a small amount of yellow other a pleasing buff tint will be

given to the mass, which will then very closely resemble French Caen stone. To simulate red granite, use red granite chips or screenings. These can be procured at almost any stone yard where they cut granite. The pieces to use should range in size from ¼ inch down to dust. If the pieces available are too large, they can be crushed up with a hammer. The proportions of the mixture should be 1 part of Portland cement to 2 parts of the granite. After having set for twelve hours, brush the surface out and treat it with acid as already explained, and the surface thus obtained will very closely resemble the real red granite. From the above details the reader will have grasped the possibilities to be obtained by the selection of aggregates, and now by using a little ingenuity can without further instruction experiment along original lines, which will be found most fascinating

In regard to the amount of the various ingredients to use for a fixed amount of finished material, the uninitiated often think, and naturally so, that if an amount of finished material equal in bulk to three glassfuls is required, all that is necessary to do, if it be a 1 to 2 mixture, is to take one glassful of cement and two glassfuls of sand, and then by mixing these together they will still have an amount of material that will fill three glasses. This is not so. The particles of cement are ground so fine that the cement is practically one dense mass; but the particles of sand are coarser, and between each of the particles appears a space or cavity. These cavities are called voids, and it is in these voids that the larger portion of the cement finds its place when the mass is mixed. The majority of sands used in concrete work contain from 25 per cent to 40 per cent of voids. If we take the larger figure for an example, then in two glassfuls of sand we will have 80 per cent of one glassful of voids. As we only have one glassful of cement to add to the two glassfuls of sand, and as



APPARATUS FOR MAKING ARTIFICIAL LILAC PERFUME.

the cement fills the 80 per cent of voids in the sand, it is plain that we have but 20 per cent left upon which we can figure for bulk. Therefore, instead of having three glassfuls of material, as one might naturally think, we will only have two glassfuls and 20 per cent of one glassful over, or two and one-fifth glassfuls of finished material. The percentage of voids varies largely in different grades of sands. The finer the particles of which the sand is made up, the smaller the percentage of voids. It is always best to use sand in which the particles are not uniform in size, or in other words, use what is commonly termed a well-graded sand. By this is meant a sand in which the particles vary in size say from 1/32 inch or less up to 1/16 inch or a trifle more. The heavier the work, the coarser the sand that can be used. Be sure that the sand used is clean. By clean sand is meant sand that is free from loam or clay. One can readily detect dirty sand by placing same in the palm of the hand and slightly wetting it. Then if by rubbing it around the hand becomes discolored, there is more or less dirt in the sand. A little dirt will not do much harm, but it is always well to have it perfectly clean. It is often found necessary to wash the dirt out of sand by means of water. This can be done by placing the sand in a pail of water and agitating it, thus making the dirt rise to the top. To thoroughly wash the sand, keep running the water into the pail and agitating the sand until the water discharged is practically clear.

When using a stone aggregate in the mixture, the spaces or voids between the particles of stone are filled by the cement and sand in the mixture, as were the voids in the sand filled by the cement. As in sand, the larger the particles of stone used, the greater the percentage of voids in it will be. There-

fore a greater amount of sand and cement will be required to fill them.

By a little experimenting along these lines one will become experienced enough to judge fairly closely the amount of each ingredient to use in mixing up any amount of finished material needed. It is always well to mix a trifle more material than is needed rather than not enough. For when one once starts pouring a cast, he should continue to pour until the mold is full. If not, a mark is very apt to show in the finished cast where pouring was left off and started again. Never try to use any material that has been mixed and let stand for more than half an hour. For in this time the concrete will have commenced to get what is called its initial set. If the mass is now disturbed and worked up again, the product produced will never have the same strength as one made with freshly-mixed material. In mixing, always mix the cement and sand together thoroughly before adding the water. One can judge by the color of the mass, fairly well, as to whether the mixing is complete. If the color is uniform throughout, it is a pretty good sign that the aggregates are well distributed through the mass. When making a mixture containing cement, sand, and stone, always mix the cement and sand dry first and then add the stone, which has previously been well soaked in water. In this way one is assured of having each stone coated with the cement and sand: for as soon as the damp stone comes in contact with the dry cement and sand, they adhere to it and cover the stone completely; thus a compact matrix of cement and sand is formed between each and every particle of stone, which binds them securely together into a dense and compact mass.

HOME-MADE CHEMICAL PERFUME.

BY GUSTAVE MICHAUD, COSTA RICA STATE COLLEGE.

Early in the nineteenth century, chemists generally thought it impossible to make organic compounds out of the elements found in them. Synthesis they believed to be practicable only in the case of minerals. Woehler, with his remarkable synthesis of urea, shook that belief at least as much as the Curies recently shook the common belief of chemists in the integrity of the atom. Other organic syntheses followed that of urea, and some of them, as that of the alizarin dye, were made in conditions so favorable that it became unprofitable to grow the plants from which the chemical had hitherto been extracted. Thousands of acres have thus been so far given back to the cultivation of food stuffs, and one may confidently expect a time in which most, if not all, of our drugs, dyes, and even food will be made through synthesis. Agriculture then will be a thing of the past. Factories will make for us sugar, starch, fats, proteids, that is to say bread, eggs, milk, fruits, besides some new foods which may prove as superior to the old ones as antipyrin and pyramidon have proved superior to the natural alkaloids formerly used in similar circumstances.

The most recent and greatest advance in the organic synthesis of industrial products can be observed to-day probably in the perfume industry. The fragrance of heliotrope, hyacinth, pink, rose, violet, hawthorn, lilac, musk, wintergreen, vanilla, cinnamon, bitter almonds, and that of many fruits, are now produced with chemicals which frequently have but a repugnant smell or no smell at all. Most of these syntheses require complicated apparatus as well as considerable chemical skill, but in one case at least, that of terpinol, an essence now sold sometimes under the name of lilac, sometimes under that of lily of the valley, the operations are simple enough, and the synthesis is but an enjoyable experiment easily performed at home or in the class room.

Besides the vessels found in every kitchen, the only needed apparatus are a round-bottom flask (capacity about one pint), a rubber stopper with one hole, and two glass tubes united with a piece of rubber tubing. The preparation may be divided into two cperations, i. e., the transformation of common oil of turpentine into terpin and the transformation of terpin into terpinol. The first operation requires much time and no care whatever. The second operation is made in less than a quarter of an hour.

One-half of a quart bottle is filled with oil of turpentine. Three-fourths of a pint of alcohol at about 80 per cent is mixed with it, and one-fourth of a pint of nitric acid is added to the mixture, which is left to itself for several days, until crystals are formed. These are collected, and dried with some blotting paper. They are pure terpin. To get the full amount formed in such circumstances, one should wait over three months; but, for experimental purposes, such a delay is, of course, unnecessary. Moreover, should the experimenter wish to prepare the perfume at once, he may get the ready-made terpin at the drug store, as it is prescribed by physicians for a kind of lung trouble.

To transform odorless terpin into fragrant terpinol, terpin must be heated with water containing a small amount of sulphuric acid. The round-bottom flask is half filled with water. Two or three large spoonfuls

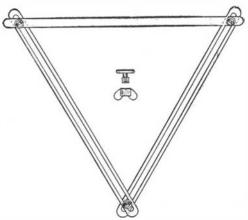
of terpin are thrown into it, and about as much sulphuric acid is slowly poured into the flask. There is no danger in pouring sulphuric acid into water, but water should never be poured into sulphuric acid, as the heat thus suddenly generated may cause some of the caustic liquid to be thrown out of the bottle.

An alcohol lamp is now lighted directly under the flask. If a gas stove be used, a piece of wire gauze should be interposed between flame and flask. As soon as the liquid in the flask begins to boil, the glass tube is plunged into the water in a tumbler. There the steam and the terpinol carried along with it noisily condense. A delightful scent fills the room. To keep the tumbler cool, place it in a bowl of water. The operation is over when the liquid in the tumbler has become nearly hot in spite of the water in which the glass is immersed. A layer of liquid terpinol will then be found to float over the water. The fragrance, which is extremely strong while the essence is warm. becomes much more agreeable after it has cooled. Some odoriferous plants, such as marjoram, contain terpinol in their leaves, but the extraction of the essence from such sources is always much more expensive than its synthesis with oil of turpentine.

PAPER HANGER'S ADJUSTABLE TEMPLET. BY I. G. BAYLEY.

This handy tool wil be found useful, and will save considerable time, in cutting wall paper up the rake of a stairway or where any roof slants, allowing the paper hanger to cut a number of lengths of paper on the paste board at once, where at present it is only customary to cut one at a time.

The tool can be made of wood, and satisfaction obtained, although a better tool can be made from saw steel. Each blade is about three feet in length, two of them being furnished with slots, running almost the full length. Three thumbscrews, detailed on a larger



PAPER HANGER'S ADJUSTABLE TEMPLET.

scale, will be necessary to hold the frame together after the proper adjustment is obtained. The paper should be hung in position on the wall, and one side of the tool held along the perpendicular edge of the paper, while one of the other sides of the tool is adjusted to suit the angle of the stairway or slanting roof. when the screws are tightened up, and the frame permanently set.

HOW TO MAKE A SIMPLE DRY BATTERY.

BY GEORGE F. WORTS.

Often the experimenter is in need of a good dry battery of a certain size or shape for some particular work, where the ordinary standard sized cell is either too large or not of the right shape for the same work. An inexpensive dry cell that will produce results, and can be made by anybody capable of handling a soldering iron, has long been the desire of every experimenter. The cell as described herein has been used for many purposes and with marvelous results by the writer, and has been used in other shapes where economy in space was desired, such, for instance, as in wireless telegraphy.

To make a cell of the standard of medium thickness, 81/4 inches long and 6 inches wide, is necessary. The zinc is rolled into a cylinder 6 inches long and 8 inches in circumference, thus leaving a quarter of an inch which is to be tightly soldered. A zinc cap is next soldered on one end of the cylinder. Any solder showing on the inside is to be well shellaced. Do not shellac any zinc surface. as that will interfere with the action of the battery. Line the inside of the cylinder with a thin layer of blotting paper. For the positive pole of the battery the carbon from a wornout cell is the best if procurable, but if not, a bundle of arc light carbons with the copper surface well filed off is the next best. The chemicals for producing the action that generates the electricity are, 1/4 pound of sal ammoniac, 1/4 pound of chloride of zinc (paste form), 1/4 pound oxide of zinc, and $\frac{1}{4}$ pound plaster of Paris. These salts should be thoroughly mixed with a mortar, and packed tightly

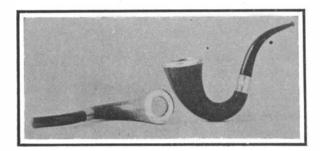
in the cylinder about the carbon, which is a half inch from the bottom of the cell. This paste will fill the cylinder to within half an inch of the top, the rest being filled with paraffine. A copper terminal soldered to the zinc and a beavy-copper wire scraped clean and bound about the protruding end of the carbon, form the negative and positive connections for the cell.

This cell can be easily formed in various other shapes to suit the experimenter's fancy. The cell herein described, if constructed according to specifications, will produce very satisfactory results, especially in ignition work or for wireless. It will register about 12/5 volts and between 10 and 15 amperes.

HOME-GROWN CALABASH GOURDS.

BY CHARLES A. SIDMAN.

The Department of Agriculture, through its office of foreign plant introduction, has brought to the notice



PIPES MADE FROM CALABASH GOURDS.

of the smokers of the country one of the most useful articles of their trade. This is the curious calabash gourd, a plant indigenous to South Africa. and from which the highest quality of pipe bowls can be made.

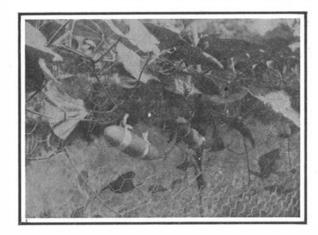
The plant is now being introduced into the United States for the purpose of pipe making, and it has been found by experiments to thrive perfectly in our climate. The perfect success with which the gourd can be grown in almost any part of the country warrants the belief that it will prove a good investment to import a large amount of seed from South Africa.

A curious feature of the calabash gourd pipe is its great resemblance to a certain capacious-bowled meerschaum popular in Germany. It is said that a Boer farmer first utilized the gourd as a pipe, and that the English shortly afterward recognized its merits and the use to which the plant could be adapted.

From the educated smoker's point of view, the calabash pipe not only yields a very sweet and cool smoke. but it colors beautifully, far surpassing in this respect the finest meerschaum. Besides taking on a high polish, its life is about as long as that of a French brierwood pipe. The usual lining is of plaster of Paris, usually known by the trade as pipe meerschaum.

The present market price of these calabash pipes is rather high, owing to the fact that there are but few grown in this country, and also to the fact that these gourds are never of the same shape and size, necessitating the making of the mountings by hand.

The writer was given a few seeds for testing, and his success was all that could be desired. The plant was of very hardy growth, and the fruit set very easily. As there was only one plant, each flower had to be pollenized. The plant was grown on a trellis about five feet high, but as the fruit began to get very heavy, it had to be tied to the wire. In growing the



THE GOURDS ARE TIED TO THE TRELLIS TO GIVE THEM THE PROPER SHAPE.

plant for pipes, it seems to demand a very hot and dry soil, with rain at the right season to bring the gourds to perfection. The curved stem end of the calabash, forms a light and appropriate shape for the pipe. The majority of the gourds take their own shape, but for special shapes they must be tied.

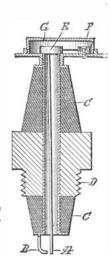
Any man who has a small space in his yard can grow enough pipe gourds in a season to last him for several years.

THE HANDY MAN'S SPARK PLUG.

BY R. W. PEARSE.

The spark plug shown here is equally well adapted for high or low tension ignition. It may be made by a handy workman out of an old mica plug by taking out the steel wire down the center and putting in its place a piece of brass tubing, 3/16 of an inch ouside diameter and $\frac{1}{2}$ of an inch inside diaméter. A and B are the terminals forming the spark gap, C is the mica, and D the threaded body of the plug. The upper end

of the terminal A is riveted to a small valve which is pressed down by a weak spring and thereby closes the upper end of the tube, as shown in the sketch. A valve chamber is screwed on the upper end of the tube, thus holding the mica together. The valve operates in the chamber, being fastened thereon by the screw F. The valve and its seat should be ground flat, and then the terminal A should be riveted to it. There is a small hole E in the cover of the air chamber. The cover should be fastened to the chamber with a screw or other simple means, so that it may easily be detached for the purpose of cleaning the valve. In use the terminal Λ vibrates with a noise THE HANDY MAN'S like the trembler of a coil, and in this way strikes the terminal B.



SPARK PLUG.

During the compression stroke the compressed gases travel up the central tube, lift the small valves, and instantly fill the valve chamber to the same pressure as the cylinder. With the same pressure on both sides of the valve, it will be forced down by its spring. But as the gases in the chamber C escape through the hole G, the pressures will be thrown out of balance, and the valve will again be raised by the pressure in the cylinder. This action will continue during the entire compression stroke. The hole G should be extremely small, and the amount of gas that will escape during compression will not perceptibly lessen the power of the engine. It will be clear that as the valve is raised, A approaches B and also that A moves away when the valve is closed, because the fulcrum is virtually at the $screw^*F.$

As A keeps striking B while it vibrates the low-tension contact, or touch spark, may be used with this plug. This plug gives many contacts, and therefore many sparks, instead of the single contact given by the usual hammer and anvil. This plug is far simpler than the hammer and anvil system, and besides it does not leak and lose compression like the latter does when worn. It will work with high-tension ignition with a trembler coil. As the terminal vibrates, it keeps itself clean, and an excess of oil or soot will not affect it like an ordinary plug. If used for high-tension ignition, the period of vibration should not be the same as that of the coil trembler, or an odd spark will be missed. owing to A being sometimes in contact with B when the high-tension current is in the act of flowing. The terminal A may be made to vibrate as rapidly or slowly as desired by strengthening or weakening the valve spring.

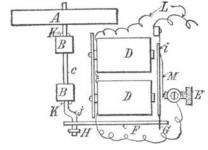
HOW TO MAKE A SIMPLE ELECTRIC ENGINE.

BY ROBERT H. BROCKMAN.

A simple electric engine may be made as follows: Take an ordinary electric bell and remove the gong. The striker arm should be cut off about ¾ inch from the armature, leaving the butt G. A strip of brass 1/16 inch thick and 1/4 inch wide of suitable length is bored at both ends, one end to fit the butt G and the other end to fit the crank J of the shaft C. The shaft

is made of 1/8inch diameter brass or steel. Care should be taken to make the crank J the same as that of the armature.

The balance wheel A is fastened to the



A SIMPLE ELECTRIC ENGINE.

shaft C. Any wheel of suitable size and weight can be used. In the model made by the writer a valve wheel 2 inches in diameter was used.

The bearings B can be made of strip brass—in the model screw eyes were used. KK are wire rings soldered to the shaft C to keep it in place. H is a wire ring soldered to the crank to keep the strip F in place.

When the screw E is properly adjusted and the terminals L are connected to a battery the engine will run at a high rate of speed.

RECENTLY PATENTED INVENTIONS. Pertaining to Apparel.

MILLINERY DEVICE.—J. POPPER, New York, N. Y. This invention relates to a device by which one may determine the effect of any particular style of hat without having the actual hat at hand. A relatively large card or screen is provided having a display opening for the head, and a pictorial representation of a hat about the opening, a portion of which is adjustable to and from the screen in order that the effect of the hat may be obtained.

SKIRT-LIFTING DEVICE. — M. BECHER, Wilmington, Del. The object here is to provide a device arranged for attachment to the waist of a woman, to allow her to raise the skirt evenly all around and to support it in this position without requiring the use of the hand, and with a view to prevent the skirt from being soiled when walking in rainy weather, and to allow her to use both hands freely for carrying an umbrella or when entering or leaving cars and vehicles.

BOOT AND SHOE HANGER.—C. B. ROBUCK San Bernardino, Cal. This device is adapted for use in suspending or supporting boots, shoes, and other foot wear having a sole or heel crease the same being in the nature of a spring clamp adapted to embrace the heel portion of the article and thus hold it by friction in any position in such manner as not to obstruct the view of the same appreciably.

Electrical Devices.

MACHINE-TELEGRAPH. — G. C. READ, Davenport Station, Toronto, Canada. Read's invention refers to machine telegraphs, his more particular object being to provide a receiver system including mechanism whereby currents sent over an electric line and made up of dots and dashes, are caused to operate the keys and analogous parts of a typewriter, so as to print the letters corresponding to the telegraphic characters.

ELECTRIC GENERATOR.—E. F. WHITE Spokane, Wash. This invention refers to electric generators of the portable manually-operated type, the more particular purpose being to provide an improved form of such generator especially suitable for blasting and having a high degree of efficiency with great mechanical strength.

ELECTROTYPE.-A. VAN WINKLE, Newark N. J. The electrotype is for use in galvanizing iron or steel in such a manner that a very heavy and smooth deposit is obtained. For this purpose use is made of a solution containing fluosilicate of zinc, in combination with certain salts, and a small quantity of gelatin or other organic substance that improves the

Of Interest to Farmers.

CULTIVATOR .- D. J. ELLIS, Parlier, Cal The invention relates to cultivators, and has for its object to provide a cultivator with teeth which may be adjusted as to depth and which may also be rotated in the teeth bar so that the cutting edge may be turned to any desired angle relatively to the said bar.

PLANTER.-J. H. McCoy, Aberdeen, S. D. The aim in this improvement is to provide economic check row devices of novel construc tion and accurate in operation and that will avoid the use of ropes, wires, or equivalent guides, and wherein the working mechanism includes means for effectually laying off or marking the rows to be planted.

PIG-FORCEPS .- W. ROBERTSON, Vail, Iowa This invention is an improvement in pig forceps. In operation it will be found that the forceps may be easily inserted and engaged with the presenting portion of the pig, and when once engaged will retain a firm grasp thereon. The different sized pairs of blades also provide for the use of the same instrument on large and

EGG-CARTON .-- R. M. ODELL, Hoisington, Kan. One object of the inventor is to provide a device by which eggs may be shipped without danger of breakage, in separate cells which are so joined together as to form a single package designed to be placed in a case, and when so placed to form a rectilinear body which will act as a brace for the case itself.

POTATO-PLANTER .- G. W. NATION, Alliance, Neb. This potato planter attachment is for use in connection with the agricultural implement shown and described in a co-pending application filed by Mr. Nation. In operation a roller engages an arm thus swinging the latter out of a chute and dropping a potato cut into evennesses in the cover, which usually neces apparatus where it is desired to prevent the the furrow. As soon as the roller passes the sitates the removal or replacing of the cover. end of the arm a spring immediately returns it into a pocket to engage another cut. The disks are provided with arms, which loosen the ground and cover the potato cuts deposited in the furrow.

STRAW-RACK FOR GRAIN SEPARATORS. J. P. NESTE, Lake Mills, Iowa. The purpose in this case is to provide details of construction for racks, which are adjuncts of a grain separator, whereby positively continuous and regular speed and reciprocating motion of the racks is assured, and a reliable separation of the grain from the straw is produced while the threshing is being conducted.

PLOW-BLADE .-- O. S. JEWETT, Lordsburg, Cal. The object here is to provide a blade, which in suitable number are radially arranged and secured in lapped engagement with each other and with clamping disks, whereby a spading wheel is produced that in series is secured

on an axle at suitable intervals, said axle being means employed for securing saw handles to journaled on a frame that is adapted for progressive movement.

CULTIVATOR.—A. BRIGDEN, Albertville, Ala. The object of the invention is to produce a cultivator of simple construction, the teeth of distance apart as may be desired, and further to provide a construction which will enable the teeth to be adjusted as to their elevation to adapt the implement for use on a hillside or

PLANTER. — A. BRINKOETER, Floresville, Texas. This planter is without springs inside of the seed box which are apt to be choked or gummed by the seed or dust. The invention provides bottom plates and feed plates of different sizes, which may be used with seeds of different sizes, and also for seed which are to ferrule to the head is obviated. be planted a greater or shorter distance apart.

AGRICULTURAL IMPLEMENT.—A. C. NELson, Nelson Township, N. D. This invention is of a nozzle having a construction which will relates more particularly to such implements as enable a protecting sheet of water to be thrown are known as potato forks, and each of which in general consists of a head having a fork integral therewith, the latter being provided with a plurality of tines, a shaft having a handle and to arrange the nozzle in a way that the at its upper end pivotably secured to the head, and means for locking the shaft in a plurality draft toward the fire. of positions on the head.

Of General Interest.

CURRENT-MOTOR .- C. A. NEYLAND, Spokane, Wash. This invention relates to wave or current motors of a class that utilize the force of a moving body of water, such as a flowing stream or tidal action, for useful effect. The purpose of the invention is to provide novel features more particularly for the current motor formerly patented by Mr. Neyland.

RELEASING DEVICE.—C. HUNT, New York, N. Y. The intention here is to provide a device arranged to permit instant releasing of the boat-lowering means from the boat as soon as the latter reaches the water, thus allowing the crew to quickly pull away from the vessel and thus prevent the boat from injury by bumping against the side of the vessel, especially if a heavy sea should prevail at the time.

APPARATUS FOR CONSTRUCTING CON-CRETE PIPES .- F. TEICHMAN, San Francisco, Cal. In this patent the invention relates to concrete pipe constructions, the more particular object being to provide certain general improvements in the molds for cheapening the building of concrete pipes. An advantage lies in the arranging of the plates of the inner mold into a general spiral form to facilitate the removal and replacement of the plates as the work proceeds.

FENCE-CLAMP .- P. GREEN. Wytheville, Va. This invention is an improvement in fence clamps and relates particularly to the means whereby the lines of the wire of wire fences may be held for connection with the stretching device. The construction is simple and by forming the opposing surfaces curved, the wire will be tightly and firmly held, and as the curve prevents slipping the clamp may be operated efficiently with fewer bolts than in ordinary

FASTENING.-I. COLEMAN, New York, N. Y. The invention refers to eye glasses and spectacles, and the object is to provide a device for securely fastening the frame and lenses together without use of screws, and use is made of a stud held in a post lug and extending through an aperture in the lens, the free end of the stud being engaged by a locking device having connection with the post.

PROCESS OF MANUFACTURING SOLUBLE COMPOUNDS OF MERCURIC SALTS WITH HEXAMETHYLENE-TETRAMIN .-- A. Busch, Brunswick, Germany. The invention consists in the application of the discovery of a process in which, for instance, dry hexamethylenetetramin-mercuric chlorid is mixed with an equal weight of an albuminoid, soluble in water, such as albumose, peptone, alkali-albuminate, casein alkali or the like, and the mixture is dissolved in a soap solution, the mercury of the solution is in an organic form and no longer to be precipitated by the usual reagents for precipitation of mercury.

CONCENTRATING-TABLE.—J. W. MEYERS and D. F. PAINE, Ely, Nev. The table is such as used in concentrating the crushed ores of

Hardware.

ANTISAGGING DEVICE FOR DOORS .- C. LEHMAN, Elgin, Iowa. The purpose in this case is to provide a device which may be manufactured at little expense, and which is adapted to lift the door to a normal position after the wearing of the hinges causes it to drop out of normal position, the support being so construct ed that it is certain of operation although the pintles of the hinges are out of alinement

LOCK. - H. C. WALDECKER, Austin, Minn. This invention pertains to locks such as used on It concerns itself especially with locks which employ a latch bolt for latching the door, and a bolt for locking the door. The latch bolt is withdrawn by turning the knob, while the locking bolt is operated by a key.

Wash. The invention relates to fastening tor in position.

cross-cut saws, and the special object is to so construct the fastening means that the parts cannot become accidentally loosened; which presents no obstructions or sharp points which might injure the hand of the workman; and which may be adjusted so as to change their which can be readily disassembled to permit re moval of the handle.

> BRUSH.—S. A. VER BRYCK, Belleville, N. J The purpose here is to provide a paint-brush or the like, in which the bristles are securely attached to the head of the brush, in which the ferrule holding the bristles in position is compressed and partly imbedded in the head to hold it in place, in which a comparatively small head can be employed for holding a large quantity of bristles, and in which the necessity of extensively nailing or otherwise securing the

> PROTECTION-NOZZLE FOR FIRE-HOSE.-M. J. SANGER, New York, N. Y. The production out from the nozzle and between the firemen and the fire, so that the firemen will be protected from the smoke and gases of combustion;

KEY-RING TAG .-- H. E. MILLESON, Shelbyville, Ind. Mr. Milleson's invention consists in the forming of the tag of two separate plates, one constituting an identification plate and the mattress and the head portions of the mattress other a stamp-bearing plate, the two plates being so connected together that the stamp is justment of the bed. normally protected yet may be readily exposed to view.

BELT-LACING TOOL.-J. W. KANE and W. R. CHRISTIE, New York, N. Y. This tool is adapted to be used in lacing the ends of belts together. The invention consists in a gouge adapted to cut openings in the belt of any size desired, and a slicing knife which is adapted to cut lacings for the belt of a size such that they will fill the openings cut by the gage.

LUBRICATOR FOR SAW-BLADES.—G. E. HANZINGER and S. J. RONAN, Greenville, Miss. The aim in this instance is to provide a lubricating attachment which may be easily operated when required, whereby lubricant may be discharged at will upon the saw blade so that it is enabled to make a narrower and smoother kerf with less friction. Thus lubricated a blade requires less set or spread of teeth, and will do closer, smoother work with less force.

SICKLE-SHARPENER. — O. A. HAUBEN REISSER, Little Rock, Ark. The sharpener is for use in connection with a grind stone and to provide means for clamping a sickle bar on a support mounted on the frame of the stone. A universal joint permits movement of the sickle to give it the proper angle to the stone, and a counter balanced sickle carrier is arranged to be raised or lowered and to be moved lengthwise along the stone, so that the sharpening can be performed with quickness and conven

STIRRUP.-G. W. Hooks, Sourlake, Texas The stirrups are made rights and lefts, the right being the exact opposite of the left, and they will always hang in proper position for the insertion of the foot without twisting the stirrup leather. The inner side will not chafe the body of the horse. It may be made of any suitable material and form of body or foot plate to accord with the saddle.

NUT-LOCK .- W. R. GARNER, Palestine, Texas. This improvement in nut locks is especially in that class of nut locks and plates designed for use on railroad joints, frogs, cars, bridges, and the like, as well as on engines, iron fencing, buggies, wagons, and otherwise where similar locks can be employed.

Heating and Lighting.

PETROLEUM-BURNER FOR INCANDES-CENT LIGHTS.—E. HOLY, Berlin, Germany This invention relates to burners which have a horizontal flange around the top of the outer wick. This fiange is usually permanently connected with the outer wick tube, but according to the present invention, it is made independently thereof, and is supported by the burner gallery, for instance, by means of arms or feet which are mounted on a ring fastened to the gallery.

VACUUM-VALVE FOR HEATING SYS-TEMS .- F. SHURTLEFF, Moline, Ill. In this precious metals. Simple means are provided patent the invention is an improved valve or return of air after it has been expelled.

Household Utilities.

MATTRESS.—P. KLIMOWICZ and J. S. WORZALLA, Stevens Point, Wis. This mattress is intended to provide a comfortable and healthful position to the person, and to this end is constructed with an approximately transverse groove or depression in which the shoulder is adapted to sink, and a number of substantially longitudinal grooves intersecting the trafisverse depression to receive the forearm and a loose covering over the depressions.

COFFEE-POT .- T. J. CLEMENT, Atlantic City, N. J. This pot has a percolator which can be readily introduced and removed. The construction of the percolator is such that it holds itself fixed within the coffee pot, the member which polish the covered cores and twist the same SAW-HANDLE.—R. D. Bower, Oakville, operating also to hold the cover of the percolar manner and in one operation.

SERVING-CUP FOR BEVERAGES -T J. LEMENT, Atlantic City, N. J. The cup in this instance is for use in serving beverages, and it has improved means for refrigerating the glass containing the beverage, to the end that a everage can be kept cold even if allowed to stand a considerable time after having been served.

DIPPING DEVICE FOR BOTTLES OR JARS .- B. W. McGINNIS, Wichita, Kan. The device is for use in holding bottles or milk jars when they are being dipped to sterilize or scald them. It can be operated in a simple manner to hold a number of bottles in a convenient manner to enable them to be dipped in a vessel having a scalding or sterilizing bath.

DINNER - PAIL .- A. M. HUNT, Hampden. Maine. The invention refers more particularly to devices for carrying food and the like which includes a number of traps for liquid and solid contents and which have means for holding heat-supplying substances such as burning coke or charcoal, for maintaining the contents of the receptacle in a heated condition.

BED.-W. H. CLING, Charleston, S. C. This invention shows a form of invalid bed in which the mattress frame can be raised at the head and lowered at the foot to suit the necessities or convenience of the occupant. Efficient means are provided for actuating the parts and for maintaining the intermediate portions of the under the desired tension regardless of the ad-

COVER FOR TEAPOTS.—T. J. CLEMENT, Atlantic City, N. J. This invention is a division of the invention described in a patent the application of which was formerly filed by Mr. Clement. The improvement is useful in connection with any pot on which a beverage may be brewed from leaves or grindings; or indeed, it may be used in any connection where the contents of a serving vessel should be strained be-

ADJUSTABLE SHADE-SUPPORT.—C. P. WESTHAUSER, New York, N. Y. In this patent the invention is an improvement in shade and such like supports, the present embodiment of which belongs to that class of such devices in which the shade-supporting arms are adjustable to and from each other to accommodate shades of different length.

Machines and Mechanical Devices.

STARTING DEVICE FOR THE COM-RESSED-AIR MOTORS OF SELF-PRO-PRESSED-AIR PELLED TORPEDOES .- A. E. Jones, Fiume, Austria-Hungary. This invention consists in particularly connecting the delay action flap of ordinary construction with the reducing valve of the pressure reducer arranged between the compressed air reservoir and the motor, for dispensing with the moderating part of air admission valve ordinarily arranged between the reducer and reservoir, and the auxiliary air supply valve for disengaging or operating the gyroscope, thereby simplifying the mechanism of the torpedo while rendering it more certain in its operation.

GRINDING AND PULVERIZING MILL.—J. J. KNIGHT, Alameda, Cal. The invention relates more specifically to a mill in which communicating rollers are arranged in concentric circles upon a supporting member, and have concentric pressure rings arranged upon each circle of rollers and held resiliently and adjustably in position thereupon to force the rollers firmly against the supporting member.

WASHING-MACHINE.—R. Twohig, Salina, Kan. The intention is to provide a machine which can be driven by hand or by power, in which clothes, household linen, etc., can be laundried efficiently, in which the cleansing is effected by the pounding action of a beater upon the articles, which are immersed in a washing fluid such as soapy water, and in which the articles are positioned preferably upon a perforated, false bottom.

ROTARY VALVE.—S. YANKAUER, New York, N. Y. An object of this invention is to provide a valve in which the valve plug is resiliently held in place, so that leakage is effectively prevented, and in which the rotation of the valve in opening and closing the same tends to continually grind the valve plug and seat and maintain a perfect fit.

GRADER OR DITCHING-MACHINE.-W. L. DAVIS, Wabbaseka, Ark. The invention comprises a pair of blades or boards which are disposed at an acute angle to each other, the arrangement being such that when the implement is advanced one of these blades or boards presents itself in an inclined position so that its lower edge will operate as a scraper on the surface of the earth.

MOUNTING 'FOR BOTTLE - WASHING BRUSHES .- A. N. DAVIS, New York, N. Y. In the present patent the invention has reference to mechanism to be used in connection with bottle-washing brushes, the inventor's more particular purpose being to produce a mounting provided with a spring-controlled mechanical movement for holding the brushes in good position for washing the bottle.

WRAPPING, TWISTING, AND POLISHING MACHINE.-W. J. CAREY, Trenton, N. J. The purpose here is to provide a machine, arranged to cover a plurality of wires or cores with paper or like wrapping material, and then

PARACHUTE.-T. L. ZOOK, Lima, Ohio. In

conjunction with a sail or kite to extend it; and the inventor's objects are to provide means for effecting the opening of the parachute in descent; to afford facilities for folding and stowing the device, and to provide a durable and simple construction of the several parts of the parachute and its entirety.

CAPPING-MACHINE. - C. A. YOUNGMAN, Louisville, Ky. The intention of the inventor is to provide a machine, arranged to press the cap or capsule snugly onto the head and neck of the receptacle, without danger of marring the cap or capsule, or scratching or removing the paint, wax, or other material with which the cap is decorated.

Railways and Their Accessories.

SWITCH MECHANISM.—F. F. Young, Lowell, Ohio. The invention pertains to railway switches, and particularly to the switches of light railways such as trolley tracks. The inventor's aim is to provide means for operating the switch from the car platform so as to obviate the necessity for operating the switch follow that of the dictionary and should be by hand.

AUTOMATIC SWITCH-STAND. — E. E. STAGGS, Hachita, New Mex. An object here is to provide a switch in which the target will always indicate the true condition of the switch. This obviates a grave danger which arises from the use of switch stands of the ordinary kind | THE PHOTOGRAPHIC MANUAL. since with this invention there must be a positive movement by some one who wishes the switch to be changed before the target will indicate such change. The change made, the target will be shifted to indicate the change and will be positively locked in its shifted posi-

LOCOMOTIVE ASH-PAN.-J. S. Downing, Atlanta, Ga. The inventor's object is to provide a novel positively operating construction for discharging ashes from the ash pan. This is an automatic self-cleaning ash pan having a system of hoes attached to the piston rod, and a cylinder adapted to receive fluid pressure for reciprocating the hoes in the ash pans for discharging the ashes thereon.

RAIL CHAIR AND BRACE.—E. JANDREAU Cherry Valley, N. Y. The object of the invention is to provide a chair and brace, by means of which railroad rails can be securely held in place upon the cross ties, and which serve to brace the rails against lateral movement at curves and other points of the track where such bracing is necessary.

METALLIC CROSS-TIE AND RAIL-CLAMP. -H. S. KILBOURNE, Washington, D. C. An object of this invention is to provide a cross-tie of light weight but strong and durable. In carrying this out I-beams of standard sizes and shapes are used, thereby reducing cost of manufacture. The tie requires but few bolts, the main connecting member being a clamp of a peculiar form.

Pertaining to Recreation.

MOVING-PICTURE DEVICE. - W. HEN-DRICK, New Haven, Conn. The object of the present invention is to provide certain improvements in chaplets and shrines of the holy rosary, whereby actuating mechanism is employed and the endless web containing pictures is properly actuated, to accurately display one of the pictures at a time and to display the several pictures in the proper order according to the intended devotional exercise.

Pertaining to Vehicles.

THILL-COUPLING .- V. B. HENBY and H. FINTEL, JR., Hardy, Neb. The main object in this case is to provide an improved means for enabling the draft eye to be detached or inerted, while at the s ... time means are provided for holding the draft eye in close contact with the coupling pin to prevent rattling of the

POLE-TIP.-J. W. DEAM, Geary, Okla. The invention relates to tips for wagon poles and the like, and more particularly such as have resiliently controlled means for securely holding a neck yoke in place on the pole. In operation, the latch cannot drop out through the slot of the casing, as the stop with its shoulders, which are transversely disposed with respect to the slot, is covered by the end of the pole.

PNEUMATIC TIRE.—P. I. VIEL, 37 Rue de Rivoli, Paris, France. This invention relates to a tire characterized by the use of a lining formed of a metal cable of wire. This packing or lining is intended to entirely do away with ruptures resulting from excessive pressure or excessive weight, or overheating and punctures. This lining diminishes in no way the flexibility of the tire.

BOLSTER .- J. HEIMLICHER, Defiance, Ohio. The aim in this instance is to provide a bolster for wagon bodies and the like, which is light in weight and inexpensive to manufacture, and which can be easily fashioned from standard structural iron or other metal pieces, such as I-beams and channels.

Designs.

DESIGN FOR A CUT-GLASS DISH.—T. B. C_{LARK} , Honesdale, Pa. This highly ornamental dish is of a circular form and its height is about one-half the diameter of the top and open part. The pattern cuttings are of great variety and exquisite design.

TATUM, Athens, Texas. The bowl in this orna-

handle has a symmetrical curve. The words Dum Tacket Clamet are inscribed across the bowl and also large initial letters W. O. W. arranged vertically.

Note.—Copies of any of these patents will be furnished by Munn & Co. for ten cents each. Please state the name of the patentee, title of the invention, and date of this paper.

NEW BOOKS, ETC.

THE COMMERCIAL PRODUCTS OF INDIA. By Sir George, Watt. New York: E. P. Dutton & Co., 1908. 8vo.; 1,189 pp. Price, \$5.

This work is an abridgment of "A Dictionary of the Economic Products of India," which was published in 1893-4, and which has been out of print for some time. The government of India therefore decided that a correct and abridged edition should be brought out. The instructions provided that the work should be limited to a single volume, the arrangement of which should confined to products which are at present of prospective industrial and commercial importance. The book is a monumental work, and represents a vast amount of labor. It will prove valuable to those who are in any way dentified with Indian industries.

Edited by H. Snowdon Ward. London: Dawbarn & Ward, Ltd. New York: Tennant & Ward. 12mo.; 287 pp. Price, paper, 50 cents; cloth, \$1, postage

This is the fifth edition of an excellent English manual which incorporates the figures, facts, and formulæ of photography, and is a guide to their practical use, and is intended for all photographers. This collection of formula is one of the best that we have ever seen. It is a book which should be in the hands of every photographer.

THE ANGLER'S GUIDE. A Manual for Campers and Anglers. Edited by Wainwright Randall. New York: The Field and Stream Publishing Company, 1909. 18mo.; 242 pp. Price, 50 cents.

This little volume contains a description of all popular fresh-water and salt-water fish. It describes tackle and bait for the expert angler; it gives complete information on how, when, and where to fish, and a summary of the fishing resorts of the United States and Canada. The book is admirably arranged, and is very well printed. Its form is so convenient that it can be carried in the pocket. Among the features which appeal to us particularly are the views and plans of bungalows, the fishing charts, and the directions for preparing food suitable for a fishing camp. The book should be in the possession of every fisherman.

The tenth edition of this useful work has just come from the press, and maintains the reputation of its predecessors for completeness and reliability. The Directory this year contains over 32,000 directors, each director's name being followed first by the name of the firm or company with which he is directly associated, and then by all the companies in which he is a director. Select lists of corporations in banking, insurance, transportation, manufacturing, and other lines of business alphabetically arranged, accompanied in each case by the names of the company's officers and directors, are to be found in the appendix, as well as a list of the principal exchanges in New York, with their officers and managers. This is a book which no business house dealing with a large number of companies or their stocks and desiring to know by whom their clients' interests are controlled, can afford to be without.

THE IMPLEMENT BLUE BOOK. St. Louis: Midland Publishing Company, 1909 8vo.; 460 pp.

This is a very useful book of reference for all users of or dealers in vehicles of all kinds, agricultural machinery and implements. A remarkable feature is the simplicity with which one can find any name or subject heading one wants, the book being described as "self-indexed, double-indexed, and cross-in-dexed." It begins with a classification of manufacturers in the alphabetical implements they make, following with vehicles in the same manner. Then comes a list of manufacturers in alphabetical order, with lists of the specialties they make, and then a list of branch jobbing and transfer houses in geographical order, with the names of manufacturers whose lines they handle.

ENGINE LATHE WORK. By Fred H. Colvin. New York: Hill Publishing Company, 1909. 16mo.; pp. 180. Price. \$1.

The writer is Assistant Editor of the American Machinist, and is the author of many well-known books on mechanical subjects. The present volume gives practical suggestions which will give the young machinist or apprentice the foundation principles of engine lathe work. The illustrations number 127, and are well executed. The author states that while the suggestions have been written especi-DESIGN FOR A TOBACCO-PIPE.—J. M. ally for those with a limited experience, it is atum, Athens. Texas. The bowl in this orna-quite probable that many of the ideas and mental design represents the body of a tree with suggestions may be new to some of the older

this parachute rigid guys or braces operate in several roots sawed off close at the base. The men who have not had a chance to see what other shops were doing.

> RADFORD'S ARTISTIC BUNGALOWS. Unique Collection of 208 Designs. Chicago and New York: The Radford Architectural Company, 1908. 4to.; pp. 221. Price, \$1.

> In the last three years the number of bungaows which have been built in the United States has increased by leaps and bounds, and whole farms are being split up into lots for the erection of bungalows consisting of from two to five or more rooms. The work before us consists of a collection of wash drawings and floor plans. Plans and specifications for any of them are furnished by the publishers at moderate rates. The illustrations are hardly as attractive as they would be if they were made from photographs of bungalows which have actually been built.

THIRD REPORT OF THE WELLCOME RE-SEARCH LABORATORIES AT THE GOR-DON MEMORIAL COLLEGE, KHARTOUM. Andrew Balfour, M.D., B.Sc., F.R. C.P. Edin., D.P.H. Camb., Director. Published for Department of Education, Sudan Government, Khartoum, by Balliere, Tindall & Cox, 8 Henri-etta Street, Covent Garden, London. Depot for U. S. A.: Toga Publishing Company, 45 Lafayette Street, New York city, 1908. 4to.; pp. 476.
The admirable work conducted in the Well-

ome Research Laboratories is undoubtedly familiar to our readers. The laboratories were established to promote technical education in general; to further the study of tropical disorders, especially the infective diseases of both man and beast peculiar to the Sudan : to render assistance to the officers of health and to the clinics of the civil and military hospitals; to aid experimental investigations in poisoning cases by the detection and experimental deter mination of toxic agents, particularly the obcure potent substances employed by the natives of the Sudan; to carry out such chemical and bacteriological tests in connection with water, food stuffs, and health and sanitary matters as may be found desirable; to promote the study of disorders and pests which attack food and textile produce and other economic plant life in Sudan; and to undertake the testing and assaying of agricultural, mineral, and other substances of practical interest in the industrial development of the Sudan. The two volumes of reports previously issued by the laboratories cover the period from the foundation of these laboratories in 1903 to 1906. The third report completes the record up to 1908. The work of the laboratories has been so far extended that the latest report contains some 480 pages or detailed records of many interesting experiments, and researches principally connected with tropical medicine. The volume is prousely illustrated, and includes many valuable THE DIRECTORY OF DIRECTORS IN THE Colored plates. Simultaneously with the Third CITY OF NEW YORK. New York: The Audit Company, 1909. 12mo.; 860 pp. A Review of the Progress made in Tropical a Review of the Progress made in Tropical Medicine during recent years, compiled by Dr. Balfor and Dr. R. G. Archibald.

> DICTIONARY OF CHEMICAL AND METALLURGI-CAL MACHINERY, APPLIANCES, AND MA-TERIAL MANUFACTURED OR SOLD BY ADVERTISERS IN ELECTRO-CHEMICAL AND METALLURGICAL INDUSTRY. First Edition. New York: Electro-Chemical and Metallurgical Industry, 1909. 12mo.; pp. 182. Price, 50 cents cents.

MORPHOLOGIE DE L'INSECTE. Charles Janet. Limoges, France: Imprimerie-Librairie Ducourtieux et Gout, 1909.

INDEX OF INVENTIONS

For which Letters Patent of the United States were Issued for the Week Ending August 17, 1909,

AND EACH BEARING THAT DATE

[See note at end of list about copies of these patents.]

	Adding machine, C. W. Gooch	931,410
,	Addressing machine W F Kellett	931,619
	Addressing machine, W. F. Kellett. Advertising device, M. H. Singer Advertising machine, F. W. Remer. Aerodart, C. R. Bannihr.	931,509
	Advertising muching F W Remer	931,218
	Acredent C D Dennih	931.026
,	Air brake, Turner & Farmer	931,237
. '	Air brake, Turner & Farmer	
٠	Air brake system, E. M. Swift	931,23 4
•	Air motor or locomotive, Pittman & Harri-	001 040
,	son	931,643
,	Air ship, R. Schmiechen	931,225
,	Amusement device, F. W. Nall	931,139
	Annunciator board, J. Zickel	931,548
L	Armatures for alternating current motors,	
•	winding of, B. C. Shipman	931,150
	Atomizer, Venner & Brown	931,240
	Automobile lock, Crim & Loy931,684,	931,685
-	Automobile lock, Crim & Loy931,684, Automobile rear axle, F. C. Miller	931,451
	Automobile wheel. J. A. Fleming	931.403
•	Awning, M. L. Bond	931,259
	Awning, M. L. Bond	931,658
	Axle box lubricating device, car, H. C.	•
		931,053
•	Gamage	931,468
	Baker's goods, milk, postal packages, news- papers, and the like, arrangement for	,
	papers, and the like, arrangement for	
,	receiving, W. Eichelkraut	931,285
	Baking powder, W. A. Beatty	931,027
•	Baking utensil, potato, J. F. Fairbanks	931,587
	Basin, toilet, W. Rieck	931,489
	Batteries, preparing alkaline electrolytes for storage, D. P. Perry	001,100
•	storage D P Porry	931.082
l	Battery elements, preparing storage, D. P.	001,002
	Perry	931,081
•	Bearing for upright shafts, step, W. H.	001,001
•	Larrabee	931.069
	Beater, M. A. Valy	931,100
	Bed bottom, W. Shannon	931,149
l	Red or denote per Williams & South	931,539
	Bed or douche pan, Williams & Scott Bedstead lock or joint, M. D. L. Martin	931,447
	bedstead lock or joint, M. D. L. Martin	931,447

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MUNN & CO., 361 Broadway, New York Branch Office, 625 F St., Washington, D. C.

Beer drawing apparatus, Handy & Phillips	931,297
Bell ringer, E. Wilson	931,108 931 7 72
Bilge drainer, C. W. Moore	931,633
Beer drawing apparatus, Handy & Phillips. Bell ringer, E. Wilson. Bell striker, T. L. Wilson. Bilge drainer, C. W. Moore. Biscuits, machine for making shredded wheat, W. E. Williams. Bit. See Boring bit. Binst and pressure meter, E. H. Schulz Blasting device, J. Phillips Blowpipe, E. S. Kinball. Boat, W. N. Bell. Boat, W. N. Bell. Boat and tent, convertible, J. Vag:hi. Boller tube cleaner, J. Zilliox Boll weevil exterminator, J. W. Evans. Bolt and nut lock, Egenas & Chapman. Book holder, E. S. Antisdale Book, loose back, C. Chivers. Boring bit, expansible, L. W. Garner. Bortle, L. V. Phillips Bottle cap, A. M. Miller. Bottle filling and capping head, G. Kirke- gaard Bottle filling and capping machine, T. G.	931.243
Bit. See Boring bit.	001,010
Blast and pressure meter, E. H. Schulz	931,348 931.341
Blowpipe, E. S. Kimball	931,623
Boat and tent convertible J. Vag:hi	931,177 931,529
Boiler tube cleaner, J. Zilliox	931,245
Boll weevil exterminator, J. W. Evans	931,40 <u>1</u> 931 187
Book holder, E. S. Antisdale	931,111
Book, loose back, C. Chivers	931,679 931 593
Bottle, L. V. Phillips	931,216
Bottle cap, A. M. Miller	931,450
gaard	931,624
Redington	931,649
Rottle filling machine T Roberts	931 344
Bottle stopper, G. Kirkegaard	931,625 931 373
Box, A. Sabor	631,655
Box strap reel, A. Griesbeck	931,294
carrier for, A. Petersen	931,083
Braiding machines, etc., carrier for, A.	931.084
Brake shoe adjuster, O. S. McCurdy	931,212
Bread raiser, J. M. McIntosh	931,075 931 154
Brine cooling apparatus, G. F. Dickson	931,687.
Brush F. M. Hanaway	931,687• 931,290 931,602
Brush, rotary tooth, C. L. Phillips	931,143
Bottle stopper, G. Kirkegaard Box, A. Sabor Box A. Sabor Box atrap reel, A. Griesbeck Braid, cord making, and similar machines, carrier for, A. Petersen Braiding machines, etc., carrier for, A. Petersen Brake shoe adjuster, O. S. McCurdy Bread raiser, J. M. McIntosh Brick molding machine, C. Simpson Brine cooling apparatus, G. F. Dickson Broom, S. F. Frazier Brush, F. M. Hanaway Brush, rotary tooth, C. L. Phillips Brush stud support, B. A. Behrend Building block molding machine, A. L.	931,376
Building block molding machine, A. L. Post	931,044
Burglar screen, E. A. Wayland	931,395 931,3 6 0
Cabinet for the sacristy, R. A. McEachen	931,462
berre be de G. B. Dusin-	931,399
Building block molding machine, A. L. Post Burglar alarm, G. J. Deffner. Burglar screen, E. A. Wayland. Cabinet for the sacristy, R. A. McEachen. Cable hanger clamp, S. B. & G. B. Dusinberre Cager and sump guard, G. Holmes. Calorimeter, C. J. Emerson. Can capping machine, G. W. E. Brooks. Can filling machine, C. S. Bucklin. Cans and their heads, machine for cleuchingsheet metal, Adriance & Calleson. Cans to operating mechanisms, device for	931,203
Can capping machine, G. W. E. Breoks	931,189 931,262
Can filling machine, C. S. Bucklin	931,561
sheet metal. Adriance & Calleson	931,022
Cans to operating mechanisms, device for	001 404
Candy, sugared nut. McDonald & Hopson	931,137
Cap, miner's, I. M. McPherson	931,463
minating, W. E. Miller	931,454
Capping machine, C. A. Youngman	931,244
Car coupling, G. E. Tomlinson	931,020
Car coupling, E. F. Pendexter	931,338
Garrett	931,193
Car fender, G. W. Mahan	931, 326
Car side bearing, railway, J. F. Courson	931,681
Carbureter, M. D. Colbath	931,386
sheet metal, Adriance & Calleson. Cans to operating mechanisms, device for feeding, Krummel & Taliaferro. Candy, sugared nut, McDonald & Hopson. Cap, miner's, I. M. McPherson. Caps, device for applying protectors to fulminating, W. E. Mfller Capping machine head, G. Kirkegaard. Car coupling, G. E. Tomlinson. Car coupling, G. E. Tomlinson. Car coupling, G. E. Tomlinson. Car draw bar and extension shank, M. A. Garrett Car framework, E. C. Anderson. Car side bearing, railway, J. F. Courson. Carton, egg, R. M. Odell. Cash register attachment, O. K. Sletto. Cashet lamp for hearses or funeral cars, adjustable, Roe & Antes. Cellulose article, colored, O. Muller. Cement and making same, package of sticky. A. Thoma.	931,637
Cash register attachment, O. K. Sletto	931,349
justable, Roe & Antes	931,490
Cellulose article, colored, O. Muller	931,628 931.634
Cement and making same, package of	001.050
Centrifugal apparatus. H. E. Warren	931,350 931,707
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Cement and making same, package of sticky, A. Thoma Centrifugal apparatus, H. E. Warren. Centrifugal apparatus, H. E. Warren. Centrifugal screen, W. R. Cunningham Characters on sheet material, machine for impressing, C. B. Stilwell Chasing mill working in looped paths, G. Eirich Chenile strip manufacturing mechanism. W.	931,585 931,260
Chenile strip manufacturing mechanism, W. P. Zimmermann Chilian mill, W. B. Easton Chuck, drill, C. W. Manzel Chuck release, lathe, W. L. White Churn M. V. Dudley	
Chilian mill, W. B. Easton	931,365 931,18 0
Chuck, drill, C. W. Manzel	931,327 931,167
Chuck, drill, C. W. Manzel. Chuck release, lathe, W. L. White Churn, M. V. Dudley Cigar, F. Meyer	931.583
Churn, M. V. Dudley Cigar, F. Meyer Cigar machine, F. E. Kelsey.	931,629 931,314
Circle divider, N. Perris	931,582 $931,080$
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A. Drucklieb Circle divider, N. Perris Circuit breaker, Browne & Howell Clasp. See Veil clasp. Clasp, Albertoni & Tropeano Clock clasp is described winding States & Po	931,023
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Concrete mold, D. E. Tingley	931,351

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Concrete post E. U. Down	85
Connection for co-operating members, flexible, J. E. Webster. 931.1 Container, safety. W. Asbury 931.3 Control switch and system, H. D. James, 931,126, 931.2	205
Conveyer, cross, C. L. Gardner. 931.6 Cooker, steam, F. C. Roberts. 931.0 Cookers, food tray for steam, M. A. War- ner 931.5	533
Cooking utensil, I. E. & R. Q. Lincoln. 931, E. Cooking utensil, I. E. & R. Q. Lincoln. 931, Corn cabinet, seed storage, S. Babeock. 931, 6. Cotton folder, F. Phelps. 931, 5. Coupling, J. G. Zimmerman. 931, 1. Croquet arches, socket post for supporting, H. B. Collier 931, 5. Cross tie and rail clamp, metallic, H. S. Kilburne. 931, 6.	73
H. B. Collier 931.5 Cross tie and rail clamp, metallic, H. S. Kilbourne 931.6 Crossover, removable, C. B. Ryan 931.6 Cultivating attachment, C. S. Norcross 931.3 Cultivator swivel wheel attachment, S. Seit-931.6	322
Cultivator swivel wheel attachment, S. Seitner, Jr. 931,5 Culvert flexible joint. J. Doyle. 931,5 Current motor, variable speed alternating,	504 581
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and apparatus for producing M. M. Osnos nos)95)29 1 253
Derrick platform and turntable, J. W. Page 931,7 Desk, R. T. Jackson, Jr. 931,5 Dish, butter, F. Schille 931,4 Dock, dry, L. M. Cox. 931,1	182
Door attachment, screen, A. R. Gordon. 931,	247
Strong 931,2	052 i 667 6 502 219 3
Draw gear apparatus. J. F. Courson. 931,4 Drawbridge gate, automatic, A. Lichtfuss. 931,4 Dress shield, E. N. Gillard. 931,6 Drier, W. E. Koop. 931,6	382 39 591 395
Drilling machine, stay bolt. J. Hocking 931, Drop light bracket, adjustable, P. L. Tenucy 931, Drying and heating apparatus, L. Turk 931, Dye and making same, authracene, F. Kacer 931, 101, 102, 103, 103, 103, 103, 103, 103, 103, 103	119 162 198 1818
Door, Storm, F. A. Schureman	274 274 233 706
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Electrode, arc lamp, S. P. Wilbur	169 145 542
Electrical distribution system, B. Franken- field	570 224
Gilson & Beattie 931, Elevator mechanism safety. II. O. Barnes. 931, Elevator safety device. E. E. Moulton. 931, Emulsion and producing the same, J. Stock-	393 175 211
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Explosive engine, W. F. Beaton. 931, Fabric, E. H. Outerbridge. 931, Fanning mill, L. O. Hage . 931, Fastening device, Layman & Bouthillier. 931, Fastening, self-locking, G. Adams. 931.	469 06 0 131
Engine electromagnetic igniter, explosion, G. Honold	528 196
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Fence post F. E. Saunders. 931, Fences, wire entanglements, etc., standard or support for wire, L. Andersen. 931. Filter, E. Burt. 931.	554 267
Filter, E. Burt 931. Filter: Pendergast & Hinsley 931. Filtering bed. P. F. Bussman 931. Fire alarm automatic P. Bohini 931. Fire alarm keys, device for holding, A. & A. Iske 931. Fire oscape, E. J. Cooke 931.	377
Iske 931 Fire escape, E. J. Cooke 931 Fire escape, G. W. Brooks 931 Fire escape, traveling. L. Otter 931 Fire extinguisher and other air bressure liquize ejecting vessel. H. T. Blake 931 Fire extinguisher, automatic stationary, W. 1931	702
Fire extinguisher, automatic stationary, W. Bsty 931. Firezrm. W. L. Marble 931. Firearm revolving. W. Ringqvist 931. Fishing rod, E. H. Crane. 931.	190 328
Fishing rod, E. H. Crane. 931. Flatiron, G. H. Heindselman 931. Floor scraper, F. J. King. 931. Floor scraper, F. F. Hase, reissue. 13. Flue collar and nine supporter adjustable.	198
Firezem. W. L. Marble 931. Firezem revolving. W. Ringqvist 931. Fishing rod, E. H. Crane 931. Fishing rod, E. H. Crane 931. Floor scraper, F. J. King 931. Floor scraper, F. F. Hase reissue 131. Flue collar and pipe supporter, adjustable A. L. McElvain 931. Flushing apparatus. C. A. Wulf 931. Folding machine, R. C. Seymour 931. Folding table, J. A. Keck, reissue 13, Ford and spade fulcrum attachment, S. L. Conde 931.	546
Furnace, J. Caygill	093 565
Furnace feeder, L. P. Bolander. 931, Furnaces, firing, G. L. Prentiss. 931, Furnaces, fine indicator for, F. Gelstharp, 931, Furnitume, convextible, F. H. Henning. 931, Furnitume, convextible, F. M. Denoughang.	258 645 594 304
Furnace feeder, L. P. Bolander. 331, Furnaces, faring, G. L. Prentiss. 931, Furnaces, faring, G. L. Prentiss. 931, Furnaces, flame indicator for, F. Gelstharp. 931, Furnaces, F. P. Poole. 931,476 to 931, Game table. J. L. Patton. 931, Garbage and like can. H. C. Buchmaier. 931, Garment, W. S. Barker. 931, Garment, W. S. Barker. 931, Gas burner, W. G. Frazeur. 931, Gas burner, W. G. Frazeur. 931, Gas engine, A. S. Krotz. 931, Gas engine, C. T. Wade. 931, Gas generator, N. Goodyear. 931, Gas igniting device. electric, H. Jameson. 931, Gas producer, F. Muller. F. Scholberger, 931, 931, Gas producer, F. Muller. F. Scholberger, 931, 931, 931, 931, 931, 931, 931, 931	478 478 ,470 ,266 248
Garment sleeve, J. G. Hochtuhl. 931 Gas burner, W. G. Frazeur. 931 Gas burner, H. Ruppel. 931 Gas engine, A. S. Krotz. 931 Cas engine, G. W. W. States 931	711 051 654 319
Gas engine, C. T. Wade. 931. Gas generator. N. Goodyear. 931. Gas igniting device, electric, H. Jameson. 931. Gas producer, F. Muller. 931. Gas purifying apparatus. F. Sepulchre. 931. Gaseous fumes or smoke, treating corrosive,	293 427 460 229
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A NEW SPEED INDICATOR FOR MARINE PROPELLERS.

(Continued from page 156.)

function enters largely. Each marine plant has its most efficient cruising speed, and in the case of cargo-bearing merchant marine vessels, every pound of coal saved means increased earnings, also increased cruising area to warships. When this economical speed had been determined, with a tachometer system consisting of a plurality of indicators distributed about the vessel to guide, the engines can be kept at this rate of speed accurately and with but slight effort. The captain, in his cabin or on the bridge, the chief engineer when off duty-all can keep track of exactly what rotation speed is being maintained.

The accuracy of dead reckoning is greawy facilitated by an exact knowledge of what engine speeds have obtained during stated and frequent intervals of time, instead of having to take the total number of revolutions over a protracted period and guess roughly at the distance traveled; because the distance traveled per minute by the ship at say 100 R. P. M. is not increased in proportion when 125 R. P. M. obtains. Therefore, during long periods the rate of speed of the shaft may vary considerably with no tachometer to guide the man at the throttle.

Efforts along this line have been made for a number of years, but have been productive of no dependable and accurate device prior to the invention of the system which is the subject of this article.

Centrifugal devices are not susceptible

to mechanical transmission to various remote parts of the vessel, and lack extreme accuracy over protracted periods of operation. Pneumatic devices, operated by air-pumps actuated by the propeller shaft, are less accurate. Electrical tachometers have failed in accuracy heretofore because of the error introduced, and varying from day to day, by rubbing or abutting contacts becoming foul, thereby introducing a resistance in the circuit with corresponding inaccuracy of reading of a voltmeter operated by the dynamo, calibrated in R. P. M. of the propeller shaft. Owing to the former use of direct-current instruments, commutators and brushes were necessary on the magneto. The spring tension of these brushes varied, the commutator became oxidized and covered by oil from the bearings, and considerable error crept in. As a warship going ten knots per hour with engines turning over 72 R. P. M. is not traveling ten knots at 71 or 70 R. P. M., it is seen that a tachometer, to be of value, must be accurate to a fraction of a revolution, and maintain its calfbration.

All reciprocating engines, owing to the use of connecting rods between the crank and the piston, impart rotation to their shafts of constantly varying angular velocity. The fewer the number of cylinders or the slower the speed of rotation, the greater this variation. These variations are smoothed out more or less by the flywheel on the stationary engine, but a marine engine has no flywheel except a propeller, the weight of which is not sufficient to possess flywheel action to any extent. Therefore, any tachometer actuated by the propeller shaft by gearing or otherwise, has imparted to it an unsteady rate of speed. If the tachometer is geared up to the shaft so that it will rotate faster than the shaft. any momentary irregularity in the revolution of the main shaft is multiplied in the tachometer proportionally to the ratio of gearing between the main shaft and the tachometer. Therefore, whatever indicating device is used in connection with the tachometer will pulsate, and the reading of the pointer on the scale of the instrument will be largely a matter of guesswork between two values of low and high. Hence it is evident that some sort of compensating device must be used to take up these momentary fluctuations of the propeller shaft, and impart to the generator of the tachometer a steady av-

(Continued on page 168.)

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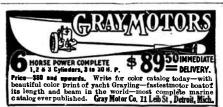
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	Handle loop, W. S. Maxwell	١
١	Hay loader, S. M. Wixcel 931,109 Head rest, W. P. Clugsten 931,181 Heater See Ford weet sheeter	ı
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١	Heating device, orchard, F. E. Barney 931,557 Heating system, J. Collis	
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	Macher	
	Load binder R. L. Boyd 931,710 Lock J. Blaszczyk 931,256 Lock L. J. Harris 931,603	١
	Locomotive asn pan, J. S. Downing 931,580	ı
١	Loom, haircloth, G. S. Cox. 931,276, 931,683 Magnesium, electrolytic production of, Sew-	i
	Inson	١
	H. R. Ladd	ļ
	Mail pouch receiving and delivering appar- atus for railway cars, etc., C. W. Broughton	
	Broughton 931,263 Mailing machine, J. W. Orr 931,639 Mattress, I. J. Weinberg 931,361 Mattress strap, W. W. Allen 931,024 Measuring apparatus, whey and milk, J. 931,024	
	Measuring apparatus, whey and milk, J. Livingston 931,071 Measuring instrument, M. Picard 931,475 Measuring surface areas, machine for, L. O. Ramsdell 931,445	
	Measuring surface areas, machine for, L. 0. Ramsdell 931,144 Meat tenderer, M. E. French 931,590	
	Metal shearing machine, Roesch & Wright. 931,220 Metals, welding, H. Goldschmidt (reissue). 13,010	1
	Metering panel board, A. C. McWilliams 931,464	1
1	Mining apparatus, M. Goldsmith 931,037	1
•	Mold ramming apparatus, H. Henderson,	ı
i	Motive fluid, producing, H. Maxim 931,135 Motor brush holder. H. C. Grant 931,415	ı
	Motor controller, H. W. Cheney 931,384 Mower attachment, lawn, O. S. Tuttle 931,527 Music leaf turner, H. T. E. Covert 931,572 Music recorder, A. Saumell 931,494	ı
	Musical instrument, brass wind, C. G. Conn. 931,273 Musical instrument, electrical, G. H. Davis. 931,281 Musical instruments, rotary value for wind	ı
	C. G. Conn 931,039 Nailing machine, J. M. Wiggin 931,103 Negotiable instrument H A Anderson 931 246	
,	C. G. Conn 931,039 Nailing machine, J. M. Wiggin 931,107 Negotiable instrument, H. A. Anderson 931,246 Nut cracker, W. M. Burkle 931,562 Nut lock, C. Girardot 931,409 Optical instrument, C. B. Boyle 931,673	ı
1	Ore crusher, C. O. Michaelsen	I
t	Ore reducing furnace, G. F. Rendall 931,145 Ore separating apparatus, W. H. Silberhorn. 931,153 Organ, folding, Caulkins & Wienand 931,678	ı
o t	Nut lock, C. Girardot 931,409 Optical instrument, C. B. Boyle 931,673 Ore crusher, C. O. Michaelsen 931,210 Ore granulator or pulverizer, J. G. Kirksey 931,210 Ore granulator or pulverizer, J. G. Kirksey 931,316 Ore separating apparatus, W. H. Silberhorn 931,153 Organ, folding, Caulkins & Wienand 931,678 Outlet box construction, E. W. Stull 931,678 Outlet box construction, E. W. Stull 931,672 Oven heat regulator, G. A. Stewart 931,232 Package fastening member, W. M. Conrad 931,559 Package tie, E. W. Milhado 931,631 Packing, cinch, R. R. Keith 931,128 Pail, H. E. Kerr 931,313 Paint, varnish, and lac, composition for removing dried, R. G. Stewart 931,515 Pain. See Douche pan. Paper bags, etc., machine for making, A. Darvas 931,041 Paper balder total F. H. Hoherg 931, 118	
	Package tie, E. W. Milhado 931,631 Packing, cinch, R. R. Keith 931,128 Pail. H. E. Kerr 931.315	
•	Paint and varnish remover, L. Ornstein 931,335 Paint, varnish, and lac, composition for re- moving dried. R. G. Stewart 931,519	
•	Pan. See Douche pan. Paper bags, etc., machine for making, A. Darvas 931,041	
i	Darvas 931,041 Paper holder, toilet, F. H. Hoberg 931,118 Paper pasting machine, wall, A. C. Ross 931,492 Paper shell making machine, J. Chesney 931,269	
ı	Partition or book support, movable, Wheeler & Hilckman 931,362	Н
s	Pasteurizing holding tank, J. E. Amend 931,025 Pavement heating and rolling machinery, bituminous, Prescott & Kerns 931,085	
ã	Partition or book support, movable, wheeler & Hilckman 931,362 Pasteurizing holding tank, J. E. Amend 931,025 Pavement heating and rolling machinery, bituminous, Prescott & Kerns 931,085 Pegging machine, J. F. Davey 931,085 Penholder fountain attachment, D. 0. Vaughan 931,530 Percussion engine, W. Mauss 931,449	-
y	Vaughan 931,530 Percussion engine, W. Mauss 931,441 Permutation lock, W. Erhardt 931,287 Phonograph needle receptacle, W. E. Watson 931,103 Phonograph records and indexes combined therewith, cabinet for holding disk, W. A. Hobbs. 931,426	1
,	Phonograph records and indexes combined therewith, cabinet for holding disk, W. A. Hobbs	
	A. Hobbs 931,426 Phonograph records and other flat articles, holder or case for, A. C. Hafely 931,600 Photographic appliance, G. F. Fraley 931,050 Photographic film pack, daylight loading, J. E. Thornton 931,525 Photographic machine, automatic, J. F. Raders 931,485	
,	Photographic film pack, daylight loading, J. E. Thornton	
•	Raders 931,485 Piano, automatic playing, French & O'Brien 931,192 Piano pedal auxiliary I. Virgillito 931 685	
•	Picture molding, L. Cholet 931,566 Pipe coupling, T. E. Williams 931,170 Pipe coupling W. H. Hamman 921,270	
-	Planter, potato, P. Bernhardt et al. 931,176 Plow, E. B. James 931,122	
	Photographic machine, automatic, J. F. Raders 931,485 Piano, automatic playing, French & O'Brien 931,192 Piano pedal, auxiliary, J. Virgillito 931,682 Picture molding, L. Cholet 931,566 Pipe coupling, T. E. Williams 931,175 Pipe coupling, W. H. Hammon 931,290 Planter, potato, P. Bernhardt et al 931,172 Plow, E. B. James 931,122 Pneumatic elevator, A. Rosenthal 931,242 Pocket, J. Pensalek 931,242 Pole changer, automatic, Williams & Welch 931,244 Polishing machine, E. Cavicchi 931,343 Post hole digger, T. Hardy. 931,061 Potato bug destroyer, A. Lindahl 931,444	
	Polishing machine, E. Cavicchi 931,385 Post hole digger, T. Hardy 931,061 Potato bug destroyer, A. Lindahl 931,436 Pressure regulating device O. Onstud 931,336	
	Prime movers, suspension means for, R.	П
	Siegfried	1
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Home-Made **Experimental Apparatus**

In addition to the following articles, the Scientific American Supplement has published innumerable papers of immense practical value, of which over 17,000 are listed in a carefully prepared catalogue, which will be sent free of charge to any address. Copies of the Scientific American Supplement cost 10 cents each.

If there is any scientific, mechanical, or engineering subject on which special information is desired, some papers will be found in this catalogue, in which it is fully discussed by competent authority.

A few of the many valuable articles on the making of experimental apparatus at home are given in the following list:

ELECTRIC LIGHTING FOR AMATEURS. The article tells how a small and simple ex-perimental installation can be set up at home. Scientific American Supplement 1551.

AN ELECTRIC CHIME AND HOW IT MAY BE CONSTRUCTED AT HOME, is described in Scientific American Supplement 1566.

THE CONSTRUCTION OF AN ELECTRIC THERMOSTAT is explained in Scientific American Supplement 1566.

HOW TO MAKE A 100-MILE WIRELESS TELEGRAPH OUTFIT is told by A. Frederick Collins in Scientific American Supplement 1605. A SIMPLE TRANSFORMER FOR AMA-TEUR'S USE is so plainly described in Scien-

tific American Supplement 1572 that anyone make it.

A ½-H.-P. ALTERNATING CURRENT DYNAMO. Scientific American Supplement 1558.

THE CONSTRUCTION OF A SIMPLE PHOTOGRAPHIC AND MICRO-PHOTOGRAPHIC APPARATUS is simply explained in Scientific American Supplement 1574.

A SIMPLE CAMERA-SHUTTER MADE OUT OF A PASTEBOARD BOX, PINS, AND A RUBBER BAND is the subject of an article in Scientific American Supplement 1578.

HOW TO MAKE AN AEROPLANE OR GLID-ING MACHINE is explained in Scientific Ameri-can Supplement 1582, with working drawings.

EXPERIMENTS WITH A LAMP CHIMNEY.
In this article it is shown how a lamp chimney
may serve to indicate the pressure in the interior of a liquid; to explain the meaning of
capillary elevation and depression; to serve as a
hydraulic tournique, an aspirator, and intermitent siphon; to demonstrate the ascent of liquids
in exhaustive tubes; to illustrate the phenomena
of the bursting bladder and of the expansive
force of gases. Scientific American Supplement
1583.

HOW A TANGENT GALVANOMETER CAN BE USED FOR MAKING ELECTRICAL MEAS JREMENTS is described in Scientific American upplement 1584.

THE CONSTRUCTION OF AN INDEPENDENT INTERRUPTER. Clear diagrams giving actual dimensions are published. Scientific American Supplement 1615,

AN EASILY MADE HIGH FREQUENCY AP-PARATUS WHICH CAN BE USED TO OB-TAIN EITHER D'ARSONVAL OR OUDIN CUR-RENTS is described in Scientific American Supplement 1618. A plunge battery of six cells, a two-inch spark induction coil, a pair of one-pint Leyden jars, and an inductance coil, and all the apparatus required, most of which can be made at home.

SIMPLE WIRELESS TELEGRAPH SYSTEMS re described in Scientific American Suppleare described in Sci ments 1363 and 1381.

THE LOCATION AND ERECTION OF A 100-MILE WIRELESS TELEGRAPH STATION is clearly explained, with the help of diagrams, in Scientific American Supplement 1622.

THE INSTALLATION AND ADJUSTMENT OF A 100-MILE WIRELESS TELEGRAPH OUT. FIT, illustrated with diagrams, Scientific American Supplement 1623.

THE MAKING AND THE USING OF A WIRELESS TELEGRAPH TUNING DEVICE, illustrated with diagrams, Scientific American Supplement 1624.

HOW TO MAKE A MAGIC LANTERN, Scientific American Supplement 1546. THE CONSTRUCTION OF AN EDDY KITE. Scientific American Supplement 1555.

THE DEMAGNETIZATION OF A WATCH is thoroughly described in Scientific American Supplement 1561.

MOW A CALORIC OR HOT AIR ENGINE CAN BE MADE AT HOME is well explained, with the help of illustrations, in Scientific American Supplement 1573.

THE MAKING OF A RHEOSTAT is outlined in Scient:fic American Supplement 1594.

Good articles on SMALL WATER MOTORS are contained in Scientific American Supplement 1494, 1049, and 1406.

HOW AN ELECTRIC OVEN CAN BE MADE is explained in Scientific American Supplement 1472.

THE BUILDING OF A STORAGE BATTERY is described in Scientific American Supplement 1433.

A SEWING-MACHINE MOTOR OF SIMPLE DESIGN is described in Scientific American Supplement 1210.

A WHEATSTONE BRIDGE, Scientific Ameri-

Good articles on INDUCTION COILS are contained in Scientific American Supplements 1514, 1522, and 1527. Full details are given so that the coils can readily be made by anyone.

HOW TO MAKE A TELEPHONE is described in Scientific American Supplement 966.

A MODEL STEAM ENGINE is thoroughly described in Scientific American Supplement, 1527. HOW TO MAKE A THERMOSTAT is explained in Scientific American Supplements 1561, 1563, and 1566.

ANEROID BAROMETERS, Scientific American Supplements 1500 and 1554.

A WATER BATH, Scientific American Supple-

A CHEAP LATHE UPON WHICH MUCH VALUABLE WORK CAN BE DONE forms the subject of an article contained in Scientific American Supplement 1562. Each number of the Scientific American Sup-

plement costs 10 cents by mail. Order from your newsdealer or from

MUNN & CO., Inc., 361 Broadway, New York

(Continued from page 167.)

erage speed, not affected except by decided slowing up or acceleration of the

A tachometer has recently been perfected by Mr. Mellor Reece Hutchison, in which these defects are avoided by very simple and dependable means.

The accompanying illustration shows a merchant marine generating set of this electrical tachometer, installed in the shaft alley of a steamer.

The large split sprocket wheel B, of proper diameter to conform to the shaft A, is firmly clamped thereto. A Morse silent chain C, engaged by the sprocket wheel B, drives a similar sprocket wheel D mounted on a countershaft E, which forms part of the tachometer generating set. The rotation of this small sprocket is transmitted to the flywheel F, keyed to the countershaft E, through the intermediary of two opposite coiled spiral springs G, H. Inside the rim of the flywheel F, and on the end opposite to the spiral springs G, H, gear teeth are cut which engage two pinions. These pinions respectively actuate magnetos XY. It is seen that any momentary fluctuation in the rotation of sprocket D, occasioned by variations in the angular velocity of the main shaft A, are smoothed out by the springs G, H, imparting to the flywheel F and countershaft E a steady average speed. To protect the springs G, H, against rupture from sudden reversal of rotation of main shaft A, stop pin K is mounted on the flywheel, and engages radial arm L, mounted on the sprocket wheel D, thereby preventing more than one-half an independent revolution of the countershaft. This onehalf revolution is sufficient to take care of practical conditions on marine equip-

The magnetos XY are of the inductor type. The armatures and the pole pieces are stationary. 1 is a permanent magnet of finest steel, properly aged to insure absolute permanence. 22 are the pole pieces of soft iron attached thereto. 3 is a stationary shuttle armature, on which is winding 4. Rotating between the pole pieces and the armatures is the soft iron inductor 5. As the inductor is rotated, an alternating electromotive force is generated in the armature, two cycles per revolution.

The magneto is so designed that the voltage is directly proportional to the speed of rotation of the inductor, over a wide range. Therefore, the faster the propeller shaft turns, the higher the voltage directly proportional thereto.

It will be noted there are no commutators or brushes, the armature being stationary and the leading-out wires soldered to the main-line wires. Therefore, no error can creep in from increase of resistance of contacts.

The indicators are alternating-current voltmeters of the dynamometer type, i. e., having a moving coil and stationary coils.

In present practice, however, alternating-current voltmeters read but one way. with the zero on the left of the scale. A tachometer, specially for marine use, must show direction of rotation of main shaft as well as the speed. In the design of this, therefore, the zero is at the center, deflections of the pointer to the left indicating speed of rotation of the propeller shaft astern, and to the right ahead.

The pointer of the indicator is deadbeat at its reading, and is not influenced by the rolling or pitching of the ship. Provision is also made to protect the instrument against concussion or atmospheric disturbance from heavy gunfire.

In the naval type each indicator is entirely independent of all the rest, being connected to its own pair of magnetos; hence, should one indicator be shot away or otherwise damaged, it will not affect the reading of any of the other indicators.

In the merchant marine type, however, this is not deemed necessary, one pair

(Concluded on page 169.)

		-
Printing press, B. F. Upham	931,099	
Printing press, B. F. Upham	931,282	
Propeller for boats, drop, F. E. Stribling Propeller mechanism, collapsible, W. Morgan	931,159 931,456	ı
Pump, centrifugal, F. Neumann	931,636 931,535	l
Punching machine, W. B. Kilgore	931,431	l
Push button, apparatus, R. D. Burk Putting out machine, F. J. Perkins	931,340	ı
Rail, continuous, C. E. Weaver	931,104	l
Rail joint, J. S. Hickson	931,117 931,577	l
Rail joint, Frederick & Chapman	931,589	l
Railway cattle guard, J. H. Wheeler	931,537	l
Railway frog, B. J. Morgan	931,073	l
Railway joint, D. B. Coupland	931,275	l
tric, T. Varney	931,354 931,705	l
Railway signal, B. E. Andress	931,666	l
Railway switch, O. C. Jefcoat	931,428	l
Railway switch, automatic, G. E. Toullerton Railway tie, J. F. Schneider	931,660 931,226	١
Receptacle, wooden, H. H. Horr	931,694 931,482	i
Rein or neck strap line terret, S. E. Harsh.	931,298	١
Releasing device, C. Hunt	931,122	ļ
Resinous matter, recovering, W. J. Hough. Reticule, E. Lazarovich-Hrebelianovich	931,627	l
Reversing apparatus, G. Schulz	931,501	ŀ
Ring traveler holding and delivering means,	931,690	Ì
Rivet setting machine, A. R. Havener	931,062 931,479	ı
Rock drill or boring tool, J. Hutchings	931,611	ı
Rod. See Fishing rod. Rolling mill tube trough, Worth & Harrison	931,543	١
Rolling pin, H. E. Fendring	931,077	ı
Rotary machine, C. G. Conn	931,038	١
lers	931,552	١
ing goods of, O. C. immisch	931,310	1
extracting, F. H. Hunicke931,120,	931.121	
Safety switch, J. T. Krieger	931,208	1
Sand blast blower, D. A. M. Doublet Sash lifter, R. Corbin	931,388	1
Sash lock, J. L. Grether	931,363	
Saw feeding mechanism, H. B. Ross et at. Saw frame, flexible, C. Kusch	931,223 931,435	-
Printing press B. F. Upham Printing press punch, adjustable, W. €. Dillingham Propeller for boats, drop, F. E. Stribling. Propeller mechanism, collapsible, W. Morgan Pump, Centrifugal, F. Neumann Pump, piston, H. P. Wedin. Punching machine, W. B. Kilgore Push button, apparatus, R. D. Burk. Putting out machine, F. J. Perkins. Puzzle, H. W. Cadwell Rail, continuous, C. E. Weaver Rail joint, T. K. Diehl Rail joint, T. K. Diehl Rail joint, T. K. Diehl Rail joint frus support, L. Mueller. Railway cattle guard, J. H. Wheeler. Railway construction, H. C. Grant. Railway forg, B. J. Morgan Railway forg, B. J. Morgan Railway joint, D. B. Coupland Railway yoverhead line construction, electric, T. Varney Railway, pleasure, C. M. Perdew Railway, pleasure, C. M. Perdew Railway spike, C. L. Columbia Railway switch, O. C. Jefcoat Railway switch, automatic, G. E. Toullerton Railway tsy switch, automatic, G. E. Toullerton Railway tsy switch, automatic, G. E. Toullerton Railway tie, J. F. Schneider Receptacle, wooden, H. H. Horr Refiector, lantern, O. A. Prunner Rein or neck strap line terret, S. E. Harsh. Reinforcing bar, A. E. Lindau Releasing device, C. Hunt Resinous matter, recovering, W. J. Hough. Reticule, E. Lazarovich-Hrebellanovich. Reversing apparatus, G. Schulz Rheostat, multiple switch, O. S. Schairer. Ring traveler holding and delivering means, J. C. Edwards Rivet setting machine, A. R. Havener Rock drill, W. E. Porter Rock drill or boring tool, J. Hutchings. Rod See Fishing rod. Rolling milt tube trough, Worth & Harrison Rolling pin, H. E. Fendring Rotary machine, C. G. Conn. Routing machine guide device, W. H. Ah- lers Rubber, ebonite, or vulcanite, manuactur- ing goods of, O. C. Immisch. Rock guards, F. H. Huncke. Sash lotck, J. L. Grether Sasw set and clamp, F. W. McLean Scale, coin controlled beam, W. H. Jordan Scale, coin controlled beam, W. H. Jordan Scale, co	931,076 931,429	1
Scarf holder, E. H. Rose	931,147	١
Seal, car, F. W. Brooks	931,379	İ
Seal, J. A. Beauerle Seal, car, F. W. Brooks Separator, A. J. Morlock Sewing machine attachment, C. D. Armstrong	931,457	ı
Sewing machine grinding attachment, G.		l
Sewing machine grinding attachment, G. I. Green Sewing machine looper mechanism, F. E.	931,597	I
Valois Sewing machine, overseaming, A. Grieb. Sewing machine ruffier, W. R. Parsons. Sewing machine shuttle and accessories, rotary, J. O. Huffman	931,352 931,058	١
Sewing machine ruffler, W. R. Parsons	93 1641	ı
rotary, J. O. Huffman	931,610	١
vice, T. M. McLaughin and R. R.	021 700	l
Sewing machine shuttle and accessories, rotary, J. O. Huffman Sewing machine work clamp operating device, T. M. McLaughin and K. R. Hughes, Jr. Shade roller bracket, adjustable, C. E. Sprague Shaft construction, F. M. Remmek Shaft hanger, H. La Casse. Shearing machine, C. M. Palmer. Shingle or tile, roofing, F. W. Meyer. Shock absorber, G. Bank Shoe, sporting, W. J. Riley Sifter, ash, J. Farnworth Sifter, ash, J. Farnworth Sifter, ash, J. Markey Sign, advertising, J. W. Ellis Signal, R. L. Cairncross Signal device, H. J. Heeney Signal system, supervisory, C. F. Patterson Silk product and treatment of silk, J. Knup Silo packer, G. R. Rogers	931,100	
Sprague	931,514	İ
Shaft hanger, H. La Casse	931,129 931,141	١
Shielle or tile, roofing, F. W. Meyer	931,329	I
Shoe and fastener therefor, L. O. Lindberg.	931,441	ł
Shoe, sporting, W. J. Kiley	931,191	١
Sifter, ash, J. Markey	931,446 931,188	
Sign, luminous, P. L. Clark	931,036 931,382	1
Signal device, H. J. Heeney	931,604 931,704	
Silk product and treatment of silk, J.	931 433	1
Silo packer, G. R. Rogers	931,433 931,090	١
Siphon, S. F. Miller	931,453 931,064	ı
Skirt trimmer, E. O. Blechschmidt Sleeve closure, W. S. Barker	931,257	1
Smoothing iron, S. G. Buskard Snap book, T. Forstner	931,064 931,257 931,249 931,381 931,588 931,559	١
Silk product and treatment of silk, J. Knup Silo packer, G. R. Rogers Siphon, S. F. Miller Skate, roller, J. H. Hollar Skirt trimmer, E. O. Blechschmidt Sleeve closure, W. S. Barker Smoothing iron, S. G. Buskard Snap hook, T. Forstner Snow plow, C. A. Bellrud Solder for aluminium, Z. Tamassy Sole edge burnishing machine, Z. Beaudry. Sole, galyanic, Kennedy & Davis. Spectacle frames, manufacturing, R. H. Simonds O. Bayeran	931,559 931,523	ı
Sole edge burnishing machine, Z. Beaudry.	931,523 931,558 931,068	١
Spectacle frames, manufacturing, R. H.	021 508	
Sprayer, D. O. Bowman	931,030	
Spraying device air chamber, liquid, A. M. Phillips	931,215	
Spring wheel, L. Flum	931,048 931,241	
Spectacle frames, manufacturing, R. H. Simonds Sprayer, D. O. Bowman Spraying device air chamber, liquid, A. M. Phillips Spring wheel, L. Flum Spring wheel, W. H. Wildrick Spur, folding, J. D. Hayes Stalk cutter, J. A. McKay Stamping machine, E. B. Wilhelm Steel, method and apparatus for treating, W. E. Nickerson Steels for industrial purposes, treatment of, E. Schneider	931,063 931,635	
Stamping machine, E. B. Wilhelm	931,170	
W. E. Nickerson	~ 931,332	
E. Schneider	931,499	
Stirrup, G. W. Hooks	931,607	
Stoker, underfeed fuel, G. Weiland Stopper, K. Friedman	931,406	
Stopper, B. J. Morrison	931,458 931,312	
Steels for industrial purposes, treatment of, E. Schneider Stencil, T. C. Hough Stirup, G. W. Hooks Stoker, underfeed fuel, G. Weiland Stopper, K. Friedman Stopper, B. J. Morrison Stove, gas cooking, L. Kahn Stove, heating, A. K. Beckwith Stovepipe holder, J. N. Queen Strainer, R. H. Carlisle Strainer or cooker, vegetable, W. Leetten Street inlet and water closet flush, automatic, odorless, self-cleaning, J. Pratt. Structural parts, means for preserving, A. Knapen	931,374 $931,086$,
Strainer, R. H. Carlisle	931,564 931,070	,
Street inlet and water closet flush, auto-	931.481	
Structural parts, means for preserving, A.	931 910	2
Sugar, producing milk, A. A. Dunham	931,584	
matic, odoriess, sen-cleaning, J. Fratt. Structural parts, means for preserving, A. Knapen Sugar, producing milk, A. A. Dunham. Sunshade holder, E. H. Atkinson. Surgical knife, E. Huttmann Sweep rake, Brown & Keithly Switch key, N. H. Holland Swivel hook, W. R. Clarkson Syringe, A. Bean Tag fastener, Harris & Flood	931,612	
Sweep rake, Brown & Keithly Switch key, N. H. Holland	931,675 931,202	
Swivel hook, W. R. Clarkson	931,270 931,113	
Tag fastener, Harris & Flood	931,420	١
anism, Beulna & Burson	931,676	;
Swivel hook, W. R. Clarkson Syringe, A. Bean Tag fastener, Harris & Flood Talking machine stylus replenishing mechanism, Beulna & Burson Tanks from bursting by freezing, means to prevent, A. Ballard Tap, Turner & Digman Telegraph and selective system therefor, automatic, A. O. Gilmore Telegraph and telephone pole, J. H. Hile. Telegraphy and telephony, receiver for wireless, S. Eisenstein Telephone deck stand, J. A. Birsfield Telephone exchange selector, automatic, F. H. Loveridge	931,112	
Telegraph and selective system therefor, au	901,526	
Telegraph and telephone pole, J. H. Hile	. ย ช1,05 5 . 931,425	ó
Telegraph pole arm, L. Tyreman	931,661	
wireless, S. Eisenstein	931,586	;
Telephone exchange selector, automatic, F.		,
Telephone exchange switchboard apparatus	. 931,072	
H. Loveridge Telephone exchange switchboard apparatus J. L. McQuarrie Telephone exchange system, measured serv	931,330	
Telephone instrument mounting. H. E	. 931,132	
Telephone key. J. L. McQuarrie	. 931, 2 31 . 931,331	l
Telephone service rent collecting means, R	. 931,531 . 931,547	
Telephone system, private branch intercom	. vo1,047	
municating, J. L. McQuarrie Telephone system, private branch intercom	931,138	
municating, N. H. Holland Telephone transmitter, A. G. Kaufman	. 931,307 . 931,127	1
Telephone transmitting mouthpiece, R. E	. 931,452	2
Telephone service rent collecting means, R Yearneau Telephone system, private branch intercom municating, J. L. McQuarrie. Telephone system, private branch intercom municating, N. H. Holland Telephone transmitter, A. G. Kaufman Telephone transmitting mouthpiece, R. E Miller Threshing machine, H. O. Sageng Tie. See Cross tie. Teleplate, A. L. Stanford	. 931,347	7
Tie. See Cross tie. Tie plate, A. L. Stanford Time recorder, W. Beresford Tire antiskidding device. T. I. Duffy	931,517	1
Tire entire identification of the control of the co	981,254 981,994	i

(Concluded from page 168.) of magnetos supplying all the indicators

which are connected in multiple. A very important fact in Mr. Hutchison's system is the use of an exceedingly small current value and low voltage; hence, in the event of the indicators being located in proximity to ammunition should the circuit be opened by the breaking of a wire or otherwise, the resultant. spark is barely perceptible and cool, therefore incapable of igniting anything. Should the line become short-circuited, no heating effect whatever is produced and no damage done to the magnetos, as they can run for an indefinite time on dead short circuit. No effect is produced on the compass by the current in the wires, and, taken all in all, the system seems to meet every requirement of accuracy and safety.

POWERFUL HOISTING AND CONVEYING MACHINE

(Continued from page 156.)

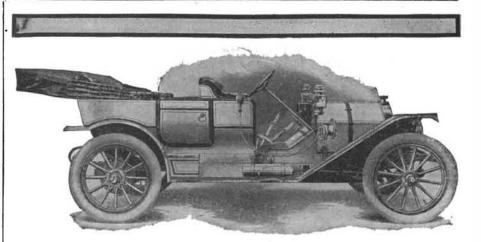
in the machinery house at the pier end of the bridge, the power from which is transferred to the moving gear wheels by a line of shafting on top of the bridge, thence to lines of shafting down the pier and shear supports, and thence by a proper train of gears to the wheels.

The moving gear mechanism is attached to the operating mechanism by means of friction clutches, so arranged that the motion of the crane may be made in either direction at the will of the operator. Further provision is made for disconnecting the gearing, in order to skew the bridge within the limits

The main operating mechanism for the bridge is located in the machinery house, and consists of two drums. Each of these drums is mounted loose on its supporting shaft. Each drum is controlled by a Brown friction clutch and a band friction brake. The drums are connected one to the other through an equalizing gear mechanism, which is equipped also with a powerful foot brake, so that the two main operating drums may be made to rotate in opposite directions with the same speed. This feature of connecting the two drums is one of the all-important points in the Brown twodrum operating mechanism. The main operating machinery is further arranged to operate from the intermediate shaft the bridge crane moving gear mechanism, to which the supporting truck wheels are connected by shafting and gearing. This mechanism is controlled also by a powerful clutch and band friction foot

In further connection with the two main operating drums is a small closing drum which, in conjunction with the two main drums, controls all of the motions of hoisting and lowering the load and traveling the trolley. The trolley, which in reality forms also a part of the main hoisting mechanism, is specially designed to operate in conjunction with the drum arrangement above described. In general, this trolley consists of a steel structural frame mounted on four turned cast-steel track wheels arranged to run on the trolley runway of the bridge crane. In the trolley there are mounted specially-designed drums, which run loose on their supporting shafts. The large section of each drum on the trolley is connected to the main hoisting drums in the machinery house in the following manner:

One length of wire rope will connect, from the under side, one of the main hoisting drums to the top side of one of the large sections of the trolley drums. The under side of this trolley drum is connected by wire ropes to the top side of the other main hoisting drum. The top side of this same hoisting drum is connected by suitable cable to the top side of the other trolley drum, and likewise this trolley drum from the under side is connected to the underside of the other main hoisting drum. By this arrangement of ropes, if one of the main (Continued on page 170.)



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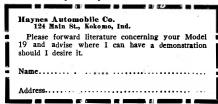
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(Continued from page 169.)

hoisting drums is connected through its clutch mechanism to the driving shaft, and the other main hoisting drum is allowed to work through the equalizing gear mechanism loose on its supporting shaft, the motion of the drums will be in opposite directions and with the same speed, and when working under this condition the motion produced on the trolley drums will be nil, thus giving to the trolley a motion or translation along its supporting runway, and by the reversal of the motion of the main hoisting drums the trolley will be traveled in an opposite direction. Further, if the main hoisting drums are both rotated in the same direction, the drums on the trolley will be rotated in opposite directions with respect to one another, and by the proper reeving of the ropes from the small drums on the trolley, the suspended load may be raised and lowered by the reversal of the motions of the main hoisting mechanism. When equipped with grab bucket, the opening and closing of the same is accomplished by the ropes leading from one of the main trolley drums. The shell lines from the grab bucket are attached to the other of the main trolley drums, and for the same reasons as given above, the bucket may be raised and lowered. But to carry out the motion of opening and closing, the two main hoisting drums in the machinery house are held stationary, and the small auxiliary hoisting and closing drum is put in operation. This drum is connected to a sliding loop attachment located at a convenient point on the bridge structures, and in such a way that the ropes leading from the large section of the drum controlling the opening and closing lines of the bucket are reeved through this sliding loop mechanism, and, by the operation of this closing drum, the one set of lines leading to the trolley is lengthened while the other set is shortened. By this means the one drum, controlling the opening and closing of the bucket, may be rotated in either direction by the proper operating of the closing drum above referred to. . From this description it will be seen that in reality the main hoisting mechanism consists of the two main hoisting drums and the auxiliary closing drum, all of which drums are under the complete control of the operator, and work in conjunction with one another to properly carry out the various motions of the trolley and its load.

In the operation, however, of the scoop bucket, with which the above bridge crane is equipped, only one main drum on the trolley is used, this being the drum operating the shell lines of the grab bucket. The lines leading from the small drum sections of this main drum are arranged to work in parallel and carry the shovel bucket. All of the clutches, brakes, etc., going to make up the main operating machinery are connected to the operator's cage by suitable rods and levers, so that the entire mechanism is under the complete control of one operator.

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(Concluded from page 160.)

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We are indebted to the director of the U.S. Geological Survey for the use of the accompanying illustrations.

THE AVIATION MEETING AT RHEIMS.

(Concluded from page 159.)

with their Bleriot monoplanes. Both Bleriot and Curtiss tried to lower their speed records for one circuit of the course, and the latter succeeded in making 2 seconds better time than before. His time of 8:091/5 corresponds to almost 45.7 miles an hour. Bleriot made the circuit in 8:082/5, which was 4 secends slower than formerly.

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Fourth, \$1,000, won by Count de Lambert with his Wright biplane. Distance,

Fifth, \$1,000, won by Paul M. Tissandirect current of 220 volts. The grab dier. Distance, 111 kilometers (68.97

> Sixth, \$1,000, won by M. Roger Sommer with a Farman biplane. Distance, 60 kilo-

The distances covered by the other comall width of about 7 feet 6 inches and an petitors were: 50 kilometers (31.1 miles) over-all length when open of 17 feet 6 by M. Delagrange, with a Bleriot monoinches. The capacity of the machine is plane; 40 kilometers (24.9 miles) covered 200 tons per hour. The hoisting speed by M. Bleriot with one of his monoplanes; is 250 to 275 feet per minute; the rack- 30 kilometers (18.64 miles) covered by ing speed 900 feet per minute; and the Mr. Curtiss with his biplane; and 21 kilometers (13.04 miles) covered by M. Lefebvre with his Wright machine.

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Trolley conductor hanger, H. P. Davis	931,593
Trolley hanger, T. Varney. 931,353, 931,356,	931,358
Toothpick machine cutter, H. A. Dorr. Top, T. N. Reed Toy, S. H. Rogers Toy air gun, S. T. Allen Toy motor, electric, H. C. Grant. Toy motor, electric, H. C. Grant. Toy, moving picture, E. W. Davis. Toy, musical, O. Einicke. Toy musical instrument, S. R. Divine. Track, carrier, W. & J. F. Mitchell. Track laying machine, J. H. White Track rail support, J. W. Kemmerle. Track sanding device, E. A. Longmire Trach lighting system, D. C. Jackson. Tray adjustable support, aseptic, C. F. Booth Tripod, tilting top, J. C. Fyfe. Trolley and support therefor, S. S. Goldman Trolley clamp, E. E. Rose. Trolley clamp, T. Varney, 931,355, Trolley conductor clamp, C. Aalborg Trolley conductor clamp, C. Aalborg Trolley hanger, T. Varney, 931,356, Trolley hanger, T. Varney, 931,356, Trolley hanger, H. P. Davis Trolley hanger, G. B. Dusinherre. 331,371, 931,398, Trolley hanger and clamp. C. Aalborg	931,392
Troney hanger, G. B. Dusinberre,	
931,397, 931,398,	931,400
Trolley hanger and clamp, C. Aalborg	
Troney narp, T. A. Gannoe	931,592
Troney wire nanger, Heimbecker & Orum	931,301
tures combined T A Olegon	021 220
Truck H C Grant 091 419	931.638
Trolley hanger and clamp. C. Aalborg. Trolley harp, T. A. Gannoe Trolley wire hanger, Heimbecker & Orum. Trough and glass support for glazed structures, combined, J. A. Olsson. Truck H. C. Grant	931,414 931,164
Tube and bar mill conveyer. North & Harri-	
son	931,545
Tube drawing device, W. T. Adams	931,551
Tube making machine, G. A. Lutz	931,134
Tube mill tube trough, J. S. Worth	931,544
Turbine, elastic fluid, B. Ljungstrom	931,323
Typewriter, G. W. Downing	931.689
Typewriting machine, W. F. Helmond	931,303
Typewriting machine, J. J. Cooper	931,680
Typewriting machine, J. C. Doane	931,688
Umbrella, folding, P. L. Page	931.079
Umbrella lock, R. E. Adams	931.550
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev	931.550 931.151
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore	931,550 931,151 931,106
Umbrella lock. R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore Upholstering machine, I. Karpen	931.550 931.151 931.106 931.313
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney	931.550 931.151 931.106 931.313 931.268
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith.	931.550 931.151 931.106 931.313 931.268 931.155
Tube and bar mill conveyer, North & Harrison Tube drawing device, W. T. Adams. Tube making machine, G. A. Lutz Tube mill tube trough, J. S. Worth. Turbine, elastic fluid. B. Ljungstrom. Typewriter, G. W. Downing. Typewriting machine, W. F. Helmond. Typewriting machine, J. J. Cooper. Typewriting machine, J. J. Cooper. Typewriting machine, J. C. Doane Umbrella folding, P. L. Page. Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith. Valve, L. Schutte Valve, C. Wainwyight	931,550 931,151 931,106 931,313 931,268 931,155 931,228
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney Valve, F. C. Smith Valve, E. Schutte Valve, C. Wainwright Valve, G. Wainwright Valve, Bush, E. Nanfeldt	931.532
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith Valve, L. Schutte Valve, C. Wainwright Valve, flush, E. Nanfeldt Valve for gas main loggle, L. Show	931.532 931.465
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith. Valve, F. Schutte Valve, C. Wainwright Valve for gas main joggle, L. Shaw Valve for gas regulating, C. C. Armstrong.	931.532 931.465 931.506
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith. Valve, C. Smith. Valve, C. Wainwright Valve, Gush, E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong. Valve gar, air, E. A. Rix	931.532 931.465 931.500 931,668
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith. Valve, L. Schutte Valve, C. Wainwright Valve for gas main joggle, L. Shaw Valve for gas regulating, C. C. Armstrong. Valve gear, air, E. A. Rix Valve, Javatory supply, W. A. Speakman	931.532 931.465 931.506 931.668 931.650
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith. Valve, C. Wainwright Valve, Gush, E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong. Valve gar, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner	931.532 931.465 931.506 931.668 931.650
Umbrella lock, R. E. Adams Undergarment, R. M. Sidev Upholstering attachment, H. G. Westmore. Upholstering machine, I. Karpen Urinal ventilator, A. J. Cheney. Valve, F. C. Smith. Valve, E. Schutte Valve, G. Wainwright Valve, flush, E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong. Valve, gas regulating, C. C. Armstrong. Valve, lavatory supply, W. A. Speakman. Valve, triple, J. W. Cloud	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, layatory supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vanor electric anners we system. E. Conned	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271
Valve, C. Wainwright Valve, Bush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor generator, B. W. Zischi, F. Conrad.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve, Bush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor generator, B. W. Zischi, F. Conrad.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve, Bush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor generator, B. W. Zischi, F. Conrad.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve, Bush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor generator, B. W. Zischi, F. Conrad.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve, Bush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor generator, B. W. Zischi, F. Conrad.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve, Bush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor generator, B. W. Zischi, F. Conrad.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve, Bush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor generator, B. W. Zischi, F. Conrad.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931.532 931.465 931.506 931.668 931.650 931.512 931.238 931.271 931.114
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931.532 931.465 931.650 931.650 931.512 931.271 931.271 931.114 931.664 931.213 931.430 931.621 931.621 931.621 931.653 931.214
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931.532 931.465 931.506 931.650 931.650 931.512 931.271 931.114 931.664 931.291 931.115 931.291 931.430 931.291 931.601 931.601 931.601 931.601 931.601 931.603 931.214
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931.532 931.465 931.650 931.650 931.650 931.650 931.512 931.238 931.271 931.664 931.115 931.694 931.614 931.694 931.615 931.615 931.214 931.601 931.651 931.615 931.214
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931.532 931.465 931.506 931.656 931.656 931.512 931.238 931.271 931.664 931.115 931.691 931.691 931.691 931.693 931.693 931.693 931.693 931.613 931.653 931.613 931.613
Valve, C. Wainwright Valve fush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air, E. A. Rix Valve, lavatorv supply, W. A. Speakman, Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apparatus system, F. Conrad, Vapor generator, R. W. Zierlein Vapor rectifiers, system of distribution for, F. Conrad Vanult, burial, W. E. Haworth Vehicle, D. H. James Vehicle automatic brake, F. D. Kaser Vehicle brake, automatic, G. R. Kelly, Vehicle foot board, J. Hage.	931, 532 931, 465 931, 566 931, 658 931, 658 931, 512 931, 512 931, 512 931, 664 931, 664 931, 614 931, 601 931, 601 931, 601 931, 601 931, 603 931, 603
Valve, C. Wainwright Valve, Stush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air. E. A. Rix Valve, lavatory supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apnaratus system, F. Conrad. Vapor generator, R. W. Zierlein. Vapor rectifiers, system of distribution for, F. Conrad Vallt, burial, W. E. Haworth Vehicle, D. H. James Vehicle, D. H. James Vehicle brake, automatic, G. R. Kelly. Vehicle brake, automatic, G. R. Kelly. Vehicle shock absorber, F. N. Rosenstengel, Vehicle wheel, B. C. Oblinger. Vehicle wheel, C. L. Shaw Vehicle wheel, T. B. Jeffery, Veli clasn, B. Honsowetz Ventilator, See Draft ventilator. Ventilator, F. G. Andrews Volin chin rest, G. Belsheim	931.532 931.465 931.650 931.650 931.650 931.650 931.512 931.238 931.271 931.664 931.115 931.694 931.614 931.694 931.615 931.615 931.214 931.601 931.651 931.615 931.214
Valve, C. Wainwright Valve, Stush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air. E. A. Rix Valve, lavatory supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apnaratus system, F. Conrad. Vapor generator, R. W. Zierlein. Vapor rectifiers, system of distribution for, F. Conrad Vallt, burial, W. E. Haworth Vehicle, D. H. James Vehicle, D. H. James Vehicle brake, automatic, G. R. Kelly. Vehicle brake, automatic, G. R. Kelly. Vehicle shock absorber, F. N. Rosenstengel, Vehicle wheel, B. C. Oblinger. Vehicle wheel, C. L. Shaw Vehicle wheel, T. B. Jeffery, Veli clasn, B. Honsowetz Ventilator, See Draft ventilator. Ventilator, F. G. Andrews Volin chin rest, G. Belsheim	931, 532 931, 465 931, 566 931, 658 931, 658 931, 512 931, 512 931, 512 931, 214 931, 601 931, 615 931, 615 931, 615 931, 631 931, 631
Valve, C. Wainwright Valve, Stush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air. E. A. Rix Valve, lavatory supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apnaratus system, F. Conrad. Vapor generator, R. W. Zierlein. Vapor rectifiers, system of distribution for, F. Conrad Vallt, burial, W. E. Haworth Vehicle, D. H. James Vehicle, D. H. James Vehicle brake, automatic, G. R. Kelly. Vehicle brake, automatic, G. R. Kelly. Vehicle shock absorber, F. N. Rosenstengel, Vehicle wheel, B. C. Oblinger. Vehicle wheel, C. L. Shaw Vehicle wheel, T. B. Jeffery, Veli clasn, B. Honsowetz Ventilator, See Draft ventilator. Ventilator, F. G. Andrews Volin chin rest, G. Belsheim	931.532 931.465 931.566 931.668 931.650 931.512 931.238 931.271 931.114 931.664 931.115 931.691 931.691 931.691 931.653 931.505 931.308 931.67 931.308
Valve, C. Wainwright Valve, Stush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air. E. A. Rix Valve, lavatory supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apnaratus system, F. Conrad. Vapor generator, R. W. Zierlein. Vapor rectifiers, system of distribution for, F. Conrad Vallt, burial, W. E. Haworth Vehicle, D. H. James Vehicle, D. H. James Vehicle brake, automatic, G. R. Kelly. Vehicle brake, automatic, G. R. Kelly. Vehicle shock absorber, F. N. Rosenstengel, Vehicle wheel, B. C. Oblinger. Vehicle wheel, C. L. Shaw Vehicle wheel, T. B. Jeffery, Veli clasn, B. Honsowetz Ventilator, See Draft ventilator. Ventilator, F. G. Andrews Volin chin rest, G. Belsheim	931, 532 931, 465 931, 566 931, 658 931, 658 931, 512 931, 512 931, 512 931, 214 931, 601 931, 615 931, 615 931, 615 931, 631 931, 631
Valve, C. Wainwright Valve, Stush. E. Nanfeldt Valve for gas main joggle, L. Shaw Valve, gas regulating, C. C. Armstrong Valve gear, air. E. A. Rix Valve, lavatory supply, W. A. Speakman. Valve, triple, W. V. Turner Valve, triple, J. W. Cloud Vapor electric apnaratus system, F. Conrad. Vapor generator, R. W. Zierlein. Vapor rectifiers, system of distribution for, F. Conrad Vallt, burial, W. E. Haworth Vehicle, D. H. James Vehicle, D. H. James Vehicle brake, automatic, G. R. Kelly. Vehicle brake, automatic, G. R. Kelly. Vehicle shock absorber, F. N. Rosenstengel, Vehicle wheel, B. C. Oblinger. Vehicle wheel, C. L. Shaw Vehicle wheel, T. B. Jeffery, Veli clasn, B. Honsowetz Ventilator, See Draft ventilator. Ventilator, F. G. Andrews Volin chin rest, G. Belsheim	931.532 931.465 931.668 931.668 931.650 931.512 931.238 931.271 931.238 931.271 931.664 931.115 931.694 931.693 931.653 931.653 931.505 931.505 931.667 931.291 931.489 931.498 931.498
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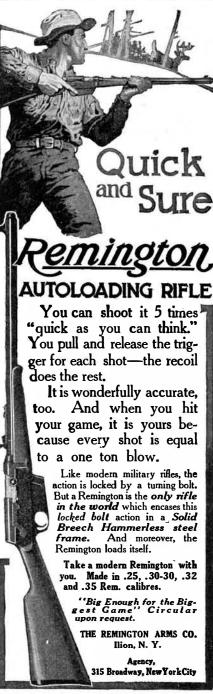
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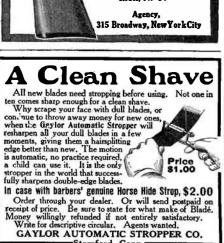
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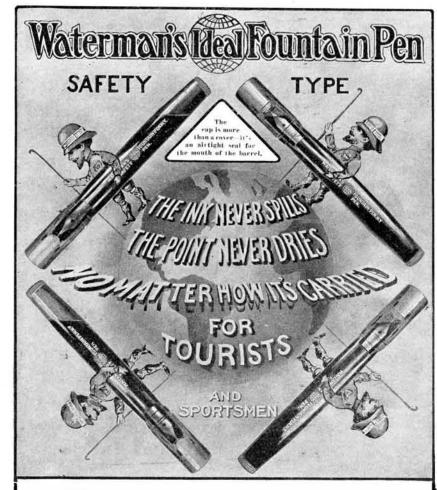
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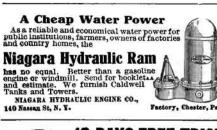
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